

Tech Tip # 102

Laundering Instructions for Classic Mats, Classic Carpets, and MicroGuard™ mats.
(Heavy soil conditions.)

Mats that are exposed to heavy soils, particularly oils and greases, may require additional cleaning. The formula shown below should only be used on heavy soils that cannot be removed using our recommended light soil formula (Tech Tip # 101).

	Process	Comments	Time	Water Level	Temperature
1.	Flush		2-3 Min.	Medium	120F(49°C)
2.	Flush	Optional	2-3 Min.	Medium	140F(60°C)
3.	Break		5-10 Min.	High	120F(49°C)
4.	Rinse		2 Min.	High	Cold
5.	Rinse		2 Min.	High	Cold
6.	Extract	Low Speed	1-2 Min.		
7.	Shake Out	Rotate wheel at wash speed with drain open	1 Min.		
8.	Extract	Low Speed	3-5 Min.		
9.	Dry	Recommended	5-10 Min.		180°F (82°C)
10.	Cool Down		5 Min.		

To prevent mat discoloration from dye cross staining, the following procedures should be followed:

- Launder dark mats separately from light colored mats.
- Repeated laundering at this temperature can cause premature color loss and increase dye transfer.
- Do not use high pH detergents, alkali or solvents. The break should not exceed a pH of 9.5. Use a low pH non-ionic detergent. 2-6 oz./100 # of mats. Consult with your chemical supplier for exact amounts.
- If you use carry over break, reduce chemicals by 50%.
- Do not over dry mats.

Should you require additional information or if M+A Matting can be of further assistance, please call us at 1-800-241-5549 or 1-706-882-2961.