

REVISED 4-30-64 8-31-65 12-1-66 7-16-66

CHECKER MOTORS CORP., KALAMAZOO, MICH.

MODEL B-11 B-12	CHASSIS	DATE 3-4-64	GRAPHIC ILLUSTRATION CRANKCASE VENT. - V-8 283	SHEET NO. 217
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- APPLIES TO
- 1 701177 - WING NUT
  - 2 701168 - AIR CLEANER
  - 3 701236 - STUD ASSEM.
  - 4 702284 - GASKET
  - 5 701075 - CARBURETOR
  - 6 120366 - NUT (A)
  - 7 120219 - WASHER (C) REAR STUDS ONLY
  - 8 702192 - GASKET
  - 9 701206 - THERMOSTAT
  - 10 159853 - SCREEN
  - 11 702268 - COYKE
  - 12 701585 - CAP ASSEM.
  - 13 701586 - TUBE ASSEM.
  - 14 702210 - HOSE
  - 15 702792 - CONNECTOR
  - 16 702269 - R2D
  - 17 702267 - CLIP
  - 18 702727 - CLIP
  - 19 702180 - GASKET
  - 20 702777 - NUT
  - 21 701776 - TUBE ASSEM.
  - 22 702182 - GASKET
  - 23 120392 - WASHER
  - 24 702183 - BOLT
  - 25 704026 - HOSE
  - 26 701054 - ARRESTOR-FLAME
  - 27 178378 - L.W.
  - 28 702357 - WASHER (D) FRONT STUDS ONLY
  - 29 702105 - ELEW
  - 30 444028 - BUSHING
  - 31 702974 - HOSE
  - 32 272846 - CLAMP
  - 33 701388 VALVE ASSEM.
  - 34 120394 WASHER

- 35 9 - 10 LBS. FT.
- 36 3 - 4 LBS. FT.
- 37 25 - 35 LBS. FT.
- 38 2 - 4 LBS. FT.

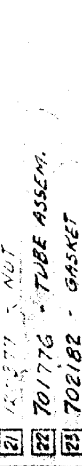
PERFECT SEAL ON TUBES OR CONNECTOR

USE WITH POWER BRAKES

POSITION HOSE TILL STOP TO INSURE

SEE SHEET #235

MASTER CYL



35°

45°

OF ENGINE

OF ENGINE

VIEW FROM "A"

