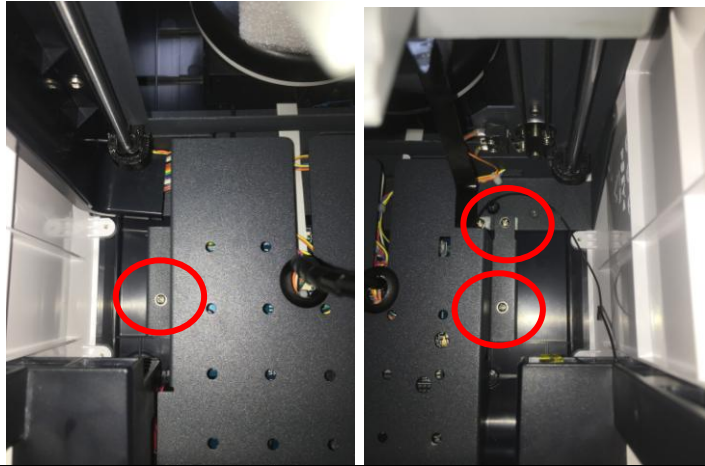
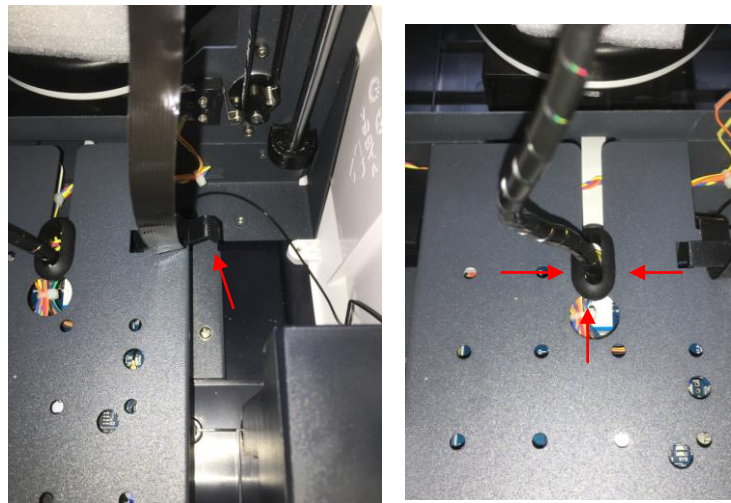


Replace extruder assembly - UP BOX

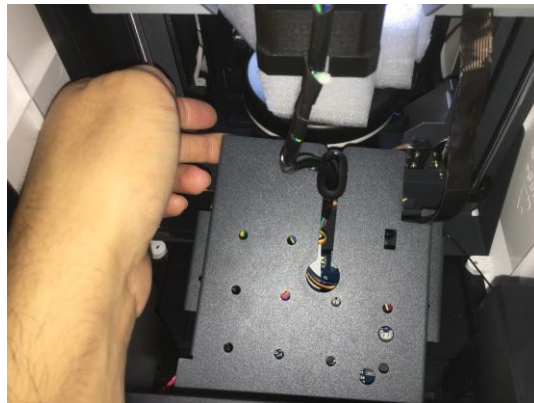
- Remove 3 screws holding the motherboard cover



- Press plastic bracket to release ribbon cable
- Press the rubber spacer inwards and push through gap in metal cover



- Remove motherboard cover
- Remove rainbow cable located on the left hand side of the motherboard



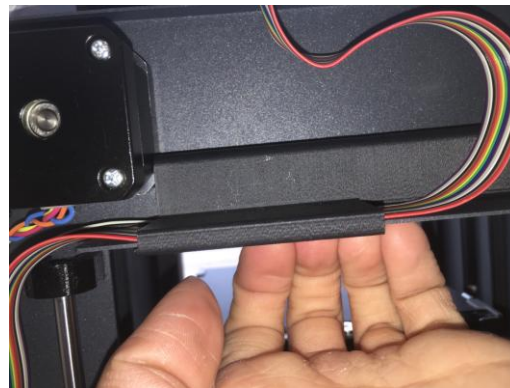
- Remove 2 screws holding the

Replace extruder assembly - UP BOX

bracket in place and pull forward.



- Using your finger nails, pry off the bracket



To install your new rainbow cable repeat the above in reverse. If you have any trouble please reply to this email or give us a call.