



## GHS SAFETY DATA SHEET (SDS)

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### SECTION 1 – PRODUCT AND COMPANY IDENTIFICATION

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**PRODUCT:** Part #24 MIX AND POUR FOAM (B Side)

FIBRE GLAST DEVELOPMENTS CORP.  
385 CARR DRIVE  
BROOKVILLE, OH 45309

TELEPHONE: (937) 833-5200  
FAX: (937) 833-6555  
**FOR CHEMICAL EMERGENCY  
CALL (800) 424-9300 24 HRS.**

**CHEMICAL FAMILY:** POLYOL RESIN SYSTEM  
**COMMON CHEMICAL NAME:** MIXTURE: **SYNONYMS:** POLYURETHANE RESIN

**RECOMMENDED USE:** Standard Composite Manufacturing

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### SECTION 2 – HAZARDS IDENTIFICATION

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#### GHS CLASSIFICATION

Skin irritation : Category 3

Eye irritation : Category 2

**GHS Label Element**  
Hazard pictograms :



Signal word : Warning

Hazard statements : H315 May cause skin irritation.  
H320 May cause eye irritation.  
H335 May cause respiratory irritation.

Precautionary statements : P260 Do not breathe fume/gas/mist/vapors/spray.  
P280 Wear protective gloves/ eye protection/face protection.  
P305+351+338 If in eyes, rinse cautiously with water for several minutes.  
Remove contact lenses if present and easy to do. Continue rinsing.  
P302+352 If on skin, wash with plenty of soap and water.  
P304+340 If inhaled, remove person to fresh air and keep comfortable for breathing.

### SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

**Type of Product: Mixture**

CAS#	Weight %	Name
460-73-1	<5	1,1,1,3,3-Pentafluoropropane (CF <sub>3</sub> CH <sub>2</sub> CHF <sub>2</sub> or HFC-245fa)
Proprietary	<1	Tertiary amine catalysts
156-60-5	<3	Trans-1,2-Dichloroethylene

### SECTION 4 – FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air if symptoms develop. If breathing is difficult, give oxygen and call physician.
<b>Eye Contact:</b>	Flush with water for at least 15 minutes. See a physician if irritation develops.
<b>Ingestion:</b>	Induce vomiting. Get medical attention.
<b>Most important symptoms and effects, acute and delayed:</b>	May cause skin or eye irritation upon contact. Avoid breathing vapors. The dense vapors can displace and reduce breathing air in confined or unventilated spaces causing asphyxiation. Overexposure may cause tremors, confusion, irritation, and may result in cardiac sensitization.
<b>Indication of immediate medical attention and special treatment, if applicable:</b>	N/A
<b>Skin Contact:</b>	Wash with soap and water at first opportunity.

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## SECTION 5 – FIRE-FIGHTING MEASURES

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<b>Suitable extinguishing media:</b>	Water, dry chemicals, CO <sub>2</sub>
<b>Unsuitable extinguishing media:</b>	None
<b>Special hazards arising from the chemical:</b>	Overheated containers may rupture due to pressure produced by CF <sub>3</sub> CH <sub>2</sub> CHF <sub>2</sub> . CF <sub>3</sub> CH <sub>2</sub> CHF <sub>2</sub> burns to form acids and noxious gases.
<b>Precautions for fire-fighters:</b>	A self-contained breathing apparatus should be worn to protect against toxic and irritating vapors.

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## SECTION 6 –ACCIDENTAL RELEASE MEASURES

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<b>Personal precautions, protective equipment, and emergency procedures:</b>	Clear area. Ensure adequate ventilation. Wear suitable personal protective clothing and equipment.
<b>Environmental precautions:</b>	Do not discharge into drains, surface waters, or ground water.
<b>Methods and material for containment and cleanup:</b>	Absorb with saw dust, etc., and shovel into container. Waste materials should be disposed of under conditions which meet federal, state, and local environmental regulations.

## SECTION 7 – HANDLING AND STORAGE

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<b>Precautions for safe handling:</b>	Store between 65F and 85F out of sunlight. Relieve pressure slowly when opening container. Under no circumstances should empty drums be burned or cut open with an electric or gas torch.
<b>Conditions for safe storage, including any incompatibilities:</b>	Keep tightly sealed.

