U.S. Press Information



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BMW Model Year 2023 Update Information.

Woodcliff Lake, NJ – June 10, 2022... Information on 2023 model year pricing, equipment and technical changes can be found in this document.

This document will be continuously updated with the most recent information as it becomes available.

MSRP Pricing - Does not include \$995 Destination

Model	2023 MSRP	Change	Start of Production
i4 eDrive40	\$55,900	+\$500	7/2022
i4 M50	\$67,300	+\$1,400	7/2022
iX xDrive50	\$84,100	+\$900	7/2022
i7 xDrive60	\$119,300		7/2022
228i sDrive Gran Coupe	\$36,600	+\$900	7/2022
228 xDrive Gran Coupe	\$38,600	+\$900	7/2022
M235i xDrive Gran Coupe	\$46,400	+\$900	7/2022
Model	2023 MSRP	Change	Start of Production

230i Coupe	\$37,400	+\$1,050	7/2022
230i xDrive Coupe	\$39,400	+\$1,050	7/2022
M240i Coupe	\$47,900	+\$1,350	7/2022
M240i xDrive Coupe	\$49,900	+\$1,350	7/2022
330i Sedan	\$42,300	+\$850	7/2022
330i xDrive Sedan	\$44,300	+\$850	7/2022
330e Sedan	\$43,300	+\$350	7/2022
330e xDrive Sedan	\$45,300	+\$350	7/2022
M340i Sedan	\$54,850	+\$150	7/2022
M340i xDrive Sedan	\$56,850	+\$150	7/2022
M3 Sedan	\$72,800	+\$2,700	7/2022
M3 Competition Sedan	\$76,700	+\$3,700	7/2022
M3 Competition Sedan xDrive	\$80,800	+\$3,700	7/2022
430i Coupe	\$47,400	+\$1,600	7/2022
430i xDrive Coupe	\$49,400	+\$1,600	7/2022
M440i Coupe	\$58,250	+\$1,550	7/2022
M440i xDrive Coupe	\$60,250	+\$1,550	7/2022
M4 Coupe	\$74,700	+\$2,700	7/2022
M4 Competition Coupe	\$78,600	+\$3,700	7/2022
M4 Competition Coupe xDrive	\$82,700	+\$3,700	7/2022
M4 CSL	\$139,900		7/2022
430i Gran Coupe	\$45,900	+\$700	7/2022
M440i Gran Coupe	\$57,450	+\$1,250	7/2022
M440i xDrive Gran Coupe	\$59,450	+\$1,250	7/2022
430i Convertible	\$55,500	+\$2,200	7/2022
430i xDrive Convertible	\$57,500	+\$2,200	7/2022
M440i Convertible	\$66,250	+\$2,050	7/2022
M440i xDrive Convertible	\$68,250	+\$2,050	7/2022
M4 Competition Convertible xDrive	\$89,700	+\$3,200	7/2022

Model	2023 MSRP	Change	Start of Production
530i Sedan	\$54,800	+\$600	7/2022
530i xDrive Sedan	\$57,100	+\$600	7/2022
530e Sedan	\$56,400	+\$850	7/2022
530e xDrive Sedan	\$58,700	+\$850	7/2022
540i Sedan	\$61,600	+\$1,650	7/2022
540i xDrive Sedan	\$63,900	+\$1,650	7/2022
M550i xDrive Sedan	\$79,900	+\$3,100	7/2022
M5 Sedan	\$107,900	+\$4,200	7/2022
740i	\$93,300		7/2022
760i xDrive	\$113,600		7/2022
X1 xDrive28i (U11)	\$38,600		7/2022
X2 sDrive28i	\$36,600		3/2022
X2 xDrive28i	\$38,600		3/2022
X3 sDrive30i	\$45,400	+\$1,700	8/2022
X3 xDrive30i	\$47,400	+\$1,700	8/2022
X3 M40i	\$59,950	+\$2,150	8/2022
X3 M	\$72,900	+\$2,800	9/2022
V4 vDrive20i	Ć52.400	, ¢1, coo	0/2022
X4 xDrive30i	\$53,400	+\$1,600	8/2022
X4 M40i X4 M	\$64,650 \$76,400	+\$2,250 +\$2,800	8/2022 9/2022
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X5 sDrive40i	\$61,600	+\$1,000	8/2022
X5 xDrive40i	\$63,900	+\$1,000	8/2022
X5 xDrive45e	\$65,700	+\$2,000	8/2022
X5 M50i	\$85,400	+\$2,600	8/2022
X5 M	\$108,900	+\$2,800	8/2022

