



RIVIERA W6004S(ACH10006) CUSHIONED CURVED SOFA RUSSET FINISH

**IMPORTANT!! PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE ASSEMBLY!!
TO EXPEDITE ANY FUTURE WARRANTY CLAIMS, PLEASE KEEP INSTRUCTION SHEET,
WARRANTY CARD AND RECEIPT**

Step 1: Identify all parts packed in carton against the parts list. Remove all protective materials. Place parts on a non-abrasive surface to avoid scratching. If you are missing any parts or are unsure how to proceed with assembly, please call your local casual classics dealer. **Do not attempt to assemble the chair if any parts are damaged or missing.**

Step 2: Attach the seat frame to the left chair frame by using three 1/4"x48 mm bolts and washers as shown in Fig.1. Guide bolts through holes in the seat frame and left chair frame, add a nut with washer to each bolt. **Hand tighten only 2-3 turns.** Repeat for the right chair frame.

Step 3: Attach the back frame to the left chair frame by using two 1/4"x75 mm bolts and washers as shown in Fig.2. Guide bolts through holes in the back frame and left chair frame, add a nut with washer to each bolt. **Hand tighten only 2-3 turns.** Repeat for the right chair frame.

Step 4: After making any necessary adjustments to the alignment of the frames, use the hex bolt driver and hex wrench to tighten all nuts and bolts. **Do not over tighten.** Over tightening may strip bolts. Cover all nuts and bolts with covers. Your sectional sofa is now ready for use.

IMPORTANT NOTE: Damage to welds or frames resulting from over tightened bolts or improper assembly is not covered under our warranty. Please read all instructions carefully before assembly. If you have any questions regarding your assembly, please call your local casual classics dealer.

** NOTE: PARTS SHOWN ON PARTS LIST ARE NOT TO SCALE*

	PART LIST	DESCRIPTION	ORDER PART #	QTY		PART LIST	DESCRIPTION	ORDER PART #	QTY
A		LEFT CHAIR FRAME	AH1282	1	H		1/4" NUT	HW0014	10
B		RIGHT CHAIR FRAME	AH1283	1	I		NUT COVER	HW0027	10
C		BACK FRAME	AH1284	1	J		BOLT COVER	HW0105	10
D		SEAT FRAME	AH1285	1	K		HEX WRENCH	HW0009	1
E		1/4" X 48 MM BOLT	HW0274	6	L		HEX BOLT DRIVER	HW0006	1
F		1/4" X 75 MM BOLT	HW0190	4			FOOT CAP FACTORY ASSEMBLY	FC0030	8
G		Ø6.5 X 1.0 MM WASHER	HW0004	20					

