

CHEVYER MOTORS COAR MALAMAZOO MICH

DATE: 12/23/66
 DRAWN BY: D.K. 12/23/66

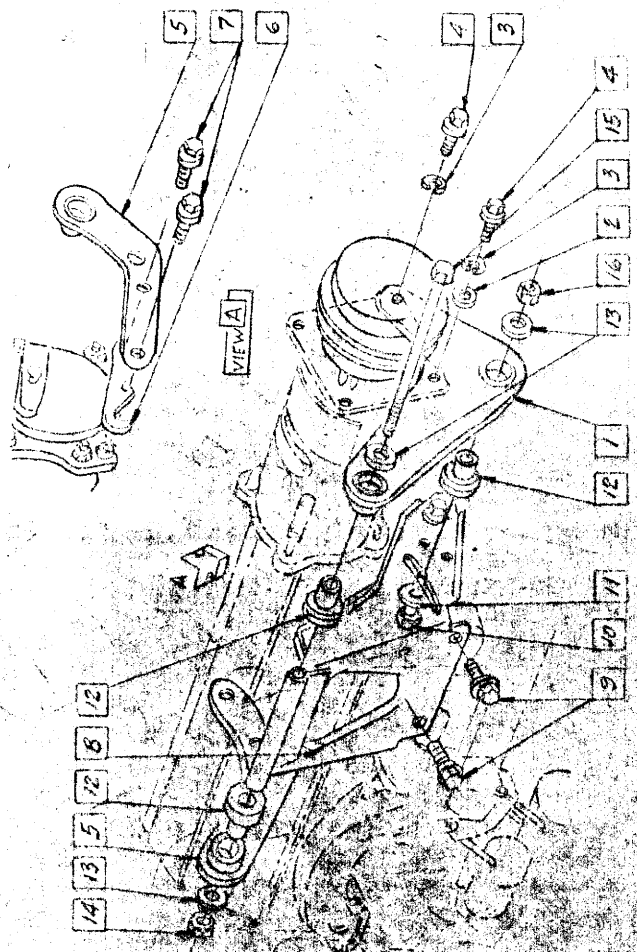
GRAPHIC ILLUSTRATION
 A/C COMPRESSOR M/TG V-8 (W/6.000.000) REVISIONS

CHASSIS DATE 12/23/66

BU BUE MODEL 574-B-10E TOWN

MANDATORY ASSEMBLY SEQUENCE FOR
 DETERMINING PROPER SHIM REQUIREMENTS
 1- ASSEMBLE FRONT M/TG BRKT. & COMPRESSOR
 & TORQUE BOLTS.
 2- ASSEMBLE REAR M/TG BRKT. TO COMPRESSOR
 & START BOLTS.
 3- POSITION FRONT & REAR BRKT. RELATIVE TO
 SUPPORTS ON ENGINE.
 4- ADD SHIMS BETWEEN REAR BRKT. & COMPRESSOR
 AS REQUIRED.
 5- TORQUE (REAR BRKT. TO COMPRESSOR) BOLTS.

- 1 701814 BRKT. ASSEM.-FRONT
- 2 120393 WASHER
- 3 120274 L.W. (2)
- 4 444684 BOLT (2)
- 5 701815 BRKT. ASSEM.-REAR
- 6 702536 SHIM (AS REQD)
- 7 274000 SCREEN (2)
- 8 701816 SUPPORT ASSEM.
- 9 274000 SCREW (2)
- 10 180180 BOLT
- 11 442477 WASHER
- 12 701816 BUSHING (3)
- 13 180384 WASHER (3)
- 14 442828 NUT-LOCK
- 15 626775 BOLT
- 16 442827 NUT-LOCK



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