

Features

- Double offset design reduces seal wear
- High quality, 316SS (CF8M) valve body, disc, and stem
- Reinforced Teflon (RTPFE) seats for expanded temperature range
- Heavy-duty, single piece cast & machined disc with integral mounting sleeve
- Spring loaded seat cover for easier removal and replacement of the valve seat
- Quarter turn (90°) operation with mechanical travel stops
- Visual dial style valve position indicator
- Rugged aluminum Type 4X/IP67 weatherproof enclosure
- Heavy duty motor with overload protection
- Manual override with end of travel mechanical stops
- Two auxiliary position confirmation limit switches
- Actuators CSA Listed per UL429 and CSA C22.2 and Explosion ratings per Approvals section
- Electrical interface: Two 1/2" NPT threaded ports with temporary plugs. Remove and replace with corresponding explosion proof cable connectors, pipe or plugs

Applications

For use in applications where explosive gases may be present. Actuators designed for 70% duty cycle.

Operation

On-Off electric actuated valve uses power-to-open and power-to-close, stays in the last known position with loss of power. On receipt of a continuous voltage signal, the motor runs and via a rugged all metal gear system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position.

Construction

Valve Body	316 stainless steel CF8M
Disc	316 stainless steel CF8M
Disc Seat/ Liner	RPTFE
Stem/ Stem Seals	17-4PH/316SS/ V-ring (same material as seat)
Gear Drive	Heavy duty alloy steel/aluminum bronze, self locking
Actuator Enclosure	Anti-corrosive durable painted aluminum alloy, Type 4X/ IP67
Visual Valve Position Indicator	High strength glass lens
Fasteners	Stainless Steel
Auxiliary Limit Switches	2 x SPDT (5A/125VAC), on-off actuators only



Description

Explosion Proof mount high performance butterfly valves with 316 stainless steel wafer body are designed for commercial and industrial applications. Valve mounts between two standard ANSI/ASME Class 125/ 150 flanges. Disc is precision machined 316SS. Double offset design to reduce seal wear.

Approvals

Actuators
ANTI EXPLOSION GRADE



The anti-explosion grade of these actuators is

- ◆ Class 1, Division 1, Groups C & D T5
- ◆ Ex db IIC T5 Gb Class 1 Zone 1
- ◆ AEx db IIC T5 Gb

Where:

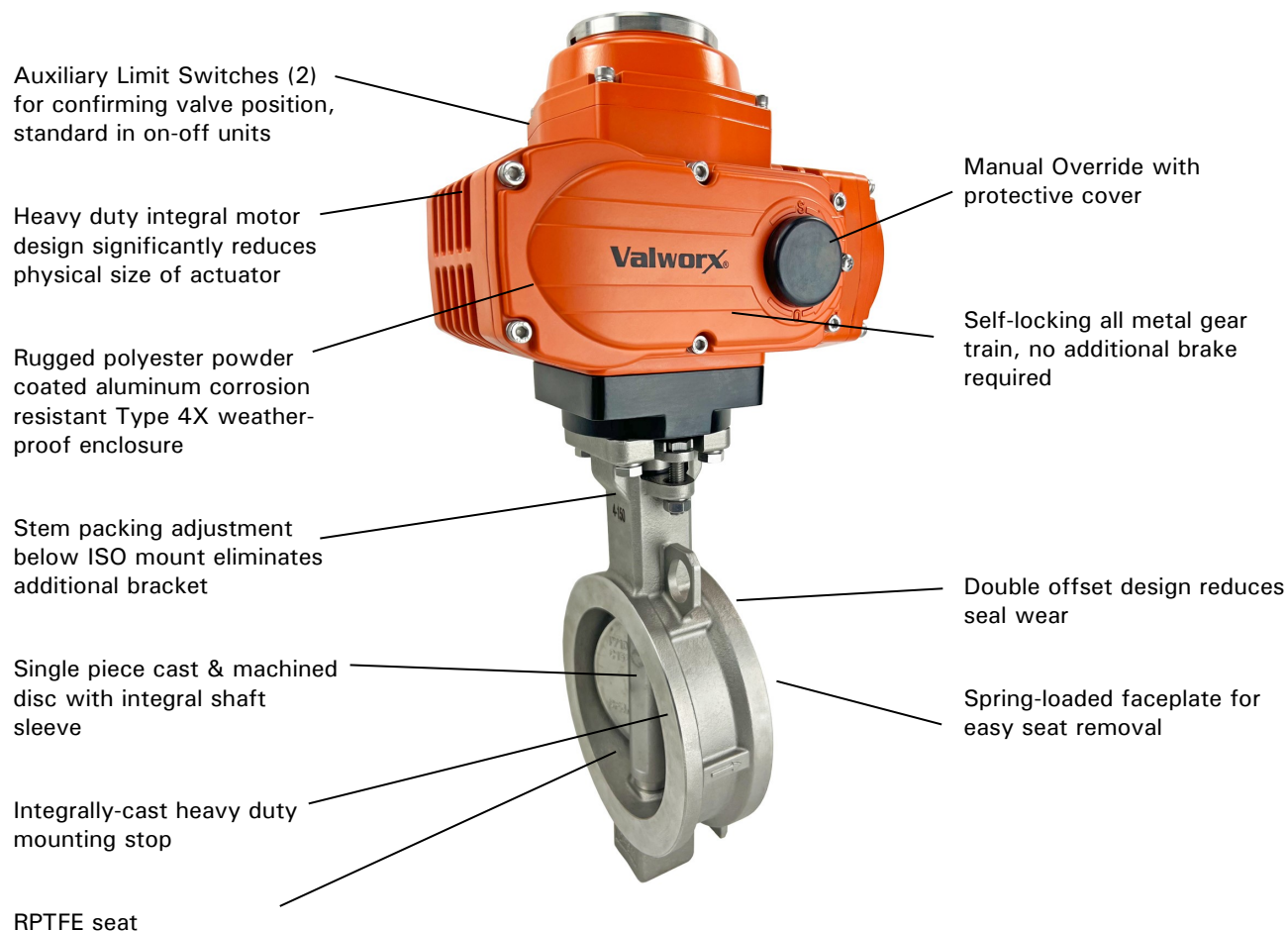
Class I – Hazard Class
Division I/ Zone 1 – Area Classification
db – Explosion Proof Type
II – Electrical Equipment design for explosive atmospheres (except colliery)
C – Magnitude of the explosion
T5 - Highest allowed surface temperature of the actuator (+55C)
Gb – Protection Grade

