

8 7 6 5 4 3 2 1

D

1.1  
LEFT AND RIGHT SIDE TOP CHANNEL  
QTY 2

1.2  
FRONT AND REAR TOP ANGLE  
QTY 2

C

1.3  
LEFT AND RIGHT SIDE MEMBER ANGLE  
QTY 2

1.4  
FRONT AND REAR CROSS MEMBER ANGLE  
QTY 2

B

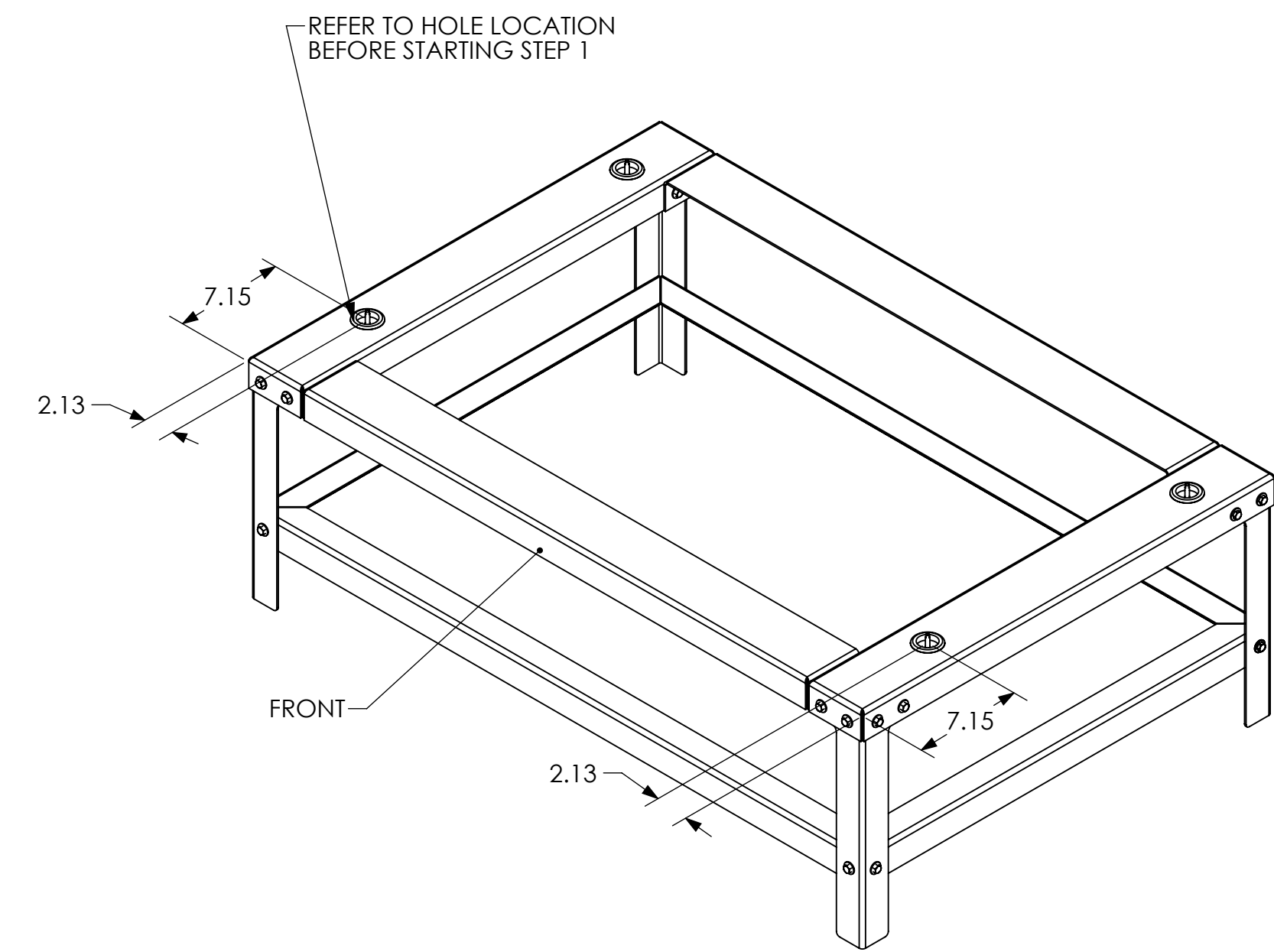
LEG  
QTY 4

3  
SCREW HEX HD  
1/4-20UNCX0.75  
F593C  
QTY 32

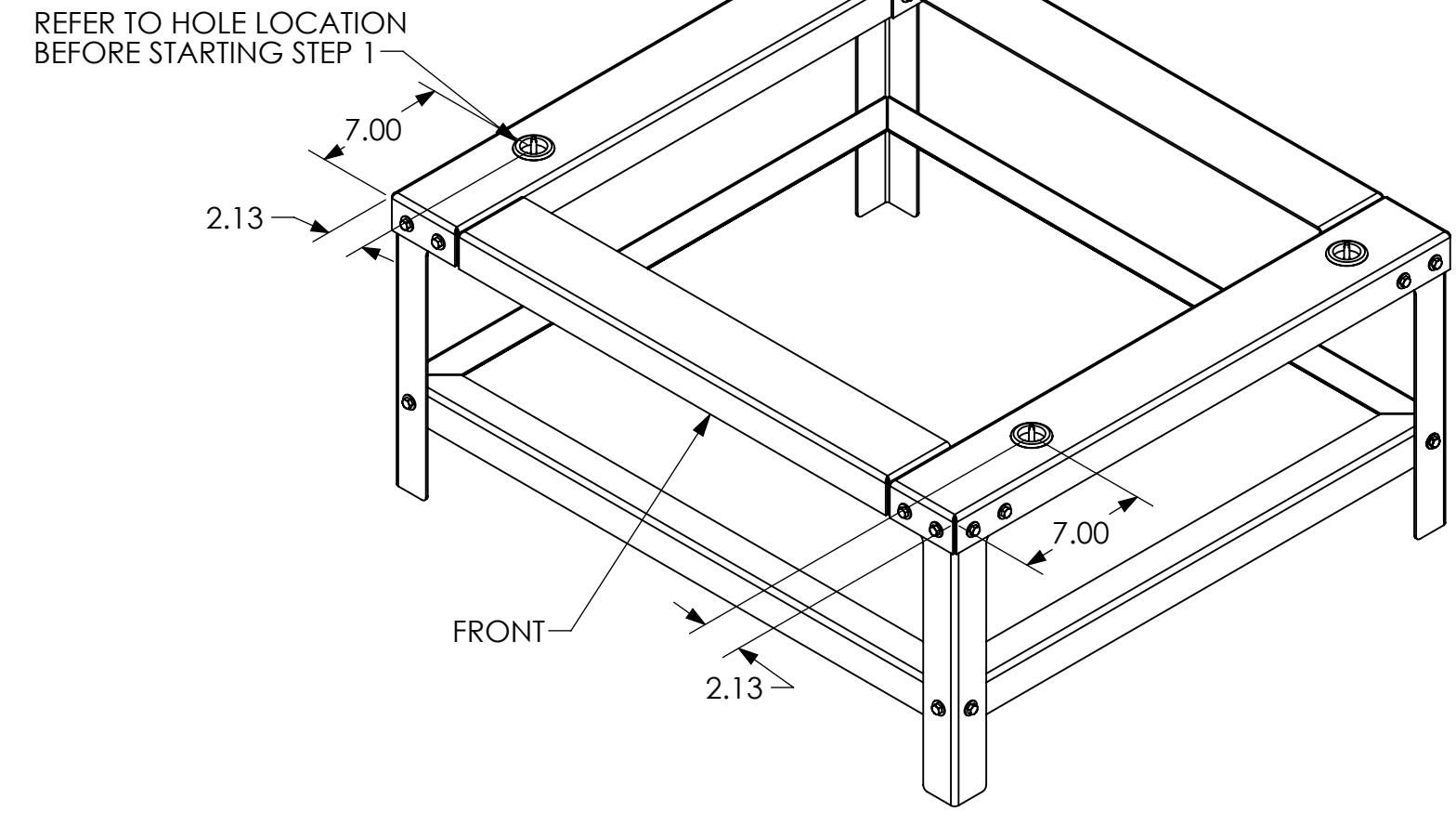
4  
NUT HEX  
1/4-20UNC  
F594C  
QTY 32

