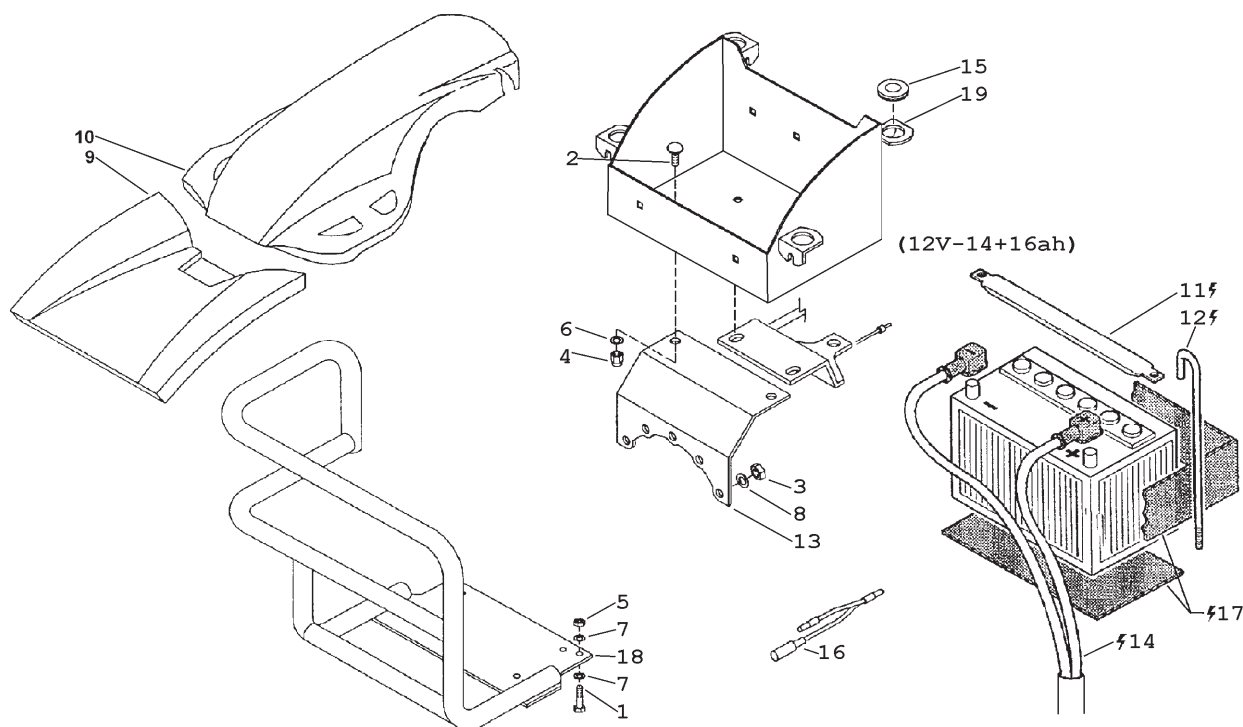




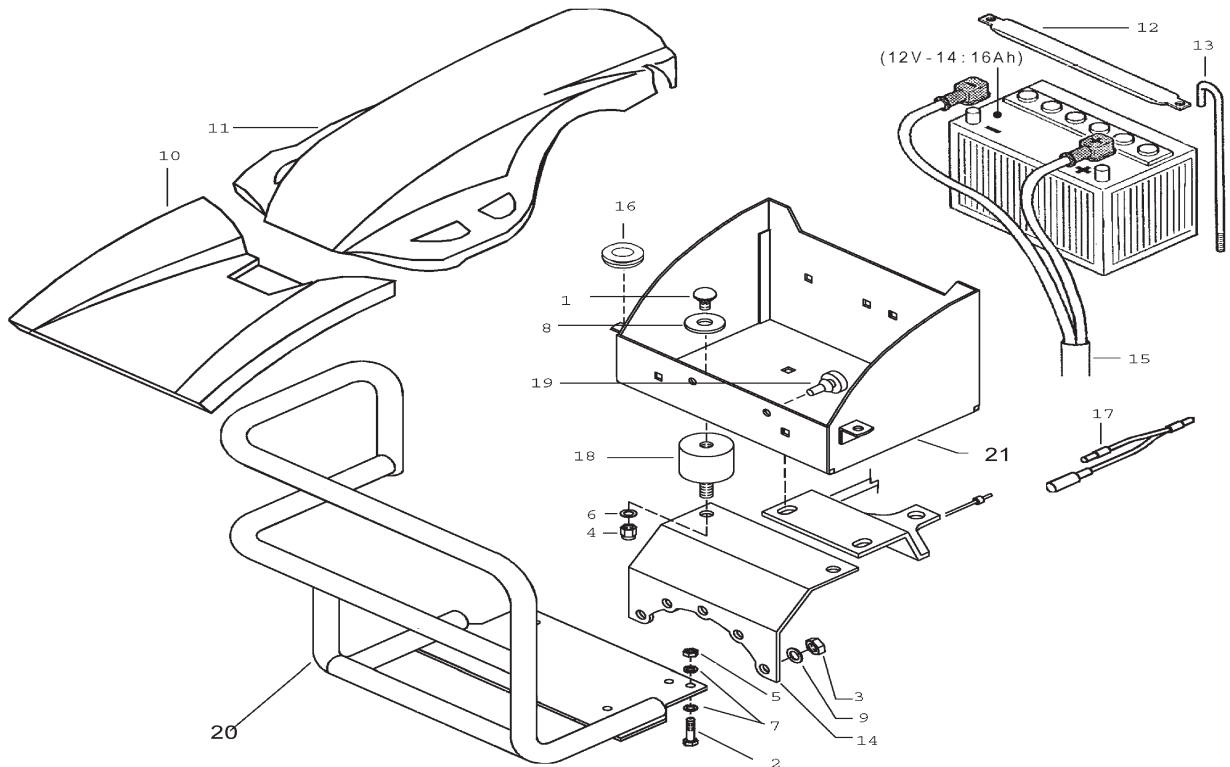
A M E R I C A

**Illustrated
Parts:
Model 852**



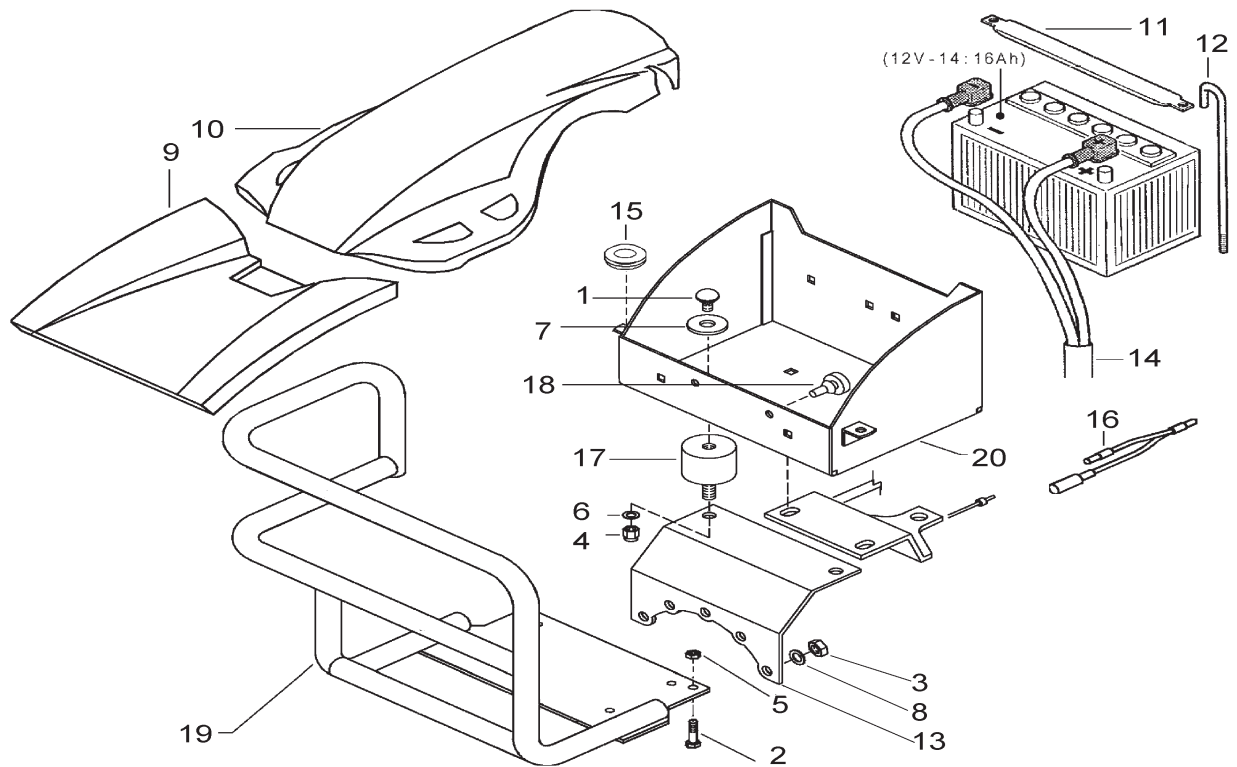
800.010-01.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.12154	CAP SCREW, M8X40	11	561.19937	BATTERY BRACKET
2	311.21558	BOLT, M6 X 16	12	561.57387	ROD
3	312.11080	NUT M8	13	561.57603	SUPPORT, BATTERY/ TOOL BOX
4	312.41060	NUT, LOCK, M6	14	580.47460	CABLE, ELECTRIC STARTER
5	312.41080	NUT, LOCK, M8	15	580.56991	SUPPORT, BODY GUARD
6	314.11064	WASHER, FLAT, M6	16	580.57385	WIRE HARNESS
7	314.11084	WASHER, FLAT, M8	17	580.57397	PAD SET, ANTI SHOCK
8	314.23084	WASHER, LOCK, M8.4	18	590.56113	BUMPER, GX390
9	552.57621	GUARD, LOWER	19A	590.57390	BATTERY / TOOL BOX
10	552.57623	GUARD, STEERING COLUMN	19B	561.57399	SUPPORT, LOWER GAURD (NOT SHOWN)



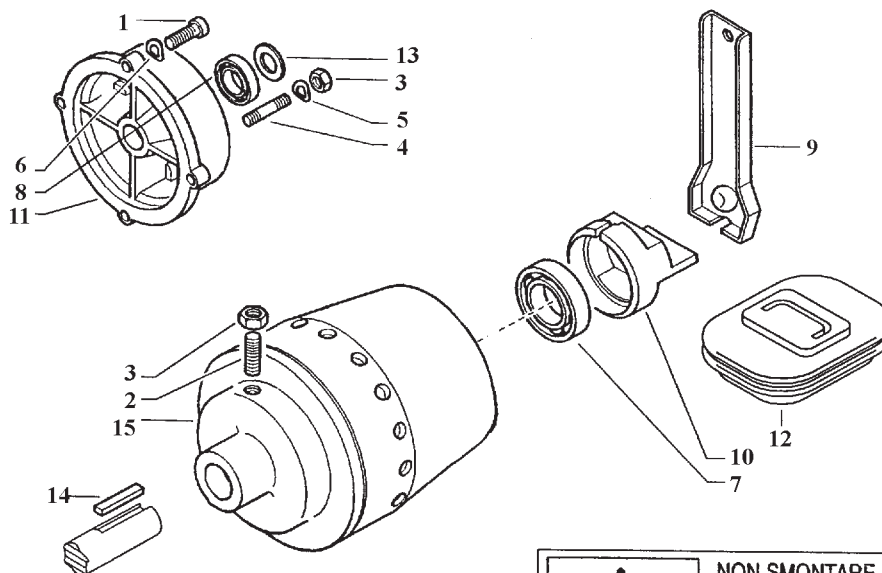
800.01.4

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00201	BOLT, M6X12	16	580.56991	SUPPORT, BODY GUARD
2	311.12154	CAP SCREW, M8X40	17	580.57385	WIRE HARNESS
3	312.11080	NUT M8	18	581.35225	RUBBER MOUNT
4	312.41060	NUT, LOCK, M6	19	581.57405	BUMPER
5	312.41080	NUT, LOCK, M8	20	590.56113	BUMPER, GX390
6	314.11064	WASHER, FLAT, M6	21A	590.57390	BATTERY BOX, ELECTRIC START
7	314.11084	WASHER, FLAT, M8	21B	561.57399	COVER SUPPORT, RECOIL START
8	314.11090	WASHER, FLAT, M9X24			
9	314.23084	WASHER, LOCK, M8.4			
10	552.57621	GUARD, LOWER			
11	552.57623	GUARD, STEERING COLUMN			
12	561.19937	BATTERY BRACKET			
13	561.57387	ROD			
14	561.57603	SUPPORT, BATTERY/ TOOL BOX			
15	580.47460	CABLE, ELECTRIC STARTER			



