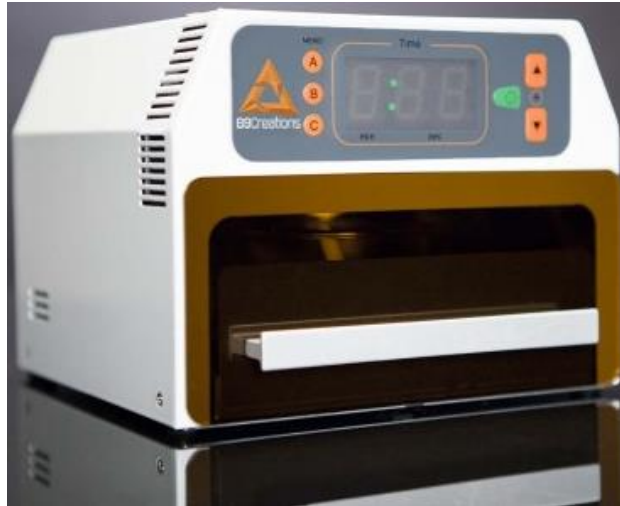


## B9 Model Cure - Operation



A [B9Creations Support Account](#) will be needed to view the following Solutions links.

1. Perform the [Core Series Post Printing and DuraVat Cleaning Procedures](#) to remove resin from the print. Resin remaining on the print will cause post cure surface finish issues.



2. Fill the glass dish with tap water.
3. Submerge the model under water which improves the curing process and reduces curing time.



4. Orientate the models vertically to assure both sides of the model are cured. Horizontal orientation may require flipping the model to cure both sides.
5. Cure time depends on your part size and geometry. In general, over-curing is better than under-curing models. Cure your model for 2 to 10 minutes depending on size and quantity.
  - a. Single ring: 2 – 3 minutes
  - b. Multiple rings: 5 minutes
  - c. Heavier models: 7 – 10 minutes
6. The A, B and C buttons can be programmed for preset curing time.
7. When properly cured, supports and base should snap off rather than flexing.