A

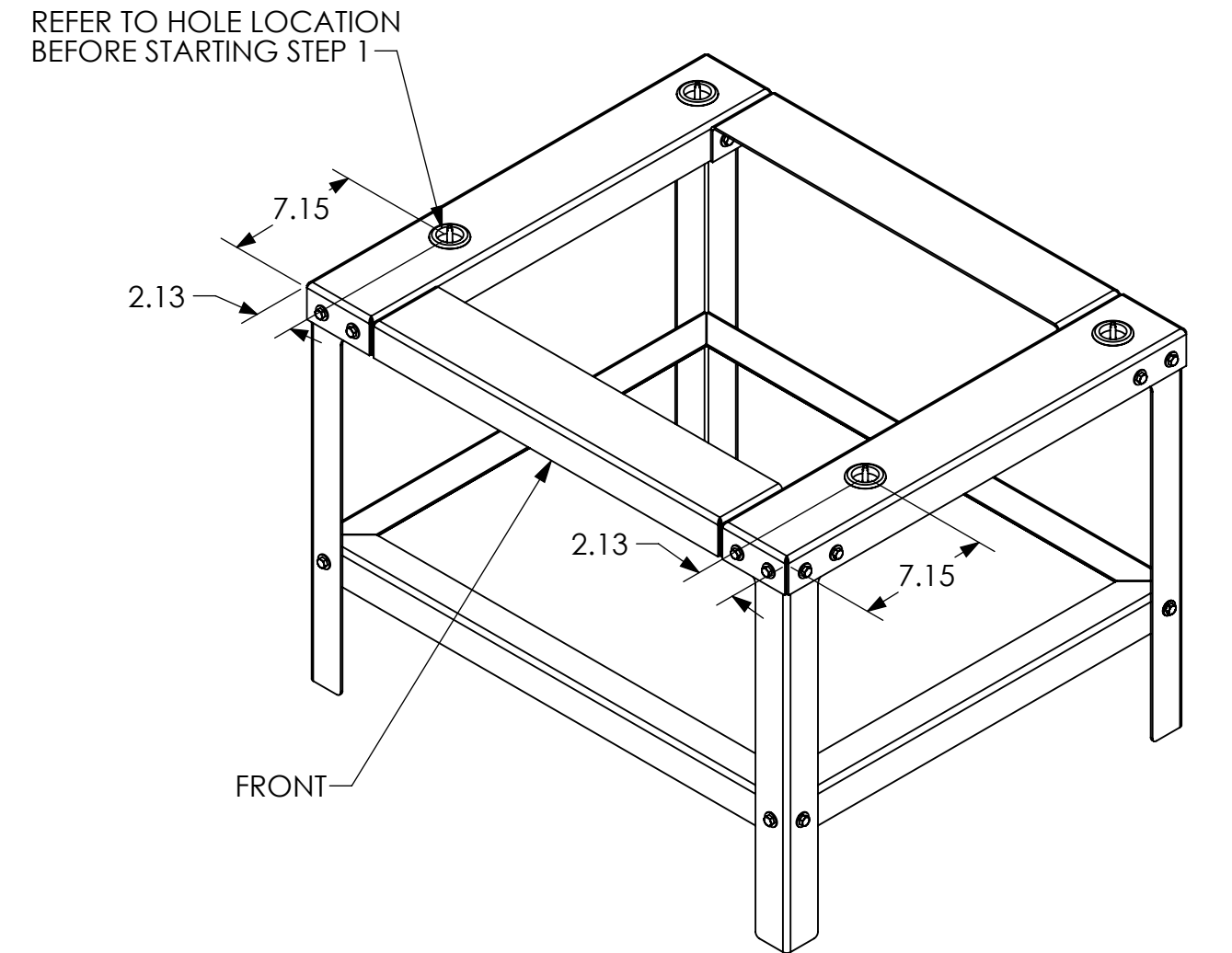
5  
FLAT WASHER  
QTY 64



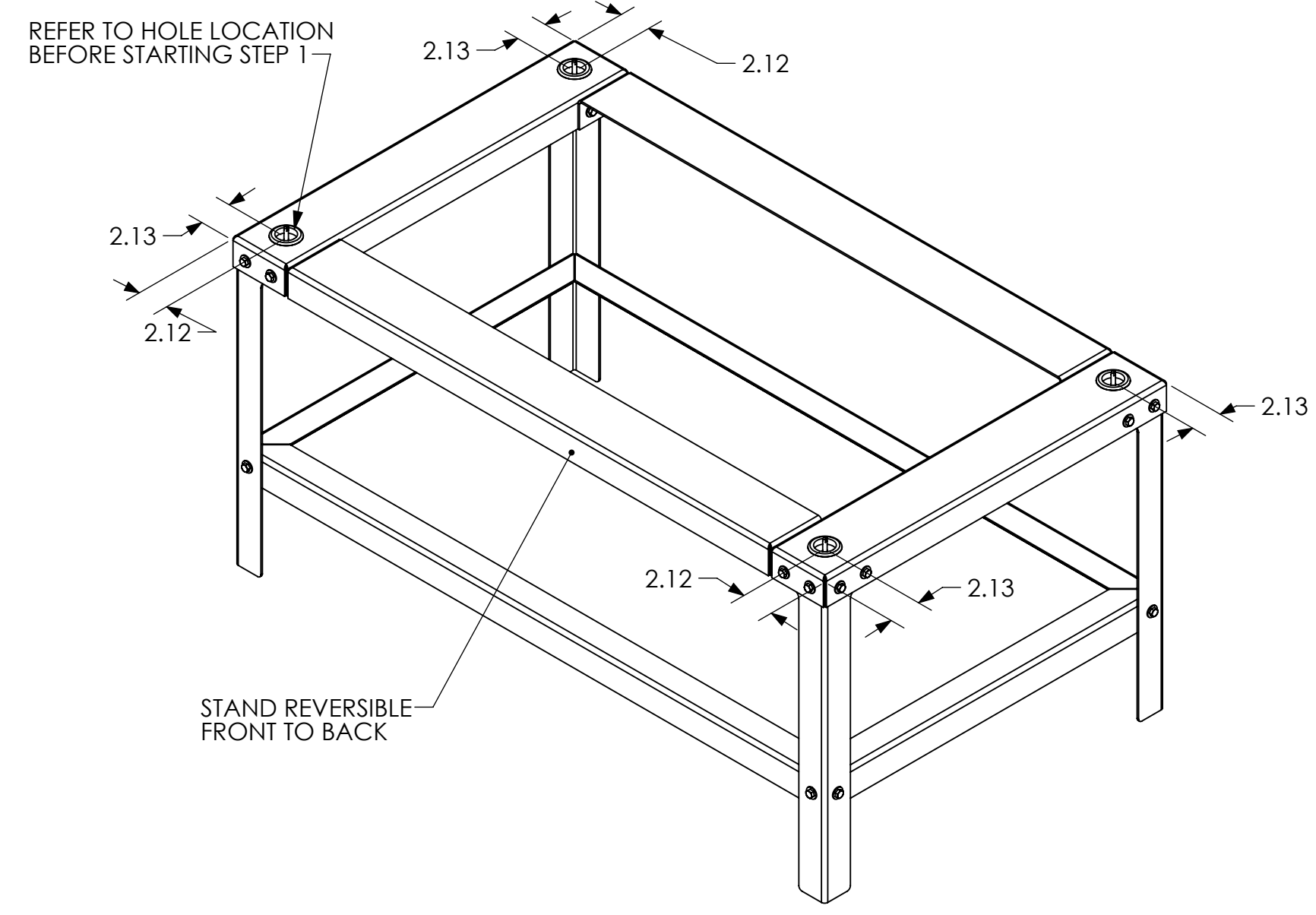
LAC2-18-8



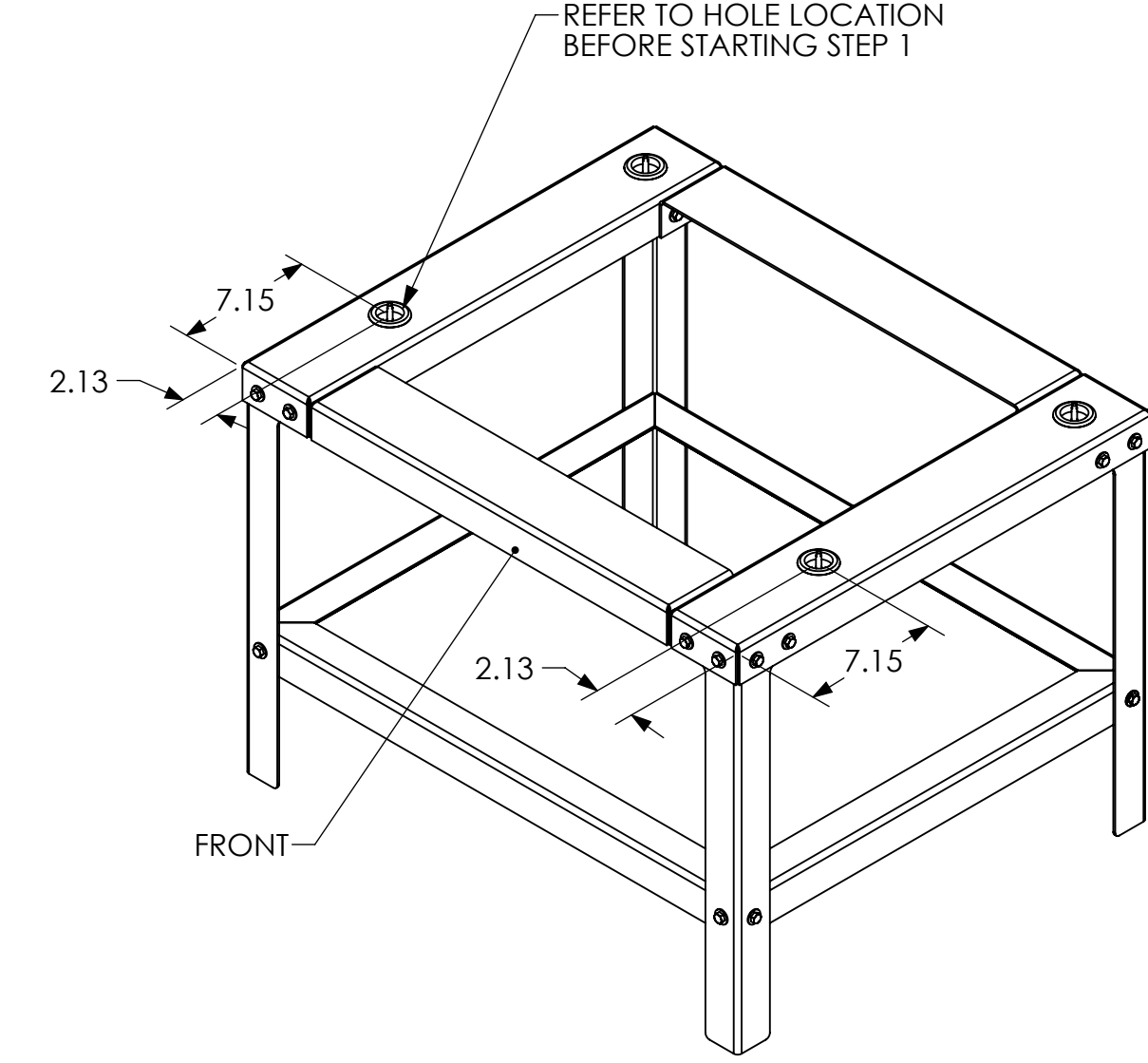
LAC2-12-8



LAC1-67-8



R\_D1-42



LAC1-38-8

- NOTE:
- TOOLS REQUIRED:
    - 7/16" SOCKET WRENCH
    - 7/16" OPEN END WRENCH
    - TORQUE WRENCH (IN-LBS)
  - ASSEMBLE ALL ITEMS THROUGH ALL STEPS LOOSELY TOGETHER UNTIL COMPLETED FINAL STEP.
  - TORQUE ALL HARDWARE TO 75-100 IN-LBS (6-8 FT-LBS)
  - REFERENCE INSTALL KIT 404050 TO INSTALL OVEN ONTO STAND.

REV.	DATE	BY	DESCRIPTION	ECO #
E	7/18/2019	JRS	SH 1: BALLOON ITEM 3 WAS ITEM 1. REORDERED NOTES AND ADDED A NEW NOTE 1. ADDED TORQUE IN FT-LBS ON NOTE 3. SH 2: ON LBB1-69 ADDED REVERSIBLE FRONT AND BACK. LBB1-23 ADDED GROUWNET AND SCREWS TO MODEL. SH 5: ADDED WORDS "AND SIDE" TO STEP 3 DESCRIPTION.	1900108
D	6/7/2019	HV	UPDATES AFTER 1ST ARTICLE. ESP F593C SCW.	1900108
C	5/6/2019	JRS	SH 6 OF 6 CORRECTED TITLE	UPDATE
B	5/1/2019	JRS	SH 1: ADDED NOTE 3. RE-ORDER PICTURE LIST TO MATCH STAND BOM ORDER. ADDED BALLOONS TO MATCH SH'S 3 THRU 6 UPDATED ASSEMBLY VIEWS	UPDATE

