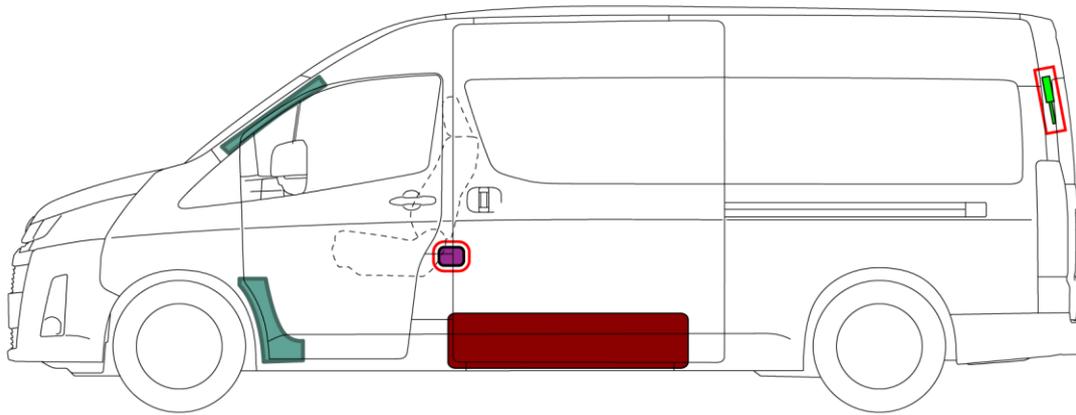
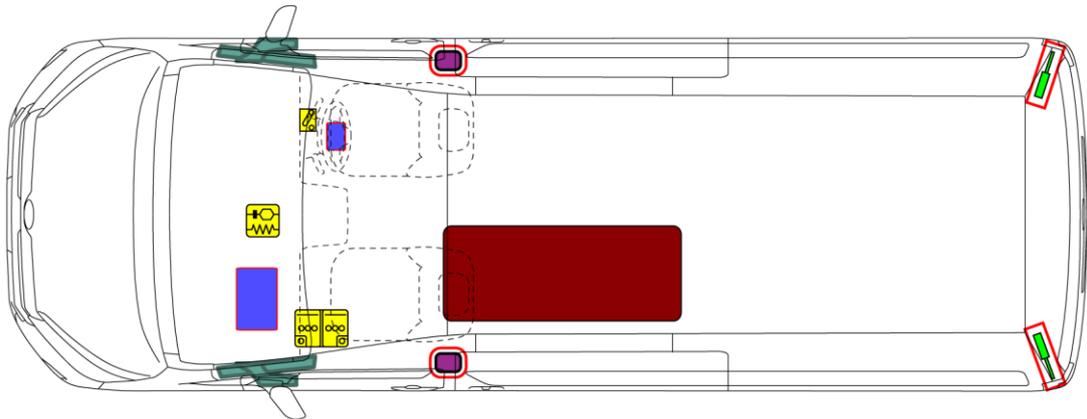




TOYOTA HIACE

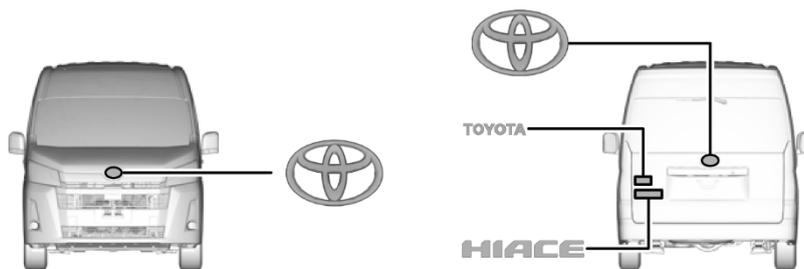
4 doors / 3 seats, 16 seats or 17 seats / wagon
2025-06



	Airbag		Stored gas inflator		Seat belt pretensioner		SRS control unit		
	Gas strut / Preloaded spring		High strength zone						
	Battery low voltage		Fuel tank						
	Device to shut down power in vehicle								
Body Type: High Roof	ID No. HIACE320	Version No. 01	Version date 06 / 2025	Page 1 / 4					