800.01.5

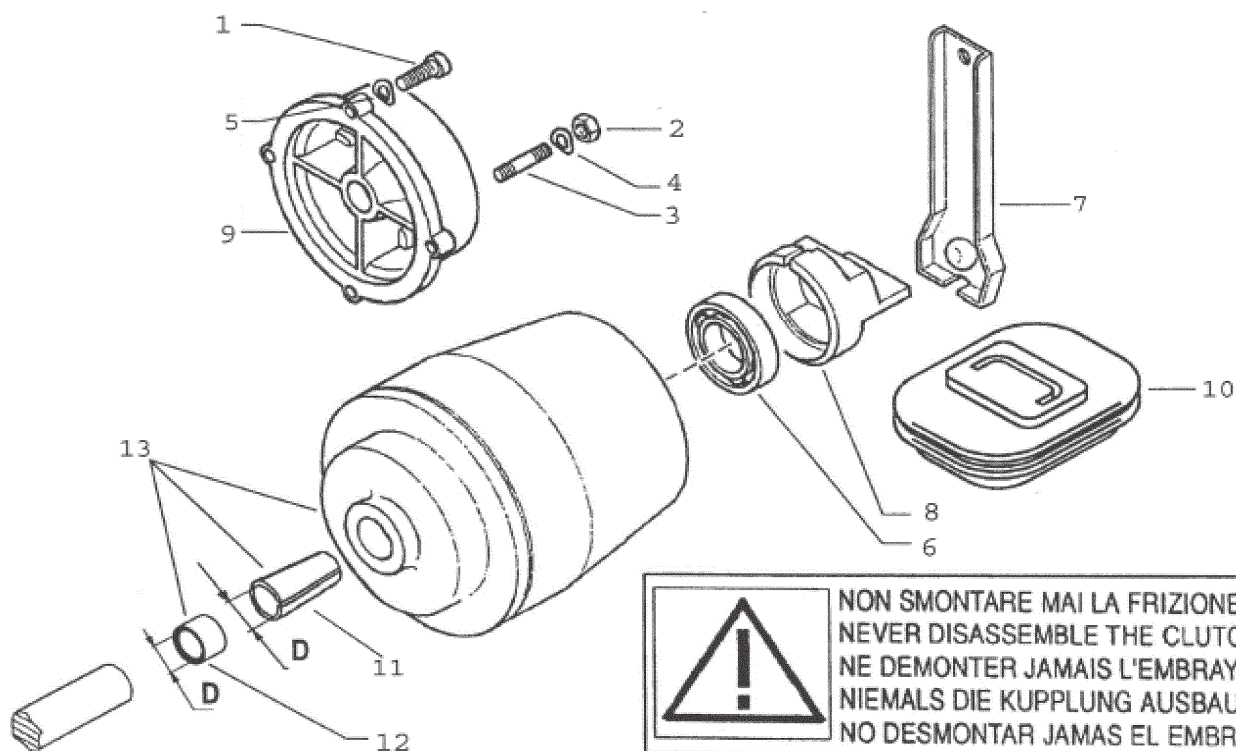
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00201	BOLT, M6X12	16	580.57385	WIRE HARNESS
2	311.12154	CAP SCREW, M8X40	17	581.35225	RUBBER MOUNT
3	312.11080	NUT M8	18	581.57405	BUMPER
4	312.41060	NUT, LOCK, M6	19	590.56113	BUMPER, GX390
5	312.41084	NUT, LOCK, FLANGED, M8			
6	314.11064	WASHER, FLAT, M6	20A	590.57390	BATTERY BOX, ELECTRIC START
7	314.11090	WASHER, FLAT, M9X24	20B	561.57399	COVER SUPPORT, RECOIL START
8	314.23084	WASHER, LOCK, M8.4			
9	552.57621	GUARD, LOWER			
10	552.57623	GUARD, STEERING COLUMN			
11	561.19937	BATTERY BRACKET			
12	561.57387	ROD			
13	561.57603	SUPPORT, BATTERY/ COVER			
14	580.47460	CABLE, ELECTRIC STARTER			
15	580.56991	SUPPORT, BODY GUARD			



NON SMONTARE MAI LA FRIZIONE
NEVER DISASSEMBLE THE CLUTCH
NE DEMONTER JAMAIS L'EMBRAYAGE
NIEMALS DIE KUPPLUNG AUSBAUEN
NO DESMONTAR JAMAS EL EMBRAGUE

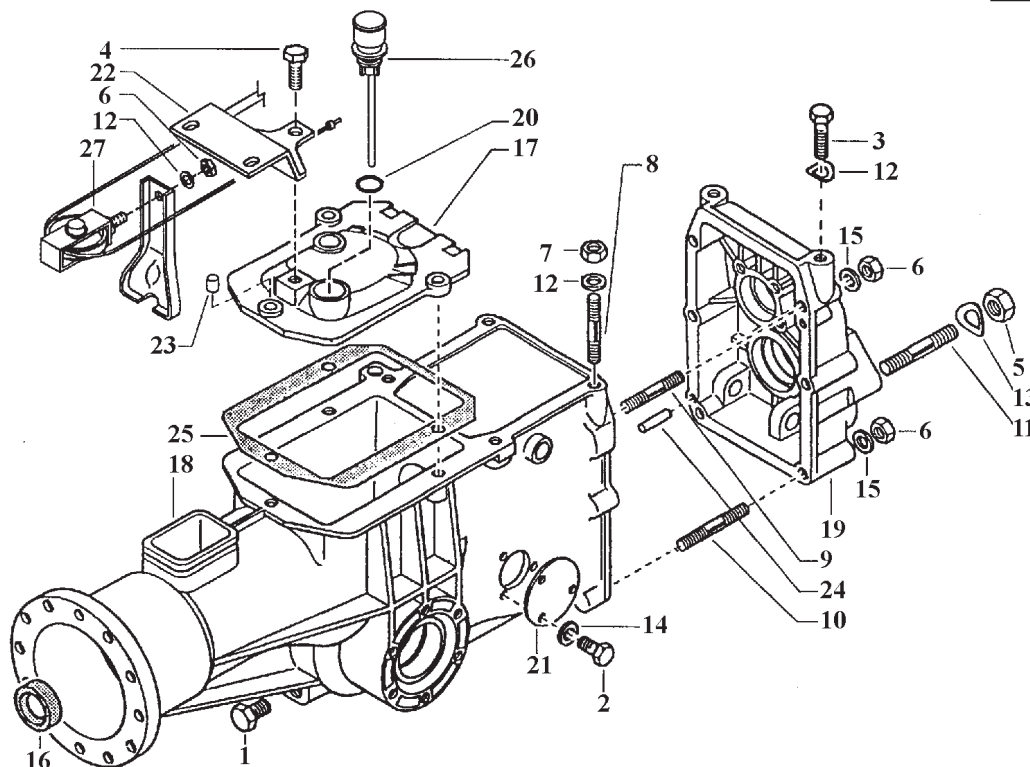
800.02.0-02.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00015	CAP SCREW, 3/8"X 1	11	531.56150	FLANGE, ENGINE
2	311.00786	CAP SCREW, M8X30	12	551.57609	BOOT
3	312.11080	NUT, M8	13	563.47484	WASHER
4	313.12088	STUD, M8X40X14X14	14	563.49782	WOODRUFF KEY
5	314.23084	WASHER, LOCK, M8.4	15	592.56257	CONE CLUTCH (INCLUDES 7 & 10)
6	314.23105	WASHER, WAVEY, M10.4			
7	371.12173	BEARING 6203 2RS 17X40X12			
8	371.12233	BEARING 6006 2RS 30X55X13			
9	509.56262	LEVER, CLUTCH			
10	524.47896	CONE PUSHER			



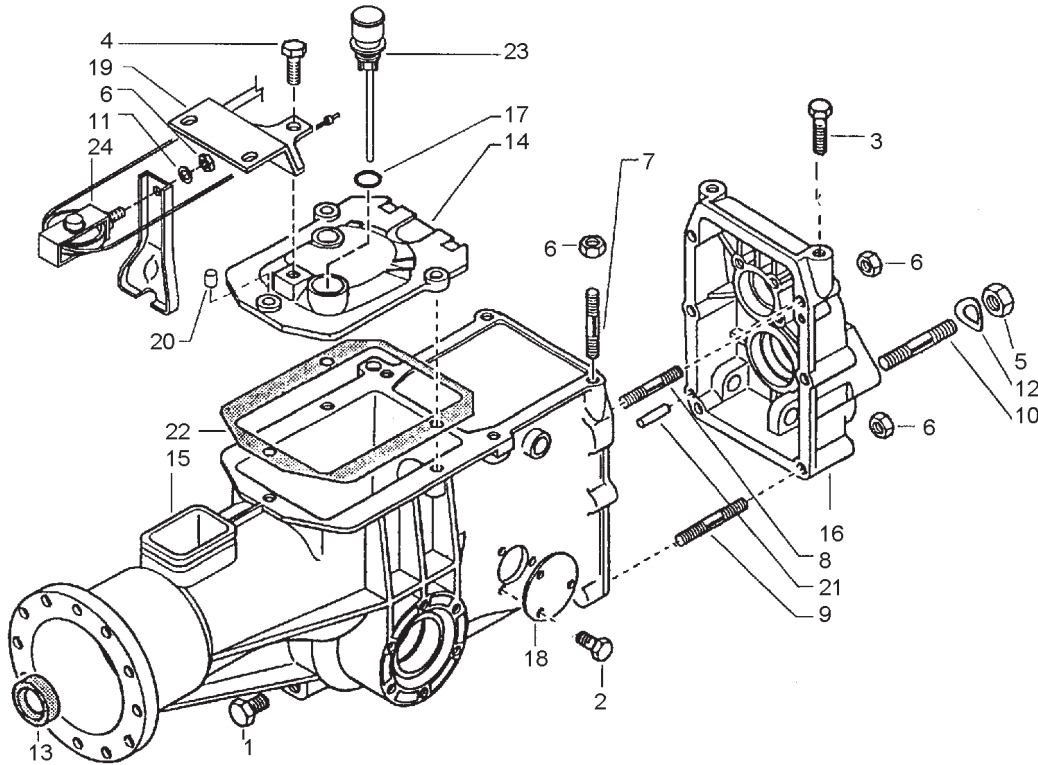
800.02.2

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00015	CAPSCREW, 3/8-16X1	11	561.56281	SPACER
2	312.11080	NUT, M8	12	561.56285	SPACER
3	313.12088	STUD, M8X40X14X14	13	592.56280	CLUTCH, HONDA (INCLUDES 6 & 8)
4	314.23084	WASHER, WAVE			
5	314.23105	WASHER, WAVE			
6	371.12173	BEARING, M17X40X12			
7	509.56262	LEVER, RECOIL START			
8	524.47896	CONE PUSHER			
9	531.56150	FLANGE			
10	551.57609	BOOT			