Model	2023 MSRP	Change	Start of Production
X6 xDrive40i	\$70,100	+\$2,750	8/2022
X6 M50i	\$89,100	+\$2,850	8/2022
X6 M	\$113,700	+\$4,100	8/2022
X7 xDrive40i	\$77,850	+\$2,950	8/2022
X7 M60i	\$103,100		8/2022
ALPINA XB7	TBD	TBD	TBD

Mid-Model Year 2023 Price Changes

Model	Initial 2023 MSRP	New 2023 MSRP	Change
430i xDrive Gran Coupe	\$47,200	\$47,900	+\$200
840i Coupe	\$85,000	\$87,500	+\$2,500
840i xDrive Coupe	\$87,900	\$90,400	+\$2,500
M850i xDrive Coupe	\$99,900	\$102,500	+\$2,600
M8 Coupe	\$130,000	\$134,100	+\$4,100
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840i Convertible	\$94,400	\$97,100	+\$2,700
840i xDrive Convertible	\$97,300	\$100,000	+\$2,700
M850i xDrive Convertible	\$109,400	\$112,500	+\$2,700
M8 Convertible	\$139,500	\$143,700	+\$4,200
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840i Gran Coupe	\$85,000	\$87,500	+\$2,500
840i xDrive Gran Coupe	\$87,900	\$90,400	+\$2,500
M850i xDrive Gran Coupe	\$99,900	\$102,500	+\$2,600
M8 Gran Coupe	\$130,000	\$134,100	+\$4,100
ALPINA B8 Gran Coupe	\$139,900	\$144,900	+\$5,000
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iX M60	\$105,100	\$108,900	+\$3,800
Z4 sDrive30i	\$49,900	\$51,500	+\$1,600
Z4 M40i	\$63,700	\$65,300	+\$1,600

2023 BMW i

BMW i4

- New generation of purely electric vehicles from BMW.
- i4 eDrive40 with 335 hp and rear-wheel drive. Range up to 301 miles.
- i4 M50 with 536 hp and all-wheel drive. Range up to 270 miles.
- Link to press iX xDrive50 release and images
- Link to iX M60 press release and images

Standard Equipment Changes:

No changes

Optional Packages and Equipment:

- BMW M 50 Years Emblems optional on i4 M50
- 18" M Bi-color Midnight Grey Wheels, Style 858M with all-season non-runflat tires no longer available
- Iconic Sounds Electric no longer bundled with Premium Package

BMW i7

- For the first time in its history, the 7 Series goes electric.
- All-wheel drive i7 xDrive60 produces 536 hp. Estimated range up to 300 miles.
- Available 31-inch Theater Screen with built-in Amazon Fire TV.
- Link to press release and images

$\mathsf{BMW}\;\mathsf{iX}$

- New generation of all-electric SAV from BMW.
- Combined 516 hp and electric all-wheel drive. 0-60 mph in 4.6 sec.
- iX M60 variant with up to 610 hp and 0-60 in 3.6 sec. to launch in June 2022
- EPA estimated range of up to 324 mi for xDrive50, 280 miles for M60.
- Link to press release and images

Standard Equipment Changes:

• Gesture Control now called Natural Interaction and is standard.

Optional Packages and Equipment

 Convenience Package, Dynamic Handling Package, and Luxury Package are no longer offered.

