



BASICS W6000SDRT60(ALQ44815)

60" SQUARE CAST TOP DINING TABLE RUSSET FINISH

IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!! TO EXPEDITE ANY FUTURE WARRANTY CLAIMS, PLEASE KEEP INSTRUCTION SHEET, WARRANTY CARD AND RECEIPT

Step 1: Remove all protective materials and set parts on a flat, non-abrasive surface. Identify parts packed in carton against the parts list. If you are missing any parts or are unsure how to proceed with assembly, please call your local casual classics dealer. **Do not attempt assembly if any parts are missing or damaged.**

Step 2: Place the table top upside down on a flat, non-abrasive surface. Attach a table leg to the table top by using the bolts and washers as shown in Fig. 1. Guide the bolts through the holes in the table leg, into the pre-drilled holes in the table top. **Hand tighten only.** Repeat for the other three legs.

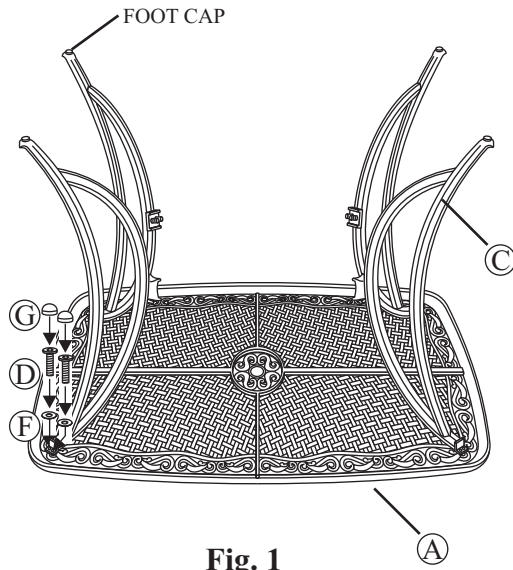


Fig. 1

Step 3: Attach a leg to the leg connector bracket by carefully guiding the bolts already in place on the table legs (each leg has two bolts) through the holes in the leg connector bracket. Add a washer and nut to the end of each bolt as shown in Fig. 2. **Hand tighten only.** Repeat for the other three legs.

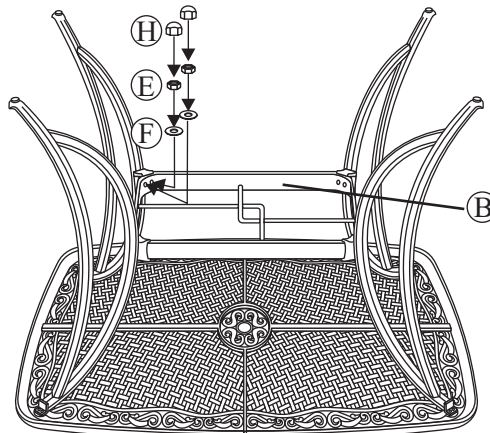


Fig. 2

Step 4: After making any necessary adjustments to the alignment of the table legs and the leg connector bracket, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Note:** each bolt and nut must be tightened a few revolutions at a time. In order to apply equal pressure to all bolt joints, we recommend working in a cross corner (X fashion). Repeat until all bolts are tight. **Do not over tighten.** Over tightening may strip bolts. Cover all nuts and bolts with covers.

Step 5: With the help of another person, turn the table in the upright position. Your table is now ready for use.

IMPORTANT NOTE: Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, please call your local casual classics dealer.

* NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE

	PARTS LIST	DESCRIPTION	ORDER PART #	QTY
A		TABLE TOP	AT71637	1
B		LEG CONNECTOR BRACKET	AT71638	1
C		TABLE LEG	AT71639	4
D		1/4" X 18 MM BOLT	HW0035	8
E		1/4" NUT	HW0014	8
F		Ø6.5 X 1.0 MM WASHER	HW0004	16
G		BOLT COVER	HW0105	8
H		NUT COVER	HW0027	8
I		HEX WRENCH	HW0009	1
J		HEX BOLT DRIVER	HW0006	1
K		TOUCH-UP PAINT	G0003	1
		FOOT CAP FACTORY ASSEMBLY	FC0007	4
		UMBRELLA HOLE PROTECTIVE RING FACTORY ASSEMBLY	G0235 & G0236	1