



*Elizabeth Spencer*  
BONDED WINERY EST. 1998

## CABERNET SAUVIGNON NAPA VALLEY

VINTAGE 2016

### IN THE VINEYARD

The fruit for our cabernet sauvignon Napa Valley is selected from an array of vineyards located across Napa Valley's finest appellations. We were privileged in 2016 to work with exceptional growers and premier vineyards in Rutherford, Yountville, Chiles Valley, and Calistoga. This diverse assortment of vineyards allows us to produce a cabernet sauvignon which is truly representative of Napa Valley.

### WINEMAKING

Our Cabernet Sauvignon grapes were hand-picked and hand-sorted, lightly macerated, and then given a long, cold soak to extract color and flavor from the skins. Fermentation was allowed to begin with "native" yeasts and once complete, the wine was further macerated on the skins to increase color and flavor extraction. The wine aged for 24 months in a selection of French oak barrels before being bottled unfiltered and unfined.

### TASTING NOTES

Rich in color and flavor, right out of the gate. This wine represents a deeply saturated, garnet hue in the glass, with aromas of cassis and cigar box, and notes of dried cherries on the nose. A balanced, velvety palate showcases Ripe Satsuma plum on the entry and finishes with Bing cherry and dusty dutch cocoa. Natural acidity lends a youthful brightness enhancing it's drink now appeal, while simultaneously structuring the wine for graceful ageability.

### TECHNICAL NOTES

WINEMAKER: Sarah Vandendriessche

APPELLATION: Napa Valley

HARVEST DATE(S): 9/29/2016 - 10/13/2016

BOTTLING DATE: 7/16/18

ALCOHOL: 14.7%

BARRELS/AGING: 24 Months,  
French Oak

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