




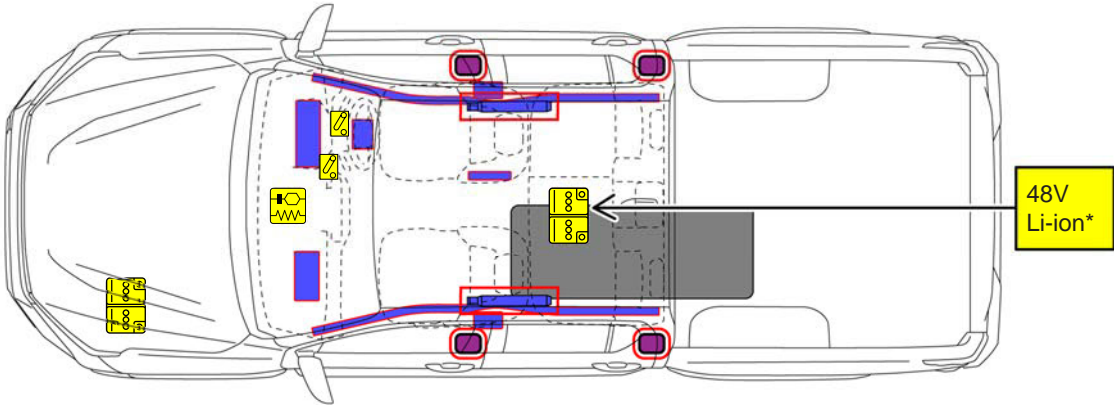
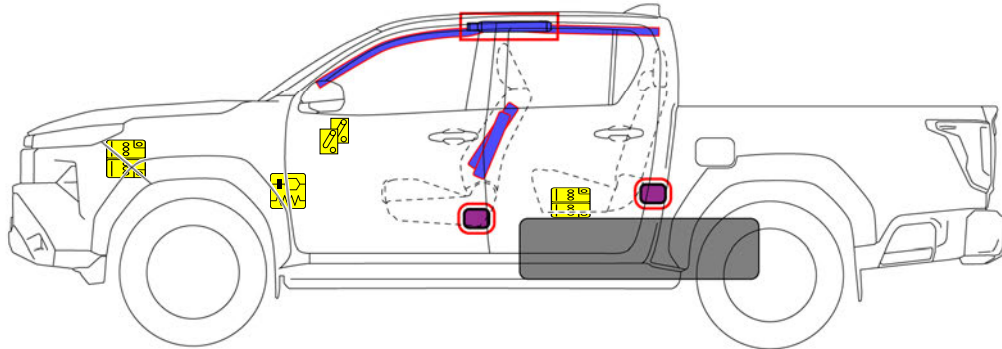









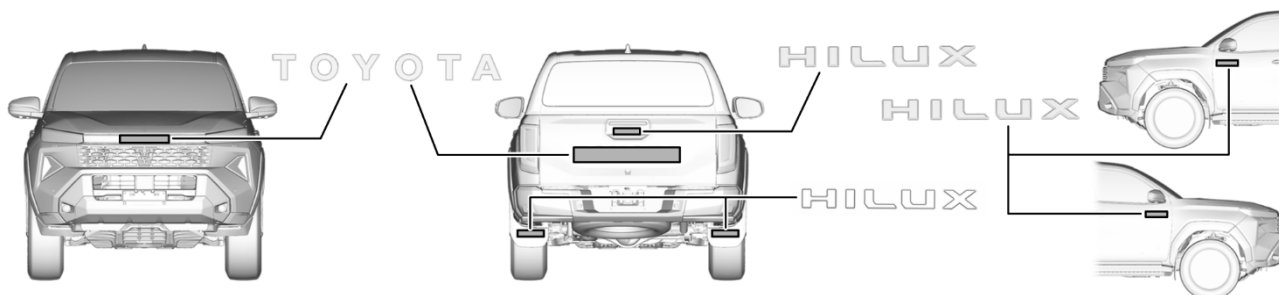
<div></div> <div>TOYOTA</div>		<div>TOYOTA HILUX</div> <div>4 doors / 5 seats / pick-up</div> <div>2025-08</div>		<div></div>		<div></div>			
<div></div>				<div></div>					
<div><div>48V Li-ion*</div></div>									
<div></div>									
<div>*: with 48V</div>									
<div></div>	Airbag	<div></div>	Stored gas inflator	<div></div>	Seat belt pretensioner	<div></div>	SRS control unit		
<div></div>	Battery low voltage	<div></div>	Fuel tank						
<div></div>	Device to shut down power in vehicle								
Body type: Double cab		ID No. HILUXDE220	Version No. 01		Version date 08 / 2025		Page 1 / 4		

