



A&V Waterjet Orifice Replacement Instruction



1. Unscrew the cutting head from the cutting body. It looks like the picture shown below.



2. Unpack the new orifice from your spare package.





3. Replace the new orifice like shown in the picture below.



4. Slightly screw the cutting head and cutting body together until tight while keeping them put vertically so the orifice in it will not move. The new orifice will be ready to use now.