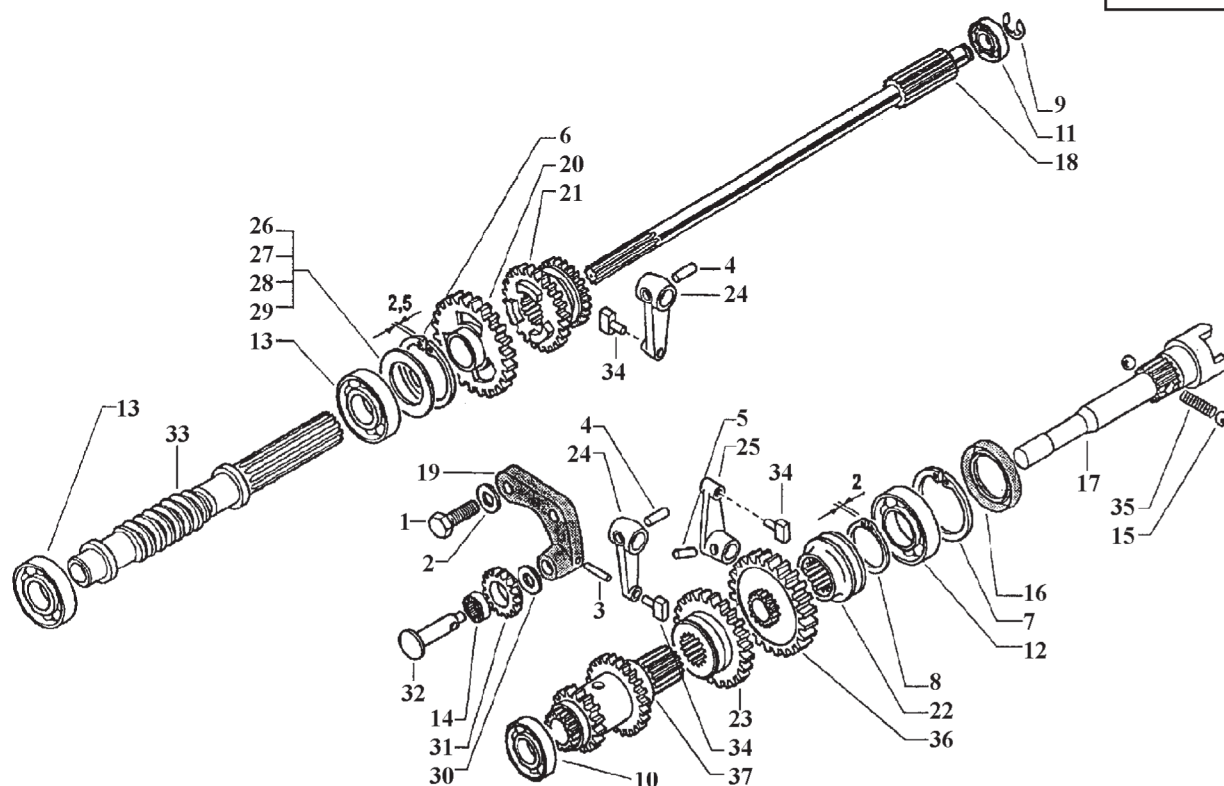
300.03.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.40001	PLUG, 1/4	16	382.11500	OIL SEAL, 15X28X6
2	311.11090	CAP SCREW, M6X10	17	531.43875	COVER, GEARBOX
3	311.12150	CAP SCREW, M8X20	18	531.56326	GEARBOX
4	311.12219	CAP SCREW, M10X25	19	531.56332	REAR COVER
5	312.21121	NUT, M12	20	551.02678	O-RING
6	312.41080	NUT, LOCK, M8	21	561.47520	COVER, SIDE
7	312.41085	NUT, DEFORMED LOCK, M8	22	561.57606	PLATE
8	313.12082	STUD, M8X38X14X20	23	561.57607	SPACER, CLUTCH STOP
9	313.12084	STUD, M8X58X16X16	24	580.43053	PIN
10	313.12094	STUD, M8X68X14X36	25	580.43117	GASKET
11	313.12125	STUD, M64X12X1 25X26X12	26	590.15425	CAP W/ MEASURING ROD
12	314.21083	WASHER, SUPER, M8	27	590.56258	PULLEY ASSEMBLY
13	314.21132	WASHER, TAPERED, M13X24X3			
14	314.22064	WASHER, LOCK, M6.4			
15	314.23084	WASHER, LOCK, M8.4			



800.03.2

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.40001	PLUG, 1/4	16	531.56332	REAR COVER
2	311.12083	CAP SCREW, M6X10	17	551.02678	O-RING
3	311.12170	CAP SCREW	18	561.47520	COVER, SIDE
4	311.12219	CAP SCREW, M10X25	19	561.57606	PLATE
5	312.21121	NUT, M12	20	561.57607	SPACER, CLUTCH STOP
6	312.41084	NUT, LOCK, M8	21	580.43053	PIN
7	313.12082	STUD, M8X38X14X20	22	580.43117	GASKET
8	313.12084	STUD, M8X58X16X16	23	590.15425	CAP W/ MEASURING ROD
9	313.12094	STUD, M8X68X14X36	24	590.56258	PULLEY ASSEMBLY
10	313.12125	STUD, M64X12X1 25X26X12			
11	314.21083	WASHER, SUPER, M8			
12	314.21132	WASHER, TAPERED, M13X24X3			
13	382.11500	OIL SEAL, 15X28X6			
14	531.43875	COVER, GEARBOX			
15	531.56326	GEARBOX			

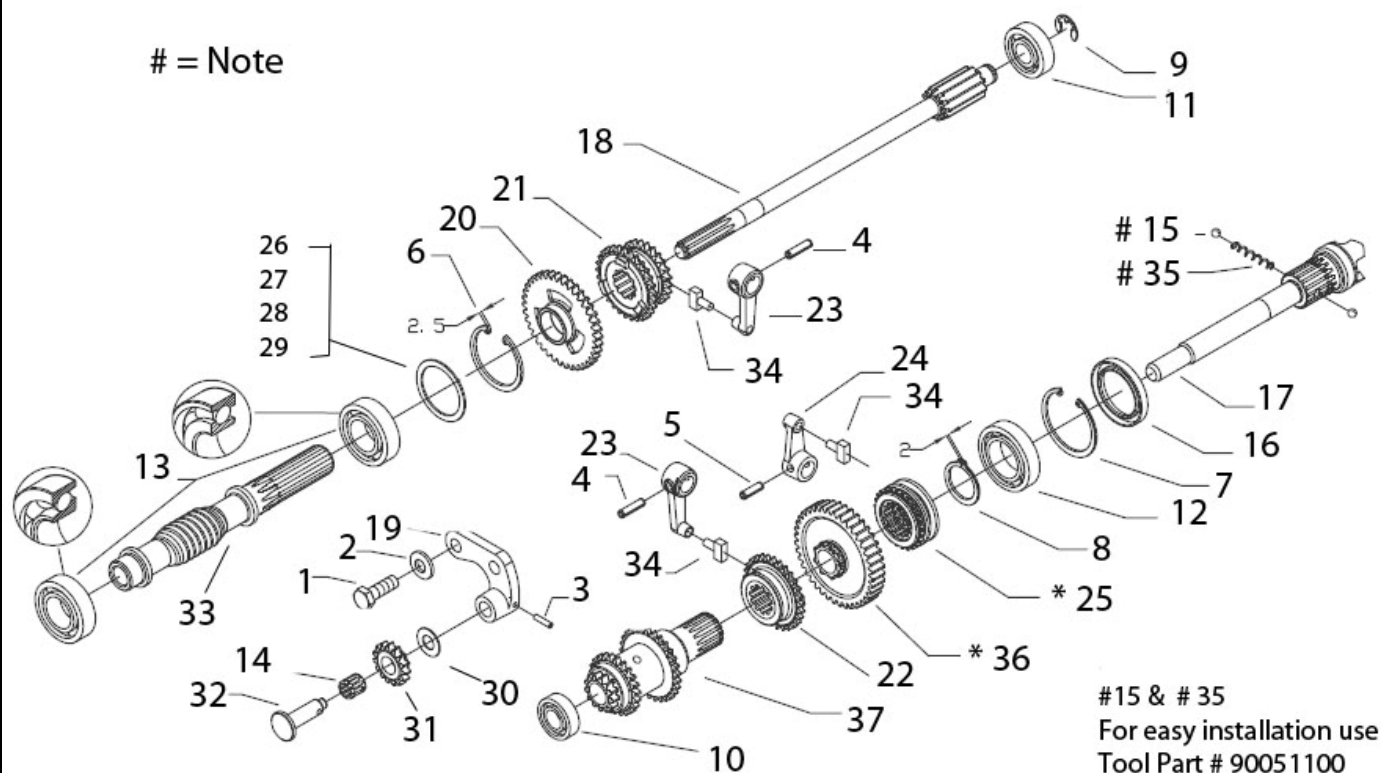


800.04.1

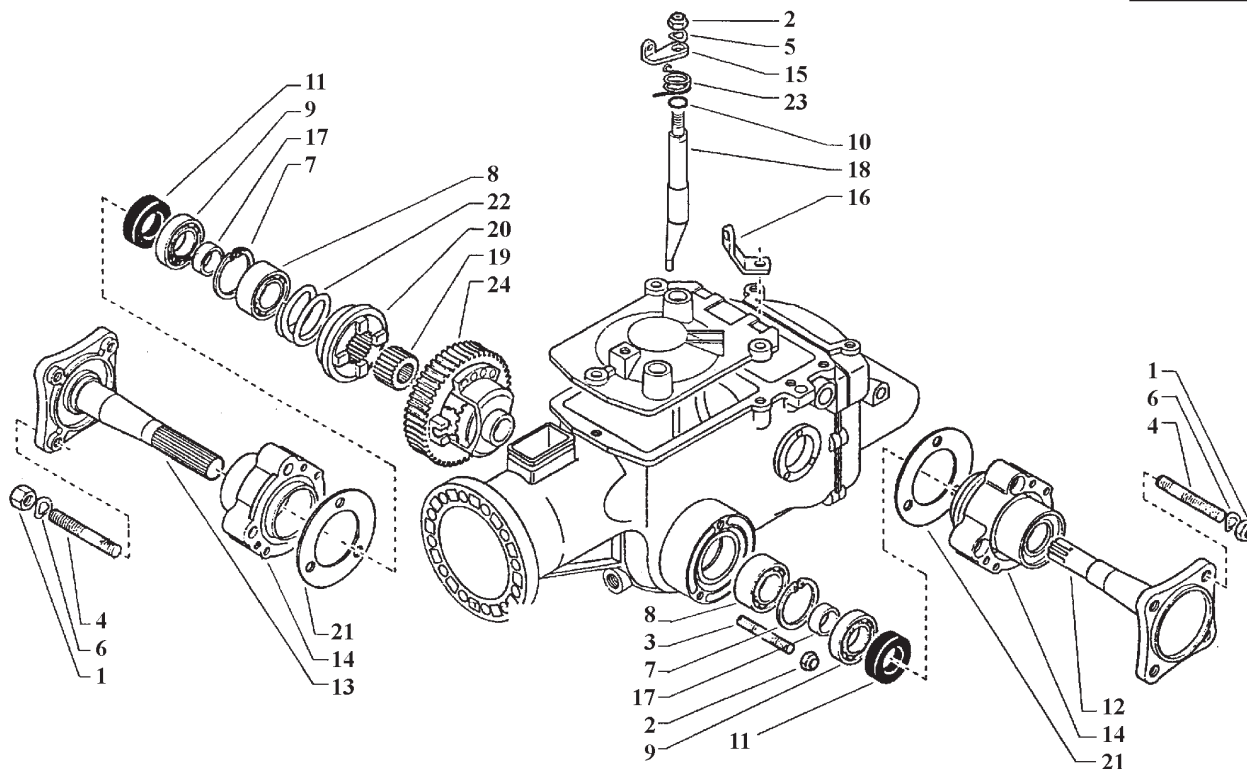
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.12211	CAP SCREW, M10X30	21	524.56360	GEAR, SLIDER 4+3
2	314.21101	WASHER, SUPER M10	22	524.56362	PTO SLIDER
3	342.11042	PIN, SPLIT	23	524.56370	SLIDER, REVERSER
4	342.13060	PIN, SPIROL SPLIT	24	524.56389	LEVER, REVERSER
5	342.13061	PIN, SPIROL SPLIT	25	524.56390	LEVER, PTO ENGAGEMENT
6	351.11053	SNAP RING, D52	26	563.56328	SHIM, 1.5MM
7	351.11055	SNAP RING, D55	27	563.56329	SHIM, 1.6MM
8	351.21031	SNAP RING, D31	28	563.56330	SHIM, 1.7MM
9	352.11120	RING, SPLIT, RS12 DIN 679	29	563.56331	SHIM, 1.8MM
10	371.11150	BEARING, 6202 15X35X11	30	563.56348	WASHER
11	371.11152	BEARING, 6302 15X42X13	31	564.56347	GEAR, REVERSE
12	371.12229	BEARING, 6006 30X55X13	32	564.56351	PIN, REVERSE GEAR
13	371.41250	BEARING, 7205B 25X52X15	33	564.56475	WORM GEAR
14	373.20120	BEARING, 12X15X10	34	580.43086	SHOE
15	379.10832	BALL, 1/4	35	580.56391	SPRING, PTO BALLS
16	382.13800	OIL SEAL, 38X55X7	36	590.56365	GEAR, PTO
17	524.56336	SHAFT, PTO	37	590.56383	GEAR, CLUSTER
18	524.56340	SHAFT, MAIN DRIVE			
19	524.56349	SUPPORT, REVERSE GEAR			
20	524.56354	GEAR, FIRST			