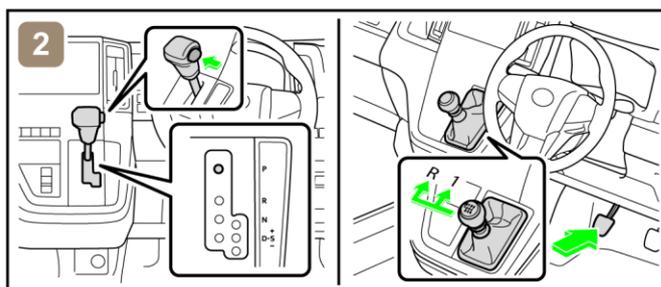
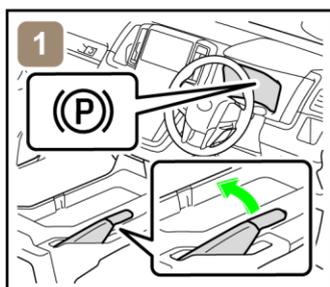
1. Identification / Recognition

■ Location of vehicle badges



2. Immobilisation / Stabilisation / Lifting

■ Completely immobilize the vehicle



1) Chock the wheels and engage the parking brake.

2) Move the shift lever to the park (P) position.*1

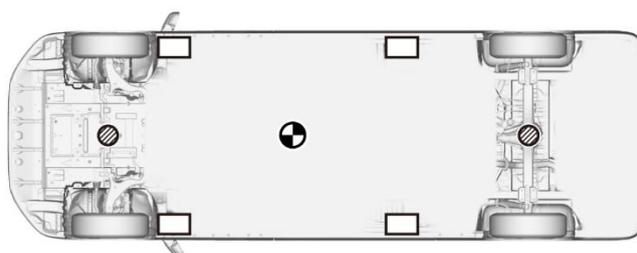
2) Depress the clutch pedal and move the shift lever to the 1st or reverse (R) position.*2

*1: A/T

*2: M/T

■ Stabilisation-lifting point

Place cribbing such as wooden blocks at the four points under the front and rear pillars.



Extra Reinforced Lifting Points



Standard Jack Locations



Vehicle Center of Gravity



Do not place cribbing such as wooden blocks or rescue air lifting bags under the exhaust system or fuel system. Doing so may result in fuel leaks or fire.

3. Disable direct hazards / Safety regulations

■ If any of the following systems are required to be operated, operate them **BEFORE** disconnecting the battery.

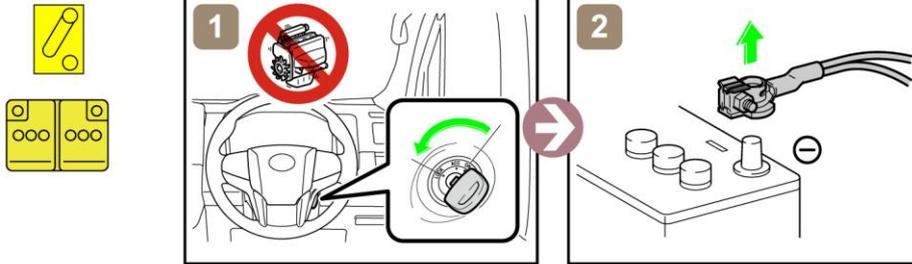
Power door lock

Power window

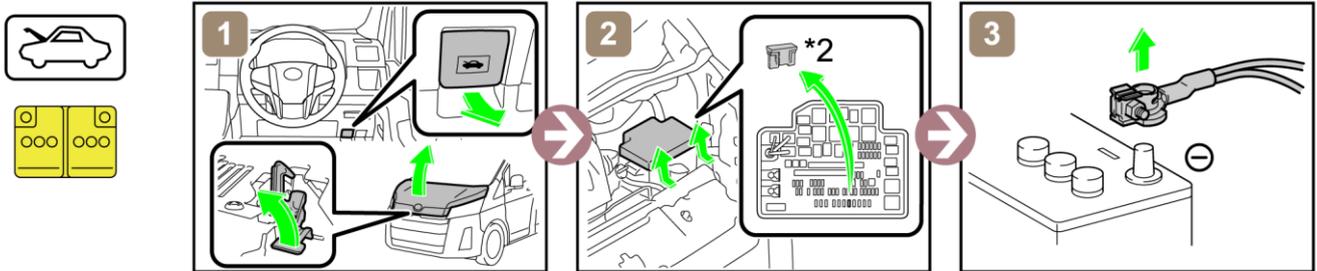
When the 12 V battery is disconnected, electrical components cannot be operated.

