

# 1604-A

#### Fibre Glast Developments Corporation

385 Carr Drive Brookville, Ohio 45309 Phone: 800.214.8572 Fax: 937.833.6555 www.fibreglast.com

## **Marine Adhesive**



PHYSICAL PROPERTIES	
Packaging	13 ounce aerosol can
Appearance	Liquid, clear or red
Specific Gravity	.95 + .02
Shear Adhesion	>100psi and >200°F
Spray Pattern	Pebble Spray
Flammability	Flammable per ASTM E-681-04
VOCs	No VOCs, No ODS, No HAPS
Shelf Life	15 months
Freezing	Not damaged by freezing but return to room temp before use.

1604-A Marine Adhesive is a high performance industrial strength contact adhesive formulated with zero VOCs to comply with CA and OTC state regulations. Water resistant and temperature resistant to over 200°F, 1604-A is designed for bonding a wide range of substrates to include decorative laminates and veneers, fiberglass, glass, upholstery, fabrics, foam, boat headliners, cork and particle board.

#### **PRODUCT USAGE**

1604-A Marine Adhesive is designed to be applied to both surfaces about to be joined. Spray an even coat of adhesive with at least 80% to 100% coverage of each surface. Allow to dry 3-5 minutes til tacky. Place the surfaces together and apply pressure evenly across the full bonding surface. For best results: Make sure that the surfaces are dry and free from dirt, grease or oil. Ensure that the adhesives and substrates are at 60°F or higher. If surfaces are porous, a second coat is recommended after the first has dried and become tacky

#### **KEY FEATURES**

- No VOCs
- SCAQMD Rule 1168 Compliant
- OTC Compliant
- Flammable DOT
- Postformable
- Fast Tack
- High Temperature resistance
- Pebble Spray Pattern

- LEED Compliant
  - LEED Schools EQ Credit 4.0
  - LEED Core & Shell EQ Credit 4.0
  - LEED ND & CI EQ Credit 4.1
  - LEED EB MR Credit 3.0
  - MR Credit 5.1 (specific projects must be evaluated)

### STORAGE

Recommended to store canister off the floor if temperatures below 60°F.

Information present herein has been compiled from sources considered to be dependable and is accurate and reliable to the best of our knowledge and belief but is not guaranteed to be so. Nothing herein is to be construed as recommending any practice or any product violation of any patent or in violation of any law or regulation. It is the user's responsibility to determine for himself the suitability of any material for a specific purpose and to adopt such safety precautions as may be necessary. We make no warranty as to the results to be obtained in using any material and, since conditions of use are not under our control, we must necessarily disclaim all liability with respect to the use of any material supplied by us.