The grades of combustible gas, steam and temperature group are listed in CSA 22.2 No 60079-0-2019, CSA 22.2 No 60079-1-2016, CSA 22.2 No 30-M1986(R2016), CSA 22.2 No 145-11(R2015), ANSI/UL 60079-2:2020, ANSI/UL 1203-2013, ANSI/UL 674 Fifth Edition. It is the user's responsibility to ensure compatibility with the applicable regulations.

Valves– Standards

- ANSI/ASME B16.5 CLASS150
- ANSI/ASME B16.1 CLASS125
- EN1092 PN10, PN16
- JIS B 2239 10K, 16K

Construction Features



Pressure Rating

Pressure Rating: 285 PSI (19.7 Bar)

Temperature Rating

Actuator Temperature Rating: -13 to 131° F (-25 to 55° C)

Valve Temperature Rating: RPTFE seals: -20 to 500° F (-29 to 260°C)

Installation Requires-Two 1/2" NPT threaded explosion-proof connectors or pipe for electrical interface

(Not included**)**



Visual Valve
Position Indicator

Specifications (English units)

Stock Number	Pipe Size (inch)	Orifice Diam. (inch)	Cv Flow Factor	Pressure Max. (PSI)	Cycle Time/90° (seconds)	Voltage	Current (amps)	Duty Cycle	Electrical Dwg.
120 VAC ELECTRIC ACTUATED HIGH PERFORMANCE WAFER BODY BUTTERFLY VALVE, RPTFE SEALS									
589103	3	2.9	165	285	30	110 VAC, 50/60Hz	0.6	70%	B
589104	4	3.8	400	285	30	110 VAC, 50/60Hz	0.6	70%	B
24 VDC ELECTRIC ACTUATED HIGH PERFORMANCE WAFER BODY BUTTERFLY VALVE, RPTFE SEALS									
589303	3	2.9	165	285	30	DC24	3.1	70%	G
589304	4	3.8	400	285	30	DC24	3.1	70%	G

Cv = The GPM of water at 60° F that will pass through the valve with 1 PSI pressure drop

* Consult compatibility chart for other fluid media. Suitable for vacuum up to 29 inHg

* See P/T Chart

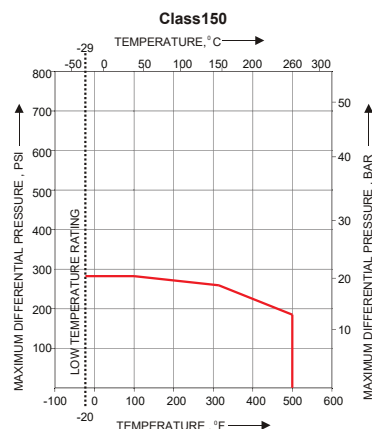
Specifications (Metric units)

