

◆ Upper Threads

POLY 40

Polyester Embroidery Thread- Colorfast to Chlorine



Indestructible for Heavy-Duty Use!

POLY 40 is the extremely durable polyester thread for everything that is heavily strained. Incredibly tear-resistant and colorfast to chlorine, POLY 40 is the ideal solution for embroideries on work wear, jeans or caps- as these garments have to be washed at high temperatures or have to be bleached. And the vast selection of colors available leaves nothing to be desired!

GUNOLD®



POLY 40

Processing Recommendations:

- ◆ **Needle:**
Use standard ORGAN needle No.: 75/11 SES.
- ◆ **Bobbin Thread:**
For best results, use BOBBY SYN 130 or BOBBY FIL 110 L.

Care Instructions:



Technical Information:

- ◆ **Upper thread for durable embroideries**
- ◆ **Material:** 100% Polyester
- ◆ **Weight 40:** Nm 77/2; dtex 128/2
- ◆ **Color range:**
See color chart »POLY«.

- ◆ **Oeko-Tex Certificate:**
Tested for harmful substances



- ◆ **Special kits for sampling:**
 - 1 spool each of all 300 colors, available in a handy assortment case.
 - 1 spool each of the 27 most popular colors.

- ◆ **Make-up:**
Mini-king cones of 1000 m each
Cones of 5000 m each
- ◆ **Dispatch and Packing size:**
Box with 10 mini-king cones
Box with 10 cones
(available individually)



The vast POLY color range also includes glowing neon shades.

Product Range – Upper Threads

SULKY®	Viscose thread made of 100% ENKA® viscose, with a silky smooth shine, available in more than 300 colors!
METY	Metal-coated yarn for glamorous, shiny effects.
GLITTER	Glittery foil yarn for shiny and metallic effects.
POLY 40	Extremely durable yarn made of 100% polyester, highly tear and rub resistant, plus colorfast to chlorine – ideal for working clothes and all heavily-strained item.
POLY FIRE	Flame-resistant polyester thread for workwear that is exposed to severe heat and fire.
COTTY	100% cotton – available in different strengths. Perfect for giving your projects the typical needlework touch!
FILAINE	Embroidery thread made of 100% acrylic, but with a higher degree of tear and rub resistance than wool embroidery threads. Looks like »handstitched«!
MONO	The »transparent« monofilament thread made of 100% polyester – for transparent embroideries and for attaching sequins and ribbons.
GLOWY	Thread made of 100% polyester that glows in the dark. The thread absorbs natural or artificial light making it fluorescent in the dark – the well-known disco effect!
FLUOR	Thread made of 100% polypropylen that absorbs natural or artificial light, with a yellow-green fluorescence in the dark.

Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website www.gunold.com!

Presented by:

Gunold USA
980 Cobb Place Blvd, Suite 130
Kennesaw, GA 30144
800-432-3781

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