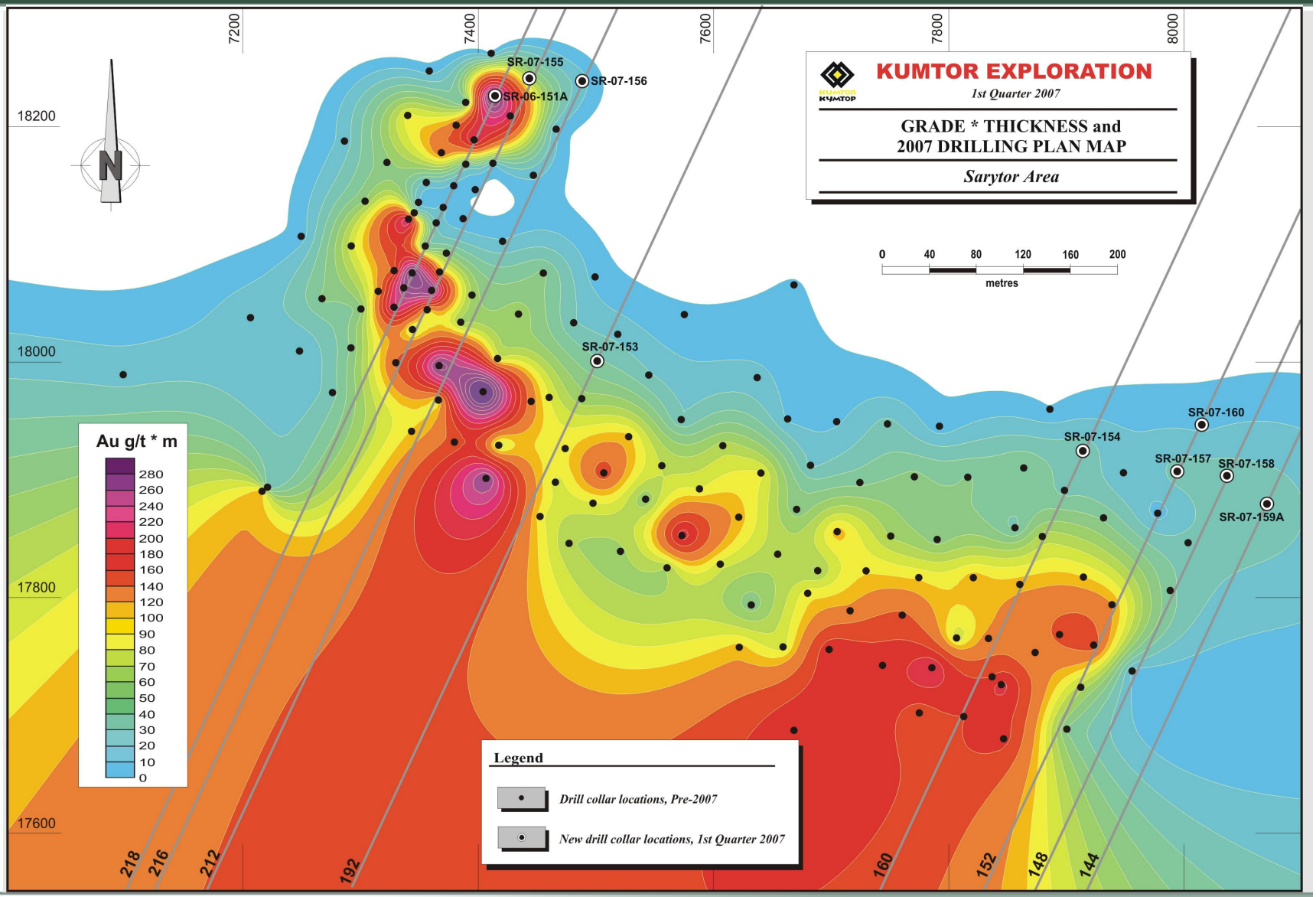Sarytor Grade * Thickness Map