Stock Number	Pipe Size (DN)	Orifice Diam. (mm)	Kv Flow Factor	Pressure Max. (Bar)	Cycle Time/90° (seconds)	Voltage	Current (amps)	Duty Cycle	Electrical Dwg.
120 VAC ELECTRIC ACTUATED HIGH PERFORMANCE WAFER BODY BUTTERFLY VALVE, RPTFE SEALS									
589103	80	73.7	143	19.7	30	110 VAC, 50/60Hz	0.6	70%	B
589104	100	96.5	346	19.7	30	110 VAC, 50/60Hz	0.6	70%	B
24 VDC ELECTRIC ACTUATED HIGH PERFORMANCE WAFER BODY BUTTERFLY VALVE, RPTFE SEALS									
589303	80	73.7	143	19.7	30	DC24	3.1	70%	G
589304	100	96.5	346	19.7	30	DC24	3.1	70%	G

Kv = The number of m³ per hour of 20° C water at 1 bar pressure drop

* Consult compatibility chart for other fluid media. Suitable for vacuum up to 29 inHg

* See P/T Chart



Rated value for 150 Lb body			
Temperature °F	Temperature °C	CF8M (PSI)	CF8M (bar)
-20.2 to 100.4	-29 to 38	275.6	19.0
199.4	93	235.0	16.2
300.2	149	214.7	14.8
399.2	204	194.4	13.4
500	260	169.7	11.7

Electrical Wiring

Confirm the actuator VOLTAGE is correct, then remove the terminal box cover and connect wiring to terminal strip according to appropriate wiring diagram.

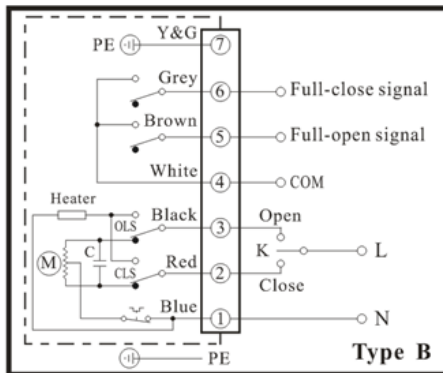
Wiring diagrams for each actuator are attached to the inside of the terminal box cover.

Input control signal type is 4-20mA. Actuator should have its own fused and isolated circuit. Do not connect actuators in parallel. Power to actuator should be maintained to activate the internal heater. This heater will help prevent condensation build-up inside the actuator.



Before connecting power, confirm correct VOLTAGE is being applied. Incorrect voltage may damage actuator and void the warranty.

AC Voltage Wiring Diagram



FOR SUPPLY CONNECTIONS, USE WIRES SUITABLE FOR AT LEAST 90°C (194°F) Employer Des Fils D'alimentation Qui Convient Pour Au Moins 90°C

AC Voltage Wiring:

[User/Installer to Supply Relay or 3-way Switch (K)]

Terminal 1: Power Neutral (N)

Terminal 2: Power (L) to terminal 2 - Actuator OFF or CLOSED

Terminal 3: Power (L) to terminal 3 - Actuator ON or OPEN

Auxiliary Position Confirmation Limit Switches

Terminal 4: Common

Terminal 5: Open status confirmation signal

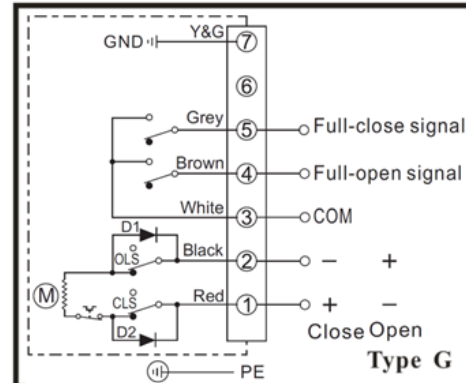
Terminal 6: Closed status confirmation signal

Ground PE

Terminal 7: Earth Ground

NOTES: 1. Auxiliary limit switches are rated 3A@125/250VAC, 30VDC resistive load. 2. Actuator should have its own fused and isolated circuit. Do not wire actuators in parallel.

