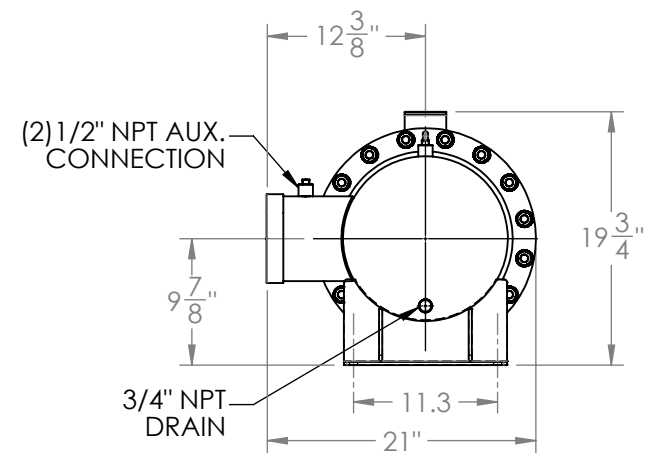
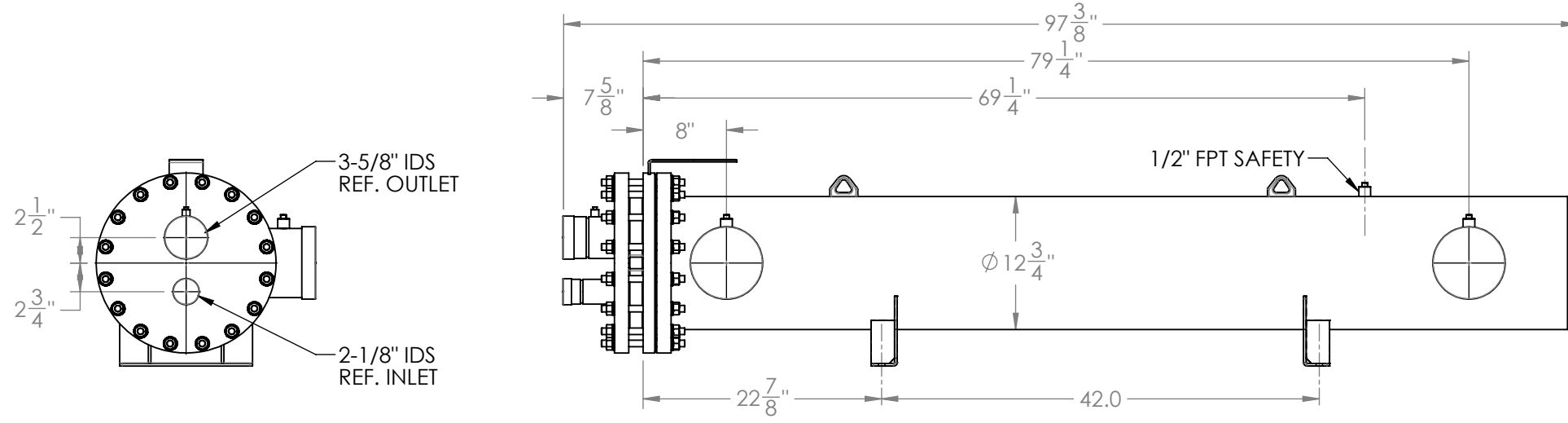
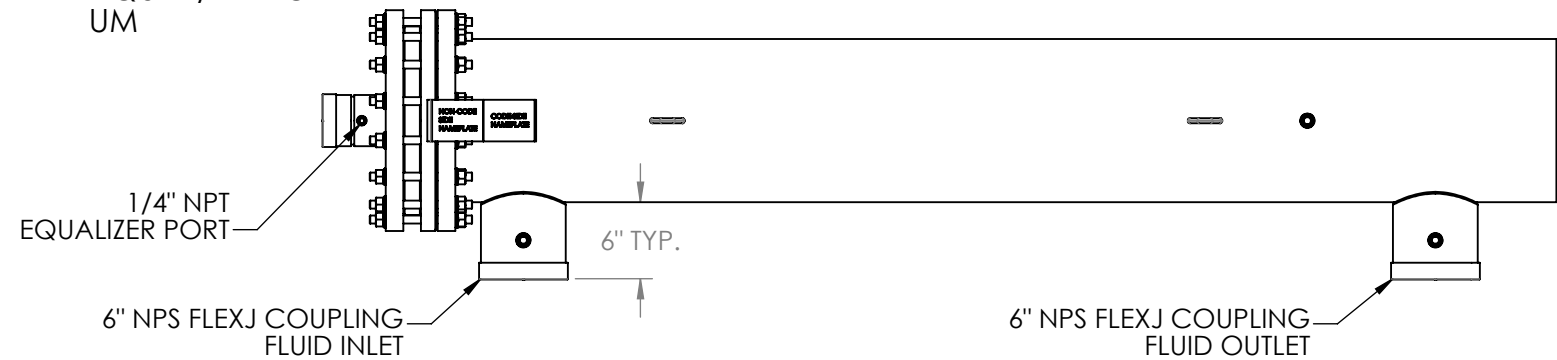
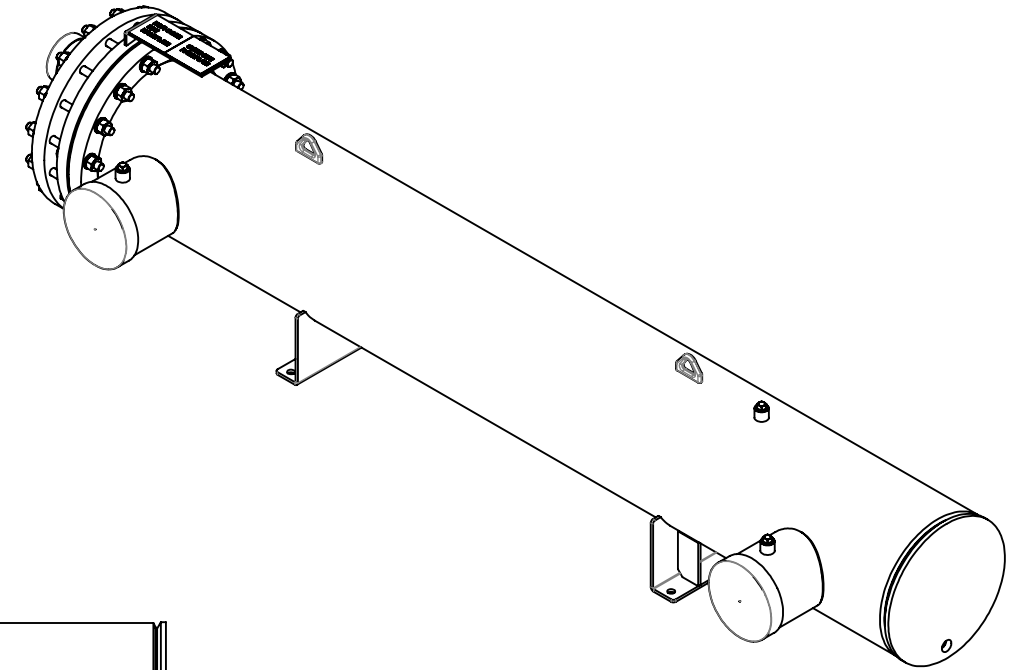