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES

DECIMALS  
XX ± .030  
.XXX ± .005

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DR'N	JRS	SCALE	1:4
CK'D	GDY	DATE	04/16/2019
APP	GDY	SMALLER TO	---

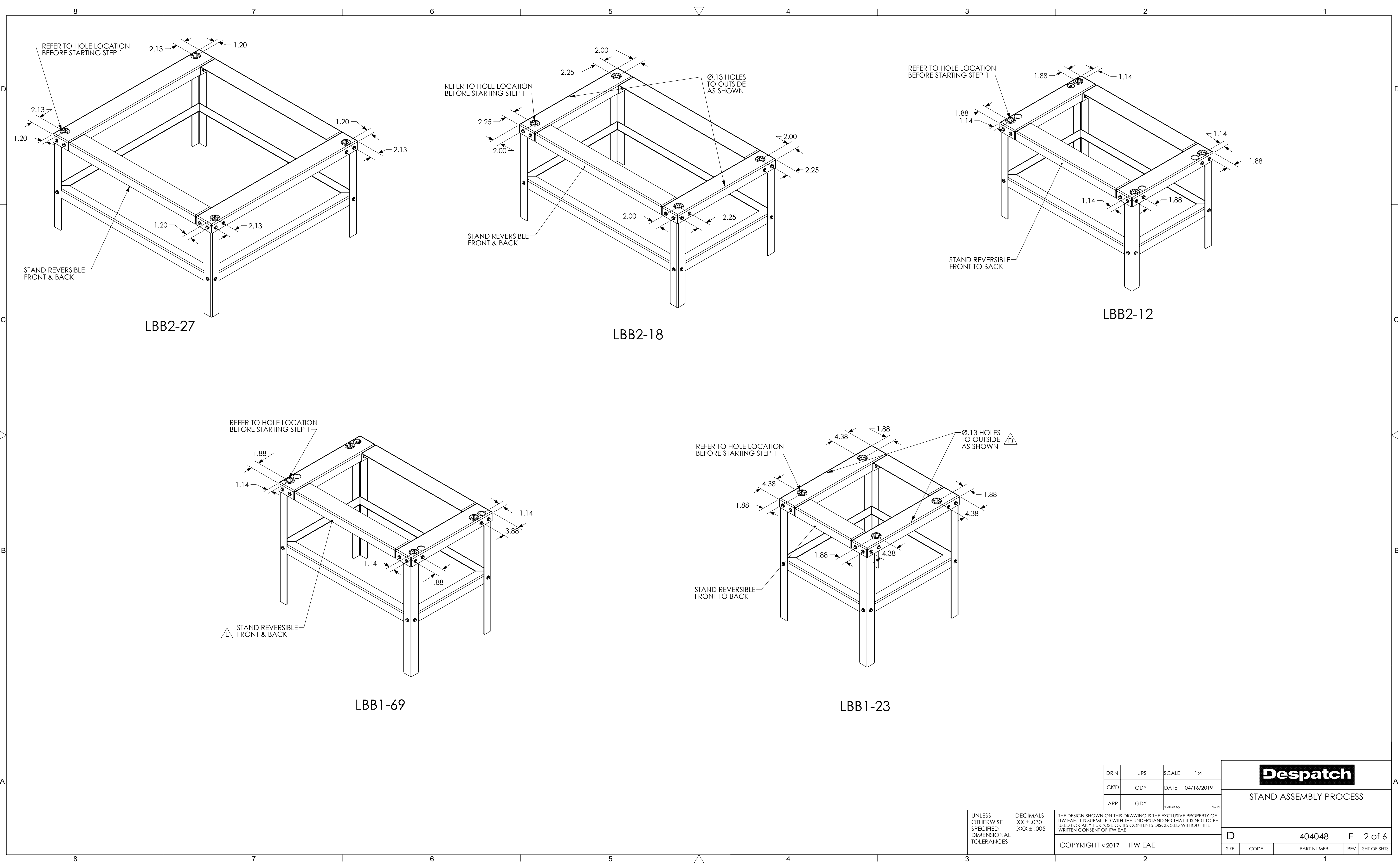
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**Despatch**

STAND ASSEMBLY PROCESS

D 404048 E 1 of 6

SIZE	CODE	PART NUMBER	REV	SHT OF SHITS



LBB2-27

LBB2-18

LBB2-12

LBB1-69

LBB1-23

DR'N	JRS	SCALE	1:4
CK'D	GDY	DATE	04/16/2019
APP	GDY	SMALLER TO	---

**Despatch**  
STAND ASSEMBLY PROCESS

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES

DECIMALS  
.XX ± .030  
.XXX ± .005

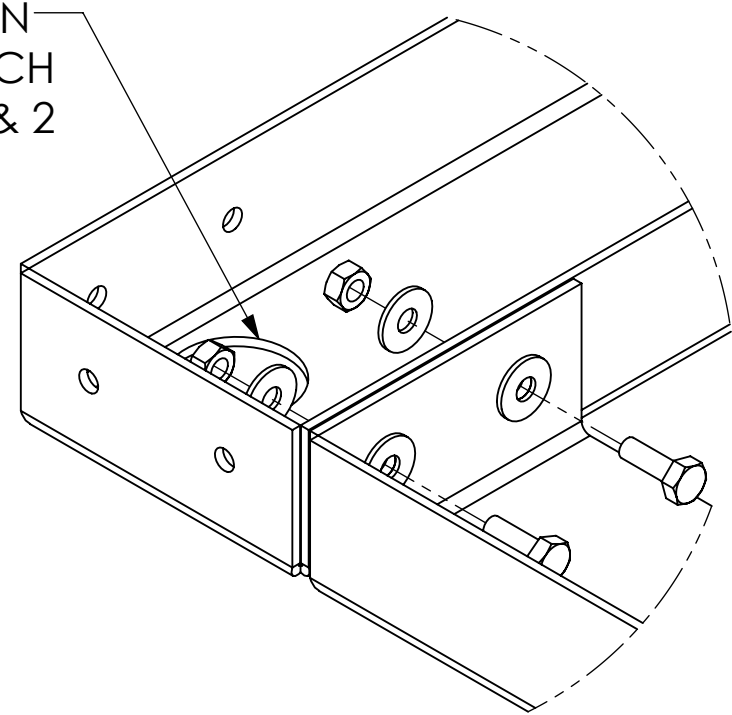
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D	---	404048	E	2 of 6
SIZE	CODE	PART NUMBER	REV	SHT OF SHTS