* = New Part or Change

= Note



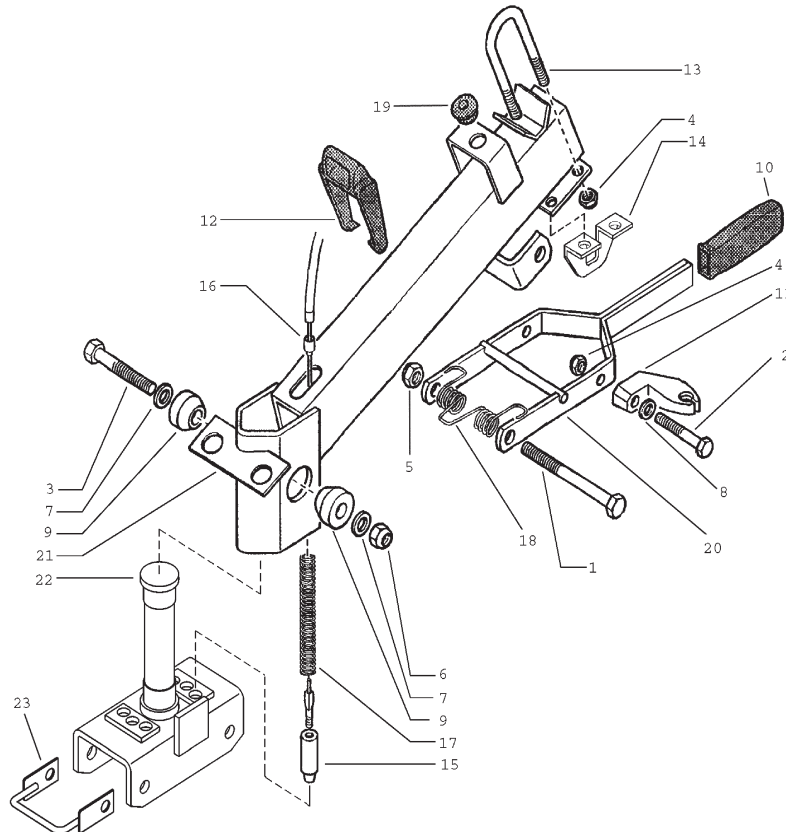
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31112211	CAP SCREW M10X30	21	52456360	GEAR , SLIDER
2	31421101	WASHER , SUPER M10	22	52456370	SLIDER REVERSER
3	34211042	PIN , SPLIT	23	52456389	LEVER REVERSER
4	34213060	PIN SPIRAL SPLIT	24	52456390	LEVER PTO ENGAEMENT
5	34213061	PIN SPIRAL SPLIT	*25	52456706	PTO SLIDER
6	35111053	SNAP RING D52	26	56356328	SHIM 1.5 MM
7	35111055	SNAP RING D55	27	56356329	SHIM 1.6 MM
8	35121031	SNAP RING D31	28	56356330	SHIM 1.7 MM
9	35211120	RING , SPLIT	29	56356331	SHIM 1.8 MM
10	37111150	BEARING 15X35X11	30	56356348	WASHER
11	37111152	BEARING 15X42X13	31	56456347	REVERSER GEAR
12	37112229	BEARING 30X55X13	32	56456351	PIN REVERSE GEAR
13	37141250	BEARING 25X52X15	33	56456479	WORM GEAR
14	37320120	BEARING 12X15X10	34	58043086	SHOE
#15	37910832	BALL 1/4"	#35	58056391	SPRING FOR PTO BALLS
16	38213800	OIL SEAL 38X55X7	* 36	59056707	PTO GEAR
17	52456336	SHAFT , PTO		59968940	PTO GEAR KIT CONSISTS OF *25 & *36
18	52456340	MAIN INPUT SHAFT		59056383	GEAR CLUSTER
19	52456349	SUPPORT REVERSE GEAR			
20	52456354	GEAR , FIRST			



800.05.1 - 5.2

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	312.11100	NUT, M10	16	561.43883	DIFFERENTIAL SHEATH STOP
2	312.41080 *	NUT, SELF LOCKING, M8	17	561.48184	RING, HALF AXLE
3	313.12080	STUD, M8X46X20X12 GRADE 8	18	564.43871	ROD
4	313.12102	STUD, M10X40X24X12 GRADE 8	19	564.48183	SPACER GEAR
5	314.11084 *	WASHER, FLAT, M8.4X17	20	564.48196	COUPLING, FRONT
6	314.23105	WASHER, WAVEY, M10.5	21	580.43855	GASKET
7	351.11047	SNAP RING, M47	22	580.43874	SPRING
8	371.11250	BEARING, 6205 25X15X15	23	580.43881	SPRING
9	371.11253	BEARING, 6005 25X47X12	24	590.48181	DIFFERENTIAL
10	381.11400	O-RING			
11	382.13002	OIL SEAL, 30X40X7			
12	524.48187	AXLE, SHORT HALF			
13	524.48188	AXLE, LONG HALF			
14	532.43851	HUB FOR AXLE			
15	561.43880	LEVER, RELEASE			

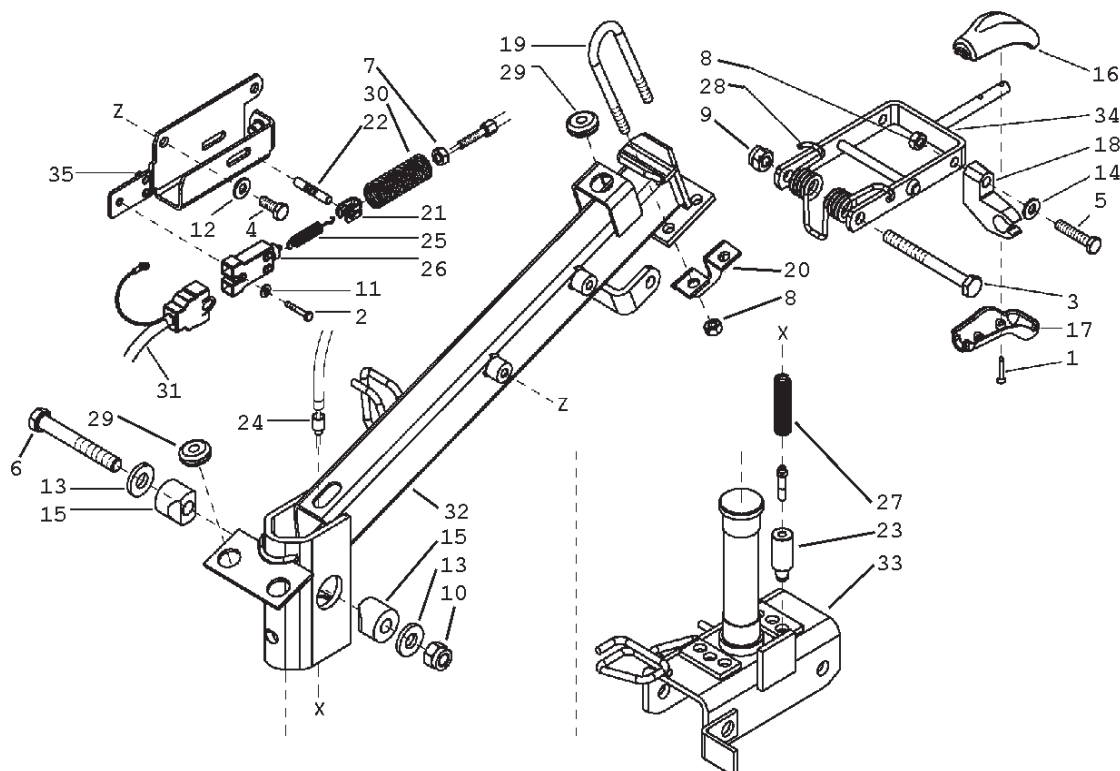
* = Please note s/n 859161 and above there is a change to these parts. The washer (ref 5) has been ommitted and the lock nut (ref 2) was changed to a Flanged Lock Nut Item# 312.41084



800.06.0-06.2

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11229	CAP SCREW, M10X110	16	580.42167	SHEATH END
2	311.12154	CAP SCREW, M8X40	17	580.56918	SPRING, STEERING COLUMN
3	311.12293	CAP SCREW, M12X80	18	580.56942	SPRING, HANDLEBAR RELEASE
4	312.41080	NUT, SELF LOCKING, M8	19	580.56991	SUPPORT, CAP
5	312.41100	NUT, SELF LOCKING, M10	20	590.56935	LEVER, HANDLEBAR SELECTION
6	312.41126	NUT, LOCK DEFORMED, M12	21	590.57025	STEERING COLUMN
7	314.21100	SPRING	22	590.57033	COUPLER, STEERING COLUMN
8	314.23084	WASHER, LOCK, M8.4	23	590.57048	LOOP
9	521.56917	WEDGE			
10	551.02714	KNOB			
11	552.43340	SUPPORT, CONTROL ROD			
12	552.49668	GUIDE, CABLE			
13	561.56940	U-BOLT			
14	561.56948	BRACKET			
15	563.56924	CAP			

