



2015 N°1

Cabernet Sauvignon

Voluptuous • Opulent • Incorrigible



Grape Variety: 100% Cabernet Sauvignon

Region: Napa Valley

Winemaking Notes:

Aged in 100% French oak

- 72% new oak
- aged for 19 months

Tasting Notes: The JCB N° 1 Cabernet Sauvignon comes from a single vineyard in northern Napa Valley, which is graced with full sun and minimal fog. The wine presents as a rich purple in your glass, and opens with aromas of cassis, graphite and a hint of white flowers. Notes of blackberry, black currant and cedar linger on your palate, and are enhanced by the well-integrated tannins. This wine melts in your mouth as it floats across your palate, leaving you wanting for more.

What The Number 1 Signifies: The N° 1 signifies Jean-Charles' vision of the penultimate wine, and the first Napa Valley Cabernet Sauvignon that he ever created – a wine that embraces the power of Napa Valley with the elegance of his native Burgundy. JCB N° 1 reflects the true elegance and refinement of Napa Valley Cabernet Sauvignon – a rare jewel in any wine collection, there can only truly ever be one N° 1.

For Jean-Charles Boisset, the N° 1 Cabernet Sauvignon must not only age well into the future, it must be **VOLUPTUOUS** in the present. It must have a commanding structure, yet have flavors that are **OPULENT**. But above all, N° 1 must always have a dramatic personality. It is never tamed and predictable. N° 1 is **INCORRIGIBLE**.