



DESC.: **GRAND HIGHLANDER 4WD XLE**  
 VIN: **5TDAAAB53RS006840**  
 YR/MDL: 2024/6708A  
 CLR: WIND CHILL PEARL/EA10 (0089/10)  
 FINAL ASSEMBLY POINT: PRINCETON, INDIANA, U.S.A.

**STANDARD EQUIPMENT**

UNLESS REPLACED BY OPTIONAL EQUIPMENT

- MECHANICAL & PERFORMANCE**  
 - 2.4L 4-cyl Turbo Engine; 8 Speed Auto  
 - 5,000-lb Tow Capacity  
 - AWD w/Multi-Terrain Select
- SAFETY & CONVENIENCE**  
 - Toyota Safety Sense 3.0 w/Pre-Collision  
 - Blind Spot Monitor w/Rear Cross Traffic Alert  
 - Star Safety System  
 - LATCH-Lower Anchor & Tether for Children  
 - Connected Services Capable. 4G Network Dependent. See Toyota.com for Details.
- EXTERIOR**  
 - 18-in. Alloy Wheels  
 - LED Headlights and Taillights  
 - 5-Door Smart Key w/ Push Button Start  
 - Heated Outside Mirrors  
 - Power Liftgate
- INTERIOR**  
 - 12.3-in. Toyota Audio Multimedia w/ 6-Speakers, Wireless Apple CarPlay & Android Auto Compatibility  
 - SiriusXM w/3-Month Platinum Plan Trial  
 - Seating for 7; SofTex-Trimmed Seats  
 - Heated & Power Front Seats  
 - 3rd Row 60/40 Split Fold-Flat Seats  
 - Integrated 2nd Row Window Sunshades  
 - 3-Zone Auto Climate Control  
 - Qi Wireless Smartphone Charger  
 - Auto-Dimming Mirror w/Garage Door Opener  
 - 13 Cup/Bottle Holders  
 - USB Media Port, 6 USB-C  
 - 7-in. Color Multi-Info Display  
 - For Full Product Details, Please Visit Toyota.com/GrandHighlander  
 \*\*\*Full Tank of Gas\*\*\*

**BASE MANUFACTURER'S SUGGESTED RETAIL PRICE \$44,670.00**

- OPTIONAL EQUIPMENT**
- FE 50 STATE EMISSION 425.00
  - PC Special Color 1,350.00
  - SR PANO MOON ROOF

**SOUTHEAST TOYOTA DISTRIBUTORS, LLC**  
**MANUFACTURER'S SUGGESTED RETAIL PRICE<sup>†</sup> \$ 46,445.00**

- DISTRIBUTOR'S OPTIONS**
- DH XT900 Tow Hitch TOYOGUARD Platinum 1,199.00  
Includes: 2 Oil and Filter Changes at any Toyota Dealer, Four Tire Rotations, Roadside and Rental Car Assistance, Exterior Paint Sealant and Interior Protector 699.00
  - MR200 MF CY200 All Weather Floor Mats with All Weather Cargo Mat 469.00  
Mudguards 149.00  
Phone Cable Charge Package 73.00  
Contents:  
1-Apple Lightning to USB-A Cable - 3'  
1-Apple Lightning to USB-C Cable - 3'  
1-USB-C to USB-A Cable - 3'  
1-USB-C to USB-C Cable - 3'
  - FP400 Southeast Toyota Distributor Includes: Certified Technician 46 Point Quality Inspection 0.00

**GOVERNMENT 5-STAR SAFETY RATINGS**

This vehicle has not been rated by the government for overall vehicle score, frontal crash, side crash or rollover risk.

Star ratings range from 1 to 5 stars (★★★★★) with 5 being the highest.  
 Source: National Highway Traffic Safety Administration (NHTSA)  
[www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

**EPA DOT Fuel Economy and Environment**

**Gasoline Vehicle**

**Fuel Economy**

**23 MPG** Standard SUVs range from 13 to 102 MPG. The best vehicle rates 140 MPGe.

combined city/hwy **21** city **27** highway

**4.3** gallons per 100 miles

**You spend \$2,000 more in fuel costs over 5 years** compared to the average new vehicle.

**Annual fuel COST \$2,350**

**Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)**

**5** (Best) **7** (Best)

This vehicle emits 379 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at fueleconomy.gov.

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 28 MPG and costs \$9,750 to fuel over 5 years. Cost estimates are based on 15,000 miles per year at \$3.60 per gallon. MPGe is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fueleconomy.gov**  
 Calculate personalized estimates and compare vehicles



**MANUFACTURER'S SUGGESTED RETAIL PRICE<sup>†</sup> \$46,445.00**

<sup>†</sup>Manufacturer's suggested retail price excludes delivery processing and handling fees, license and title fees, applicable federal, state and local taxes, and dealer and distributor options and accessories.

--- 36 Month/36,000 Mile Limited Warranty ---  
 On All Southeast Toyota Distributors, LLC, Options  
 For Inquires, Call 1-800-301-6859

**TOTAL DISTRIBUTOR'S OPTIONS \$ 2,589.00**  
**DELIVERY, PROCESSING AND HANDLING FEE 1,335.00**  
**DESTINATION FUEL SURCHARGE 0.00**  
**TOTAL \$ 50,369.00**

DELIVERED BY TRUCK TO: 32141

MODERN TOYOTA OF BOONE  
 225 MODERN DRIVE  
 BOONE, NC 28607



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