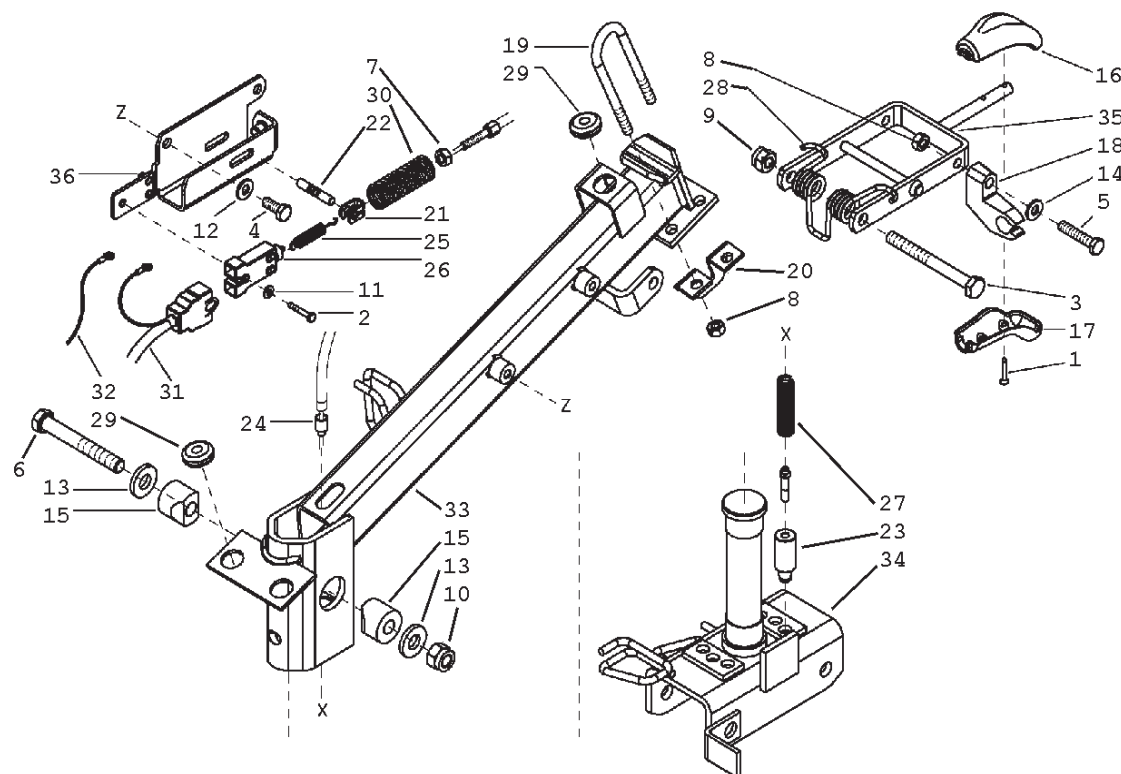
Revised 01/20/2012



800.06.3

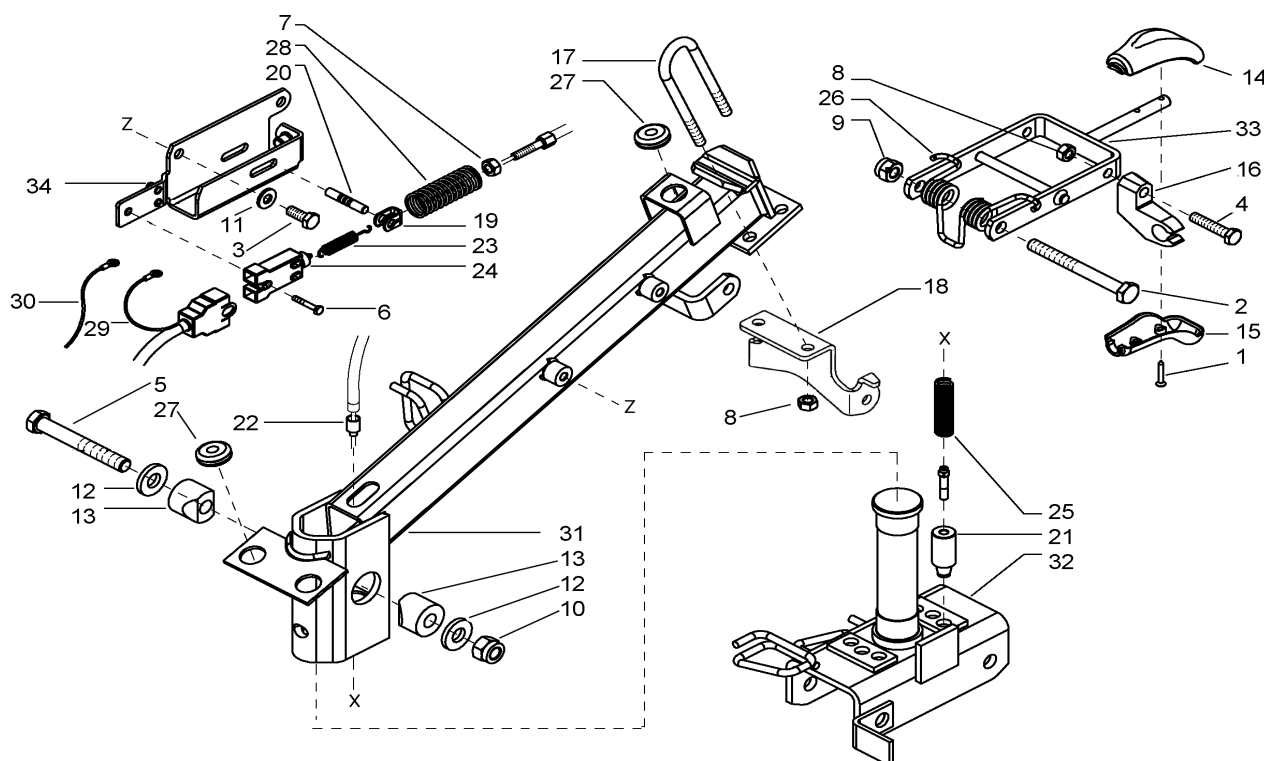
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	21	561.57411	MOTOR STOP FORK
2	311.11086	CAP SCREW, M4.7X25	22	561.57412	M/S SPRING CHECK PIN
3	311.11229	CAP SCREW, M10X110 UNI 5737-8G	23	563.56924	CAP
4	311.12150	CAP SCREW, M8X20 UNI 5739-8G	24	580.42167	SHEATH END
5	311.12154	CAP SCREW, M8X40	25	580.47712	SPRING
6	311.12293	CAP SCREW, M12X80	26	580.48009	INTERLOCK SAFETY
7	312.11080	NUT, M8	27	580.56918	SPRING, STEERING COLUMN
8	312.41080	NUT, SELF LOCKING, M8	28	580.56942	SPRING, HANDLEBAR RELEASE
9	312.41100	NUT, LOCK STANDARD, M10	29	580.56991	SUPPORT, CAP
10	312.41126	NUT, LOCK DEFORMED, M12	30	580.57413	CHECK SPRING, MOTOR STOP
11	314.11043	WASHER, FLAT, M4.3X19	31	580.57417	WIRE HARNESS, MOTOR STOP
12	314.21083	WASHER, SUPER, M8	32	590.57000	STEERING COLUMN
13	314.21100	WASHER, SPRING	33	590.57006	STEERING COUPLER
14	314.23084	WASHER, LOCK, M8.4	34	590.57010	LEVER, HANDLE BAR
15	521.56917	WEDGE	35	592.57409	SUPPORT, ENGINE STOP
16	551.57212	KNOB, UPPER HANDLE RELEASE			
17	551.57213	KNOB, LOWER HANDLE RELEASE			
18	552.43340	SUPPORT, CONTROL ROD			
19	561.56940	U-BOLT			
20	561.56948	BRACKET			

Revised 01/20/2012



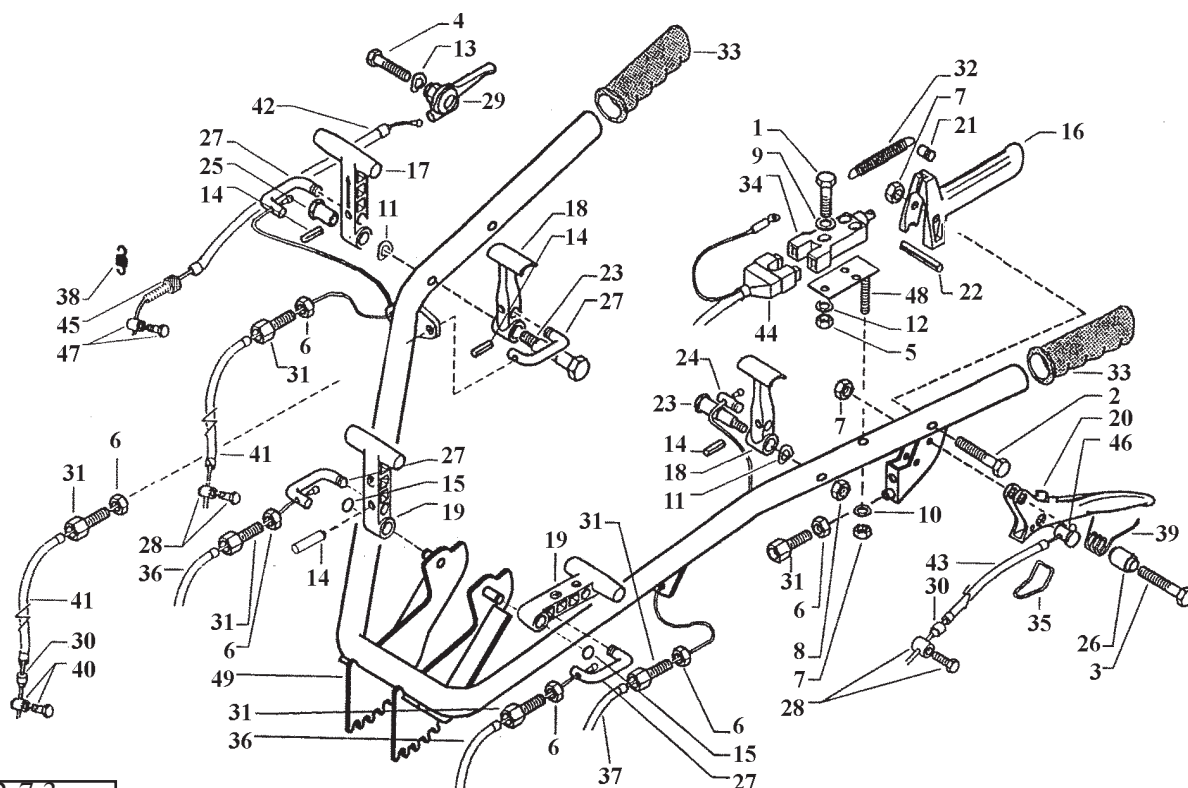
800.06.4

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	21	561.57411	MOTOR STOP FORK
2	311.11086	CAP SCREW, M4.7X25	22	561.57412	M/S SPRING CHECK PIN
3	311.11229	CAP SCREW, M10X110 UNI 5737-8G	23	563.56924	CAP
4	311.12150	CAP SCREW, M8X20 UNI 5739-8G	24	580.42167	SHEATH END
5	311.12154	CAP SCREW, M8X40	25	580.47712	SPRING
6	311.12293	CAP SCREW, M12X80	26	580.48009	INTERLOCK SAFETY
7	312.11080	NUT, M8	27	580.56918	SPRING, STEERING COLUMN
8	312.41080	NUT, SELF LOCKING, M8	28	580.56942	SPRING, HANDLEBAR RELEASE
9	312.41100	NUT, LOCK STANDARD, M10	29	580.56991	SUPPORT, CAP
10	312.41126	NUT, LOCK DEFORMED, M12	30	580.57413	CHECK SPRING, MOTOR STOP
11	314.11043	WASHER, FLAT, M4.3X19	31	580.57417	WIRE HARNESS, MOTOR STOP
12	314.21083	WASHER, SUPER, M8	32	580.57419	GROUND WIRE
13	314.21100	WASHER, SPRING	33	590.57000	STEERING COLUMN
14	314.23084	WASHER, LOCK, M8.4	34	590.57006	STEERING COUPLER
15	521.56917	WEDGE	35	590.57010	LEVER, HANDLE BAR
16	551.57212	KNOB, UPPER HANDLE RELEASE	36	592.57409	SUPPORT, ENGINE STOP
17	551.57213	KNOB, LOWER HANDLE RELEASE			
18	552.43340	SUPPORT, CONTROL ROD			
19	561.56940	U-BOLT			
20	561.56948	BRACKET			



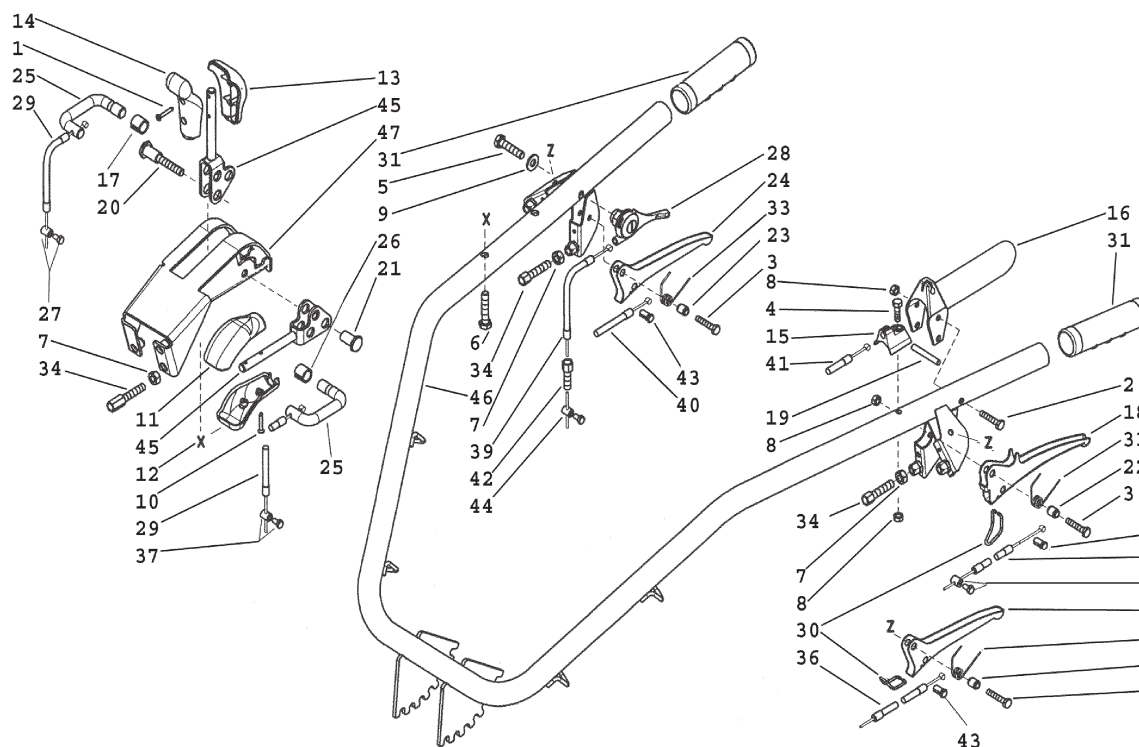
800.06.5

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	21	563.56924	CAP
2	311.11229	CAP SCREW, M10X110 UNI 5737-8G	22	580.42167	SHEATH END
3	311.12150	CAP SCREW, M8X20 UNI 5739-8G	23	580.47712	SPRING
4	311.12165	CAP SCREW,	24	580.48009	INTERLOCK SAFETY
5	311.12293	CAP SCREW, M12X80	25	580.56918	SPRING, STEERING COLUMN
6	311.21024	CAP SCREW	26	580.56942	SPRING, HANDLEBAR RELEASE
7	312.11080	NUT, M8	27	580.56991	SUPPORT, CAP
8	312.41080	NUT, SELF LOCKING, M8	28	580.57413	CHECK SPRING, MOTOR STOP
9	312.41100	NUT, LOCK STANDARD, M10	29	580.57417	WIRE HARNESS, MOTOR STOP
10	312.41126	NUT, LOCK DEFORMED, M12	30	580.57419	GROUND WIRE
11	314.21083	WASHER, SUPER, M8	31	590.57000	STEERING COLUMN
12	314.21100	WASHER, SPRING	32	590.57006	STEERING COUPLER
13	521.56917	WEDGE	33	590.57010	LEVER, HANDLE BAR
14	551.57212	KNOB, UPPER HANDLE RELEASE	34	592.57409	SUPPORT, ENGINE STOP
15	551.57213	KNOB, LOWER HANDLE RELEASE			
16	552.43340	SUPPORT, CONTROL ROD			
17	561.56940	U-BOLT			
18	561.56974	BRACKET			
19	561.57411	MOTOR STOP FORK			
20	561.57412	M/S SPRING CHECK PIN			