Approval: _____
Customer Signature Required Upon Order

Customer Company Name: _____

1. Shell Side:
 - Max. Allowable Work Pressure: 150psi @ 150F
 - Min. Design Metal Temp.: -20F @ 150psi
 - Capacity: SEE CHART ft3
 - Type of Fluid (Non-lethal): WATER / ANTIFREEZE
 - Physical State of Fluid: LIQUID
 - Vessel Stamp: NON-CODE
2. Tube Side:
 - Max. Allowable Work Pressure: 225psi @ 150F
 - Min. Design Metal Temp.: -20F @ 225psi
 - Capacity: SEE CHART ft3
 - Type of Fluid (Non-lethal): CFC, HFC, HCFC, OIL
 - Physical State of Fluid: LIQUID / VAPOR
 - Vessel Stamp: UM



NOTE:
 1. VESSEL TO BE SHIPPED WITH 3/4" INSULATION
 2. DIMENSIONS DO NOT INCLUDE INSULATION
 3. VESSEL WILL BE PAINTED BLACK
 4. THE MATERIAL OF THE TUBE IS COPPER
 5. PRESSURE BOUNDARIES ARE CARBON STEEL

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VIEW CONVENTION
 THIRD ANGLE
 ANGULAR TOL ± 2°
 FRAC TOL ± 1/4
 1 INCH = 25.400000 MM

BREAK SHARP EDGES
 THREADS TO BE CLASS 2
 DIM & TOL PER ANSI Y14.5M

| INCHES | | METRIC (MM) | |
|--------|--------|-------------|--------|
| .X | ± .125 | X. | ± 1 |
| .XX | ± .063 | X.X | ± 0.5 |
| .XXX | ± .005 | X.XX | ± 0.25 |
| | | X.XXX | ± 0.13 |

| NO | REVISIONS (INDICATED BY Δ) | BY | DATE | JOB# |
|----|----------------------------|-----|------------|----------|
| 0 | ORIGINAL | JEL | 10/16/2014 | |
| 1 | | | | MATERIAL |
| 2 | | | | |
| 3 | | | | |
| 4 | | | | |
| 5 | | | | |
| 6 | | | | |

TITLE: **APPROVAL DRAWING**

| | | |
|---------------|-----------------------------------|--------------------------|
| SIZE B | VESSEL NO. STEM120-1NRJXTA | REV 00 |
| SCALE: 1:15 | | SHIPPING WEIGHT: 892 lbs |