

## Tech Tip # 111

### Laundering Instructions for cotton on rubber Action Mats.

Proper laundering will prolong the service life of rental mats by preventing the buildup of soil and soap residue. Depending upon type and quantity of soil, it may be necessary to adjust the formula shown below to increase break time, temperature or number of rinses to achieve desired results.

	Process	Comments	Time	Water Level	Temperature
1.	Flush		2-3 Min.	Medium	120°F(49°C)
2.	Flush	Optional	2-3 Min.	Medium	120°F(27°C)
3.	Break	See #2 Below	5-10 Min.	High	120°F(49°C)
4.	Rinse		2 Min.	High	Cold
5.	Rinse		2 Min.	High	Cold
6.	Extract	Low Speed	1-2 Min.		
7.	Shake Out	Rotate wheel at wash speed with drain open	1 Min.		
8.	Extract	Low Speed	3-5 Min.		
9.	Dry		15-30 Min.		180°F (82°C) (Basket Temperature)
10.	Cool Down		5 Min.		

Lay mats flat following removal from washer or dryer. Allow mats to cool before rolling. Roll mats nap out for delivery.

- Stained or heavily soiled mats can be washed at 140°F (60°C). Repeated laundering at this temperature can cause premature color loss.
- Do not use high pH detergents, alkali or solvents. The break should not exceed a pH of 9.5. Use a low pH non-ionic detergent. 2-4 oz./ 100# of mats. Consult with your chemical supplier for exact amounts.
- To prevent pilling on other mats Action Mats should not be washed with mats made of Nylon or other synthetic carpet yarns.
- Insure that cotton mats are thoroughly dried to prevent mildew from forming in the cotton yarn.

Should you require additional information or if M+A Matting can be of further assistance, please call us at 1-800-241-5549 or 1-706-882-2961.