



3M Super 77™ Spray Adhesive

Part # - 1404

Excellent Temporary Bonding

Our #1404 3M Super 77 Adhesive Spray works great to bond sheets of foam together, or to securely position materials within a vacuum bagging layup. When working with foam this adhesive is strong but can be repositioned for several days, allowing you to get the corrected piece sculpted into shape. Super 77 creates a minimal bond line compared to any other adhesive- necessary for sanding two sections together. In the event you make a mistake, simply cut out a 90 degree piece and glue in another piece.

Description

Super versatility for combining a wide variety of lightweight materials.

Put to work as a dry lay-up adhesive in composite manufacturing and bonding fiberglass insulation to duct work, decorative foil to plastic, labels to metal or cardboard, fabric to particle board or foam, paper to paper, and more. With 3M Super 77 Multipurpose Adhesive you've got the power, versatility, and productivity.

- Fast aggressive tack holds materials together on contact
- Long bonding range gives you up to 15 minutes to make a bond
- Low soak-in provides a secure, long lasting bond. Adhesive stays on the surface where it belongs
- High coverage and low misting gives you more usable adhesive for your money. The aerosol covers over 220 square feet.
- Contains no methylene chloride, 1,1,1-trichloroethane (methyl chloroform), or chlorofluorocarbons.

Application ideas

- Attach wiring diagrams and instructional labels to equipment
- Attach insulation or sound damping foam to sheet metal and more
- Attach fabric to office partitions and furniture foam cushions
- Temporary hold for embroidery and silk screening
- Temporarily bond scrims prior to fiberglass dry lay up
- Bond decorative films and foils

Product	% Solids w/ Propellant	% Solids w/o Propellant	VOCs	Spray Pattern	Color	Dry Time	Open Time**	MACT Compliant	Sizes
Aerosol*	25	Not applicable	51%	Mist spray	Clear/Translucent	10-30 sec.	1-30 min.	Yes	24 fl. Oz.

*Not recommended for expanded polystyrene foam.
**Open time may vary between one and two surface applications.

