



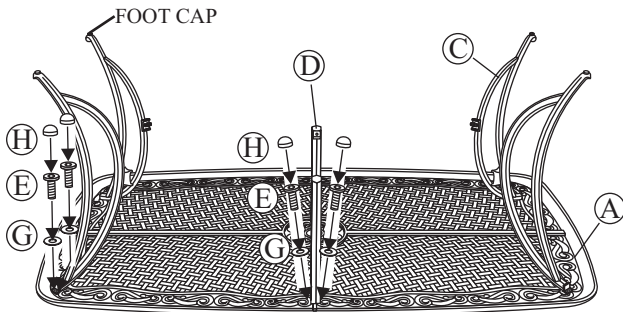
## BASICS W6000MDRT84(ALQ44715)

### 42x84" RECT CAST TOP DINING TABLE RUSSET FINISH

**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!! TO EXPEDITE ANY FUTURE WARRANTY CLAIMS, PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND RECEIPT**

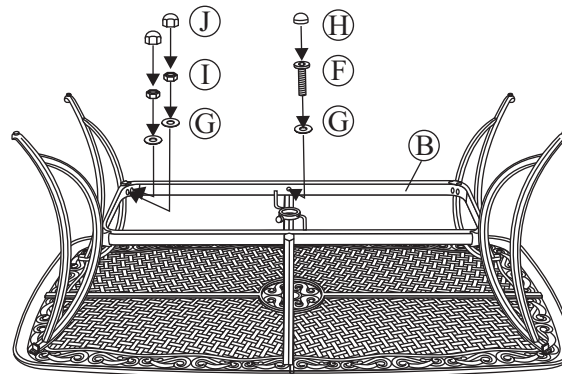
**Step 1:** Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing any parts or are unsure how to proceed with assembly, please call your local casual classics dealer. **Do not attempt assembly if any parts are missing or damaged.**

**Step 2:** Place the table top upside down on a flat, non-abrasive surface. Attach a table leg to the table top by using two 1/4"x18 mm bolts and washers as shown in the diagram. Place the leg beneath the table top corner bracket. Guide the bolt through the hole in the table top corner bracket and into the pre-drilled hole in the table leg. Hand tighten 3-4 revolutions only. **Do not tighten completely.** Some adjustments may be necessary to ensure proper alignment of the table legs. Repeat for the other three legs. Attach a topside support to the table top by using the 1/4"x18 mm bolts and washers as shown in the diagram. Guide the bolts through the holes in the topside support, into the pre-drilled holes in the table top. Hand tighten 3-4 revolutions only. **Do not tighten completely.** Repeat for the opposite side.



**Step 3:** Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and a nut to the end of each bolt. **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat on the other three legs.

**Step 4:** Attach the topside support to the leg connector bracket by using a 1/4"x30 mm bolt and a washer as shown in the diagram. Guide the bolt with washer through the hole in the leg connector bracket, into the pre-drilled hole in the topside support. **Hand tighten 3-4 revolutions only. Do not tighten completely.** Repeat for the opposite side.



**Step 5:** After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Note:** each bolt and nut must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all nuts and bolts with covers.

**Step 6:** With the help of another person, turn the table in the upright position. Your table is now ready for use.

**IMPORTANT NOTE: Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, please call your local casual classics dealer.**

\* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	ORDER PART #	QTY
A		TABLE TOP	AT9841	1
B		LEG CONNECTOR BRACKET	AT9842	1
C		TABLE LEG	AT9843	4
D		TOPSIDE SUPPORT	AT9844	2
E		1/4" X 18 MM BOLT	HW0035	12
F		1/4" X 30 MM BOLT	HW0038	2
G		Ø6.5 X 1.0 MM WASHER	HW0004	22
H		BOLT COVER	HW0105	14
I		1/4" NUT	HW0014	8
J		NUT COVER	HW0027	8
K		HEX WRENCH	HW0009	1
L		HEX BOLT DRIVER	HW0006	1
M		TOUCH-UP PAINT	G0003	1
		FOOT CAP FACTORY ASSEMBLY	FC0007	4
		UMBRELLA HOLE PROTECTIVE RING (SET) FACTORY ASSEMBLY	G0235 & G0236	1
		UMBRELLA POLE STOPPER & NUT FACTORY ASSEMBLY	G0091 & HW0448	1