■ Perform procedure Main or Alternative to completely shut off the vehicle.

<Main Procedure>

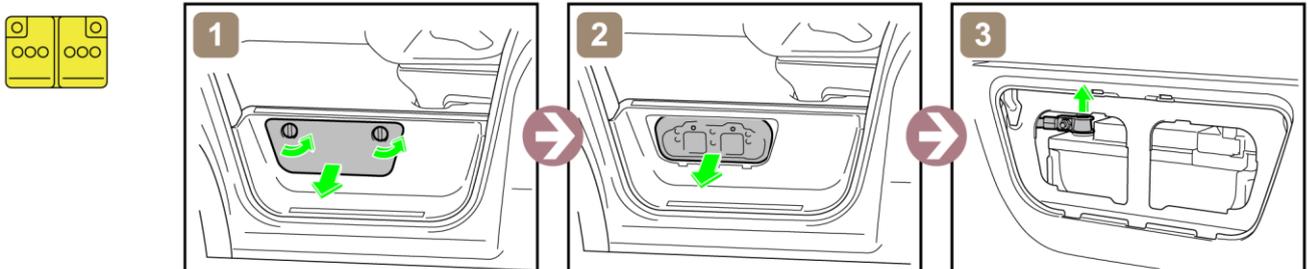


<Alternative Procedure>



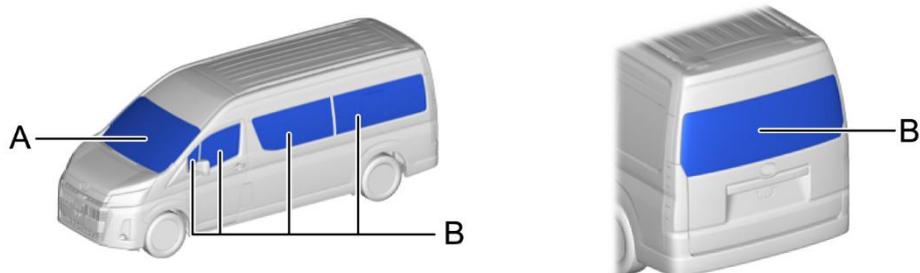
*2: IG2-MAIN FUSE (20 A YELLOW)

■ Access to 12 V Battery



4. Access to the occupants

■ Window Glass



A	Laminated	B	Tempered
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5. Stored energy / Liquids / Gases / Solids



12 V Battery



Gasoline Tank: 70 L



Always wear appropriate personal protective equipment (PPE) when dealing with any of these items.

6. In case of fire



RE-IGNITION POSSIBLE !



Gas strut / Preloaded spring

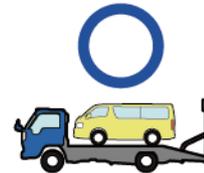
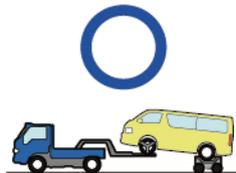
As it is possible for a gas strut / preloaded spring to become a projectile, refer to the component layout drawing.

7. In case of submersion



Work on the vehicle only after the vehicle has been pulled out of the water.

8. Towing / Transportation / Storage



RE-IGNITION POSSIBLE !

Store the vehicle at a safe distance (15 m (49.2 ft) or more) from other vehicles.

