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76-77 Trac Bar Drop Bracket

#1264 Date 9/20/06

Parts list:

Trac bar drop bracket

Hardware list:

2 - 1/2" bolts

1 - 5/8" x 3 1/2" bolt

1 - 5/8" lock nut

Note: This part fits '76 - '77 Bronco frames. The '66 - '75 Bronco frames will require a different part number. Please call if you have any questions.

Note: The Trac Bar Bracket will require welding. It is recommended that a certified welder do all necessary welding.

1. Move the Bronco to a flat and level area. Block the rear wheels.
2. To make the installation of the trac bar drop bracket easier. Jack the left front of the axle and support it with a jack stand. Remove the front tire.
3. Unbolt the trac bar and lower it.
4. To prepare the area for welding, thoroughly clean the factory trac bar and frame rail with a scraper and wire brush.
5. Measure 1 1/2" up from the hole (Facing the wheel) in the factory trac bar bracket. Mark the spot with a center punch and drill 1/2" hole in the bracket.
6. Tap the new drop bracket into place so that it lines up with the two holes. The new drop bracket should also be lines up with the factory upper trac bar bolt holes. Slight filing may be necessary to line up these three bolts. Tighten all bolts.
7. weld the bracket to the frame at all contact points. Primer and paint.
8. Reinstall the tire.
9. Remove the jack stands and lower the Bronco.
10. Working from under the Bronco, position the trac bar in the new trac bar bracket and attach it using the original bolt and castle nut.

NOTE: It may be necessary to have a helper slowly turn the wheel to help position the trac bar in the trac bar bracket.

11. Remove the rear tire blocks.
12. Check all mounting hardware.