- Ultimate Package now optional on iX xDrive50
 - o Integral Active Steering
 - 2-axle air suspension
 - Soft-close automatic doors
 - Glass and Wood Controls
 - Radiant Heating Package
 - o Interior Camera
 - o Iconic Sounds Electric
 - Active Driving Assistant Professional
 - Harman Kardon Surround Sound system
 - Personal eSIM 5G
 - Live Cockpit Professional (incl. HUD and Video AR)
 - Active Cruise Control w/ Stop & Go
 - Active Lane Keeping Assistant w/ Side Collision Avoidance
 - Traffic Jam Assistant
 - Surround View w/ 3D View
- Executive Package optional on iX M60
 - Soft-close automatic doors
 - Glass & Wood Controls
 - o Active Driving Assistant Professional
 - Active Cruise Control w/ Stop & Go
 - o Active Lane Keeping Assistant w/ Side Collision Avoidance
 - Traffic Jam Assistant
- Multi-Functional Seats now a stand-alone option on iX xDrive50

No changes.

2023 BMW 2 Series

BMW 2 Series Coupe

- New 2nd generation compact, sporty 2 Series BMW Coupe.
- 255 hp 230i xDrive and 382 hp M240i Coupes begin production in July 2022.
- 230i and M240i xDrive Coupes were introduced in November 2021.
- Link to press release and images

Standard Equipment Changes

• BMW Curved Display standard on all MY2023 2 Series Coupes from July production

Optional Packages and Equipment

No changes

Colors and Interior Trim

- Satin Aluminum exterior trim removed from 230i/230i xDrive
- Black High Gloss trim removed from 230i/230i xDrive

BMW 2 Series Gran Coupe

- The new 2 Series Gran Coupe was launched in 2019 for the 2020 model year.
- 228hp 228i xDrive Gran Coupe and 301hp M235i xDrive Gran Coupe were introduced first.
- The 228i sDrive Gran Coupe was added for MY2022.
- Link to press release and images

Standard Equipment Changes

No changes.

Optional Packages and Equipment

No changes

Colors and Interior Trim

No changes

2023 BMW 3 Series

BMW 3 Series Sedan

- The 3 Series receives a number of design and technology enhancements for 2023.
- Slimmer headlights, new light signature, and new stylistic detailing highlight the front fascia.
- The interior features the BMW Curved Display and iDrive runs BMW Operating System 8.
- US production to commence July 2022 at BMW plain in San Luis Potosí, Mexico.
- Link to 3 Series press release and images

Standard Equipment

- BMW Curved Display with Operating System 8
- 18-inch double-spoke wheels style 796 on all-season runflat tires replaces style 780 (330 models)
- 18-in M double-spoke bi-color wheels style 848M on all season runflat tires replaces style
 790M (M340i)
- Satin aluminum line exterior trim no longer standard, now a no-cost option (330 models)
- Open Pore Fine Wood Oak Grain trim replaces High Gloss Fine Wood Ash Grey-Brown
 Trim as standard (330 models)
- Aluminum Rhombicle Anthracite trim replaces Aluminum Tetragon trim as standard (M340i)

Optional Packages and Equipment

- Dynamic Handling Package no longer includes M Sport Differential (330 models)
- Shadowline Package now includes LED Lights with cornering lights
- Adaptive LED Headlights with Laserlight have been removed

Colors and Interior Trim

- Oxide Grey Metallic and Aventurin Red Metallic have been removed.
- Skyscraper Grey Metallic has been added.
- Brooklyn Grey Metallic is available on M340i or 330 models with M Sport Package.

