

Vineyard & Winery Management

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NORTH AMERICA'S LEADING INDEPENDENT WINE TRADE PUBLICATION

The Reinvention of Hahn Estates

Barrel TCA

**Frost Protection
Lessons**

**The New
Wine Market**

New Tours and Tastings at Raymond Vineyards

■ Raymond Vineyards in St. Helena, Calif., has expanded its tour and tasting programs to include the Crystal Cellar, a celebration of decanting fine wines and Baccarat crystal; the interactive, outdoor Theater of Nature, detailing the winery's evolution to organic farming; a renovated tasting room, and new picnic and recreation areas.



Raymond Vineyards' new Crystal Cellar