## 1. Identification / Recognition



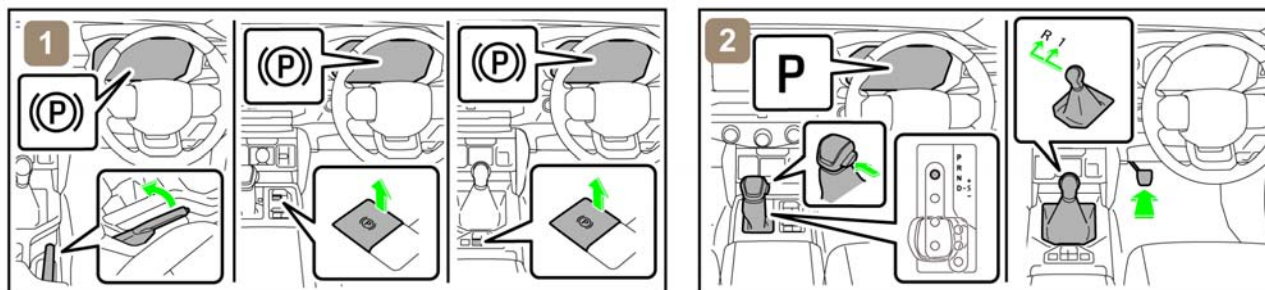
LACK OF ENGINE NOISE DOES NOT MEAN VEHICLE IS OFF. SILENT MOVEMENT OR INSTANT RESTART CAPABILITY EXISTS UNTIL VEHICLE IS FULLY SHUT DOWN.

### ■ Location of vehicle badges



## 2. Immobilisation / Stabilisation / Lifting

### ■ Completely immobilize the vehicle



1) Chock the wheels and engage the parking brake.

2) Move the shift lever to the park (P) position.\*1

2) Depress the clutch pedal and move the shift lever to the 1st or reverse (R) position.\*2

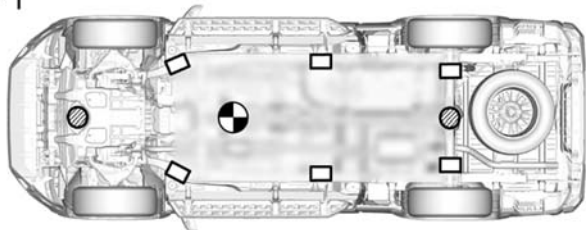
\*1: A/T

\*2: M/T

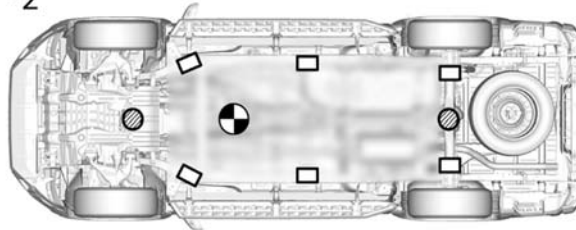
### ■ Stabilisation-lifting point

Place cribbing such as wooden blocks at the six points under the frame and rear axle housing.