BMW M3 Sedan

- The new 6th generation of M3 launched in 2021 as a MY2021 vehicle.
- 473 hp M3 and 503 hp M3 Competition and Competition with M xDrive.
- M3 Edition 50 Jahre BMW M released with only 500 units coming to North America.
- Link to M3 press release and images
- Link to M3 Competition with xDrive release and images

Standard Equipment

- BMW Curved Display with Operating System 8
- Aluminum Rhombicle interior trim replaces Aluminum Tetragon

Optional packages and Equipment

- Parking Assistance Package no longer includes Drive Recorder
- Executive Package

- SensaTec Dashboard added (removed if Full Merino Leather specified)
- Gesture Control removed
- Drive Recorder now stand-alone option
- Personal eSIM 5G now optional

- Oxide Grey Metallic has been removed
- BMW Individual Frozen Pure Grey added
- Individual open-pore black wood with silver effect has been removed

2023 BMW 4 Series

BMW 4 Series Coupe

- The current 4 Series Coupe arrived in 2020 as a MY2021.
- 255 hp 430i / 430i xDrive Coupe and 382 hp M440i xDrive Coupe.
- The M440i Coupe was added for MY2022.
- Link to 4 Series Coupe press release and images.

BMW 4 Series Gran Coupe

- The 4 Series Gran Coupe is new for MY2022
- 255 430i GC models and 382 hp M440i Gran Coupe models.
- Both models available with xDrive intelligent all-wheel drive
- Link to 4 Series Gran Coupe press release and images.

BMW 4 Series Convertible

- The current 4 Series Conv. launched in 2020 as a MY2021.
- 255 hp 430i Convertible and 382 hp M440i Convertibles.
- 430i xDrive Conv. And M440i xDrive Conv. models are added for MY2022.
- Link to 4 Series Convertible press release and images.

Standard Equipment

No changes

Optional Packages and Equipment

- Shadowline Package
 - o M Sport Brakes with red or blue painted calipers have been added.

- Driving Assistance Professional Package currently unavailable.
- Premium Package
 - Gesture Control has been removed
 - Head-Up Display only available on M440i models
- Parking Assistance Package has been reinstated.
- Icon Adaptive LED Headlights with Laserlight removed as stand-alone option.
- SensaTec dashboard now optional on all models.

- Bluestone metallic has been removed
- Skyscraper Grey metallic has been added

BMW M4 Coupe and Convertible

- 473 hp M4 Coupe and 503 hp M4 Competition Coupe.
- The 503 M4 Competition Coupe with xDrive is added for MY2022.
- The 503 hp M4 Competition Convertible with xDrive is added for MY22.
- High power, lightweight M4 CSL new for MY2023 limited to 1,000 units worldwide
- Link to M4 Coupe press release and images.
- Link to M4 Competition xDrive Coupe press release and images.
- Link to M4 Convertible with xDrive press release and images.
- Link to M4 CSL press release and images

Standard Equipment

No changes

Optional packages and Equipment

- Executive Package no longer contains Gesture Control
- Parking Assistance Package no longer contains Drive Recorder
- Drive Recorder now a stand-alone option

Colors and Interior Trim

No changes

2023 BMW 5 Series

BMW 5 Series Sedan

- The current 5 Series was updated for MY2021
- 248 hp 530i and 530i xDrive Sedans.
- 288 hp 530e and 530e xDrive PHEV Sedans.
- 335 hp 540i and 540i xDrive Sedans.
- 523 hp M550i xDrive Sedan
- Link to 5 Series press release and images.

Standard Equipment

Power rear sunshade and manual rear side window shades standard on M550i xDrive.

Optional Packages and Equipment

- Premium Package
 - o Remote Engine Start has been added (530i and 540i models).
 - Gesture Control has been removed.
- Parking Assistance Package has been removed except for M550i xDrive.
- Executive Package has been reintroduced on 530i, 540i and 530e models.
 - Gesture Control has been removed.
- Shadowline Package M Sport Brakes with red or blue calipers and rear spoiler (530i, 530e, and 540i models)

Colors and Interior Trim

- Bluestone metallic and Bernina Grey Amber Effect have been removed
- Arctic Race Blue metallic, Skyscraper Grey metallic, and Aventurin metallic have been added

BMW M5 Sedan

- The current 600 hp M5 was updated for MY2021.
- Production of the limited-edition M5 CS ended in the first guarter of 2022.
- Link to M5 press release and images.

