



# MagnaBox

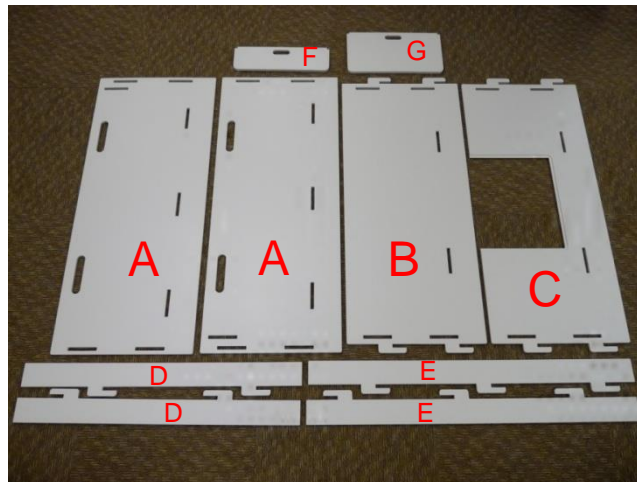
The Next Generation Professional Whelping Box

## Assembly Instructions

### Parts List:

- A – Box Side Wall (x2)
- B – Box Rear Wall
- C – Box Front Wall
- D – Short Puppy Rail (x2)
- E – Long Puppy Rail (x2)
- F – 1/3 Door
- G – 2/3 Door

**No  
Tools  
Required**

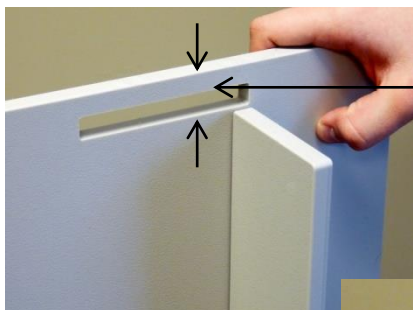
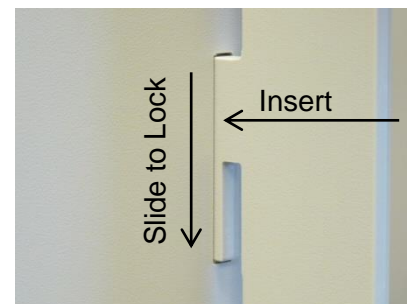
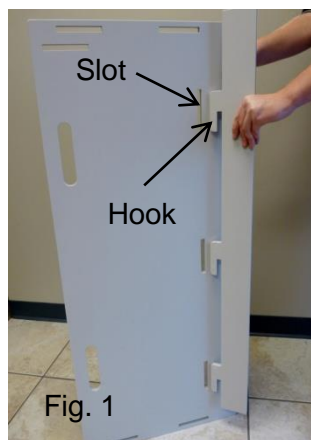


### STEP 1:

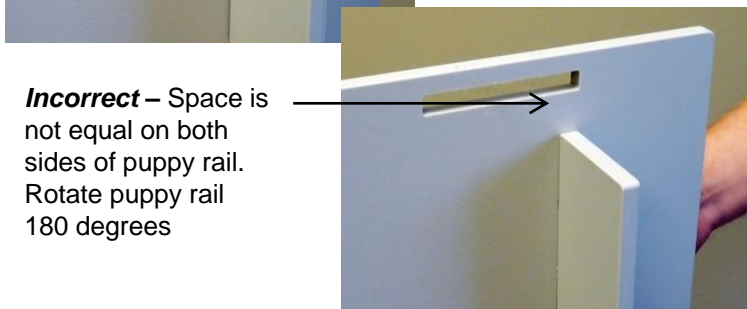
Find an open area, unpack the box (retain for future storage), and identify each of the parts as shown to the right. (Items D & E may appear different based on the size of your whelping box.) Remove door items F & G from Front Wall (C).

**STEP 2:** - Skip to Step 4 if not using Puppy Rails  
Stand up one Side Wall (A) and one Long Puppy Rail (E) (Fig. 1) and insert the hooks from the puppy rail into the matching slots on the side wall. (Fig. 2) Slide to lock. Repeat for second Side Wall.

Note: Distance from the edge of the side wall to the puppy rail should be the same on each end of the side wall. (Fig. 3) If the distance is not the same, (Fig. 4) remove the puppy rail, rotate 180 degrees and reinsert.



**Correct** – Same space on both sides of puppy rail



**Incorrect** – Space is not equal on both sides of puppy rail. Rotate puppy rail 180 degrees

### STEP 3:

Repeat Step 2 for the Front Wall (C), Rear Wall (D), and the Short Puppy Rails (D).

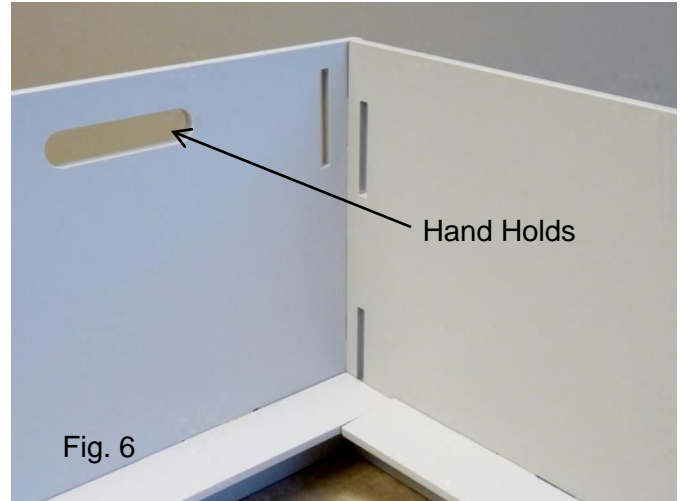
Note: The distance from the edge of the front/rear wall to the puppy rail will be greater than Step 2 (Fig. 3), but should still be equal on both ends of the puppy rail.



