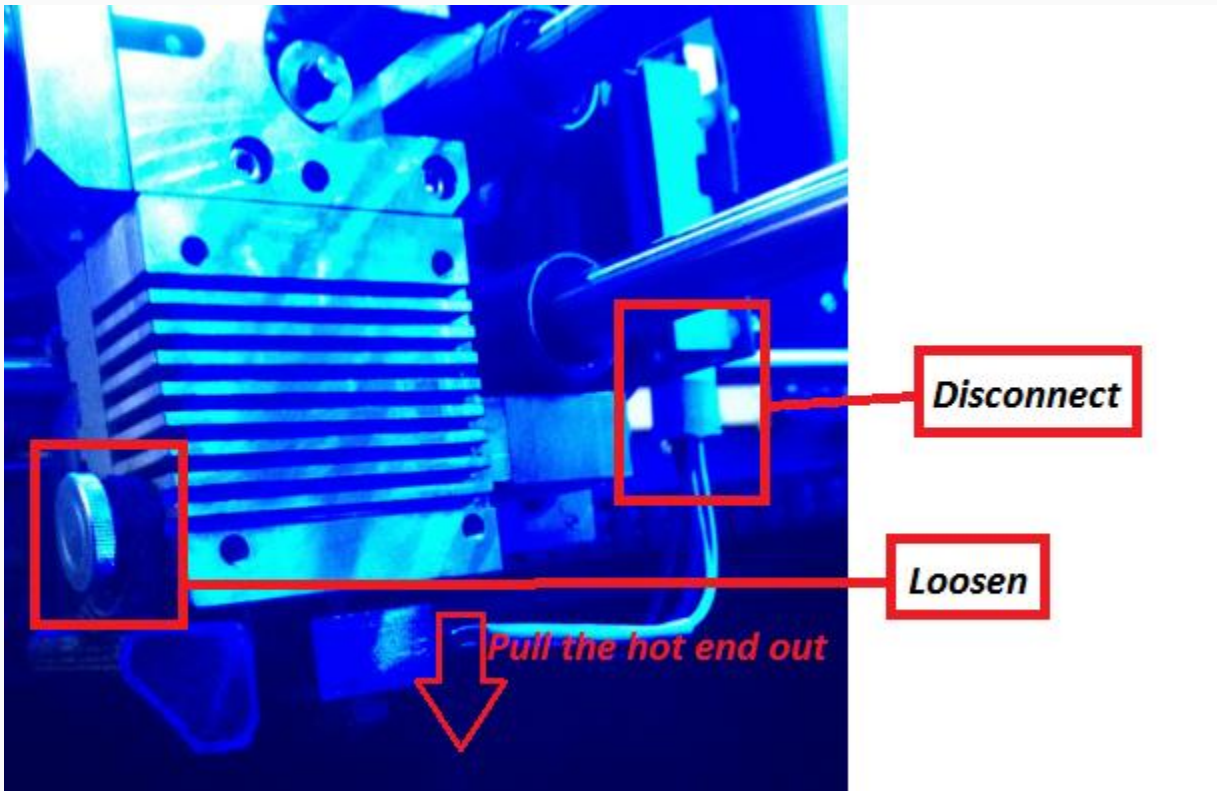
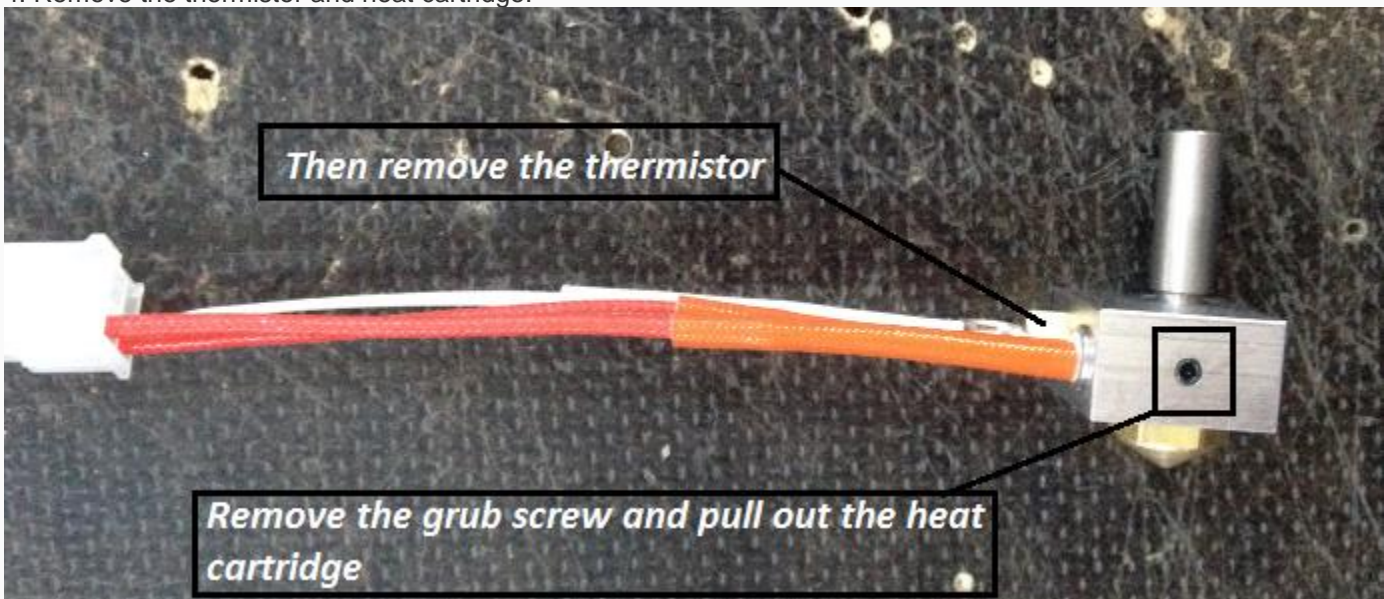


1. Heat up the hot end and remove any filament already inserted in the drive unit;
2. Let it cool down then go to the maintenance menu and click printhead maintenance;
3. Remove the hot end:



4. Remove the thermistor and heat cartridge:



5. Remove the nozzle from the hot tube:



Next using a pair of plier hold the aluminium block and remove the nozzle and hot tube.

Then use a number 10 wrench to grip the nozzle and a number 7 one for the tube and remove the nozzle from the tube.

Then grab the hot tube and heat it up to soften the filament and push it through using a piece of wire to clean the inside of the tube.

*Then assemble the hot end **!MAKE SURE TO TIGHTEN THE NOZZLE TO THE HOT TUBE PROPERLY TO PREVENT ANY LEAKS!***

6. Assemble the hot end, recalibrate the bed and then purge some filament through it to check for leaks;