UNBORED IN TUBULAR SURFACE & THE COVER CONTAINING SURFACE OF THE COVER MUST BE BUILT UP AGAINST THE MANIFOLD

702164 6100

702105 - ELEW

444028 - BUSHING

702974 - HOSE

272846 - CLAMP

701388 VALVE ASSEM.

120394 WASHER

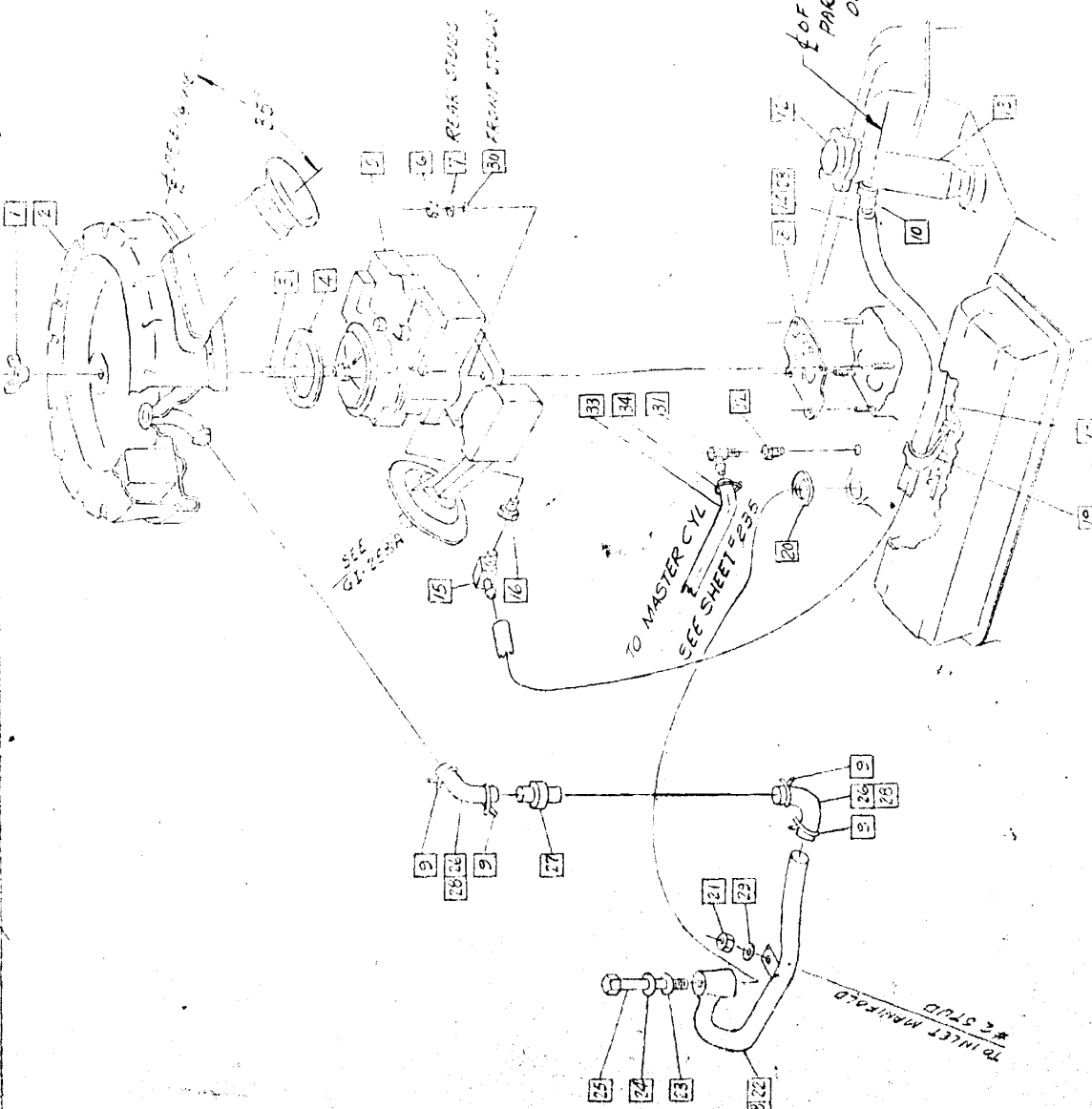
(1) ADD'L. COPPER-BUSING AT THE RLAND

REVISED 8-31-65 / J.M. / D.K. / 8-10-66 / 2-13-66

CHECKER MOTORS CORP., KALAMAZOO, MICH.

MODEL B-12WG CHASSIS B-12WB DATE 5-17-65 SHEET NO 217-A

GRAPHIC ILLUSTRATION  
CRANKCASE VENT - ACCURBUS



- 1 126177 - NING NUT
- 2 701162 - AIR CLEANER
- 3 701236 - STUD ASSEM.
- 4 702284 - GASKET
- 5 701374 - CARBURETOR
- 6 120368 - NUT (4)
- 7 120214 - L.W. (2) REAR STUDS ONLY
- 8 702192 - GASKET
- 9 111612 - CLAMP (4)
- 10 701589 - VALVE ASSEM.
- 11
- 12 701585 - CAP ASSEM.
- 13 701697 - TUBE ASSEM.
- 14 702219 - NOSE
- 15 702792 - CONNECTOR
- 16 444028 - BUSHING
- 17
- 18 - EXISTING BOLT
- 19 702727 - CLIP
- 20 702180 - GASKET
- 21 120377 - NUT
- 22 701398 - TUBE ASSEM.
- 23 702182 - GASKET
- 24 120392 - WASHER
- 25 702183 - BOLT
- 26 702543 - ELEM. RUBBER (2)
- 27 701362 - ARRESTOR-FLAME
- 28 POSITION HOSE TILL STOP TO INSURE PERFECT SEAL ON TUBES OR CONNECTOR
- 29 120382 - L.W.
- 30 702357 - WASHER (2) - FRONT STUDS ONLY
- 31 702105 - ELBOW
- 32 444028 - BUSHING
- 33 702294 - HOSE
- 34 272546 - CLAMP

