

1604-A

Fibre Glast Developments Corporation
 385 Carr Drive
 Brookville, Ohio 45309
 Phone: 800.214.8572
 Fax: 937.833.6555
 www.fibreglast.com

Marine Adhesive



PHYSICAL PROPERTIES	
Packaging	13 ounce aerosol can
Appearance	Liquid, clear or red
Specific Gravity	.95 + .02
Shear Adhesion	>100psi and >200°F
Spray Pattern	Pebble Spray
Flammability	Flammable per ASTM E-681-04
VOCs	No VOCs, No ODS, No HAPS
Shelf Life	15 months
Freezing	Not damaged by freezing but return to room temp before use.

1604-A Marine Adhesive is a high performance industrial strength contact adhesive formulated with zero VOCs to comply with CA and OTC state regulations. Water resistant and temperature resistant to over 200°F, 1604-A is designed for bonding a wide range of substrates to include decorative laminates and veneers, fiberglass, glass, upholstery, fabrics, foam, boat headliners, cork and particle board.

PRODUCT USAGE

1604-A Marine Adhesive is designed to be applied to both surfaces about to be joined. Spray an even coat of adhesive with at least 80% to 100% coverage of each surface. Allow to dry 3-5 minutes til tacky. Place the surfaces together and apply pressure evenly across the full bonding surface. For best results: Make sure that the surfaces are dry and free from dirt, grease or oil. Ensure that the adhesives and substrates are at 60°F or higher. If surfaces are porous, a second coat is recommended after the first has dried and become tacky

KEY FEATURES

- No VOCs
- SCAQMD Rule 1168 Compliant
- OTC Compliant
- Flammable DOT
- Postformable
- Fast Tack
- High Temperature resistance
- Pebble Spray Pattern
- LEED Compliant
 - LEED Schools EQ Credit 4.0
 - LEED Core & Shell EQ Credit 4.0
 - LEED ND & CI EQ Credit 4.1
 - LEED EB MR Credit 3.0
 - MR Credit 5.1 (specific projects must be evaluated)

STORAGE

Recommended to store canister off the floor if temperatures below 60°F.