

Axiom Airwolf Quick Print Guide

1. Prepare the Printer

- a. Turn on printer
- b. Cover bottom plate in appropriate Wolfbite
- c. Load filament if none is present
- d. Preheat the head and bed for the given filament material

2. Prep the Part

- a. Have .stl model ready
(from Solidworks, Inventor, or Thingiverse)
- b. Open Apex Software
- c. Adjust size
(Check to make sure units are correct)
- d. Adjust Orientation
(very large portion needs to be laying flat on the bed)
- e. Adjust Support Options
(if part has overhanging features)

3. Print Part

- a. Load SD card with .gcode
- b. Put SD card in printer
- c. Change SD Card > Print from SD card > titleofpart.stl

4. Cool Down

- a. Wait 15-20 minutes after the printer has finished for part to cool down
- b. Remove part carefully
- c. Shut off printer