**STEP 4:**

With or without puppy rails installed, stand up one Side Panel and the Back Wall. (Fig. 5)  
Insert the hooks from the Back Wall into the slots on the Side Wall and slide to lock.

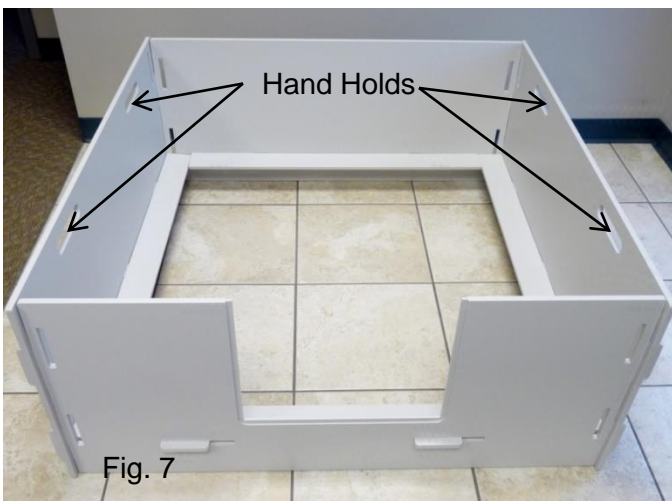
Side Wall and Back Wall should now stand by themselves. (Fig. 6)



**STEP 5:**

Stand up the second Side Wall and insert the hooks from the Back Wall into the Side Wall and slide to lock.

Repeat the process to attach the Front Wall to the two Side Walls. (Fig. 7)

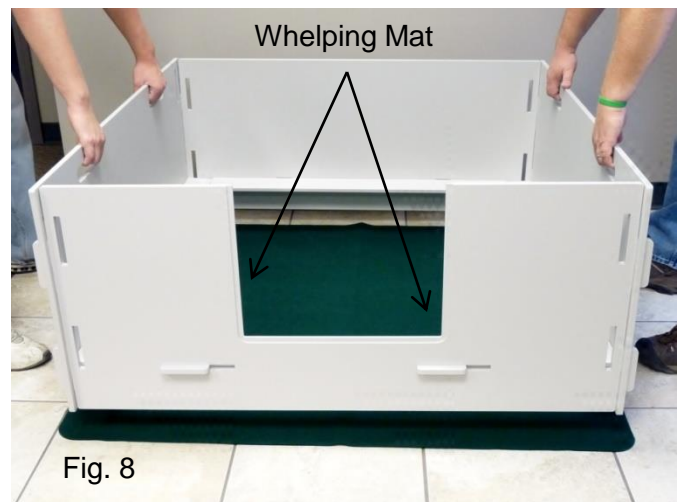


**STEP 6:**

With an assistant, grasp the hand holds on each side wall (Fig. 6 & 7) to pick up and move the whelping box. (Fig. 8)

The sides can be adjusted slightly to make the whelping box square.

Set the whelping box on a whelping mat or alternate material. For easy cleaning, use two whelping mats and alternate the box between clean mats.



**STEP 7:**

Insert 1/3 or 2/3 Doors (items F & G) (Fig. 9, 10) by grasping hand hold and sliding into position. Doors can be used in any configuration from open, 1/3 closed (Fig. 11), 2/3 closed, (Fig. 12) or totally closed (Fig. 14).



### **STEP 9:**

To disassemble, reverse the previous steps. See care and maintenance instructions below. When parts are dry, repackage in shipping container and store until next use. (Fig. 14)



### **Care and Maintenance Instructions:**

Your MagnaBox Next Generation Professional Whelping Box is constructed of material specifically developed to endure the constant punishment of the sun, water and weather. Unlike wood, wood laminates and ordinary plastic, it will not warp, discolor, or delaminate. It's made to maintain its shape, color and finish for the life of your product.

The material is also chemically resistant. Most chemicals, except the harshest solvents and acids, will have little effect on the material.

There isn't much you have to do to keep you MagnaBox looking new. Following are a few tips on care and maintenance to keep your MagnaBox looking good for many years.

- To clean everyday dirt and stains, use a cleaner such as Soft Scrub and a nylon scrubby or stiff nylon brush. Scrub lightly, excess force can mar the finish.
- Persistent stains will usually go away if you soak the area with bleach (do not use 100% chlorine) and/or use a pressure washer.
- To clean a petroleum stain such as grease or oil, use a citrus cleaner, alcohol or mineral spirits
- In severe cases, spray petroleum-based stains with WD40. Then use toluene or acetone and a white nylon scrub pad. (colored pads release staining dyes when combined with acetone.)
- DO NOT use MEK, turpentine or naphtha solvent.
- If a mark or stain won't come out, you may lightly sand the area. Be careful and only work on the stained area because sanding will remove the matte finish.

### **Warranty**

Lakeside Products warrants to the original purchaser this product to be free of defects in materials and workmanship for period of one year from the date of purchase (proof of purchase is required). Specific exclusions from this warranty include damage caused by accident, improper installation or abuse, including damage caused by pets. Lakeside Product's maximum liability on any claim shall be no greater than the original purchase price of the product. Under no circumstances shall Lakeside Products be responsible for consequential damage resulting from the use or miss-use of this product. For warranty claims, please return defective product or part, including PROOF OF PURCHASE DATE, freight prepaid, to Lakeside Products for repair or replacement. Purchaser is responsible for return shipping and handling charges. This warranty is the only warranty made by Lakeside Products and replaces any and all previous warranties.