9. Important additional information

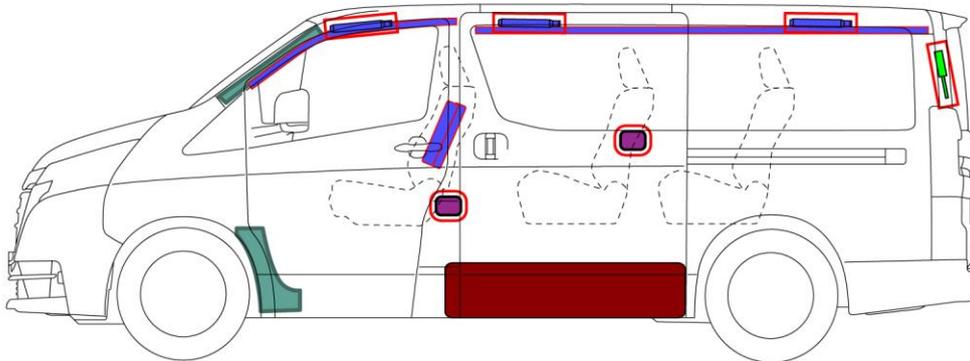
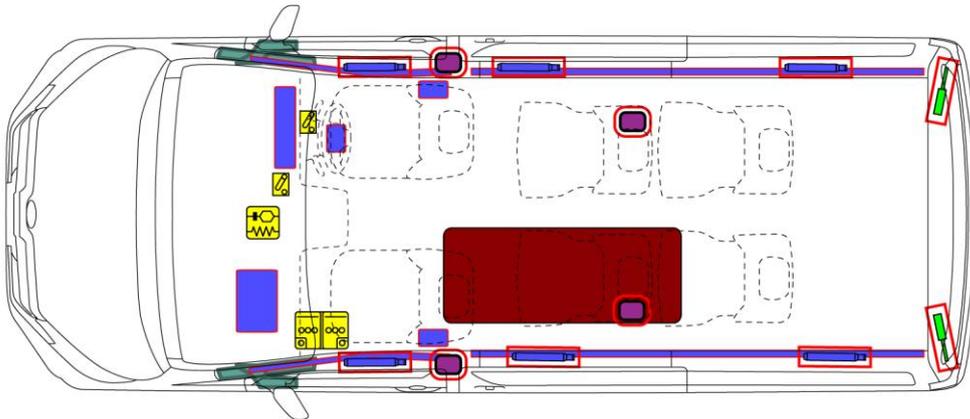
For further details, please refer to "Emergency Response Guide".

Body Type: High Roof	ID No. HIACE320	Version No. 01	Version date 06 / 2025	Page 4 / 4
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TOYOTA HIACE / MAJESTY

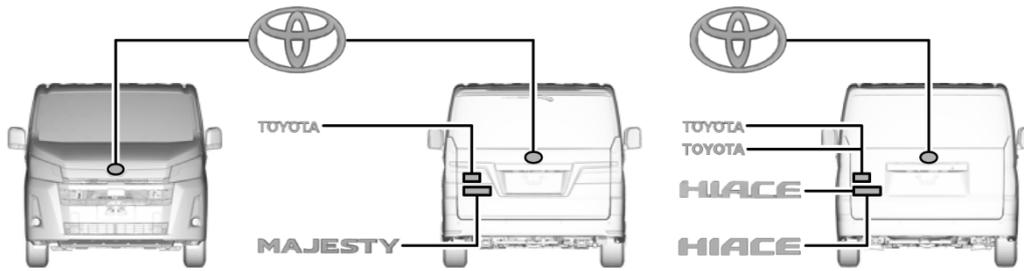
4 doors or 5 doors / 3 seats, 11 seats, 12 seats or 15 seats / wagon
2025-06



	Airbag		Stored gas inflator		Seat belt pretensioner		SRS control unit		
	Gas strut / Preloaded spring		High strength zone						
	Battery low voltage		Fuel tank						
	Device to shut down power in vehicle								
Body Type: Standard Roof	ID No. HIACE300	Version No. 01	Version date 06 / 2025	Page 1 / 4					