\*1



\*2



Extra Reinforced Lifting Points



Standard Jack Locations



Vehicle Center of Gravity

\*1: 2WD

\*2: 4WD



Do not place cribbing such as wooden blocks or rescue air lifting bags under the exhaust system or fuel system. Doing so may result in fuel leaks or fire.

Body type: Double cab	ID No. HILUXDE220	Version No. 01	Version date 08 / 2025	Page 2 / 4
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3. Disable direct hazards / Safety regulations

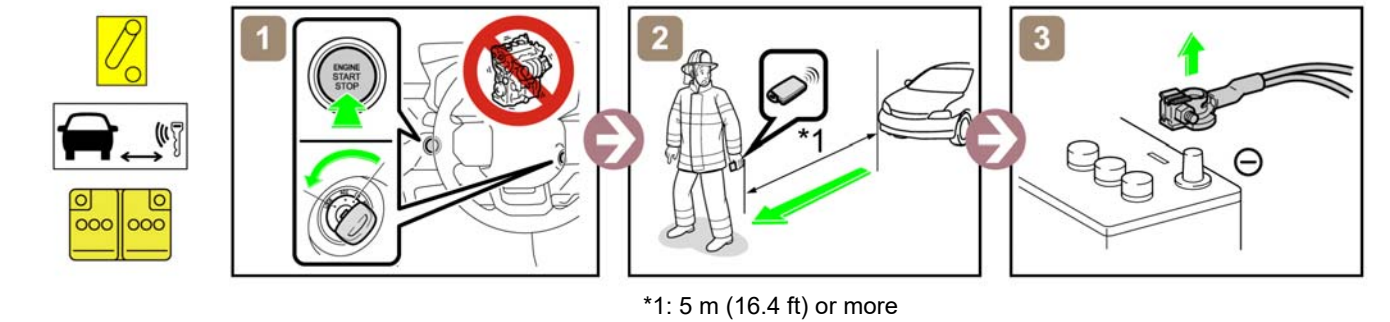
■ If any of the following systems are required to be operated, operate them BEFORE disconnecting the battery.

- Power door lock
- Power window
- Power seat
- Electric parking brake

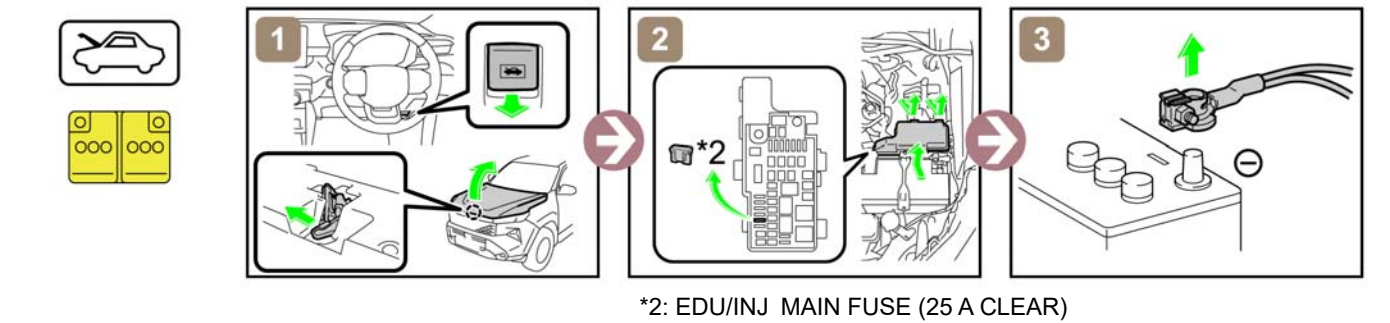
When the 12 V battery is disconnected, electrical components cannot be operated.

■ Perform procedure Main or Alternative to completely shut off the vehicle.

