The torque specification for the replacement tapped banjo fittings is 18 ft./lbs. This is the same torque specification as the original banjo bolt from Cummins.

The replacement fittings are made from a mild 12L14 steel, the same as the Cummins banjo bolts. The feature of the replacement fitting (a larger diameter hole - .180 versus .130 inches) can be detrimental (bolt shear) if you do not abide by the torque specification of 18 ft./lbs.

Use care in your assembly of the banjo fittings. A torque setting of 18 ft./lbs. is easily exceeded!