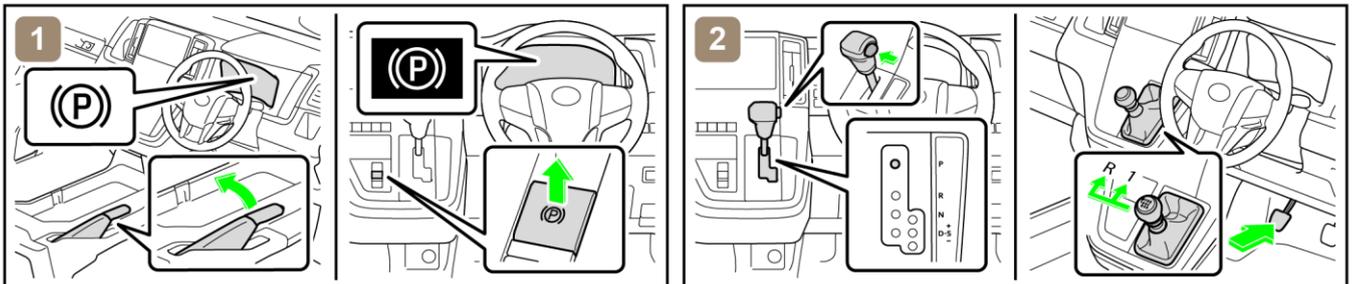
1. Identification / Recognition

Location of vehicle badges



2. Immobilisation / Stabilisation / Lifting

Completely immobilize the vehicle



1) Chock the wheels and engage the parking brake.

2) Move the shift lever to the park (P) position.*1

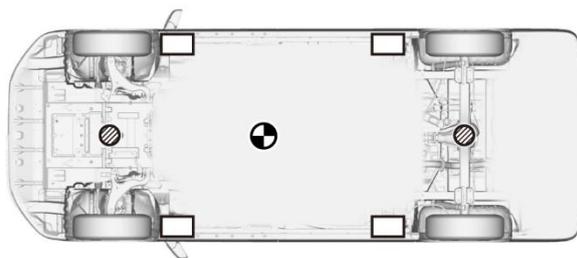
2) Depress the clutch pedal and move the shift lever to the 1st or reverse (R) position.*2

*1: A/T

*2: M/T

Stabilisation-lifting point

Place cribbing such as wooden blocks at the four points under the front and rear pillars.



Extra Reinforced Lifting Points



Standard Jack Locations



Vehicle Center of Gravity



Do not place cribbing such as wooden blocks or rescue air lifting bags under the exhaust system or fuel system. Doing so may result in fuel leaks or fire.

Body Type: Standard Roof	ID No.	Version No.	Version date	Page
	HIACE300	01	06 / 2025	2 / 4

3. Disable direct hazards / Safety regulations

■ If any of the following systems are required to be operated, operate them **BEFORE** disconnecting the battery.

Power door lock
Electric parking brake

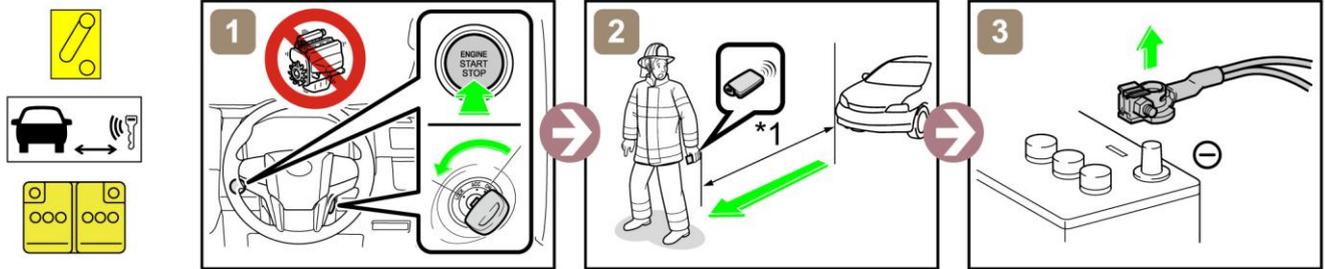
Power window

Power seat

When the 12 V battery is disconnected, electrical components cannot be operated.

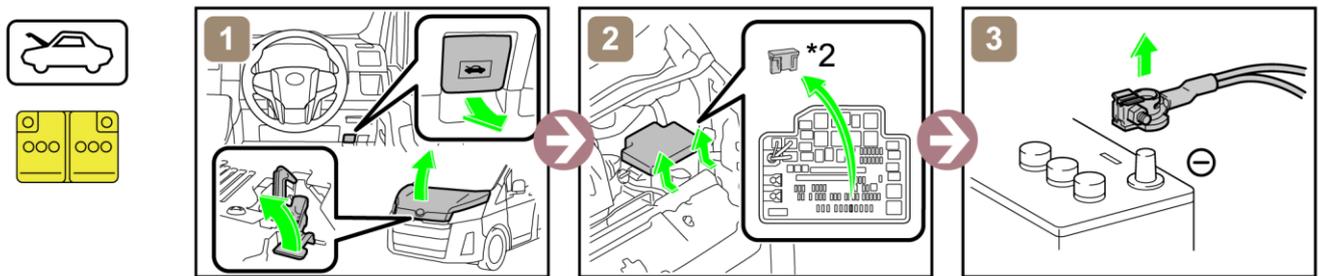
■ Perform procedure Main or Alternative to completely shut off the vehicle.