Standard Equipment

No changes.

Optional Packages and Equipment

• Bowers & Wilkins Diamond Surround Sound System is no longer available.

- Brands Hatch Grey metallic, Snapper Rocks Blue metallic, Motegi Red metallic, Donington Grey metallic, Bluestone metallic and Individual Frozen Bluestone metallic have all been discontinued
- San Remo Green metallic and Skyscraper Grey metallic have been added
- Individual Smoke White/Black Full Merino leather and Tartufo Full Merino leather have been reinstated as options.

2023 BMW 7 Series

BMW 7 Series

- All-new BMW 7 Series US market launch in Q4 2022.
- 375 hp 740i and 536 hp 760i xDrive available at launch along with electric i7.
- Bold new face of BMW's luxury class featuring split-headlamp design.
- Tech-forward interior with BMW Curved Display and Operating System 8.
- Link to 7 Series press release and images

2023 BMW 8 Series

BMW 8 Series Coupe, Gran Coupe, Convertible, and ALPINA B8 Gran Coupe

- The full 8 Series line was updated for MY2023 in Q1.
- Subtle styling enhancements including new illuminated kidney grille.
- Interior features new 12.3-inch central display
- Link to 8 Series press release and images

Standard Equipment

Illuminated kidney grille introduced as standard equipment

Optional Packages and Equipment

- M Sport Professional Package optional on all models except ALPINA B8
 - o M Sport Brakes with Black Calipers
 - M Shadowline Lights
 - o Rear spoiler (840i Coupe and 840i xDrive Coupe)
 - o Extended Shadowline Trim
- Chrome Line Exterior Trim optional at no cost on all models.
- BMW M 50 Years emblems optional on M850i models

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• Front ventilated seats standard on M850i models, optional on 840i models

Colors and Interior Trim

- Bluestone metallic, Barcelona Blue metallic, and Frozen Bluestone metallic have been removed.
- Portimao Blue metallic, San Remo Green metallic, Skyscraper Grey metallic, Frozen Pure
 Grey metallic, and Frozen Tanzanite Blue metallic have been added.

BMW M8 Coupe, Convertible and Gran Coupe

- The M8 Coupe, Gran Coupe, and Convertible were updated for MY2023 with the 8 Series line.
- Only available in 617 hp Competition trim.
- New kidney grille and new 12.3-inch central display.
- Link to M8 press release and images

Standard Equipment

- M Shadowline lights added.
- Power rear sunshade & rear side window shades now standard on Gran Coupe.

Optional Packages and Equipment

Comfort Seating Package has been removed (Gran Coupe).

Colors and Interior Trim

- Brands Hatch Grey metallic, Donington Grey metallic, Bluestone metallic, Barcelona Blue metallic, Motegi Red metallic, Ametrin metallic, and Frozen Bluestone metallic have all been removed.
- Isle of Man Green metallic, Brooklyn Grey metallic, Skyscraper Grey metallic, Frozen Pure Grey metallic, and Frozen Tanzanite Blue metallic have been added.

2023 BMW Z4 Roadster

BMW Z4 Roadster

• The current Z4 Roadster was launched in 2018 for MY2019.

- 255 hp Z4 sDrive30i and 382 hp Z4 M40i Roadsters.
- Link to Z4 Roadster press release and images.

MY2023 updates will be announced in Q4.

2023 BMW X1

BMW X1

- The X1 is entirely new for MY2023.
- Larger in all dimensions and more powerful than its predecessor.
- Spacious, tech-forward interior with BMW Curved Display and Operating System 8.
- Link to X1 press release and images

2023 BMW X2

BMW X2

- The current X2 was launched in 2017 as a MY2018.
- 228 hp X2 sDrive28i and X2 xDrive28i available for MY2023
- X2 Edition GoldPlay introduced in Q1 of 2022.
- Link to X2 28i press release and images.
- Link to X2 Edition GoldPlay press release and images

Standard Equipment

No standard equipment changes.