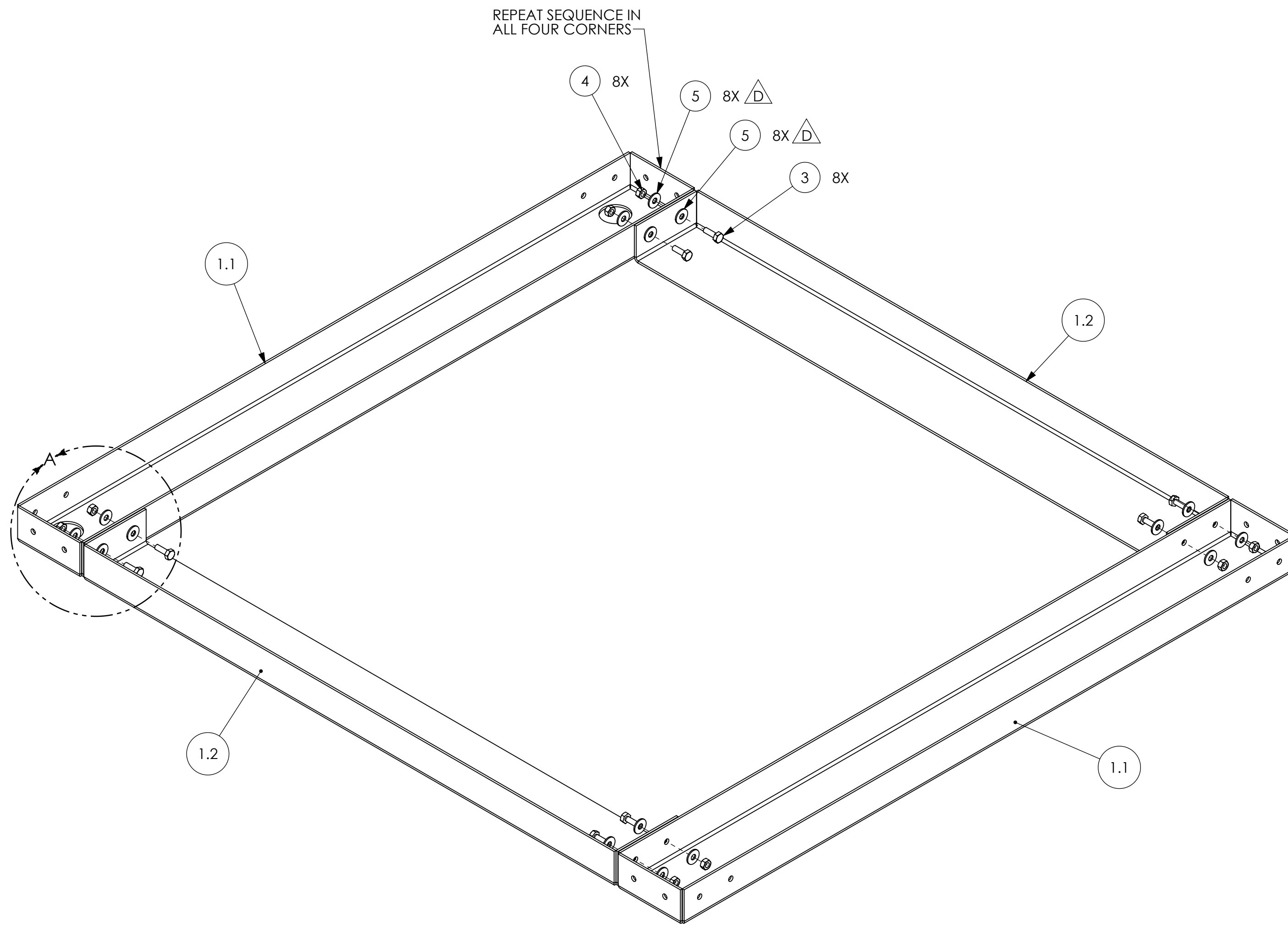
8 7 6 5 4 3 2 1

NOTE: DENOTE ORIENTATION OF CHANNEL HOLE PER EACH MODEL LISTED ON SHEET 1 & 2



DETAIL A  
SCALE 1:2

REPEAT SEQUENCE IN ALL FOUR CORNERS



**STEP 1**

LAY ITEMS UPSIDE DOWN TO ASSEMBLE AS SHOWN  
-KEEP HARDWARE LOOSE

DR'N	JRS	SCALE	1:4
CK'D	GDY	DATE	04/16/2019
APP	GDY	SMALLER TO	---

**Despatch**

STAND ASSEMBLY PROCESS

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES

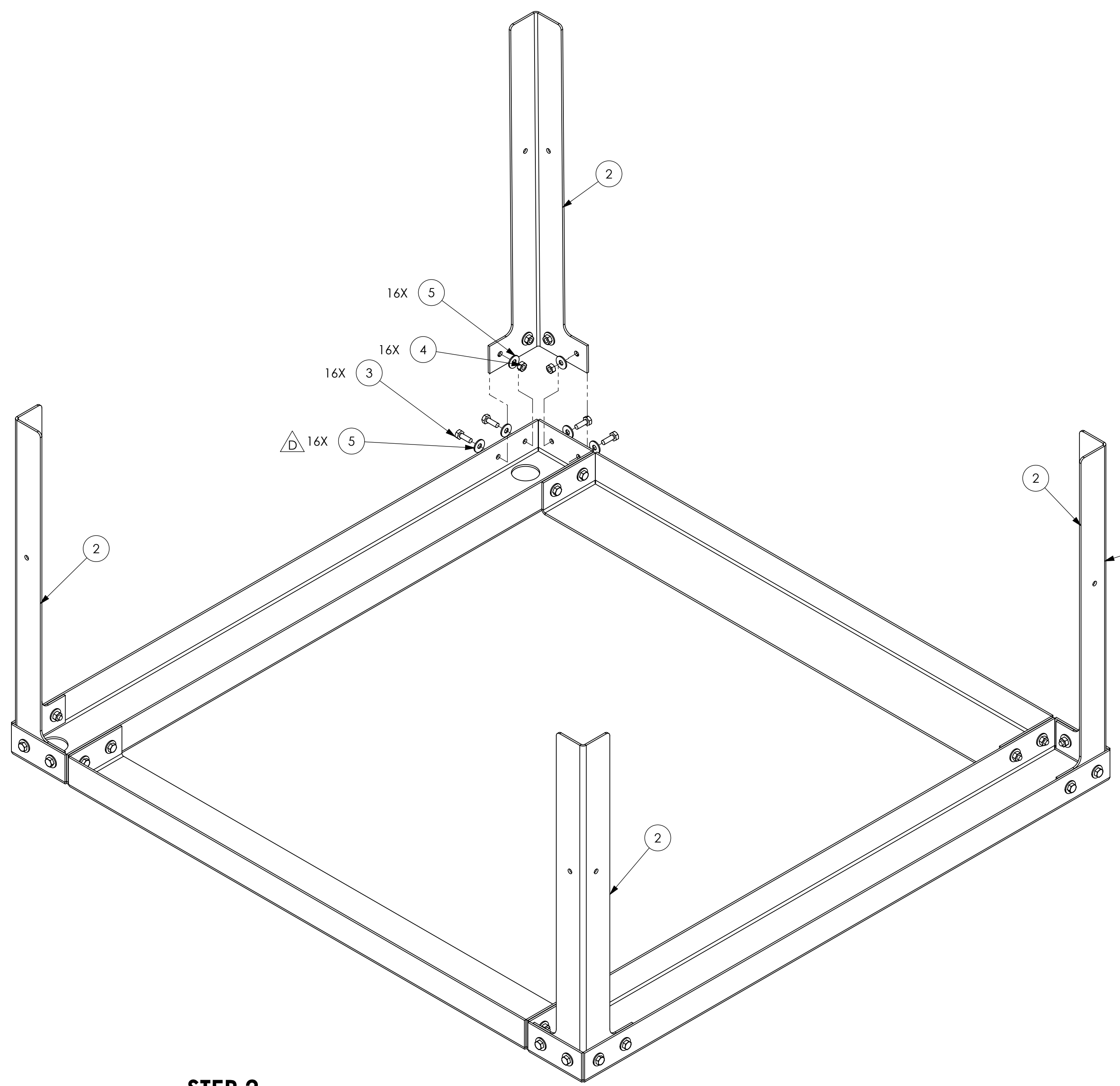
DECIMALS  