<Main Procedure>



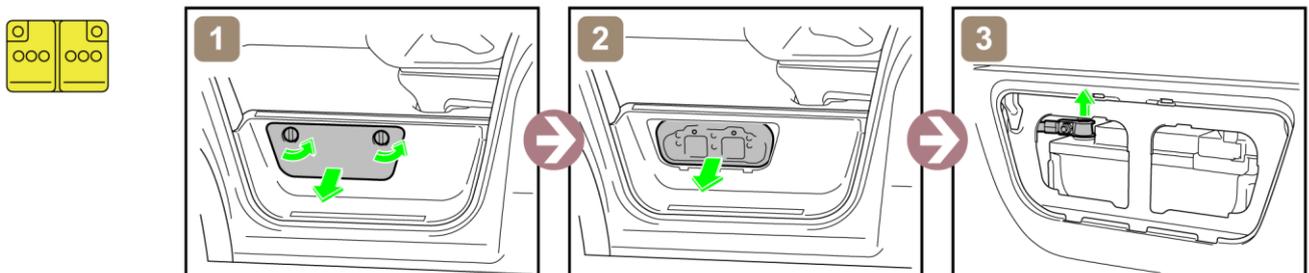
*1: 5 m (16.4 ft) or more

<Alternative Procedure>



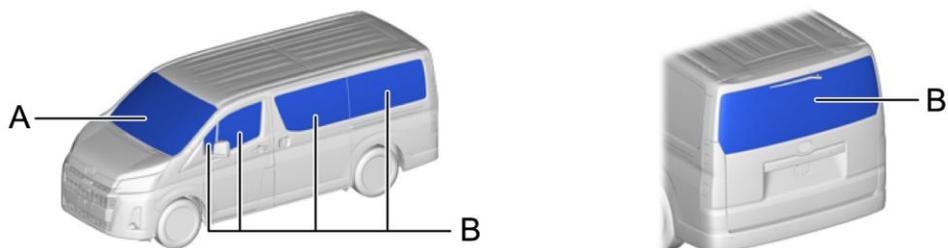
*2: IG2-MAIN FUSE (20 A YELLOW)

■ Access to 12 V Battery



4. Access to the occupants

■ Window Glass



A	Laminated	B	Tempered
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5. Stored energy / Liquids / Gases / Solids



12 V Battery



Gasoline Tank: 70 L



Always wear appropriate personal protective equipment (PPE) when dealing with any of these items.

6. In case of fire



RE-IGNITION POSSIBLE !



Gas strut / Preloaded spring

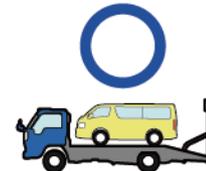
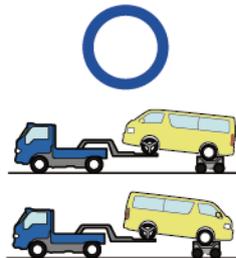
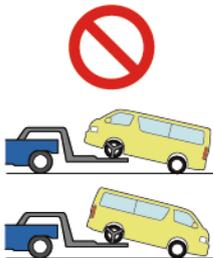
As it is possible for a gas strut / preloaded spring to become a projectile, refer to the component layout drawing.

7. In case of submersion



Work on the vehicle only after the vehicle has been pulled out of the water.

8. Towing / Transportation / Storage



RE-IGNITION POSSIBLE !

Store the vehicle at a safe distance (15 m (49.2 ft) or more) from other vehicles.

9. Important additional information

For further details, please refer to "Emergency Response Guide".

Body Type: Standard Roof	ID No. HIACE300	Version No. 01	Version date 06 / 2025	Page 4 / 4
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