FORM-A-TREAD®

FORM-A-TREAD COMPANY
Division of RGF Materials Company (LLC)

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Cure Schedule

Ambient Temperature	Working Time	Full Cure Time
55°F (13°C)	45 min	12 hours
75°F (24°C)	30 min	8 hours
95°F (35°C)	15 min	3 hours

1. Times are approximate and are based on 75°F (24°C) cartridge temperature.
2. Surface temperature will also affect cure time. Higher surface temperature accelerates cure.
3. In cold weather, warm cartridge to accelerate cure and material flow.