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.XXX ± .005

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D	---	404048	E	3 of 6
SIZE	CODE	PART NUMBER	REV	SHT OF SHTS

8 7 6 5 4 3 2 1



**STEP 2**  
 ASSEMBLE LEGS  
 - KEEP HARDWARE LOOSE  $\triangle$

REPEAT SEQUENCE IN ALL FOUR CORNERS

DR'N	JRS	SCALE	1:4
CK'D	GDY	DATE	04/16/2019
APP	GDY	SMALLER TO	---

**Despatch**  
 STAND ASSEMBLY PROCESS

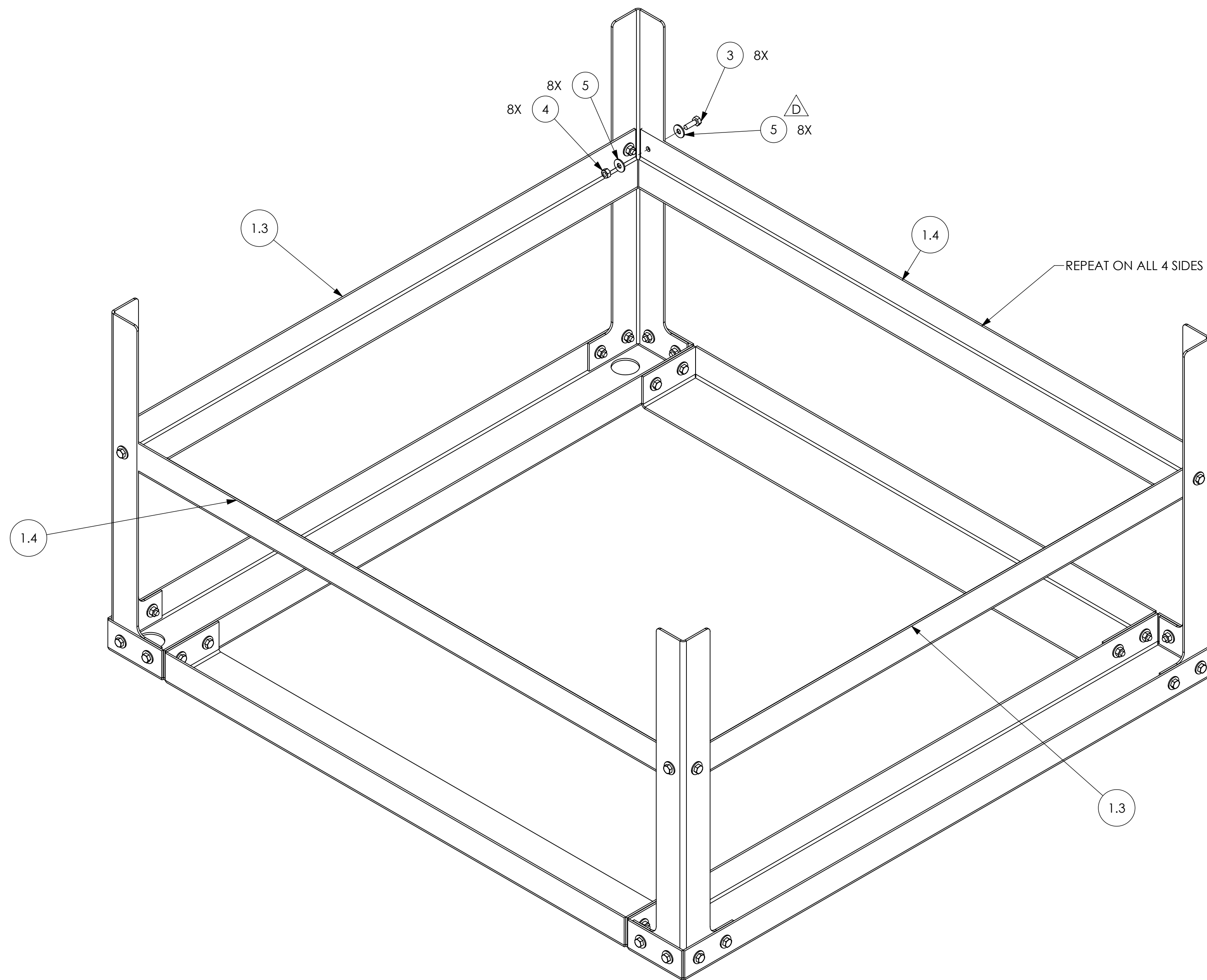
UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES