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## SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Exposure Limits:

<b>Components:</b>	<b>Type:</b>	<b>Value:</b>
1,1,1,3,3-Pentafluoropropane (CF <sub>3</sub> CH <sub>2</sub> CHF <sub>2</sub> or HFC-245fa)	TWA	300ppm recommended
Tertiary Amine Catalysts <sup>1</sup>	TWA	None established
Trans-1,2-Dichloroethylene	TWA	200ppm

<sup>1</sup>Not listed as a carcinogen (NTA, IARC, OSHA)

### Exposure Controls:

<b>Respiratory Protection:</b>	The specific respirator selected must be based on contamination levels of this material found in the workplace and the working limits of the respirator. A supplied air, full-face mask, positive pressure or continuous flow respirator or a supplied air hood is required when airborne concentrations are unknown or exceed threshold limit values. A positive pressure, self-contained breathing apparatus can be used in emergencies or other unusual situations. Full-face air purifying respirators equipped with organic vapor cartridges can be used in certain situations, <b>see OSHA standard 29CFR 1910.134</b> . All equipment must
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	be NIOSH approved and maintained.
<b>Hand, eye, skin, body protection:</b>	Wear goggles or chemical safety glasses and chemically resistant rubber or plastic gloves. Avoid eye and skin contact. Eye wash system and showers should be available.

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**SECTION 9 –PHYSICAL AND CHEMICAL PROPERTIES**

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<b>Appearance:</b>	Liquid	<b>Flammability:</b>	N/A
<b>Color:</b>	Amber	<b>Upper/lower flammability or explosive limits</b>	N/A
<b>Odor:</b>	Ethereal odor	<b>Vapor pressure:</b>	N/A
<b>Odor threshold:</b>	N/A	<b>Vapor density:</b>	N/A
<b>pH:</b>	N/A	<b>Relative density:</b>	1.09 g/mL
<b>Melting point/ Freezing point:</b>	< 32°F	<b>Solubility(ies):</b>	Slightly soluble in water

<b>Boiling point/ Boiling range:</b>	60°F	<b>Partition coefficient (n- octanol/water)</b>	N/A
<b>Flash point:</b>	>200°F	<b>Auto-ignition temperature:</b>	>500°F
<b>Evaporation rate:</b>	Slower than ether	<b>Decomposition temperature:</b>	>500°F

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## SECTION 10 – STABILITY AND REACTIVITY

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<b>Chemical Stability:</b>	Stable
<b>Possibility of hazardous reactions:</b>	N/A
<b>Conditions of avoid:</b>	Temperatures over 80°F
<b>Incompatible materials:</b>	Isocyanates and other chemicals that react with hydroxyl groups
<b>Hazardous decomposition products:</b>	When burned, CO, CO <sub>2</sub> , NO <sub>x</sub> aliphatic fragments

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## SECTION 11 – TOXICOLOGICAL INFORMATION

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<b>Acute toxicity :</b>	May cause skin irritation
<b>Chronic toxicity:</b>	Not available
<b>Likely routes of exposure:</b>	Skin
<b>Symptoms related to physical, chemical, and toxicological characteristics:</b>	May cause skin irritation; avoid contact with eyes
<b>Delayed and immediate effects and chronic effects from short and long-term exposure:</b>	Possible sensitization
<b>Numerical toxicity measures:</b>	Not available

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## SECTION 12 – ECOLOGICAL INFORMATION

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<b>Eco-toxicity:</b>	Not a marine pollutant
<b>Persistence and degradability:</b>	No known significant effects
<b>Bio-accumulative potential:</b>	Does not bio-accumulate
<b>Mobility in soil:</b>	

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### SECTION 13 - DISPOSAL CONSIDERATIONS

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<b>Water disposal:</b>	R component drums can be sent to drum reconditioners or disposed of as ordinary industrial waste in compliance with pertinent regulations
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### SECTION 14 - TRANSPORT INFORMATION

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<b>UN number:</b>	Not regulated
<b>UN Proper shipping name:</b>	Not regulated
<b>Transport Hazard class (es):</b>	Not regulated
<b>Packing group, if applicable:</b>	Not regulated
<b>Marine pollutant (YorN):</b>	N
<b>Special precautions:</b>	None

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### SECTION 15 – REGULATORY INFORMATION

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<b>Relevant safety, health, and environmental regulations:</b>	
<b>Inventory status:</b>	All components TSCA Listed
<b>US regulations:</b>	No ingredients listed
<b>US Superfund Amendments and Reauthorization Act (SARA) Title III Section 313 Information:</b>	No ingredients listed

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## SECTION 16 – OTHER INFORMATION

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<b>MSDS Preparation Date:</b>	06/26/2014
<b>Revision Date:</b>	

### IMPORTANT NOTICES:

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## GHS SAFETY DATA SHEET (SDS)

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### SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

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**PRODUCT:** Part #25 MIX AND POUR FOAM (A Side)

GLAST DEVELOPMENTS CORP.

