

JCB
by Jean-Charles Boisset

2017 **N°3**



Pinot Noir

Maritus • Graceful • Honoris

Grape Variety: 100% Pinot Noir

Region: Russian River Valley & Côte de Nuits, France

Winemaking Notes:

Aged in 100% French oak
- aged for 22 months

Tasting Notes: Bringing together Pinot Noir fruit from four top vineyards in Cote de Nuits, Burgundy and three exclusive locations across the Sonoma Coast, our unique JCB N° 3 is an expressive and elegant wine. Bright berry minerality and musky perfumes harmonize in velvety richness with dark cherries, lavender, and orange peel. Silky, rich, powerfully structured tannins on the tongue create an elusiveness in the mid palate up to its well-balanced finish.

What The Number 3 Signifies: Two worlds uniting as one creates a sum greater than its parts: one plus one equals three! Inspired by the birth of twins that bear the imprint of the Old World and the New, this wine celebrates the marriage of two wine worlds united to create a grander vision in which oceans may separate us, but wines unite us... JCB N° 3 is the best of both worlds!

A beautiful blend of Burgundian and Russian River Pinot Noir, this **GRACEFUL** wine pays homage to Jean-Charles Boisset's family home in Vougeot and his love of California and her wines. Celebrating this **MARITUS** of cultures and styles, our N° 3 Pinot Noir **HONORIS** both the elegance of Burgundy, France and the power of the Russian River Valley.