

# **Electric Actuated 3-Way Ball Valves**

T-Port, Stainless Steel, Full Port 1/4 to 2 inch NPT **5632** 

#### **Features**

- Full Port 316SS diverter valve
- Polyamide IP67 weatherproof enclosure with UV protection
- Multi-voltage capable with auto-voltage sensing
- Long life brushless motor
- Electronic over torque protection
- Anti-condensation heater
- Manual override
- DIN plug style electrical connections
- Highly visual dome style valve position indicator
- Auxiliary limit switches to confirm valve position
- Triple PTFE/Viton live loaded stem seals, adjustable
- BSR Battery Backup/Failsafe option

### **Applications**

Motorized stainless steel flow diverter or selector valve typically used to control water, air, oil and other media compatible with the materials of construction. Steam service up to 25 PSI with optional high temperature mounting bracket and vacuum service up to 29" Hg. Actuator designed for 75% duty cycle.

#### Operation

Electric actuated valve uses power-to-open (Pos. 2) and power-to-close (Pos.1), stays in the last known position with power failure. On receipt of a continuous voltage signal, the motor runs and via a flat gear drive system rotates the ball 90°. The motor is automatically stopped by internal cams striking limit switches. On receipt of a reversing continuous signal, the motor turns in the opposite direction reversing the valve position. DIN style plugs are provided for electrical connections. Standard manual override can be used for setup and power failure situations.

#### Construction

Valve Body	316 stainless steel ASTM A351 CF8M
Ball/Stem	316 stainless steel
Ball Seats	(4) PTFE (Teflon)
Stem Seals	PTFE (Teflon)/ FKM (Viton)
Actuator Enclosure	Anti-corrosive Polyamide, IP67 weatherproof
Position Indicator/Manual Override	Dome style indicator/manual polyamide knob
Fasteners	Stainless Steel
Auxiliary Limit Switches	2 x SPST 3A@125/250VAC, 30VDC resistive load



### Description

Electrically operated Full Port 3-way L-type ball valve has four PTFE ball seats, allowing for full pressure at any port. Adjustable live loaded triple stem seal design helps compensate for wear, pressure or temperature fluctuations. Corrosion resistant actuator includes a manual override, position confirm limit switches, thermostatically controlled anti-condensation heater, and over-torque protection. External LED diagnostic light.

#### **Approvals**

#### **Actuators**

• CE mark conforming to:



- Machinery directive
- Low voltage directive
- EMC Compatibility directive
- ISO5211 valve mounting

#### Valves

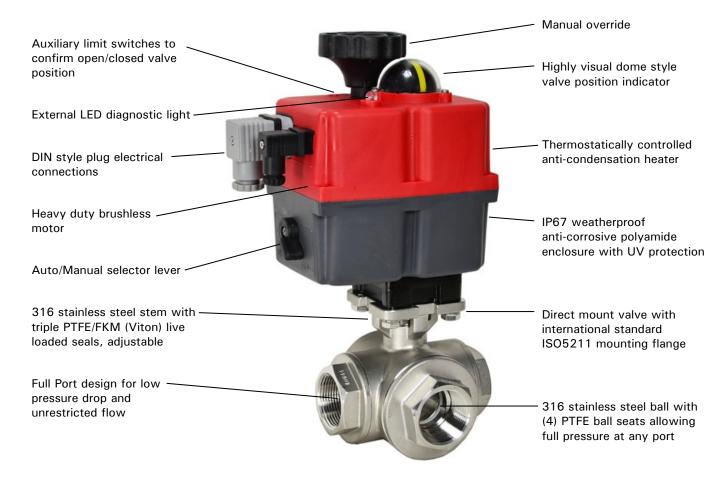
- CE conforming to:
- 97/23/EC Pressure Equipment
- Pressure Tested per API 598, EN12266
- Meets design MSS-SP-55, EN12516-1/3
- ISO5211 direct mounting flange



# **Electric Actuated 3-Way Ball Valves**

T-Port, Lead Free Brass, Full Port 1/4 to 2 inch NPT **5632** 

# **Construction Features**



## **Pressure-Temperature**

Ball Valve Pressure Rating: 1000 PSI (69 Bar)\* non-shock, 29" Hg vacuum,

25 PSI steam with optional high temp. kit

Ball Valve Temperature Rating: -4 to 325° F (-20 to 163° C) Actuator Temperature Rating: -4 to +158° F (-20 to 70° C)

\*See P/T chart

# **Optional Functions**

 BSR: Battery Spring Return - actuator fails to a safe position with loss of external power