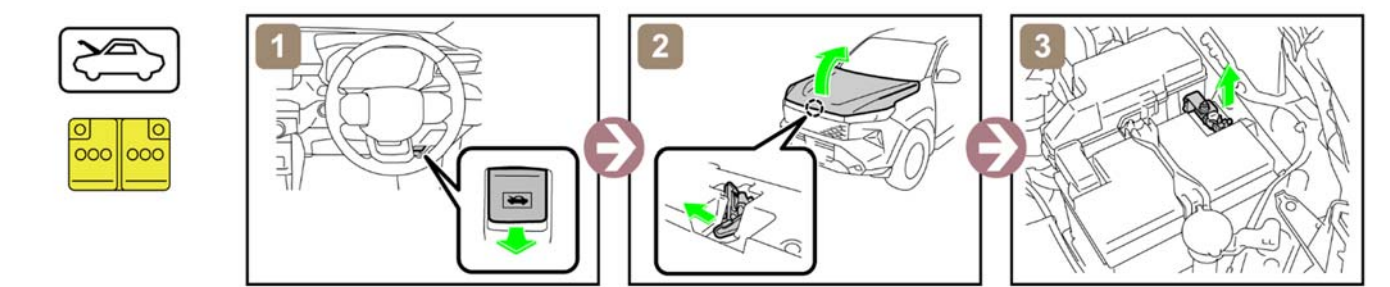
<Main Procedure>



<Alternative Procedure>

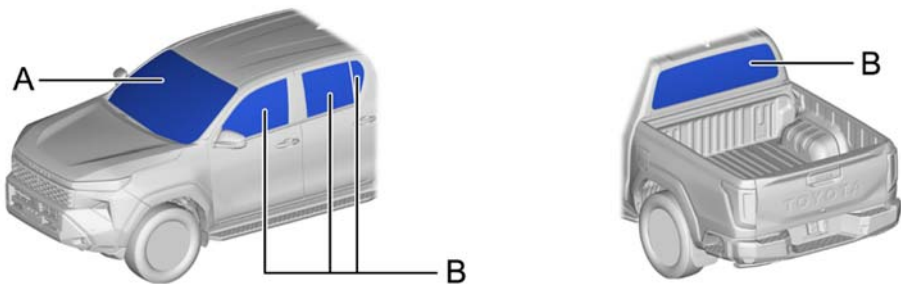


■ Access to 12 V Battery



4. Access to the occupants

■ Window Glass

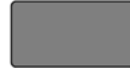


A	Laminated	B	Tempered
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## 5. Stored energy / Liquids / Gases / Solids



12 V Battery, 48 V Battery



Diesel Tank: 80 L



Always wear appropriate personal protective equipment (PPE) when dealing with any of these items.

## 6. In case of fire



USE COPIOUS AMOUNTS OF WATER

If it is difficult to apply copious amounts of water to the 48 V battery, it is recommended to allow the 48 V battery to burn itself out.



RE-IGNITION POSSIBLE !

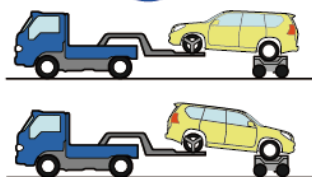
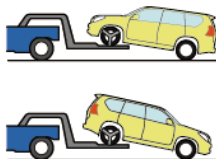


## 7. In case of submersion



Work on the vehicle only after the vehicle has been pulled out of the water.

