

Approval: _____
Customer Signature Required Upon Order

Customer Company Name: _____

1. Shell Side:
- Max. Allowable Work Pressure: 450psi @ 250F
 - Min. Design Metal Temp.: -20F @ 450psi
 - Capacity: 22.45 ft³
 - Type of Fluid (Non-lethal): CFC, HFC, HCFC, OIL
 - Physical State of Fluid: LIQUID / VAPOR
 - Vessel Stamp: U

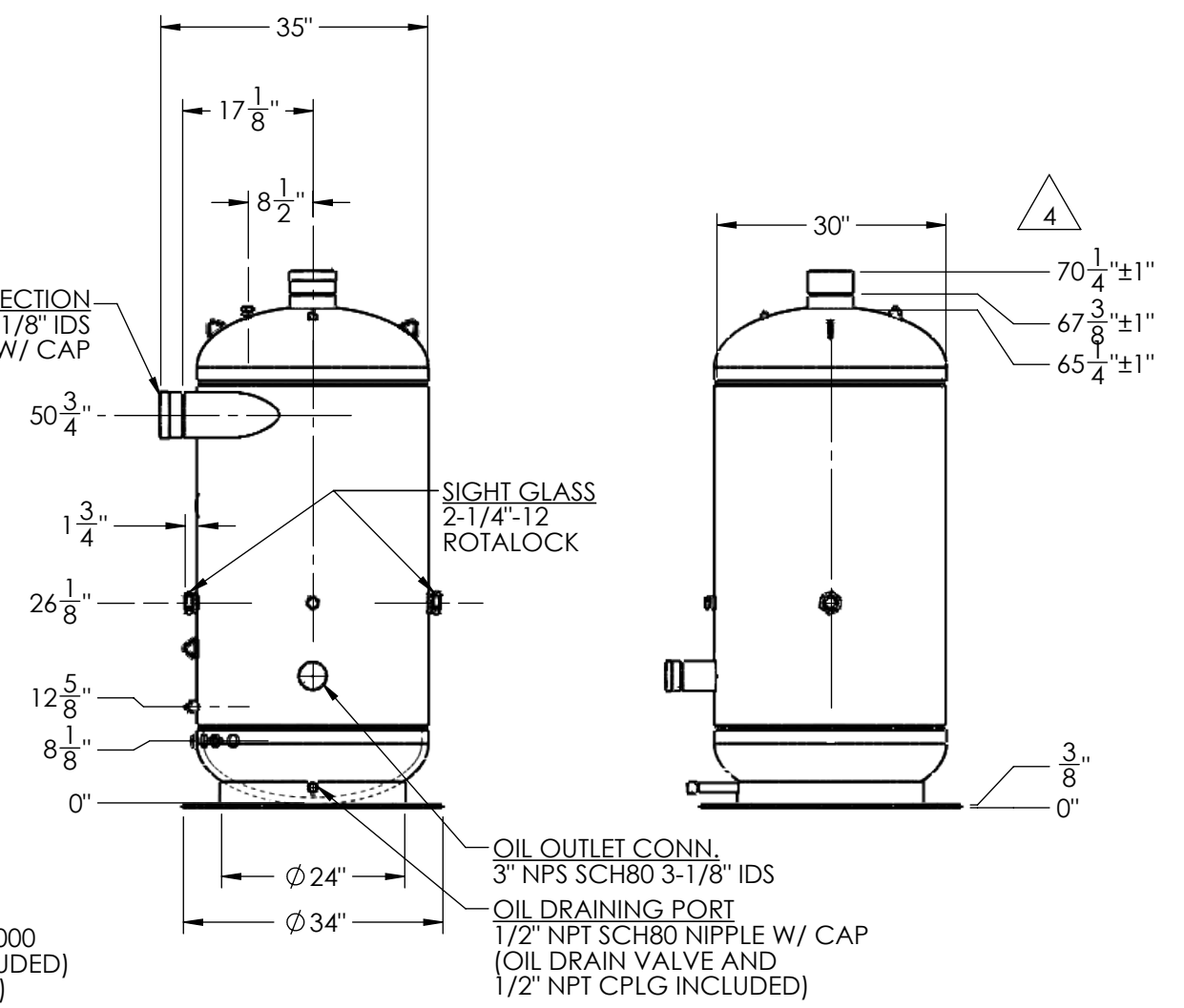
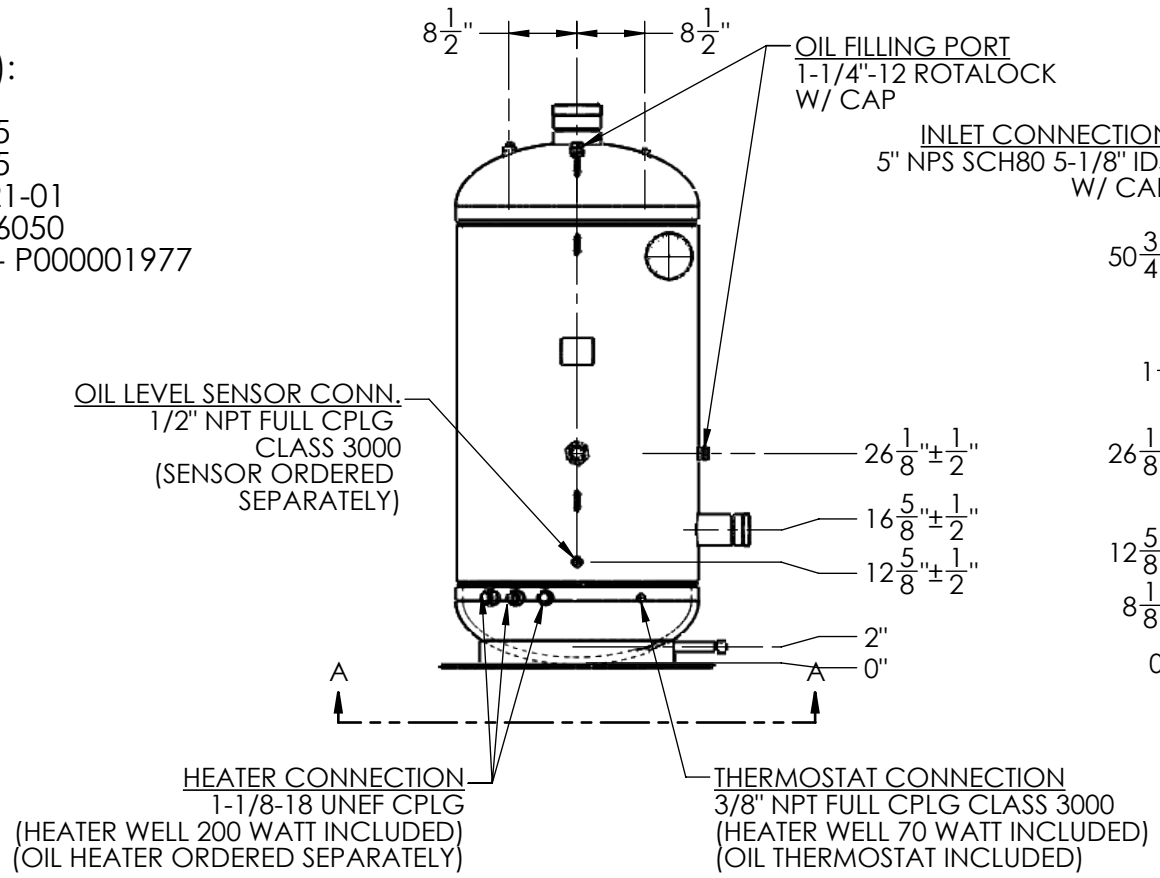
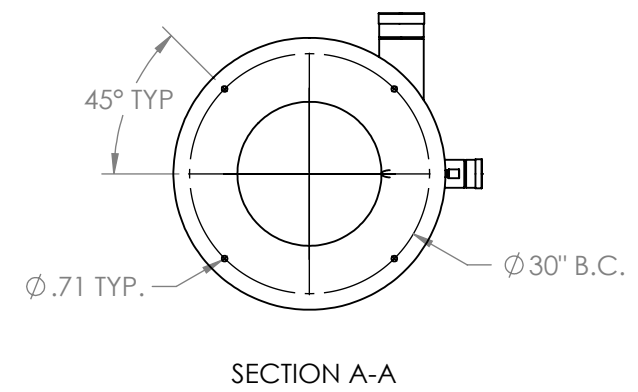
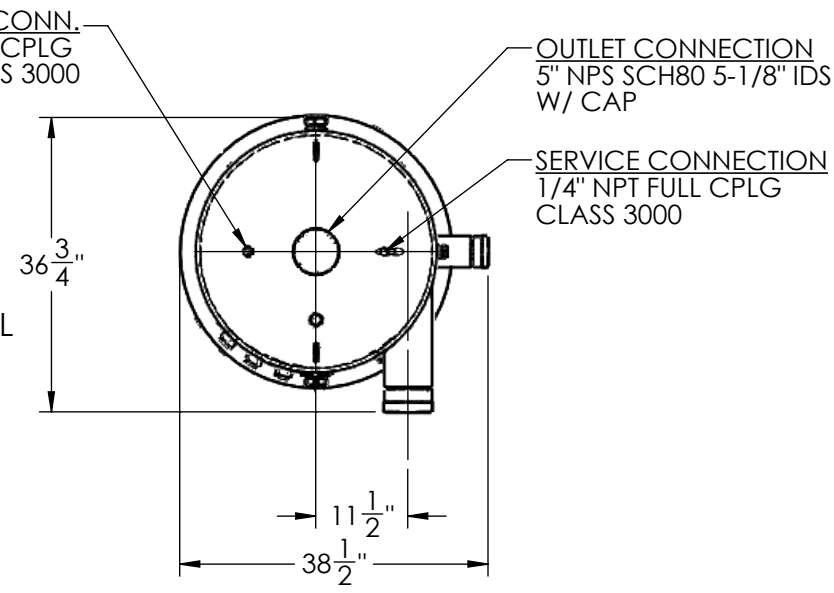
2. Manufacture vessel in accordance with ASME Sec VIII Div. 1 (Latest Version)