DECIMALS  
 .XX ± .030  
 .XXX ± .005

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D	---	---	404048	E	4 of 6
SIZE	CODE	PART NUMBER	REV	SHT OF SHTS	



**STEP 3**  
 ASSEMBLE CROSS AND SIDE MEMBERS  
 -TIGHTEN ALL HARDWARE. SEE TORQUE NOTE 3.  $\triangle$   $\triangle$

DR'N	JRS	SCALE	1:4
CK'D	GDY	DATE	04/16/2019
APP	GDY	SMALLER TO	---

**Despatch**

STAND ASSEMBLY PROCESS

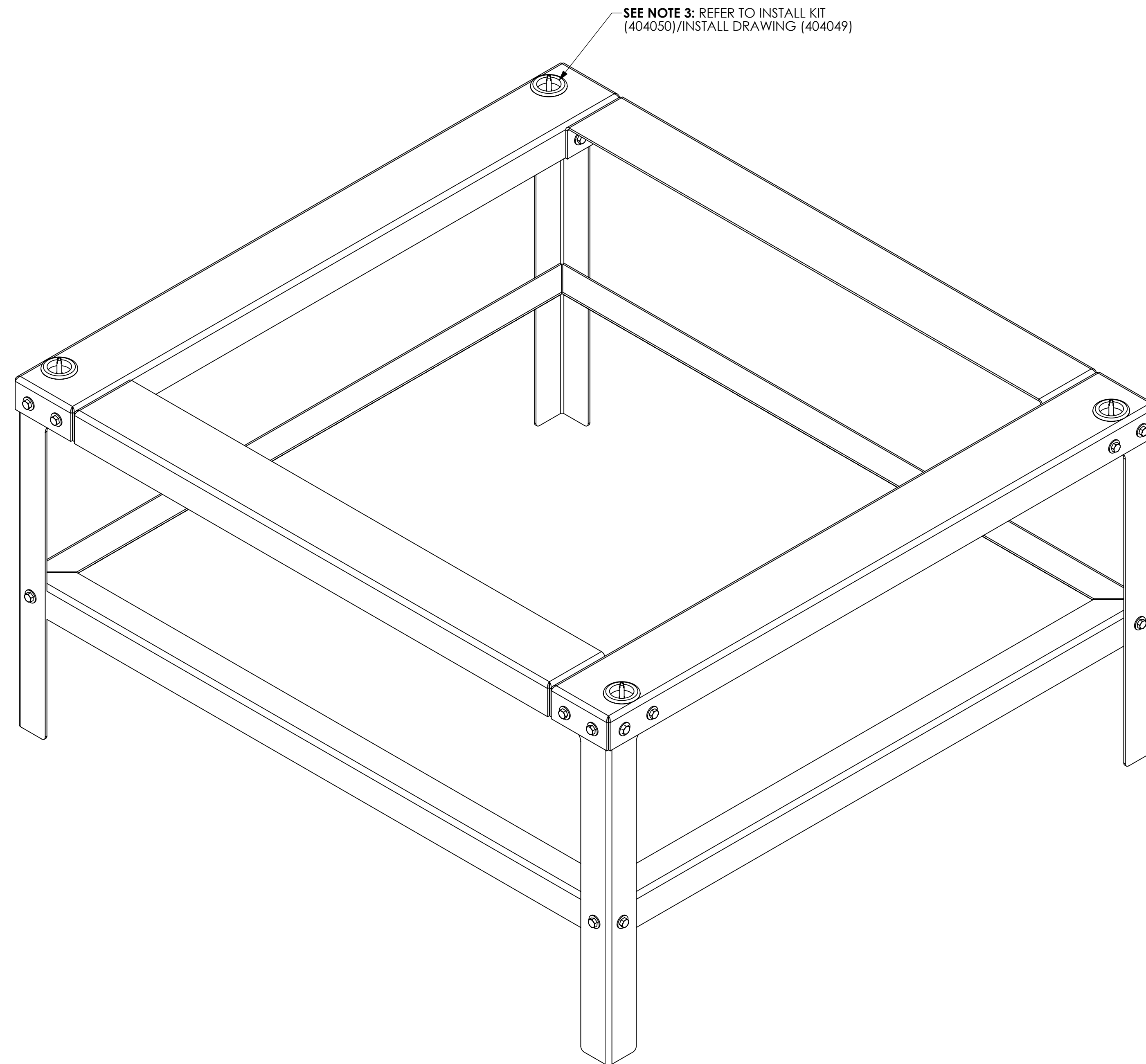
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 .XXX ± .005

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D	---	404048	E	5 of 6
SIZE	CODE	PART NUMBER	REV	SHT OF SHTS



STEP 4  
INSTALL OVEN PER INSTALL KIT 

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES

DECIMALS  
.XX ± .030  
.XXX ± .005

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DR'N	JRS	SCALE	1:4
CK'D	GDY	DATE	04/16/2019
APP	GDY	DATE	--

<b>Despatch</b>			
STAND ASSEMBLY PROCESS			
D	--	404048	E 6 of 6
SIZE	CODE	PART NUMBER	REV SHT OF SHTS