385 CARR DRIVE

BROOKVILLE, OH 45309

TELEPHONE: (937) 833-5200 FIBRE

FAX: (937) 833-6555

**FOR CHEMICAL EMERGENCY**

**CALL (800) 424-9300 24 HRS.**

**CHEMICAL FAMILY:** POLYOL RESIN SYSTEM

**CHEMICAL NAME:** Diphenylmethane Diisocyanate; **SYNONYMS:** POLYURETHANE RESIN

**RECOMMENDED USE:** Standard Composite Manufacturing

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### SECTION 2 – HAZARDS IDENTIFICATION

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#### GHS CLASSIFICATION

Skin irritation : Category 2

Acute toxicity, Inhalative : Category 4

Sensitization of respiratory  
airways : Category 1

Eye irritation : Category 2

Carcinogenicity : Category 2

Sensitization of the skin : Category 1

Specific target organ toxicity : Category 2  
(repeated exposure)

Specific target organ toxicity : Category 3  
(single exposure)

**GHS Label Element**

Hazard pictograms



Signal word : Danger

Hazard statements : H313 May cause an allergic skin reaction.  
H315 Causes skin irritation.  
H332 Harmful if inhaled.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H351 Suspected of causing cancer.

Precautionary statements : P260 Do not breathe fume/gas/mist/vapors/spray.  
P280 Wear protective gloves/ eye protection/face protection.  
P305+351+338 If in eyes, rinse cautiously with water for several minutes.  
Remove contact lenses if present and easy to do, continue rinsing.  
P302+352 If on skin, wash with plenty of soap and water.  
P304+340 If inhaled, remove person to fresh air and keep comfortable for breathing.

Other Hazards: Persons with respiratory conditions should avoid handling this product.

### SECTION 3 – COMPOSITION/INFORMATION ON INGREDIENTS

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**Type of Product: Mixture**

CAS#	Weight %	Name
101-68-8	38.0	Diphenylmethane-4,4'-diisocyanate (MDI)
26447-40-5	<10.0	MDI Mixed Isomers
9016-87-9	<55.0	P-MDI

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### SECTION 4 – FIRST AID MEASURES

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<b>General:</b>	Remove contaminated clothing
<b>Inhalation:</b>	Remove affected individual to fresh air and keep person calm. Assist in breathing if necessary. Immediate medical attention required.
<b>Skin Contact:</b>	Wash affected areas with soap and water. Seek medical attention for irritation.
<b>Eye Contact:</b>	Rinse for at least 15 minutes with water. Immediate medical attention is required.
<b>Ingestion:</b>	Rinse mouth and drink plenty of water. Do not induce vomiting. Immediate medical attention is required.

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### SECTION 5 – FIRE-FIGHTING MEASURES

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<b>Suitable extinguishing media:</b>	Water, dry chemicals, CO2
<b>Unsuitable extinguishing media:</b>	High volume water jet
<b>Special hazards arising from the chemical:</b>	At temperatures above 400°F, MDI can polymerize/decompose causing

	pressure build-up in closed containers and possibly rupture. Avoid water contamination in closed containers which may cause rupture (CO <sub>2</sub> is evolved).
<b>Precautions for fire-fighters:</b>	Fire-fighters should be equipped with self-contained breathing apparatus and turn out gear.

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## SECTION 6 – ACCIDENTAL RELEASE MEASURES

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<b>Personal precautions, protective equipment, and emergency procedures:</b>	Clear area. Ensure adequate ventilation. Wear suitable personal protective clothing and equipment.
<b>Environmental precautions:</b>	Do not discharge into drains, surface waters, or ground water.
<b>Methods and material for containment and cleanup:</b>	Physically remove; cover remainder with wet, absorbent material (e.g., sawdust, chemical binder based on calcium silicate hydrate, sand). After approx. one hour transfer to waste container and do not seal (evolution of CO <sub>2</sub> ?). Keep damp in a safe ventilated area for several days.

Spill area can be decontaminated with the following recommended decontamination solution:  
 Decontamination Solution # 1: 8-10% sodium carbonate and 2% liquid soap in water.  
 Decontamination Solution #2: Liquid/yellow soap (potassium soap with ~15% anionic denside): 20 ml; water: 700 ml; polyethylen glycol (PEG 400): 350 ml

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## SECTION 7 – HANDLING AND STORAGE

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<b>Precautions for handling:</b>	Provide sufficient air exchange and/or exhaust in work rooms. Occupational exposure limits should not be exceeded (refer to Section 8). Contact with skin and eyes and inhalation of vapors must be avoided. Keep away from foodstuffs, drinks, and tobacco. Wash hands before breaks and at end of work.
<b>Conditions for safe storage, including any incompatibilities:</b>	Keep container tightly closed and protect against moisture. Segregate from bases. Store from 32°F – 110°F.