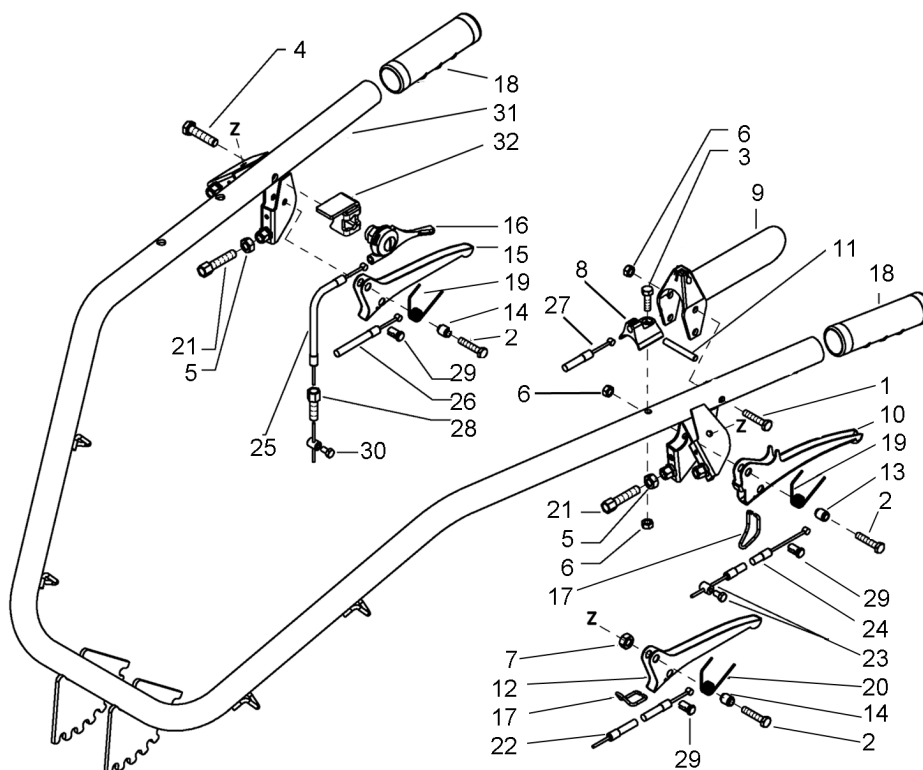
800.07.2-7.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11086	CAP SCREW, M4X25	26	561.50361	SPACER, LEVER
2	311.11097	CAP SCREW, M6X45	27	561.57332	PIN, REVERSE CABLE
3	311.12089	CAP SCREW, M6X25	28	580.02429	CLAMP, CABLE
4	311.12153	CAP SCREW, M8X35	29	580.02538	LEVER, ACCELERATOR
5	312.11040	NUT, M4	30	580.42167	SHEATH END
6	312.11080	NUT, M8	31	580.42202	SCREW, ADJUSTING, M8
7	312.41060	NUT, SELF LOCKING, M6	32	580.47712	SPRING
8	312.41080	NUT, SELF LOCKING, M8	33	580.48000	GRIP
9	314.11043	WASHER, FLAT, M4.3	34	580.48009	SAFETY INTERLOCK
10	314.11064	WASHER, FLAT, M6.4	35	580.51670	STOP WIRE
11	314.11084	WASHER, FLAT, M8.4	36	580.43253	CABLE & SHEATH, BRAKE
12	314.23043	WASHER, LOCK, M4.3	37	580.53049	CABLE & SHEATH
13	314.23084	WASHER, LOCK, M8.4	38	580.56155	SPRING
14	342.13020	PIN, SPLIT SPIROL, M4X20	39	580.56593	SPRING
15	351.21012	SNAP RING, D12	40	580.57263	CLAMP, CABLE
16	552.48041	LEVER, MOTOR STOP	41	580.57289	CABLE & SHEATH, REVERSE
17	552.48283	LEVER, REVERSER	42	580.57336	CABLE, ACCELERATOR
18	552.48284	LEVER, DIFF/ STEERING RELEASE	43	580.57343	CABLE & SHEATH, CLUTCH
19	552.57042	LEVER, BRAKE	44	580.57401	WIRE, MOTOR STOP
20	561.47655	LEVER, CLUTCH	45	581.47704	SCREW, ADJUSTING M6
21	561.47711	PIN, LATCH	46	581.50313	BARRELL
22	561.48037	PIN	47	581.56156	CLAMP, THROTTLE
23	561.48285	PIN	48	590.47709	PLATE, INTERLOCK
24	561.48286	PIN, DRILLED	49	592.57157	HANDLE BAR
25	561.48287	BUSHING, REVERSE LEVER			



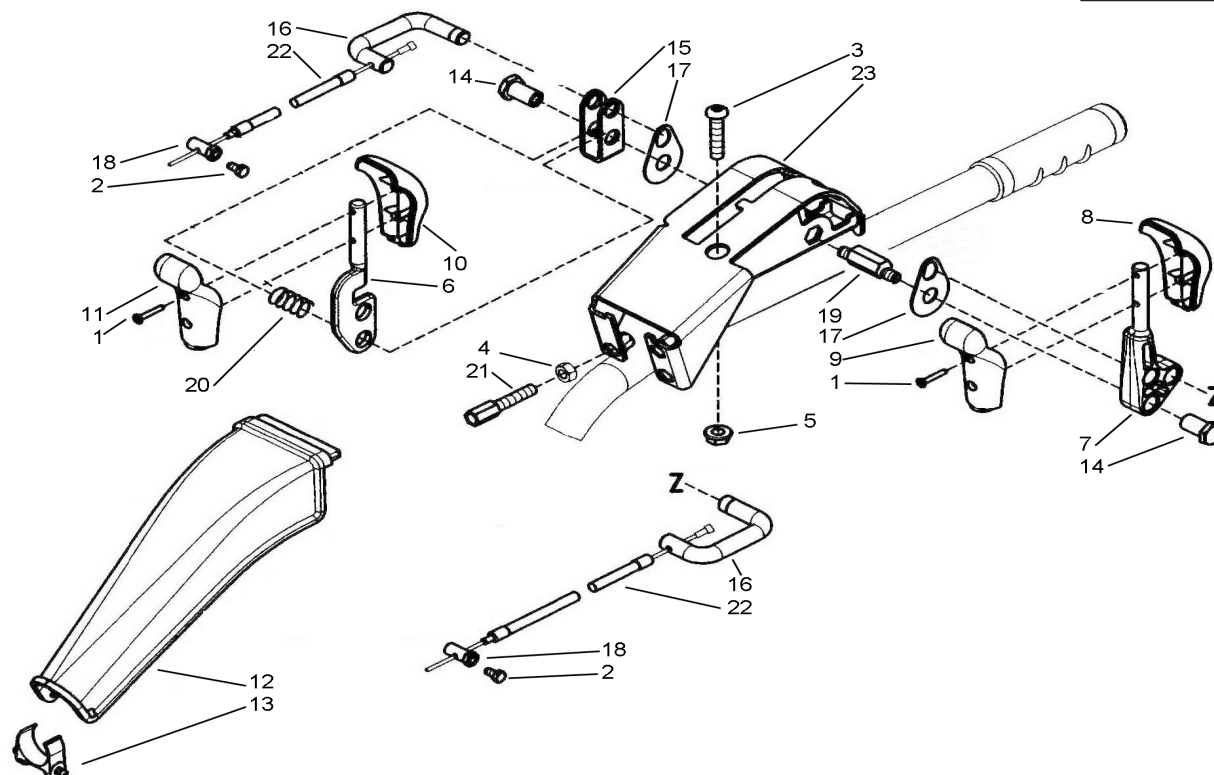
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ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	26	561.57209	U-BOLT BUSHING
2	311.11097	CAP SCREW, M6X45	27	580.02429	CLAMP, CABLE
3	311.12089	CAP SCREW, M6X25	28	580.02538	LEVER, ACCELERATOR
4	311.12092	CAP SCREW, M6X35	29	580.43216	CABLE & SHEATH, REVERSE & DIFF
5	311.12153	CAP SCREW, M8X35	30	580.47649	CLIP
6	311.12154	CAP SCREW, M8X40	31	580.48000	GRIP
7	312.11080	NUT, M8	32	580.50345	SPRING
8	312.41060	NUT, SELF LOCKING, M6	33	580.56593	SPRING
9	314.23084	WASHER, LOCK, M8.4	34	580.56595	SCREW, ADJUSTING
10	331.00451	SCREW, M5X25	35	561.56604	LEVER
11	551.57212	UPPER HANDLE HALF, BLACK	36	580.57205	CABLE & SHEATH, BRAKES
12	551.57213	LOWER HANDLE HALF, BLACK	37	580.57263	CLAMP, CABLE
13	551.57214	UPPER HANDLE HALF, RED	38	580.57354	CABLE & SHEATH, CLUTCH
14	551.57215	LOWER HANDLE HALF, RED	39	580.57355	CABLE & SHEATH, THROTTLE
15	552.48038	CABLE GUIDE	40	580.57369	CABLE, HANDLEBAR RELEASE
16	552.48041	LEVER, MOTOR STOP	41	580.57418	CABLE, MOTOR STOP
17	552.57209	U-BOLT BUSHING	42	581.47704	SCREW, ADJUSTING, M6
18	561.47655	LEVER, CLUTCH	43	581.50313	BARREL
19	561.48037	PIN, MOTOR STOP LEVER	44	581.56156	CLAMP, THROTTLE
20	561.48285	PIN	45	590.57210	CONTROL LEVER
21	561.48287	BUSHING, REVERSE LEVER	46	592.57140	HANDLE BAR
22	561.50361	SPACER, LEVER	47	592.57200	STOP LEVER SUPPORT
23	561.56603	SPACER, LEVER			
24	561.56604	LEVER			
25	561.57208	HANDLEBAR RELEASE			



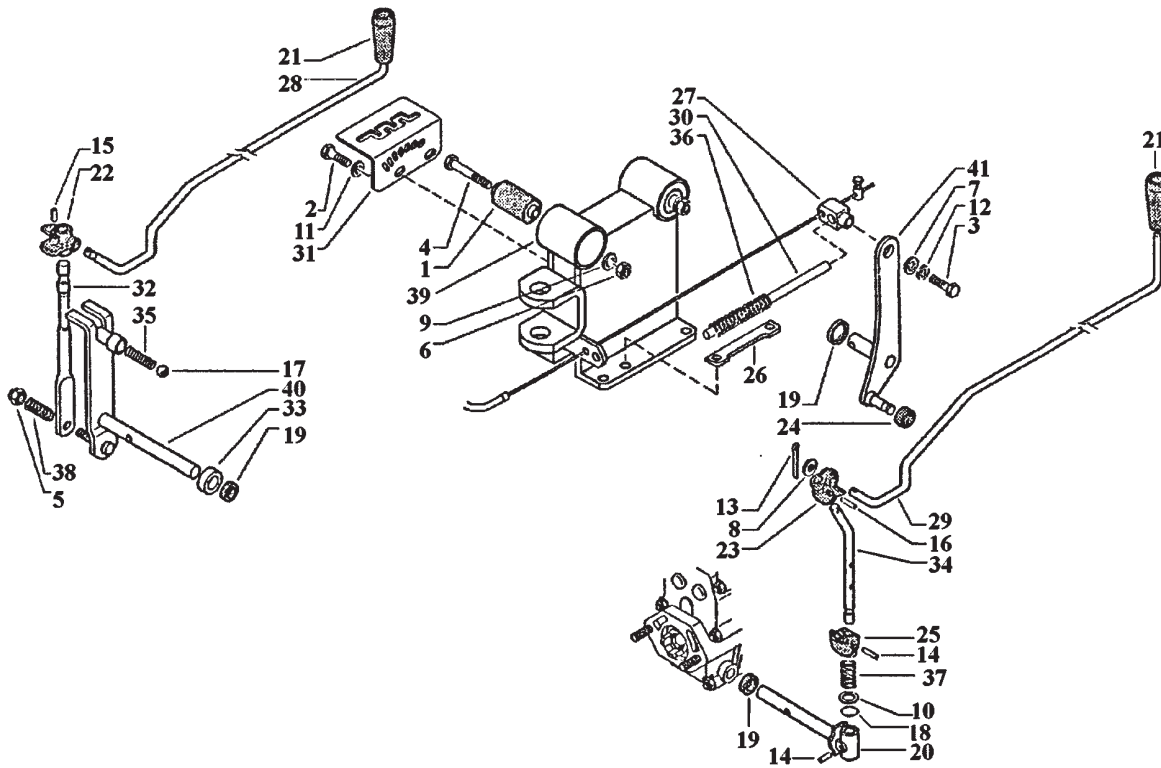
800.07.6

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11097	CAP SCREW, M6X45	21	580.56595	SCREW, ADJUSTING
2	311.12089	CAP SCREW, M6X25	22	580.57205	CABLE & SHEATH, BRAKE
3	311.12092	CAP SCREW, M6X35	23	580.57263	CLAMP, CABLE
4	311.21020	SCREW	24	580.57354	CABLE & SHEATH, CLUTCH
5	312.11080	NUT, M8	25	580.57355	CABLE & SHEATH, THROTTLE
6	312.41060	NUT, SELF LOCKING, M6	26	580.57369	CABLE & SHEATH, HANDLEBAR REL
7	312.41080	NUT, SELF LOCKING, M8	27	580.57418	CABLE & SHEATH, MOTOR STOP
8	552.48038	CABLE GUIDE	28	581.47704	SCREW, ADJUSTING, M6
9	552.48041	LEVER, MOTOR STOP	29	581.50313	BARREL
10	561.47655	LEVER, BRAKE LH	30	581.56156	CLAMP, THROTTLE
11	561.48037	PIN, MOTOR STOP LEVER	31	592.57164	HANDLEBAR
12	561.48470N	LEVER, SWING	32	561.56874N	PANEL
13	561.50361	SPACER, LEVER			
14	561.56603	SPACER, LEVER			
15	561.56604	LEVER, BRAKE RH			
16	580.02538	LEVER, ACCELERATOR			
17	580.47649	CLIP			
18	580.48000	GRIP			
19	580.56593	SPRING, CLUTCH LEVER			
20	580.56593Z	SPRING, CLUTCH LEVER			