## Pressure/Temperature Chart (PSI/°F)

P/T Chart										
PSI	1000	1000	1000	875	600	325				
٥F	0	50	100	158	200	266				

## Pressure/Temperature Chart (Bar/°C)

P/T Chart										
Bar	69 69 69 60		60	41	22					
°C	-18	10	38 66		93	121				



# **Specifications** (English units)

Stock Number	Pipe Size	Orifice Size	Cv Flow	Pressure	Cycle Time	Enclosure Rating	Ma	x. Current	Draw (Amp	os)	
	(NPT)	(inch)	Factor	Max. (PSI)*	Max. (PSI)* /90° (seconds) +/- 10%		110VAC	240VAC	24VAC	24VDC	
24-240V AC o	24-240V AC or 24-135V DC ELECTRIC ACTUATED 3-WAY STAINLESS BALL VALVE: T-PORT										
563202H	1/4	0.43	3.2	1000	9	IP67	0.30	0.16	1.28	0.97	
563203F	3/8	0.43	3.5	1000	9	IP67	0.30	0.16	1.28	0.97	
563204H	1/2	0.63	4.5	1000	9	IP67	0.30	0.16	1.28	0.97	
563206H	3/4	0.79	10	1000	9	IP67	0.30	0.16	1.28	0.97	
563208H	1	1.00	16	1000	9	IP67	0.30	0.16	1.28	0.97	
563210H	1-1/4	1.25	31	1000	13	IP67	0.43	0.21	1.98	1.63	
563212H	1-1/2	1.50	49	1000	13	IP67	0.43	0.21	1.98	1.63	
563216H	2	2.00	82	1000	29	IP67	0.33	0.18	1.50	1.22	

These unique multi-voltage valves will operate within a voltage range of 24v to 240v AC or DC, 1ph, -0/+5%

 ${\rm Cv}$  is the GPM of water at 60° F that will pass through the valve with 1 PSI pressure drop

# **Specifications** (Metric units)

Stock Number	Pipe Size	Orifice Size	Kv Flow	Pressure	Cycle Time	Enclosure	Max. Current Draw (Amps)					
	(NPT)	(mm)	Factor	Max. (Bar)*	/90° (seconds) +/- 10%	Rating	110VAC	240VAC	24VAC	24VDC		
24-240V AC or 24-135V DC ELECTRIC ACTUATED 3-WAY STAINLESS BALL VALVE: T-PORT												
563202H	1/4	11	2.8	69	9	IP67	0.30	0.16	1.28	0.97		
563203F	3/8	11	3.0	69	9	IP67	0.30	0.16	1.28	0.97		
563204H	1/2	16	3.9	69	9	IP67	0.30	0.16	1.28	0.97		
563206H	3/4	20	8.6	69	9	IP67	0.30	0.16	1.28	0.97		
563208H	1	25	14	69	9	IP67	0.30	0.16	1.28	0.97		
563210H	1-1/4	32	27	69	13	IP67	0.43	0.21	1.98	1.63		
563212H	1-1/2	38	42	69	13	IP67	0.43	0.21	1.98	1.63		
563216H	2	50	70	69	29	IP67	0.33	0.18	1.50	1.22		

 $<sup>^{*}</sup>$  Pressure at 70° C (reduced pressure at higher temperatures-see P/T chart)

<sup>\*</sup> Pressure at 100° F (reduced pressure at higher temperatures-see P/T chart)



# **Optional BSR - Battery Spring Return**

The BSR- Battery Spring Return kit is available as a factory installed option for Valworx 5632/5633 series electric actuated valves. The BSR kit will work with both on-off models and actuators with DPS positioners. The battery failsafe system provides an alternative source of power to drive the actuator to a preset failsafe position in the event of an external power failure. The industrial quality battery is constantly trickle charged during normal operation to assure maximum charge when required. The battery kit is installed under the actuator cover. No separate modules or boxes are required.

In many applications, the BSR battery spring return function tends to be a very economical option when compared to the alternate true mechanical spring return actuator. Valworx actuators with the BSR option are much smaller, lighter and less expensive.



Valworx Actuator with BSR Option	1/4 to 1" NPT	1-1/4 to 1-1/2" NPT	2" NPT
Working operations without recharge, with 100% initial battery charge	10	10	10
Recharge time per working operation	15 min	48 min	58 min
Full Charge Time 100%	28 h	28 h	28 h

The installed BSR kit will provide enough power to move the actuator/valve to a failsafe position with loss of external power. The kit can be ordered as fail closed or fail open as required.

The actuator operates in the normal power open and power close mode while external power is available. Internal circuitry monitors the incoming main power and automatically switches within a few seconds to the battery backup with loss of external power. The battery will then provide enough power to move the actuator to a failsafe position. Under normal operation the external control power will trickle charge the battery and maintain a full charge.