## 8. Towing / Transportation / Storage








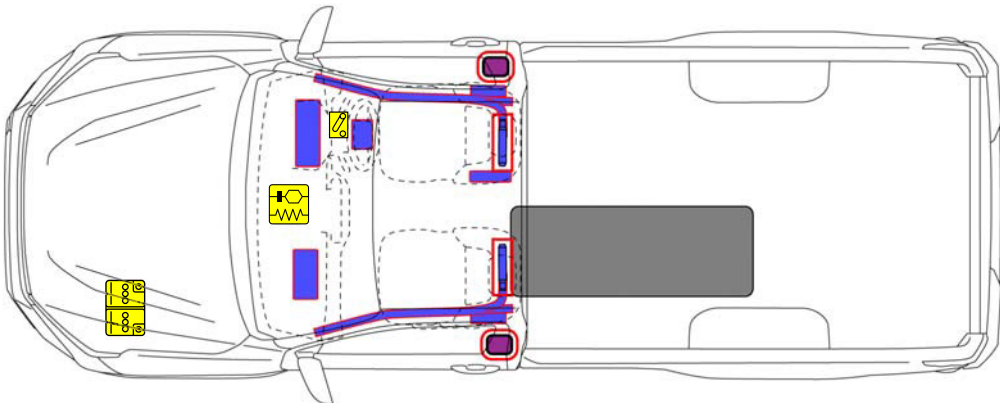
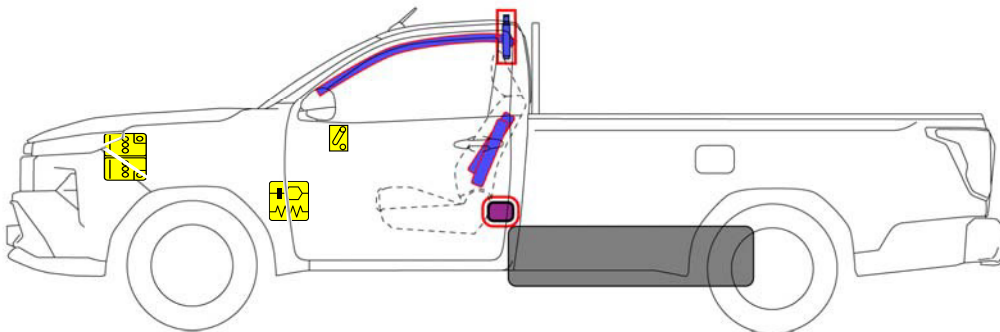







RE-IGNITION POSSIBLE !

Store the vehicle at a safe distance (15 m (49.2 ft) or more) from other vehicles.

## 9. Important additional information

For further details, please refer to "Emergency Response Guide".

Body type: Double cab	ID No. HILUXDE220	Version No. 01	Version date 08 / 2025	Page 4 / 4
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 TOYOTA		TOYOTA HILUX 2 doors / 2 seats / pick-up 2025-08							
									
									
									
	Airbag		Stored gas inflator		Seat belt pretensioner		SRS control unit		
	Battery low voltage		Fuel tank						
	Device to shut down power in vehicle								
Body type: Single cab		ID No. HILUXDE220	Version No. 01		Version date 08 / 2025		Page 1 / 4		