Optional Packages and Equipment

- Premium Package 2 replaces Premium Package
 - Heated steering wheel has been removed
- M Sport Package replaces M Sport X Package
 - 19" M Double-spoke wheels style 715M with high-performance non-runflat or allseason runflat tires replace wheels styles 722M and 717M, which are no longer available.
- Heated front seats available as a stand-alone option or in conjunction with heated steering wheel.

Colors and Interior Trim

• Glacier Silver metallic and Mineral Grey metallic have been removed.

- Skyscraper Grey metallic has been added.
- Black High Gloss Trim with Pearl Chrome Accent has been removed.

2023 BMW X3 and X4

BMW X3

- The current 3rd generation X3 was updated for MY2022.
- 248 hp X3 sDrive30i and xDrive30i; 382 hp X3 M40i
- Link to 2022 X3 press release and images.

Standard Equipment

No changes.

Optional Packages and Equipment

- Driving Assistance Professional Package currently unavailable.
- Premium Package
 - Gesture Control has been removed

Colors and Interior Trim

• Skyscraper Grey metallic has been added on xDrive30i and sDrive30i

BMW X4

- The current 2nd generation X4 was updated for MY2022.
- 248 hp xDrive30i and 382 hp M40i
- Link to 2022 X4 press release and images.

Standard Equipment

No changes.

Option Packages and Equipment

- Premium Package
 - o Gesture Control has been removed

Colors and Interior Trim

No changes.

X3 M and X4 M

- The X3 M and X4 M were updated for 2022.
- 473 hp in standard trim; 503 hp with optional Competition Package
- Link to X3 M and X4 M press release and images.

Standard Equipment

No changes.

Option Packages and Equipment

No changes.

Colors and Interior Trim

No changes.

2023 BMW X5 and X6

BMW X5

- The current 335 hp X5 was introduced in 2018 as a MY2019 vehicle.
- 523 hp X5 M50i and X6 M50i models were added for MY2020.
- The 389 hp X5 xDrive45e PHEV was added for MY2021.
- Link to X5 press release and images.
- Link to X5 M50i and X6 M50i press release and images.
- Link to X5 xDrive45e press release and images.

Standard Equipment

No changes.

Optional packages and Equipment

- M Sport Package (optional on 40i and 45e models) no longer includes Vernasca leather
- Premium Package no longer includes Gesture Control, but adds Wireless device charging
- Executive Package no longer includes Gesture Control
- Head-Up Display available as a stand-alone option on 45e and M50i models as well as part
 of the Executive and Premium Packages on all models.

Colors and Interior Trim

- Arctic Grey metallic has been removed.
- Sensafin upholstery has replaced SensaTec as the standard upholstery in all models (including M50i), and is available in Silverstone, Coffee, Cognac, and Black.
- Vernasca leather is no longer available.

BMW X6

- The current X6 was introduced in 2019 as a MY2020 vehicle.
- 335 hp X6 xDrive40i and 523 hp X6 M50i.
- Link to X6 press release and images.

Standard Equipment

No changes.

Optional packages and Equipment

- M Sport Package (optional on 40i) no longer includes Vernasca leather
- Premium Package no longer includes Gesture Control, but adds Wireless device charging
- Executive Package no longer includes Gesture Control
- Head-Up Display available as a stand-alone option on 40i as well as part of the Executive and Premium Packages on all models.

Colors and Interior Trim

- Arctic Grey metallic has been removed.
- Sensafin upholstery has replaced SensaTec as the standard upholstery in all models (including M50i), and is available in Silverstone, Coffee, Cognac, and Black.
- Vernasca leather is no longer available.

BMW X5 M and X6 M

- The current X5 M and X6 M were introduced in 2019 as MY2020 vehicles.
- 600 hp X5 M and X6 M and 617 hp X5 M Competition and X6 M Competition.
- Link to X5 M and X6 M press release and images.

