




## BBright™ Press Fit Instructions

	<p><b>plastic cups</b></p>	<p>Apply a coating of synthetic grease to outside of cups. Press in using BB press tool.</p> <ul style="list-style-type: none"> <li>• <b>If the fit is loose</b>, use LocTite® 641 (instructions below).</li> </ul>
	<p><b>metal cups, bearing inside the frame</b></p>	<p>Apply a coating of synthetic grease to outside of cups. Press in using BB press tool.</p> <ul style="list-style-type: none"> <li>• <b>If the fit is loose</b>, clean off the grease and use LocTite® 641 (instructions below).</li> </ul>
	<p><b>metal cups, bearing outside the frame</b></p>	<p>Apply a coating of synthetic grease to outside of cups. Press in using BB press tool.</p> <ul style="list-style-type: none"> <li>• <b>If the fit is loose</b>, clean off the grease and use LocTite® 641 (instructions below).</li> </ul>

After the bottom bracket bearings are in the frame, install the cranks **with plenty of grease** to lubricate, prevent corrosion and reduce squeaks.



### How to use LocTite® with BBright cups

1. Apply LocTite® primer to both the frame and cups. Follow directions on primer package.
2. Apply LocTite® to the frame and cups. Follow directions on LocTite® package. Press the cups into the frame.
3. Assemble & adjust the crank. This helps align the cups and bearings during cure.

### Notes when using LocTite®:

- You can assemble the rest of the bike (derailleurs, etc.) during cure.
- Let the LocTite® cure before riding (see information on LocTite® package). High pedal forces and chain tension can disturb the LocTite® during cure.

### LocTite information

	<p>Primer <a href="#">7649</a></p>	<p>speeds cure on inert surfaces</p>
	<p>LocTite® <a href="#">641</a></p>	<p>safe for plastics and metals</p>