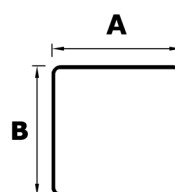
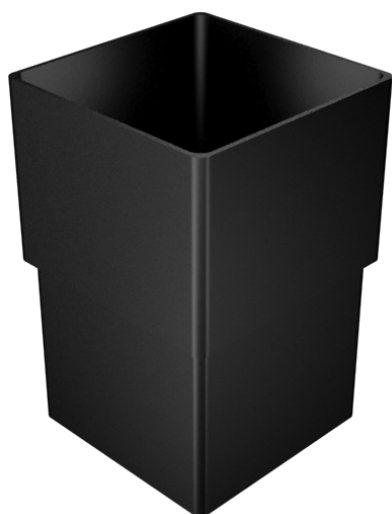


## — COLONNADE —

## Square/Rectangular Swaged Pipes



Pipe Size (A x B)	Available Lengths	Socket depth	Product Code
63 x 63mm	0.5, 1.0, 1.5, 2.0, 2.5, 3.0m	60mm	2SPD
76 x 76mm	0.5, 1.0, 1.5, 2.0, 2.5, 3.0m	60mm	3SPD
101 x 76mm	0.5, 1.0, 1.5, 2.0, 2.5, 3.0m	60mm	4SPD
101 x 101mm	0.5, 1.0, 1.5, 2.0, 2.5, 3.0m	60mm	4SPD
150 x 150mm	0.5, 1.0, 1.5, 2.0, 2.5, 3.0m	60mm	6SPD

**Product Description**

Colonnade downpipes are available in circular, square, rectangular and security styles. With a number of different profiles, they are lightweight and easy to fit. Ideal for any property, from modern to traditional and equally suited for refurbishment of Heritage or Listed properties.

**Properties**

Made from aluminium extrusion 6060 T4 to BS1474:1972  
 100% recyclable  
 Lightweight and low maintenance  
 Special fittings can be provided  
 Available Mill Finished (uncoated) or coated on ARP's in-house Polyester Powder Coating line to clients choice of RAL or BS standard colours.

**Jointing**

This rainwater pipe system is a swaged socketed system, with a male and female end, which are interlocked to form the joint. The waterproof seal between the two surfaces is created with the use of a low modular sealant, such as Arbosil 1096. For step by step instructions please refer to ARP product installation guide.

**Functional Life Expectancy**

ARP qualifies that when installed correctly and maintained in accordance with its product guidelines and O&M procedure, its products are designed to give a minimum effective functional life expectancy of 30 years.

**Specification Information**

**Clause:** R10/311 Rainwater Drainage Systems  
**Product:** Colonnade Circular Swaged Pipe System  
**Manufacturer:** ARP Ltd  
 Unit 2 Vitruvius Way  
 Meridian Business Park  
 Braunstone, Leicester  
 LE19 1WA

**Handling & Storage**

Gutters, downpipes and fittings, particularly with polyester powder coat finish should be handled with care and should preferably be stored under cover on racks to prevent scratching. All lengths are supplied in protective polythene wrapping, components suitably packed in boxes. If painted products are to be stored outside, cover with tarpaulin to guard against water ingress into the protective polythene. Mill finish items should be stored undercover to avoid uneven oxidation prior to being fitted.

**Maintenance**

In order to maintain proper working order, gutters should be periodically cleaned out and any built-up debris removed. Check all fixings are secure and take any remedial action to rectify if necessary. To maximise the life of the decorative paint finishes, all parts should be washed down with clean water, at least every 12 months and any damage repaired. In marine/industrial environments and dependent on distance from either the coastline or source of pollution, this period may need to be shortened to 6 or 3 months. Records of the cleaning schedule and frequency should be kept and maintained. Please enquire of our sales office, should more information be required.

**Further Information**

Please visit [www.arp-ltd.com](http://www.arp-ltd.com) or contact the ARP team on 0116 289 4400 for any other information