DC Voltage Wiring Diagram



FOR SUPPLY CONNECTIONS, USE WIRES SUITABLE FOR AT LEAST 90°C (194°F) Employer Des Fils D'alimentation Qui Convient Pour Au Moins 90°C

DC Voltage Wiring:

[User/Installer to Supply Reversing Relay or Switch]

Terminal 1: Power Positive (+) to close, power Negative (-) to open

Terminal 2: Power Negative (-) to close, power Positive (+) to open

Auxiliary Position Confirmation Limit Switches

Terminal 3: Common

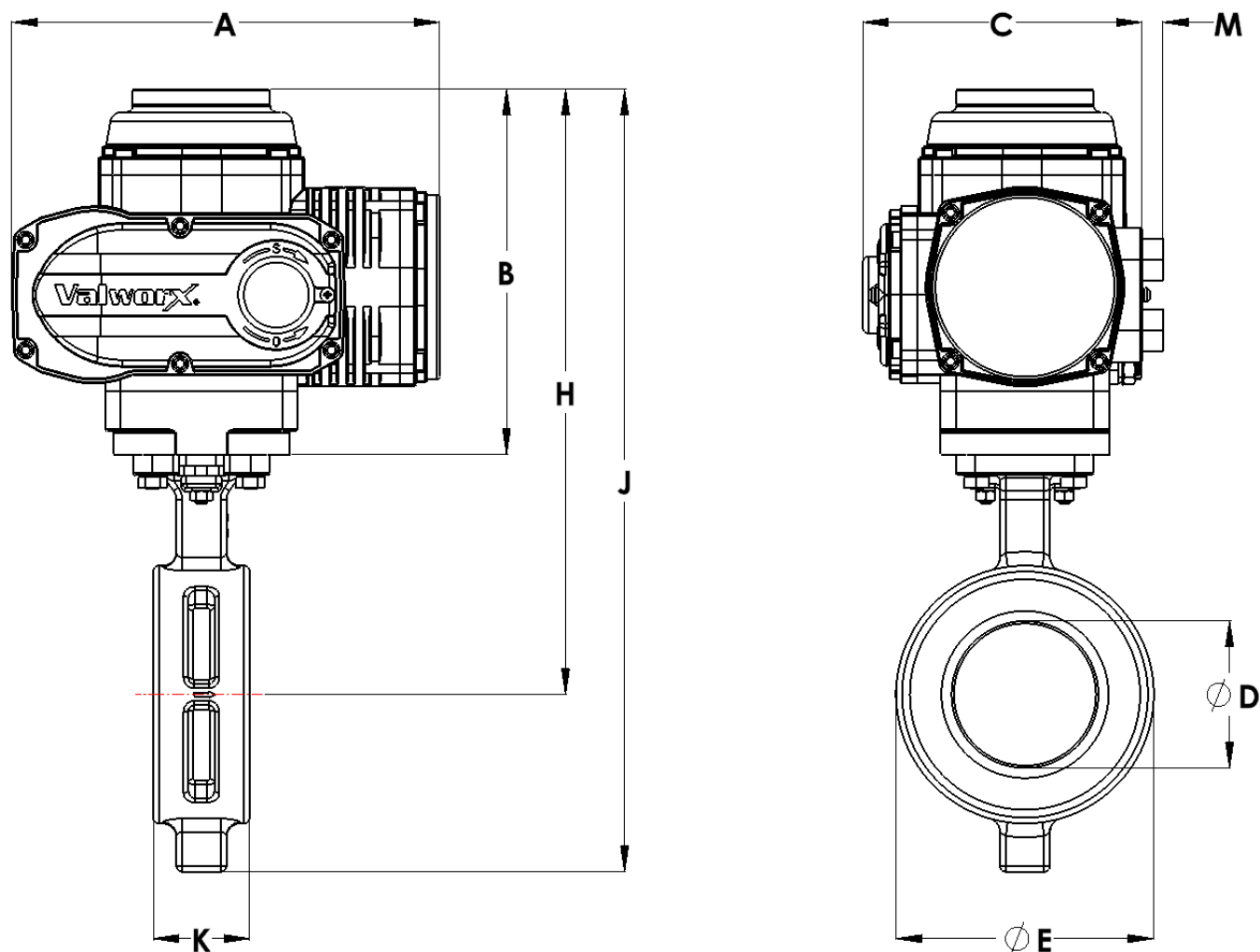
Terminal 4: Open status confirmation signal

Terminal 5: Closed status confirmation signal

Ground PE

Terminal 7: Earth Ground

Dimensions:



Suitable between flanges:

- ◆ ANSI/ASME B16.5 CLASS150
- ◆ ANSI/ASME B16.1 CLASS125
- ◆ EN1092 PN10, PN16
- ◆ JIS B 2239 10K, 16K
- ◆ BS 10 Table D, Table E

Pipe Size		A	B	C	D	E	H	J	K	M	Weight
3 DN80	inch	8.6	5.9	5.5	2.8	5.2	10.7	14.2	1.9	0.6	21.9 lb
	mm	217.5	150.0	139.0	72.0	131.0	271.8	360.7	49.0	81.0	9.9 kg
4 DN100	inch	8.6	5.9	5.5	3.7	6.1	11.2	15.3	2.1	0.6	25.1 lb
	mm	217.5	150.0	139.0	94.0	155.0	284.5	388.6	54.0	81.0	11.4 kg