(1) PDDL COPY - B. SUTHERLAND

CHECKER MOTORS CORP KALAMAZOO, MICH.  
 GRAPHIC ILLUSTRATION  
 CRANKCASE VENT (327 HI. PERE)

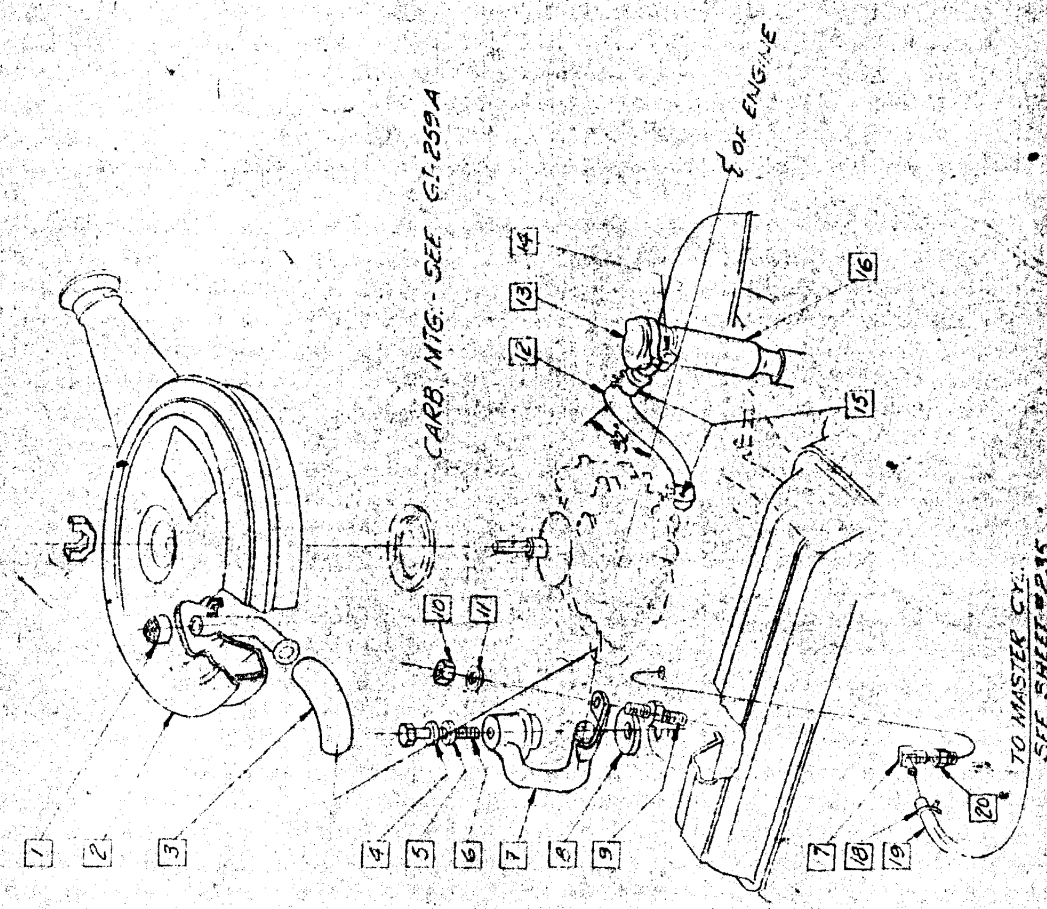
DWN. KINGIRD  
 CHK. R.S. (E-EP-66)  
 APP'D.

SHEET NO. 217B

MODEL: 512 B2W, 514  
 CHASSIS  
 DATE: 12/20/66

1	701054	ARRESTOR, FLAME
2	701072	AIR CLEANER
3	702963	HOSE
4	120392	WASHER
5	702182	GASKET
6	702183	BOLT
7	701776	TUBE ASSEM.
8	702180	GASKET
9	---	STUD (TURN. WITH ENGINE)
10	120377	NUT
11	120394	WASHER
12	702943	HOSE
13	701555	CAP ASSEM.
14	701558	VALVE ASSEM.
15	702104	CLAMP (R)
16	701556	TUBE ASSEM.
17	702105	ELBOW
18	272646	CLAMP
19	702972	HOSE
20	444028	BUSHING

WITH POWER  
 BRAKES ONLY



(1) ADDL. COPY TO B. SUTHERLAND