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## SECTION 8 – EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Exposure Limits:

<b>Components:</b>	<b>Type:</b>	<b>Value:</b>
P-MDI	OSHA PEL	CLV 0.005 ppm 0.051 mg/m <sup>3</sup>
Diphenylmethane-4,4'-diisocyanate (MDI)	OSHA PEL	CLV 0.005 ppm 0.051 mg/m <sup>3</sup>

### Exposure Controls:

<b>Respiratory Protection:</b>	Respiratory protection required in insufficiently ventilated working areas and during spraying. An air-fed mask, or for short periods of work, a combination of charcoal filter and particulate filter is recommended.
<b>Hand, eye, skin, body protection:</b>	Chemical resistant protective gloves should be worn to prevent all skin contact. Wear eye/face protection. Wear suitable protective clothing.

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## SECTION 9 –PHYSICAL AND CHEMICAL PROPERTIES

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<b>Appearance:</b>	Liquid	<b>Flammability:</b>	N/A
<b>Color:</b>	Dark Amber	<b>Upper/lower flammability or explosive limits</b>	
<b>Odor:</b>	Earthy, musty	<b>Vapor pressure:</b>	0.00016 mm Hg
<b>Odor threshold:</b>	Not established	<b>Vapor density:</b>	Not established
<b>pH:</b>	Not established	<b>Relative density:</b>	1.24
<b>Melting point/ Freezing point:</b>	3°C	<b>Solubility (ies):</b>	Reacts with water
<b>Boiling point/ Boiling range:</b>	> 300°C	<b>Partition coefficient (n-octanol/water)</b>	Not established
<b>Flash point:</b>	>250°C	<b>Auto-ignition temperature:</b>	Not applicable
<b>Evaporation rate:</b>	Not established	<b>Decomposition temperature:</b>	Not established

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## SECTION 10 – STABILITY AND REACTIVITY

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<b>Chemical Stability:</b>	Polymerizes at about 200°C with evolution of CO <sub>2</sub>
<b>Possibility of hazardous reactions:</b>	Exothermic reaction with amines and alcohols; reacts with water forming CO <sub>2</sub> ; in closed containers, risk of bursting owing to increase of pressure
<b>Conditions of avoid:</b>	Avoid moisture
<b>Incompatible materials:</b>	Water, alcohols, strong bases
<b>Hazardous decomposition products:</b>	By high heat or fire; CO, CO <sub>2</sub> , NO <sub>x</sub> , benzene, toluene, aliphatic fragments and traces of HCN

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## SECTION 11 – TOXICOLOGICAL INFORMATION

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<b>Acute toxicity (inhalation):</b>	LC50: 490mg/kg, vapor, 4hr rat
<b>Chronic toxicity:</b>	2 years, inhalation; NOAEL: 0.2mg/m <sup>3</sup> , (rat, Male/Female, 6hrs/day 5 days/week)
<b>Likely routes of exposure:</b>	Skin, inhalation
<b>Symptoms related to physical, chemical, and toxicological characteristics:</b>	Minor skin irritation; asthma-like symptoms
<b>Delayed and immediate effects and chronic effects from short and long-term exposure:</b>	Possible sensitization
<b>Numerical toxicity measures:</b>	Not available

## SECTION 12 – ECOLOGICAL INFORMATION

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<b>Eco-toxicity:</b>	LC0: >1,000mg/l (Zebra fish 96 hrs) LC0: >3,000mg.l (Killifish 96hrs)
<b>Persistence and degradability:</b>	0%
<b>Bio-accumulative potential:</b>	Does not bio-accumulate
<b>Mobility in soil:</b>	

## SECTION 13 - DISPOSAL CONSIDERATIONS

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<b>Water disposal:</b>	Incinerate or dispose of in a licensed facility. Do not discharge substance/product into sewer system. Do not burn empty drums or cut open with gas or an electric torch as toxic decomposition products may be liberated. Do not reuse empty containers.
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## SECTION 14 - TRANSPORT INFORMATION

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<b>Land transport</b>	
<b>USDOT</b>	Not classified as dangerous good
<b>China</b>	Not classified as dangerous good

<b>Sea transport</b>	
<b>IMDG</b>	Not classified as dangerous good

<b>Air transport</b>	
<b>IATA/ICAO</b>	Not classified as dangerous good

Further information: DOT: This product is regulated if the amount in a single receptacle exceeds the Reportable Quantity (RQ). Refer to Section 15 for the RQ of this product.

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## SECTION 15 – REGULATORY INFORMATION

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<b>Relevant safety, health, and environmental regulations:</b>	
<b>Inventory status:</b>	TSCA listed
<b>US regulations:</b>	Not regulated
<b>US Superfund Amendments and Reauthorization Act (SARA) Title III Section 313 Information:</b>	Methylene Bis Phenylisocyanate 101-68-8 5000 lbs. See MSDS-A component.  (Same as Diphenylmethane diisocyanate (MDI))  Polymeric Diphenylmethane diisocyanate 9016-87-9 See MSDS- A component.

## SECTION 16 – OTHER INFORMATION

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