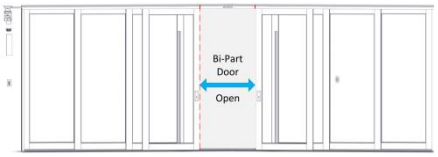
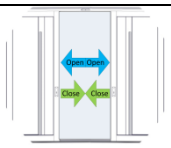
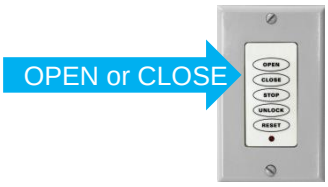
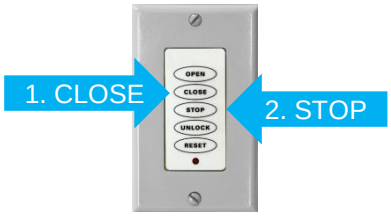
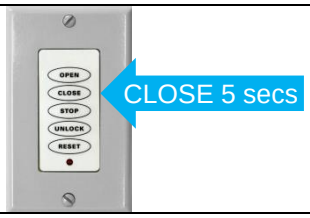
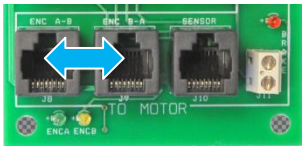
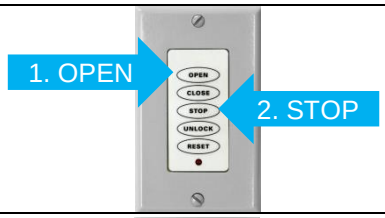
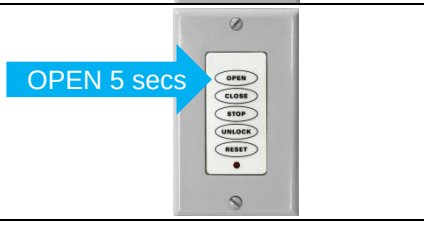
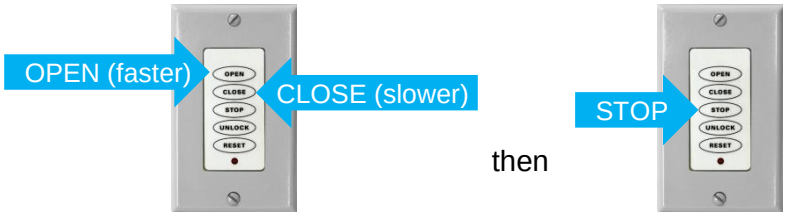
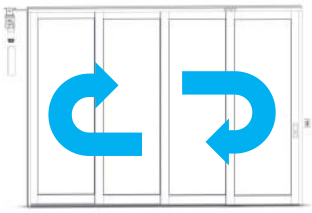
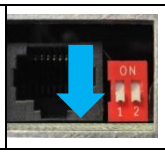
G2 316/317 Legacy Programming

Part Number(s): 28C0004

G2 316/317

Initial Programming with 316/317 (not 123) Firmware

1	Fully close the doors & turn the controller OFF	
2	Turn DIP switches ON & power ON the controller then… **Wait for a solid GREEN LED!**	Both UP ***Version LED Flash…*** ***Wait for Green LED***
3	Manually OPEN the door… **One-Way:** Open 2 feet **Bi-Part:** Open 4 feet Mark the location on the frame	 Open a total of 2 feet OR  Open a total of 4 feet
4	Press OPEN on the wall switch (the door will move Open or Closed After door stops…**Wait 6 seconds**	 OR  ***Wait 6 Seconds!***
5	Press the button for the direction that the door moved then… **For a ONE-WAY Door:** Press the STOP button twice (1 second button presses) **For a BI-PART Door:** Press the UNLOCK then STOP (1 second button presses) 	 then **For a One-Way Door** **For a Bi-Part**
6	Manually move the door back to the original position: **One-Way:** 2 foot open position **Bi-Part:** 4 foot open position Press CLOSE, when door starts to move, press STOP	
7	Manually move the door fully closed and… Press and hold the CLOSE button for 5 seconds 	

NOTE	**If all the LED's blink after this step, STOP, power down, and swap the encoder cable connected to the "ENC A-B" or "ENC B-A" at the motor break out board (BOB). Restart procedure at Step 1.**	
8	Press OPEN, when door starts to move, press STOP	
9	Move the door to fully open and… Press and hold the OPEN button for 5 seconds. *Upon release the set RUN speed step begins…*	
10	**Set RUN Speed:** Press OPEN to make the door move faster, CLOSE to move slower. When the door has stopped <u>near</u> the full <u>open</u> position, press STOP to accept the speed. Upon release, the CRAWL speed step begins	 *Note: The door will <u>NOT</u> fully open or close during this step*
11	**Set CRAWL Speed:** Press OPEN to make the door move faster, CLOSE to move slower. When the door has stopped in the full <u>open</u> position, press STOP to accept the speed. *Self-training step begins* 	
12	**Self-Training:** The door will open and close several times during this step. When complete, press OPEN to save the settings. 	**Door(s) will Cycle** 
13	Turn the unit OFF, and move the DIP switches back to the OFF position. Power ON ***Programming is complete!***	 Both DOWN