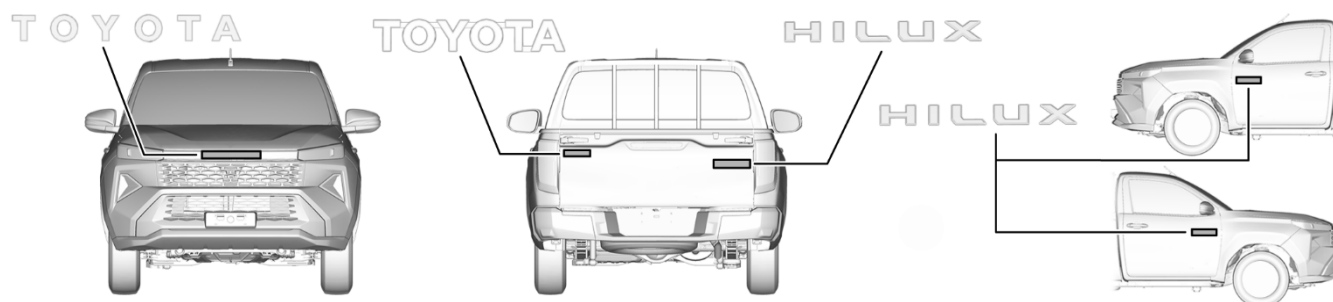


## 1. Identification / Recognition



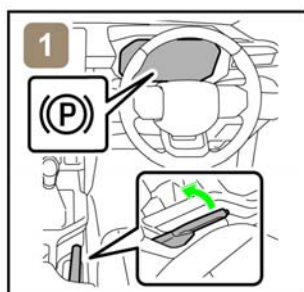
LACK OF ENGINE NOISE DOES NOT MEAN VEHICLE IS OFF. SILENT MOVEMENT OR INSTANT RESTART CAPABILITY EXISTS UNTIL VEHICLE IS FULLY SHUT DOWN.

### ■ Location of vehicle badges

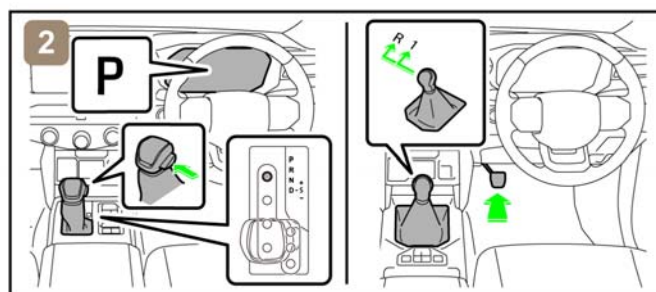


## 2. Immobilisation / Stabilisation / Lifting

### ■ Completely immobilize the vehicle



1) Chock the wheels and engage the parking brake.



2) Move the shift lever to the park (P) position.\*1

\*1: A/T

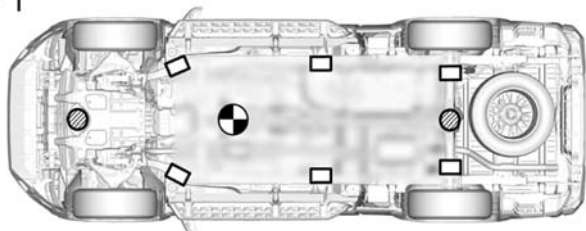
2) Depress the clutch pedal and move the shift lever to the 1st or reverse (R) position.\*2

\*2: M/T

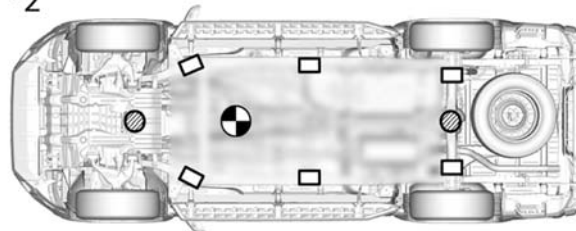
### ■ Stabilisation-lifting point

Place cribbing such as wooden blocks at the six points under the frame and rear axle housing.

\*1



\*2



Extra Reinforced Lifting Points



Standard Jack Locations



Vehicle Center of Gravity

\*1: 2WD

\*2: 4WD



Do not place cribbing such as wooden blocks or rescue air lifting bags under the exhaust system or fuel system. Doing so may result in fuel leaks or fire.

Body type: Single cab	ID No. HILUXDE220	Version No. 01	Version date 08 / 2025	Page 2 / 4
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### 3. Disable direct hazards / Safety regulations

- If any of the following systems are required to be operated, operate them **BEFORE** disconnecting the battery.

