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Fibre Glast Developments Corporation
 385 Carr Drive
 Brookville, Ohio 45309
 Phone: 800.214.8572
 Fax: 937.833.6555
 www.fibreglast.com

ChromaGlast™ Paint Hardener

CHROMAGLAST™
 COATINGS BY



This Paint Hardener is made exclusively for our ChromaGlast™ Premium Paint for Fiberglass and Composites. It is packaged into a convenient 8 oz bottle for easy measuring into your ChromaGlast™ paint mix. For every ¾ quart of paint, simply use one 8 oz bottle of hardener, or otherwise a 3:1 ratio for any other quantity.

The screw-top 8 oz metal container can be resealed, so you can mix small amounts of paint if needed, and safely store the remaining hardener.

ChromaGlast™ paint is the best solution for beautifying and protecting your composite project. It is compatible with polyester, epoxy, and vinyl ester resin systems as well as prepared metal surfaces. This premium paint is a polyurethane based system developed by PPG, so it will hold up to years of use and abuse. It is also painter-friendly. Simply mix the paint with the hardener and drying accelerator and spray in a single coat just as you would most any paint. It will not sag and it builds up clean.

Technical Application Data

When mixed with ChromaGlast™ Paint Systems in proper ratios, expect the following properties.

Dry Time (Dust Free):	40-60 minutes full gloss
Tape Time:	5 hours at 70°F, 30 minutes at 140°F
Overcoat Time:	30 minutes to 8 hours
Spray Gun: Fluid Tip:	1.4-1.6mm; 10 PSI at the cap (HVLP); 45-65 PSI (Conventional)
Pot Life:	2-3 hours

Product Properties @ 70°F Ambient	
Physical State	Clear Liquid
Relative Density	1.11 (9.26 lbs/gal)
Boiling Point	>37.78°C (>100°F)
Flash Point	Closed cup: 26.67°C (80°F)
Kinematic Viscosity	>0.21 cm ² /s (104°F)
Total Solids	85.5% (by weight)
VOC (with paint)	2.8 (max)
Container Contents	8 oz.

Application Notes

Paint Hardener is a required chemical. ChromaGlast™ paint will not dry without this additive.

Mix at same time as accelerator, solvent, and paint.

ChromaGlast™ Paint is not for use on "below the waterline" marine applications