3. Parts to be ordered separately:

- OIL HEATER 200 WATT (3 REQ)
 - 120V - 343213-08
 - 230V - 343213-07
- OIL LEVEL SWITCH RELAY STYLE (1/2" NPT)
 - 115V - 791-9906-15
 - 230V - 791-9906-23

4. Parts that are included (shipped loose):

- HEATER WELL
 - 70 WATT (QTY. 1) - 345906-05
 - 200 WATT (QTY. 3) - 345905-05
- OIL THERMOSTAT (QTY. 1) - 860-5021-01
- OIL DRAIN VALVE (QTY. 1) - 540106050
- 1/2" NPT FULL COUPLING (QTY. 1) - P000001977



NO	REVISIONS (INDICATED BY Δ)	BY	DATE	JOB#
0	ORIGINAL	QKT	10/20/2014	
1	CORRECTED THE SIZE OF HETAR CONNECTION & PART NUMBERS FOR HEATERS & TOLERANCES	MMN05/06/2015		MATERIAL
2	Correct nozzles' location	AC	08/24/2015	
3	Adjusted Shell Length	CT	4/25/2017	
4	Total height of the vessel reduced	FB	5/23/2017	
5				
6				

		TITLE: APPROVAL DRAWING	
		SIZE: VESSEL NO. 771-0007-01	REV 04
SCALE: 1:24		SHIPPING WEIGHT: 1238.47LBS	

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BITZER US. ANY REPRODUCTION IN PART OR AS WHOLE WITHOUT THE WRITTEN PERMISSION OF BITZER US IS PROHIBITED.		VIEW CONVENTION THIRD ANGLE 	BREAK SHARP EDGES THREADS TO BE CLASS 2 DIM & TOL PER ANSI Y14.5M
ANGULAR TOL ± 2° FRAC TOL ± 1/4 1 INCH = 25.400000 MM	INCHES .X ± .125 .XX ± .063 .XXX ± .005	METRIC X.X ± 1 X.XX ± 0.5 X.XX ± 0.25 X.XXX ± 0.13	