In the normal mode of operation, an LED status light located on top of the actuator cover will be continuously lit. With a loss of power, the LED status light will blink slowly. On resumption of external power, conditional that the actuator control signal remained unchanged, the actuator will reset to the position it saw at the time of the main power failure.

#### **BSR Kit Ordering**

Kit Stock	Description
561104E	5610 BSR Battery Spring Return Kit, Fail Closed (pos 1)
561105E	5610 BSR Battery Spring Return Kit, Fail Open (pos 2)

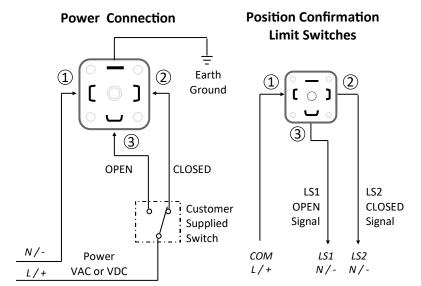
• BSR kits are a factory installed option



## Electrical Wiring: On/Off and BSR Battery Spring Return Versions

Voltage: 24-240 Volts AC or 24-135 Volts DC, 1ph, -0/+5%

Auto-voltage sensing



#### Function: ON-OFF version

**Power Connections** 

Power to PIN 1 and 2 - actuator CLOSED

Power to PIN 1 and 3 - actuator OPEN

Stays in last known position with loss of power.

#### Function: ON-OFF version with BSR option

Wiring is the same as standard ON-OFF version.

Power to open, power to close - maintain power to trickle charge the battery system in either open or closed position.

Actuator sent by battery power to failsafe position with power failure.

Actuator returns to pre-failure position on power resumption.

# Function: Position confirmation limit switches

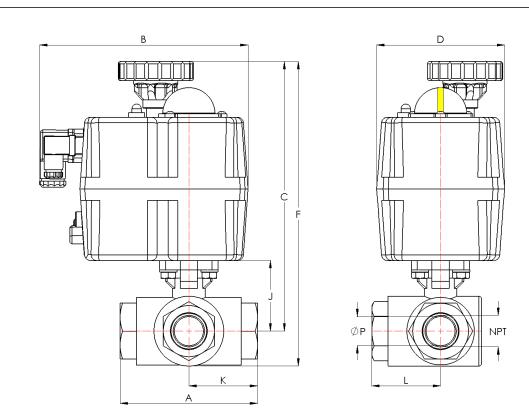
Dry contact 3A @ 125/250 VAC, 30VDC resistive load

PIN 1 (COM) and 2 to confirm actuator is closed

PIN 1 (COM) and 3 to confirm actuator is open



# **Dimensions:**



Pipe Size (NPT)		A	В	C	D	F	J	K	L	Р	Weight
114	inch	3.0	7.0	8.2	4.3	9.0	1.5	1.5	1.5	0.4	5.4 lb
1/4	mm	75.7	177.0	208.0	110.0	228.0	36.8	37.9	38.3	11.0	2.5 kg
210	inch	3.0	7.0	8.2	4.3	9.0	1.5	1.5	1.5	0.4	5.4 lb
3/8	mm	75.7	177.0	208.0	110.0	228.0	36.8	37.9	38.3	11.0	2.4 kg
419	inch	3.4	7.0	8.5	4.3	9.4	1.7	1.7	1.8	0.6	6.1 lb
1/2	mm	86.6	177.0	215.0	110.0	237.6	44.1	43.3	44.7	16.0	2.8 kg
214	inch	4.1	7.0	8.9	4.3	10.0	2.2	2.0	2.0	0.8	7.3 lb
3/4	mm	103.0	177.0	226.0	110.0	253.0	55.1	51.5	50.8	20.0	3.3 kg
4	inch	4.7	7.0	9.1	4.3	10.3	2.4	2.3	2.3	1.0	8.9 lb
1	mm	118.0	177.0	232.0	110.0	262.0	60.7	59.1	57.7	25.0	4.1 kg
4.414	inch	5.0	7.0	10.7	4.3	12.2	3.0	2.5	2.5	1.3	12.8 lb
1-1/4	mm	126.0	177.0	271.0	110.0	310.0	75.2	62.9	62.6	32.0	5.8 kg
1 112	inch	5.9	7.0	11.0	4.3	12.9	3.3	2.9	2.9	1.5	17.5 lb
1-1/2	mm	149.0	177.0	280.0	110.0	328.0	84.4	74.5	74.3	38.0	8.0 kg
2	inch	6.7	7.0	11.5	4.3	13.5	3.7	3.4	3.4	2.0	23.2 lb
2	mm	171.0	177.0	291.0	110.0	344.0	94.6	85.6	85.6	50.0	10.5 kg