800.07.6

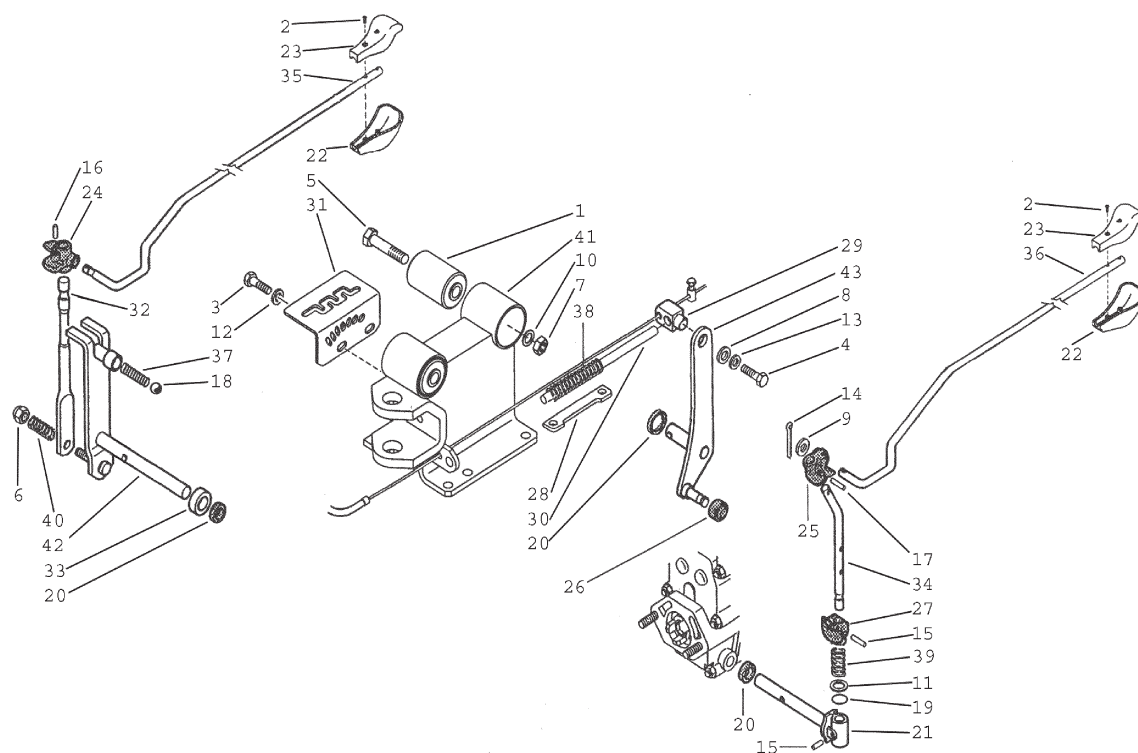
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW 5X26	16	561.56832Z	U-BOLT
2	311.12090	CAP SCREW, M6X16	17	563.56833Z	PLATE, SMALL
3	311.21020	SCREW	18	563.56840Z	SCREW, CLAMPING
4	312.11080	NUT	19	563.56858Z	PIN
5	312.41084	NUT	20	580.49830	SPRING
6	521.56810Z	LEVER	21	580.56595	ADJUSTER
7	531.56860	LEVER	22	580.43216	CABLE & SHEATH, REVERSE/DIFF
8	551.57212	UPPER HANDLE HALF, BLACK	23	592.56850	SUPPORT
9	551.57213	LOWER HANDLE HALF, BLACK			
10	551.57214	UPPER HANDLE HALF, RED			
11	551.57215	LOWER HANDLE HALF, RED			
12	552.56835	COVER			
13	552.56836	CROSS PIECE			
14	561.48287	BUSHING, REVERSE LEVER			
15	561.56859Z	FORK			



800.08.1

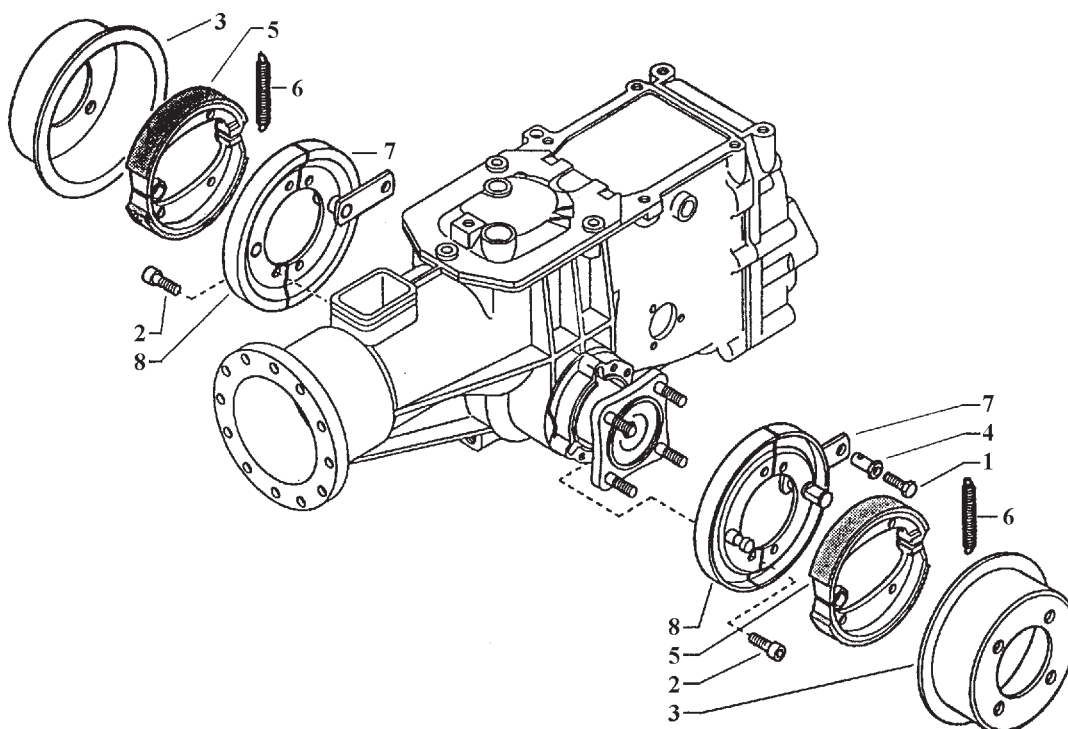
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.10120	SILENT BLOCK, 12X40X58X66-	26	561.47560	LEVER, REVERSE SPEED
2	311.12148	CAP SCREW, M8X14	27	561.47574	BLOCK, REVERSER
3	311.12149	CAP SCREW, M8X12	28	561.47646	CONTROL ROD, GEAR SELECT
4	311.12701	CAP SCREW, M12X100	29	561.47648	CONTROL ROD, PTO
5	312.41080	NUT, SELF LOCKING, M8	30	561.47672	PIN, GUIDE
6	312.41120	NUT, SELF LOCKING, M12	31	561.57239	GEAR QUADRANT
7	314.11084	WASHER, FLAT, M8.4	32	561.57271	LEVER, GEAR
8	314.11104	WASHER, FLAT, M10.5	33	561.57303	SPACER
9	314.11130	WASHER, FLAT, M13X25	34	561.57324	SHIFT ARM, PTO
10	314.14130	WASHER, FLAT, M13	35	580.43176	SPRING
11	314.21083	WASHER, SUPER, M8	36	580.47671	SPRING, REVERSER
12	314.23084	WASHER, LOCK, M8.4	37	580.49830	SPRING
13	341.10028	PIN, COTTER, M2X15	38	580.57232	SPRING
14	342.13020	PIN, SPIROL, M4X20	39	590.57027	SUPPORT, STEERING COLUMN
15	342.13022	PIN, SPIROL, M3X22	40	590.57300	LEVER, SPEED SELECTOR
16	342.13024	PIN, SPIROL, M4X24	41	590.57315	LEVER, PTO LOCKOUT
17	379.11532	BALL, 15/32			
18	381.11191	O-RING			
19	382.11400	OIL SEAL, M14X22X4			
20	523.57250	SHAFT, PTO			
21	551.42076	KNOB			
22	552.47645	JOINT			
23	552.48379	ARTICULATION, PTO			
24	552.57313	PIN, PTO LOCKOUT			
25	552.57322	ARTICULATION, PTO			

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800.08.02

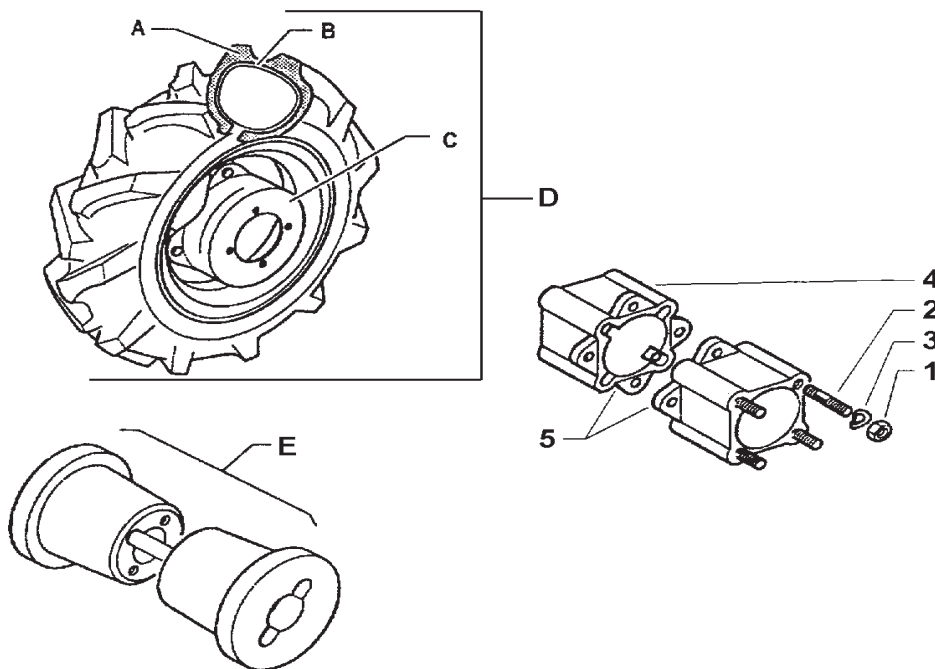
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.10120	SILENT BLOCK, 12X40X58X66-	26	552.57313	PIN, PTO LOCKOUT
2	311.00451	SCREW	27	552.57322	ARTICULATION, PTO
3	311.12148	CAP SCREW, M8X14	28	561.47560	LEVER, REVERSE SPEED
4	311.12149	CAP SCREW, M8X12	29	561.47574	BLOCK, REVERSER
5	311.12701	CAP SCREW, M12X100	30	561.47672	PIN, GUIDE
6	312.41080	NUT, SELF LOCKING, M8	31	561.57239	GEAR QUADRANT
7	312.41120	NUT, SELF LOCKING, M12	32	561.57271	LEVER, GEAR
8	314.11084	WASHER, FLAT, M8.4	33	561.57303	SPACER
9	314.11104	WASHER, FLAT, M10.5	34	561.57324	SHIFT ARM, PTO
10	314.11130	WASHER, FLAT, M13X25	35	561.57363	CONTROL ROD, GEAR SELECT
11	314.14130	WASHER, FLAT, M13	36	561.57364	CONTROL ROD, PTO
12	314.21083	WASHER, SUPER, M8	37	580.43176	SPRING
13	314.23084	WASHER, LOCK, M8.4	38	580.47671	SPRING, REVERSER
14	341.10028	PIN, COTTER, M2X15	39	580.49830	SPRING
15	342.13020	PIN, SPIROL, M4X20	40	580.57232	SPRING
16	342.13022	PIN, SPIROL, M3X22	41	590.57008	SUPPORT, STEERING COLUMN
17	342.13024	PIN, SPIROL, M4X24	42	590.57300	LEVER, SPEED SELECTOR
18	379.11532	BALL, 15/32	43	590.57315	LEVER, PTO LOCKOUT
19	381.11191	O-RING			
20	382.11400	OIL SEAL, M14X22X4			
21	523.57250	SHAFT, PTO			
22	551.57212	KNOB, LOWER HANDLE RELEASE			
23	551.57213	KNOB, UPPER HANDLE RELEASE			
24	552.47645	JOINT			
25	552.48379	ARTICULATION, PTO			



800.09.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11091	CAP SCREW, M6X14	6	580.48215	SPRING
2	311.52085	CAP SCREW, M8X25	7	590.48200	LEVER
3	561.48218	BRAKE DRUM	8	590.48208	PIN, HALF DISC
4	580.42200	PIN, CABLE CLAMP			
5	580.48214	BRAKE SHOE			