Standard Equipment

No changes.

Optional Packages and Equipment

No changes.

Colors and Interior Trim

No changes.

2023 BMW X7 and ALPINA XB7

BMW X7

- The X7 was updated comprehensively for MY2023.
- X7 xDrive40i boosted to 375 hp; 523 hp X7 M60i gets new S68 engine.
- Redesigned front fascia boasts split headlamps and illuminated kidney grille.
- Interior features BMW Curved Display with BMW Operating System 8.
- Link to X7 press release and images

Standard Equipment

- 22-inch M Double-spoke bi-color wheels, style 913M with mixed performance runflat tires now standard on M60i, replacing style 755M wheels.
- Integral Active Steering standard on M60i.
- Active Comfort Drive with Road Preview standard on M60i.
- Illuminated Kidney Grille standard on M60i.
- Parking Assistant Professional standard on M60i.
- Personal eSIM 5G standard on 40i and M60i

Optional Packages and Equipment

- Cold Weather Package has been replaced with the Climate Comfort Package
 - Front ventilated seats
 - Front and rear heated seats
 - o 5-zone automatic climate control
- Luxury Seating Package is no longer available
 - Front ventilated seats now part of Climate Comfort Package
 - o Multi-contour seats now standard on all models
 - Front massaging seats now part of the Executive Package
- Executive Package
 - No longer includes Head-Up Display.
 - Harman Kardon Sound System has been added.
 - o Bowers & Wilkins Diamond Surround Sound System optional.

- Dynamic Handling Package now optional on 40i, discontinued on M60i (components are standard on M60i).
 - Integral Active Steering
 - Active Comfort Drive with Road Preview
- M Sport Package on 40i no longer includes Vernasca leather.
- M Sport Professional Package now optional on 40i and M60i
 - M Sport Exhaust system (40i)
 - o Illuminated Kidney Grille (40i)
 - M Sport brakes with black or blue calipers
 - o Extended Shadowline trim
- Glass Controls have been added as an individual option.

- Jet Black, Dark Graphite metallic, Sparkling Brown metallic, Phytonic Blue metallic, and Arctic Grey metallic have been removed.
- Marina Bay Blue metallic, Blue ridge Mountain metallic, Brooklyn Grey metallic, Skyscraper Grey metallic, and Frozen Pure Grey metallic have been added.
- SensaTec upholstery has been replaced with Sensafin, and is available in Silverstone,
 Coffee, Cognac, and Black.
- Ivory White/Night Blue Full Merino leather has been removed
- Ivory White/Atlas Grey Full Merino leather has been added

ALPINA XB7

- The 612 hp ALPINA XB7 was introduced in 2020 as a MY2021 vehicle.
- <u>Link to ALPINA XB7 press release and images.</u>

MY2023 updates will be announced in Q4

BMW Group In America

BMW of North America, LLC has been present in the United States since 1975. Rolls-Royce Motor Cars NA, LLC began distributing vehicles in 2003. The BMW Group in the United States has grown to include marketing, sales, and financial service organizations for the BMW brand of motor vehicles, including motorcycles, the MINI brand, and Rolls-Royce Motor Cars; Designworks, a strategic design consultancy based in California; technology offices in Silicon Valley and Chicago,

and various other operations throughout the country. BMW Manufacturing Co., LLC in South Carolina is the BMW Group global center of competence for BMW X models and manufactures the X3, X4, X5, X6 and X7 Sports Activity Vehicles. The BMW Group sales organization is represented in the U.S. through networks of 348 BMW passenger car and BMW Sports Activity Vehicle centers, 144 BMW motorcycle retailers, 118 MINI passenger car dealers, and 38 Rolls-Royce Motor Car dealers. BMW (US) Holding Corp., the BMW Group's sales headquarters for North America, is located in Woodcliff Lake, New Jersey.

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