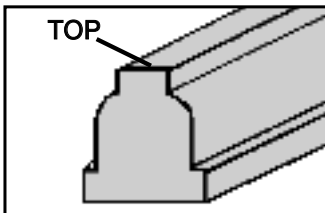


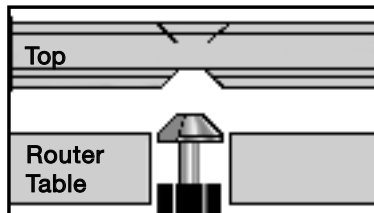
MULLION BAR BITS INSTRUCTIONS

3 Easy Steps To Create Your Own Window Mullions



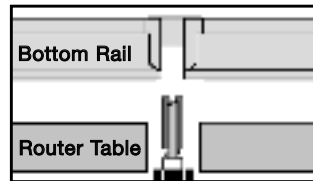
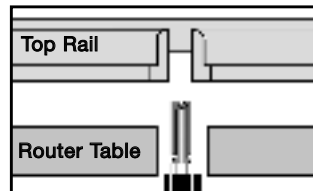
Step #1:

Make profile cut lengthwise along both top edges of stock.



Step #2:

Turn stock on side and make "V" groove cut at pre-marked line. Turn stock over and repeat "V" groove cut opposite first "V" groove.



Step #3: Making the Lap Joint

Route the top and bottom rails with a standard $\frac{1}{4}$ " straight bit, making a dado cut across the bar halfway through the thickness of the stock and centered on the "V" groove cuts.

(Note: Mating joints must have a dado on the top rail and the bottom rail as shown.)

– Now Assemble –