

MAGNUM™ 3453 ABS Resin

Overview

MAGNUM* 3453 ABS is a general purpose injection moulding resin suitable for a wide range of applications. The product combines a medium to high impact performance with good flowability.

The mass (continuous process) ABS technology ensures an ABS resin that combines excellent processability with a stable light base colour that is ideal for self-colouring.

Applications:

- Household appliances
- Telephones
- Electrical and computer equipment
- Consumer goods
- Toys

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183/B
Apparent Density	0.65 g/cm ³	0.65 g/cm ³	ISO 60
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	15 g/10 min	15 g/10 min	ISO 1133
Molding Shrinkage - Flow	4.0E-3 to 7.0E-3 in/in	0.40 to 0.70 %	ISO 294-4
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus			ISO 527-2
0.126 in (3.20 mm), Injection Molded	331000 psi	2280 MPa	
Tensile Stress			ISO 527-2/50
Yield, 0.126 in (3.20 mm), Injection Molded	6530 psi	45.0 MPa	
Tensile Strain			ISO 527-2/50
Yield, 0.126 in (3.20 mm), Injection Molded	2.5 %	2.5 %	
Flexural Modulus			ISO 178 ^{1,2}
0.126 in (3.20 mm), Injection Molded	334000 psi	2300 MPa	
Flexural Stress			ISO 178 ^{1,2}
0.126 in (3.20 mm), Injection Molded	9860 psi	68.0 MPa	
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C), Injection Molded	4.8 ft-lb/in ²	10 kJ/m ²	
73°F (23°C), Injection Molded	9.5 ft-lb/in ²	20 kJ/m ²	
Notched Izod Impact Strength			ISO 180/A
-22°F (-30°C), Injection Molded	4.3 ft-lb/in ²	9.0 kJ/m ²	
73°F (23°C), Injection Molded	9.0 ft-lb/in ²	19 kJ/m ²	
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			ISO 75-2/A
264 psi (1.8 MPa), Annealed	212 °F	100 °C	
Vicat Softening Temperature	207 °F	97.0 °C	ISO 306/B50
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate (0.0787 in (2.00 mm))	2.2 in/min	55 mm/min	ISO 3795 ³
Flame Rating			UL 94 ³
0.0591 in (1.50 mm)	HB	HB	
0.118 in (3.00 mm)	HB	HB	
Carbon Emission	25.0 µg/g	25.0 µg/g	VDA 277 ³
Fogging	97 %	97 %	ISO 294-4 ³

Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

¹ 0.079 in/min (2.0 mm/min)

² 3-points

³ This rating not intended to reflect hazards presented by this or any other material under actual fire conditions.

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Additional Information

North America		Europe/Middle East	+800 444 11 444
U.S. & Canada:	1-888-STYRON1		+31-11567-2626
	1-989-633-1718	Germany:	+8001811361
Mexico:	+1-800-441-4369		
Latin America		Asia Pacific	+800-7776-7776
Argentina:	+54-11-4319-0100		+603-7965-5319
Brazil:	+55-11-5188-9000		
Colombia:	+57-1-219-6000		
Mexico:	+52-55-5201-4700		

www.styron.com

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