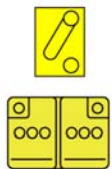
## Power door lock

Power window

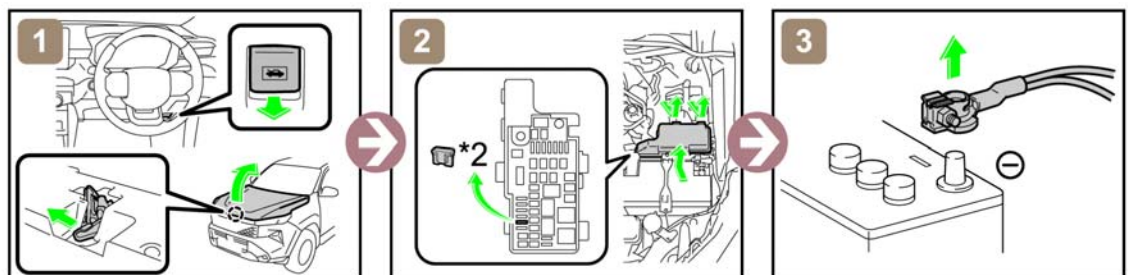
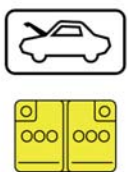
When the 12 V battery is disconnected, electrical components cannot be operated.

- Perform procedure Main or Alternative to completely shut off the vehicle.

<Main Procedure>

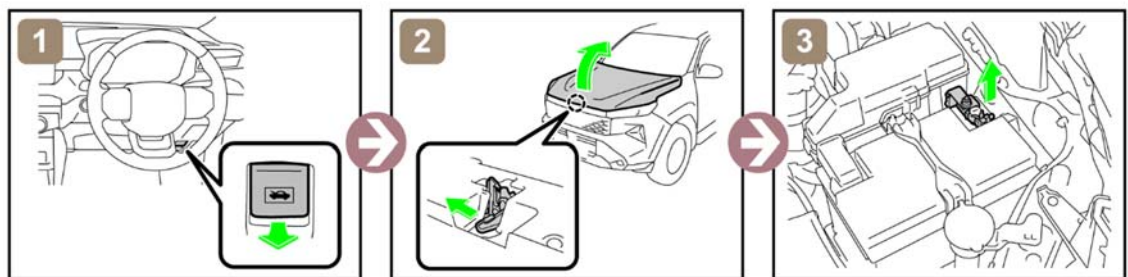
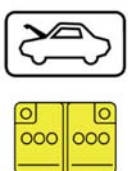


<Alternative Procedure>



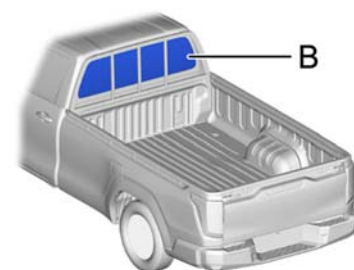
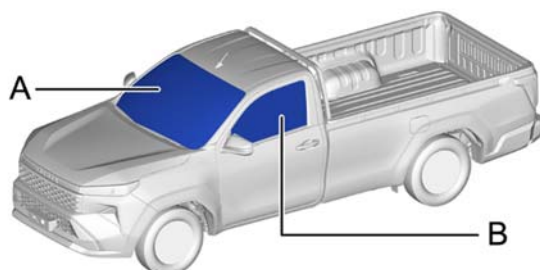
\*2: EDU/INJ MAIN FUSE (25 A CLEAR)

- ### ■ Access to 12 V Battery



#### 4. Access to the occupants

- ### ■ Window Glass



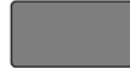
A	Laminated	B	Tempered
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## 5. Stored energy / Liquids / Gases / Solids



12 V Battery



Diesel Tank: 80 L



Always wear appropriate personal protective equipment (PPE) when dealing with any of these items.

## 6. In case of fire



RE-IGNITION POSSIBLE !



## 7. In case of submersion



Work on the vehicle only after the vehicle has been pulled out of the water.

## 8. Towing / Transportation / Storage



RE-IGNITION POSSIBLE !

Store the vehicle at a safe distance (15 m (49.2 ft) or more) from other vehicles.

## 9. Important additional information

For further details, please refer to "Emergency Response Guide".

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