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800.10.0

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	312.11100	NUT, M10	4	NSI	USE ITEM# 922.43685
2	313.12103	STUD, M10X46X24X16	5	922.43685	PAIR WHEEL EXTENSIONS COMPLETE
3	314.23105	WASHER, M10.5			
A	391.14010 391.15010 391.15012 391.16018	TIRE 4.00 - 10" TIRE 5.00 - 10" TIRE 5.00 - 12" TIRE 22 X 6.50 - 12"	D	922.48332 922.48334 922.44806 922.44809	PAIR HEELS COMPLETE 18 X 4.00 - 10" PAIR WHEELS COMPLETE 19 X 5.00 - 10" PAIR WHEELS COMPLETE 22 X 6.50 - 12" PAIR WHEELS COMPLETE 22 X 5.00 - 12"
B	394.14010 394.15010 394.15012 394.16018	TUBE 4.00 - 10" TUBE 5.00 - 10" TUBE 5.00 - 12" TUBE 6.50 - 12"	E	922.48715 922.48720	PAIR WHEEL WEIGHTS 66 LBS 4.0-10 & 5.0-10 PAIR WHEEL WEIGHTS 150 LBS 5.00-12 & 6.00-12
C	580.52327 580.44804	RIM 4.00 - 10" & 5.00 - 10" RIM 5.00 - 12" & 6.50 - 12"			
NSI - Not serviced individually					

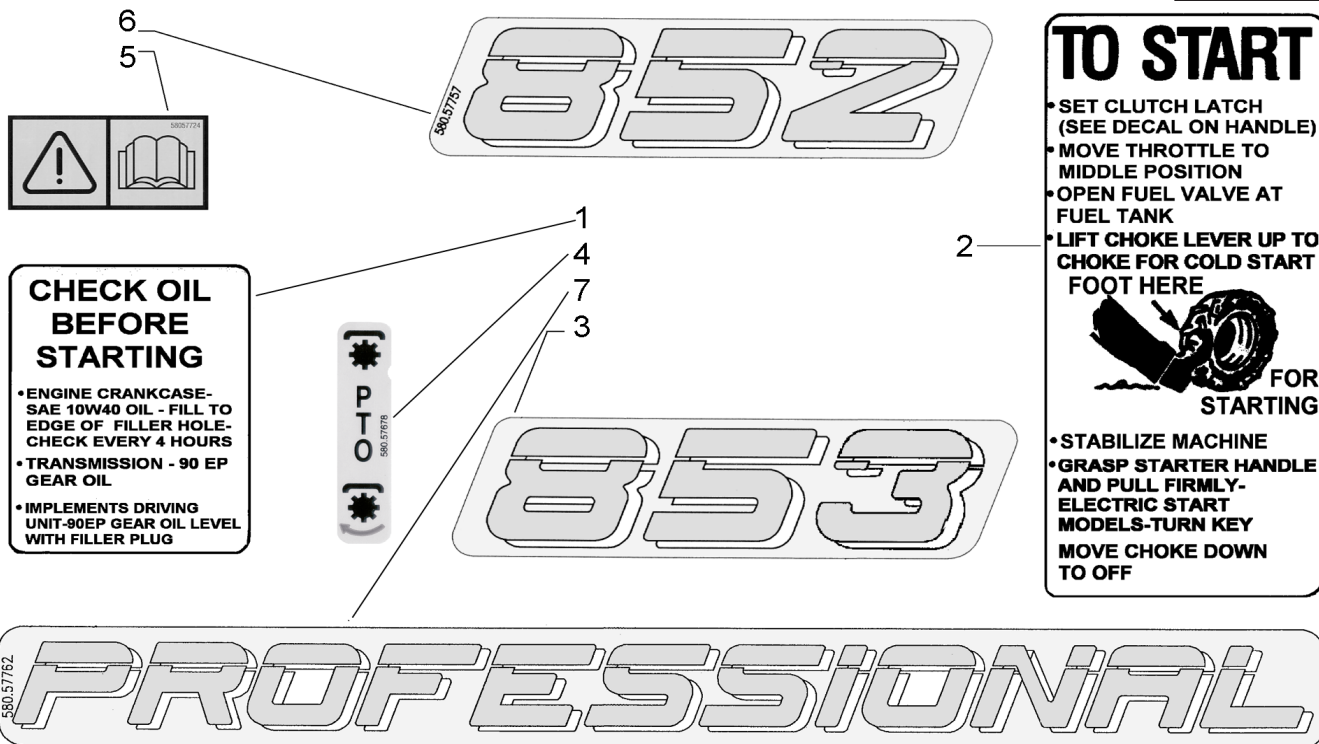
852

Decals

Serial Number Range
----- - 783461

11.00

Revised 01/20/2012



800.11.1

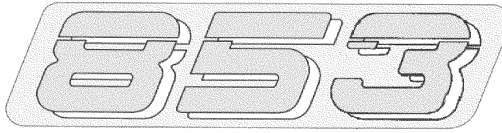
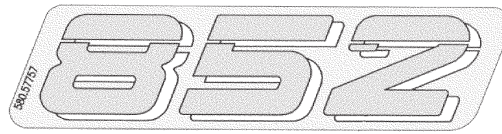
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	580.47959	DECAL, CHECK OIL			
2	580.47960	DECAL, TO START			
3	580.57644	DECAL, 853			
4	580.57678	DECAL, PTO			
5	580.57724	DECAL, READ OP MANUAL			
6	580.57757	DECAL, 852			
7	580.57762	DECAL, PROFESSIONAL			

TO START

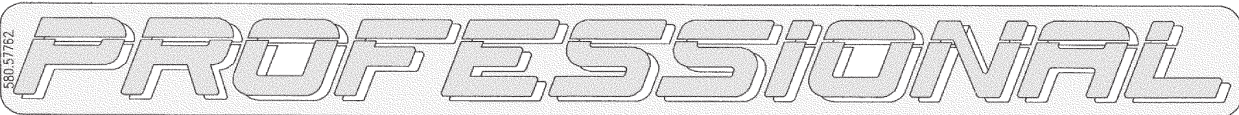
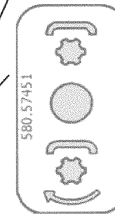
- SET CLUTCH LATCH (SEE DECAL ON HANDLE)
- MOVE THROTTLE TO MIDDLE POSITION
- OPEN FUEL VALVE AT FUEL TANK
- LIFT CHOKE LEVER UP TO CHOKE FOR COLD START FOOT HERE

**FOR STARTING**

- STABILIZE MACHINE
- GRASP STARTER HANDLE AND PULL FIRMLY. ELECTRIC START MODELS-TURN KEY
- MOVE CHOKE DOWN TO OFF

**CHECK OIL BEFORE STARTING**

- ENGINE CRANKCASE- SAE 10W40 OIL - FILL TO EDGE OF FILLER HOLE- CHECK EVERY 4 HOURS
- TRANSMISSION - 90 EP GEAR OIL
- IMPLEMENTS DRIVING UNIT-90EP GEAR OIL LEVEL WITH FILLER PLUG



800.11.2-11.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	580.47959	DECAL, CHECK OIL			
2	580.47960	DECAL, TO START			
3	580.57451	DECAL, PTO VERSION 2			
4	580.57644	DECAL, 853			
5	580.57724	DECAL, READ OP MANUAL			
6	580.57757	DECAL, 852			
7	580.57762	DECAL, PROFESSIONAL			
8	580.57774	DECAL, PTO VERSION 1			

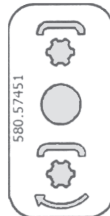
TO START

- SET CLUTCH LATCH (SEE DECAL ON HANDLE)
- MOVE THROTTLE TO MIDDLE POSITION
- OPEN FUEL VALVE AT FUEL TANK
- LIFT CHOKE LEVER UP TO CHOKE FOR COLD START FOOT HERE



FOR STARTING

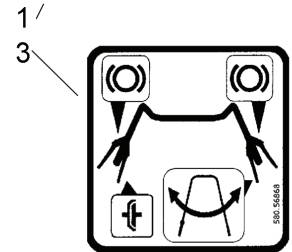
- STABILIZE MACHINE
- GRASP STARTER HANDLE AND PULL FIRMLY- ELECTRIC START MODELS-TURN KEY
- MOVE CHOKE DOWN TO OFF



6 852
7 853

**CHECK OIL BEFORE STARTING**

- ENGINE CRANKCASE- SAE 10W40 OIL - FILL TO EDGE OF FILLER HOLE- CHECK EVERY 4 HOURS
- TRANSMISSION - 90 EP GEAR OIL
- IMPLEMENTS DRIVING UNIT-90EP GEAR OIL LEVEL WITH FILLER PLUG

**PROFESSIONAL**

800.11.2-11.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	580.47959	DECAL, CHECK OIL			
2	580.47960	DECAL, TO START			
3	580.56868	DECAL, HANDLE SWING			
4	580.57451	DECAL, PTO VERSION 2			
5	580.57724	DECAL, READ OP MANUAL			
6	580.58476	DECAL, 852			
7	580.58477	DECAL, 853			
8	580.58482	DECAL, PROFESSIONAL			

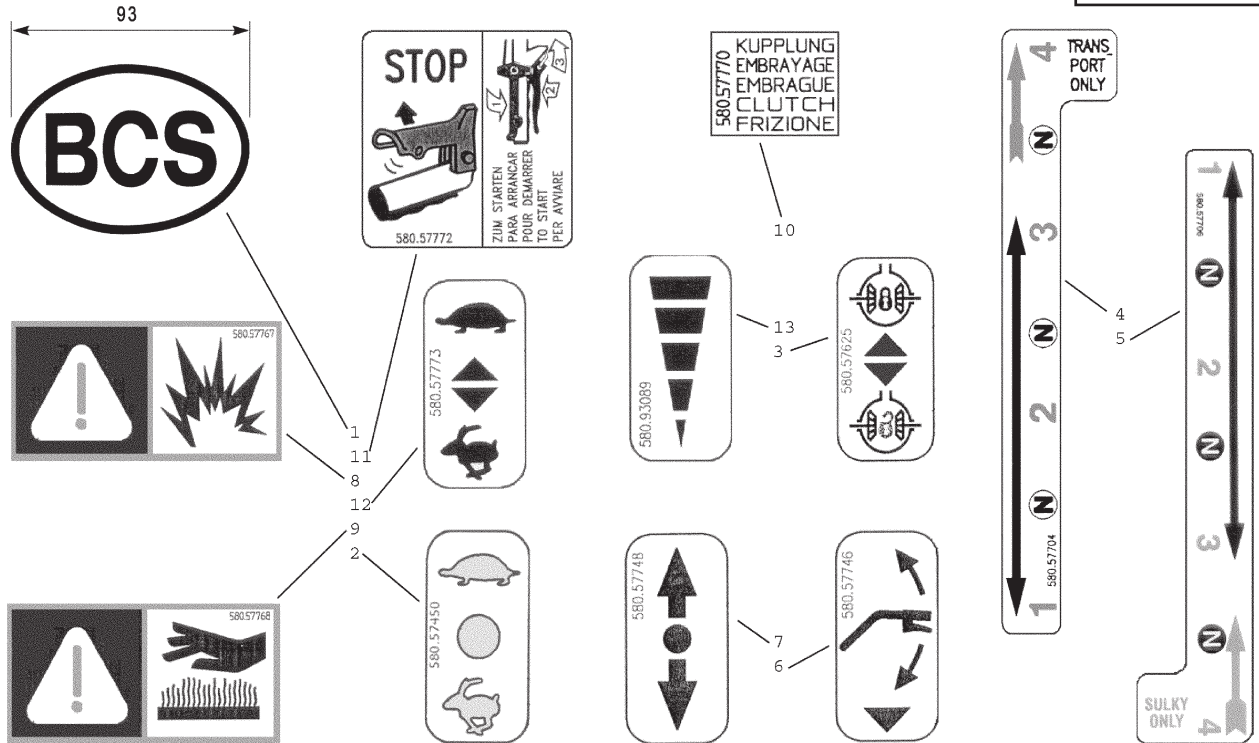
852

Decals

Serial Number Range
783461 -

12.00

Revised 01/20/2012



ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	530.93088	DECAL, BCS	11	580.57772	DECAL, STOP LEVER
2	580.57450	DECAL, THROTTLE (VERSION 1)	12	580.57773	DECAL, THROTTLE
3	580.57625	DECAL, DIFFERENTIAL	13	580.93089	DECAL
4	580.57704	DECAL, SHIFT SELECT (853 ONLY)			
5	580.57706	DECAL, GEAR SELECT (852 ONLY)			
6	580.57746	DECAL, HANDLE HEIGHT ADJUST			
7	580.57748	DECAL, FORWARD / REVERSE			
8	580.57767	DECAL, CAUTION EXPLOSIVE			
9	580.57768	DECAL, CAUTION HOT			
10	580.57770	DECAL, CLUTCH			