# Frameless Heavy Glass Door with Header QCI5243

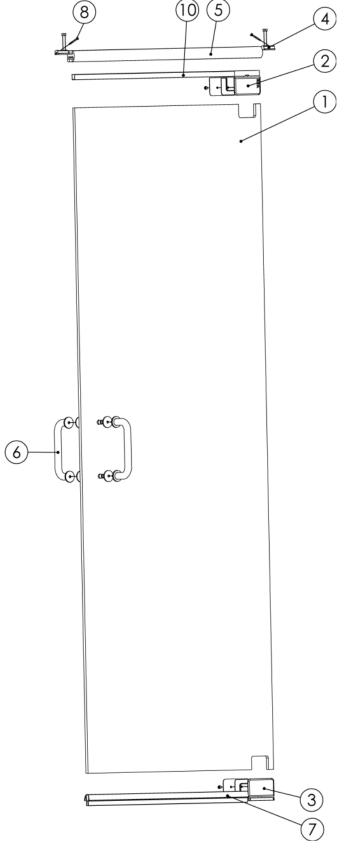


## Frameless Heavy Glass Door with Pivot Hinges

ITEM NUMBER	DESCRIPTION	QUANTITY
1	DOOR GLASS	1
2	LOGO ETCHED PIVOT HINGE	1
3	PIVOT HINGE	1
4	HEADER WALL MOUNT BRACKET	2
5	HEADER	1
6	PULL HANDLE	1
7	BOTTOM SWEEP	1
8**	#8 X 1 1/2 TRUSS HEAD SCREW	2
10	HEADER SNAP IN FILLER	1

<sup>\*\*</sup> Parts contained in Parts Pack. Not all of the parts included in the Parts Pack may be used.

## Frameless Heavy Glass Door with Pivot Hinges



#### Tools:

To install your New Shower Enclosure, you may need the following:

- Pencil
- Low Tack Tape
- Tape Measure
- 4' & 6' Levels
- #2 Phillips Screwdriver
- Drill
- 1/8" & 3/16" Drill Bit
- Center Punch
- Files

- Hack Saw
- Caulk Gun
- Clear Silicone Caulk
- Suction Cups

### **Safety Notes:**

- This unit is best installed by two people.
- Handle the glass panels carefully and protect the edges. Safety tempered glass is very resistant to breakage, but the sharp corners of the panels can damage tile and flooring surfaces.
- The glass can break if unequal pressure is applied during installation.
- Please wear safety glasses whenever drilling or cutting. When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the glazed surface to prevent skidding when drilling.

**NOTE:** Tempered glass cannot be cut.

#### Installation Notes:

- Proper blocking is required for every Heavy Glass unit prior to installation. At minimum 2x4 blocking is required at the location of any structural member of the unit including, but not limited to: hinges, clamps, and header brackets. All fasteners at these locations are required to be installed into the blocking.
- A minimum of 1 1/4" thread engagement is required of all fasteners into the blocking at these
  locations. Depending on the application the customer maybe required to supply the proper
  fasteners to ensure adequate engagement.
- U-Channel maybe installed using wall plugs where no backing is found.
- Use caution to not pierce plumbing or electric lines while installing door hardware.
- Cover the drain with tape prior to installation to prevent loss of small parts.
- Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using
  the instruction sheet as a reference. Before discarding the carton, check to see that no small
  hardware parts have fallen to the bottom of the box. If any parts are damaged or missing, refer
  to the description noted in the instructions when contacting your dealer for replacements.

#### Maintenance:

Two primary materials are used to manufacture your new shower enclosure: tempered glass and anodized aluminum. To assure a long lasting finish on the enclosure, wipe it down with a towel after each use.

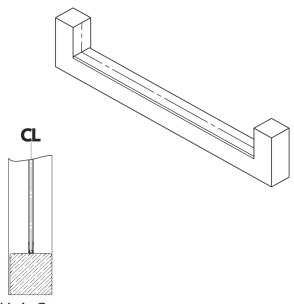
For occasional, more concentrated cleaning efforts, we find that Lysol® Non-Abrasive Bathroom Cleaner works extremely well. Be sure that any over spray falling on the aluminum frame is rinsed thoroughly and dried. Many over-the-counter cleaners, if applied to the aluminum and left on, will harm the metal finish and cause permanent damage even though their directions indicate safe use on shower doors. Never use a scouring agent to clean the aluminum.

For units with **AquaglideXP** please use Maintain spray from the maintenance on the glass. Please contact customer service for details and to purchase the maintenance kit.

If a continuous unit centerline does not exist from the original measuring process, it will be necessary to create one. Referencing the Measuring Guide included with this unit, lightly mark a continuous unit centerline on the threshold.

Next, mark a continuous unit centerline up each wall, starting where the threshold centerline meets the wall. Use a level to ensure the wall centerline is plumb and straight. The wall centerlines should be a minimum of the unit height from the threshold.

**Note:** Centerline (CL) is a term used to describe the center or mid-point of the unit. The position of the unit centerline can be located anywhere in the width of the threshold, as long as adequate structure exists beneath the centerline for fastening and the outer edges of the unit will not overhang the threshold. The most common unit centerline position is the middle of the threshold.



Unit Cross Section

Note: It is extremely important the unit centerline be continuous and straight to ensure proper installation.

Use a level to check the threshold for out of level conditions if the original measured conditions are not available. If no conditions exist, measure up each wall centerline a distance of Unit Height from the threshold, and clearly mark each location.

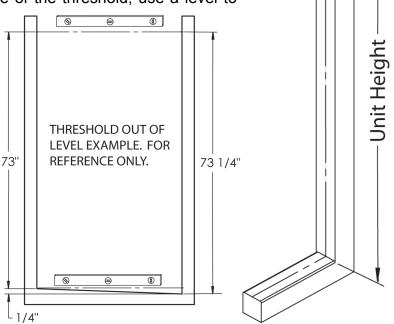
**Note:** The Unit Height is the height of the shower door unit to the top of the header.

If out of level conditions exist; measure up the "high" side wall centerline a distance of Unit Height from the threshold and clearly mark this location. For the wall centerline distance on the "low" side of the threshold, use a level to

determine the threshold out of level distance and add this value to the Unit Height. Measure this summed distance up the "low" side wall centerline from the threshold and clearly mark this location.

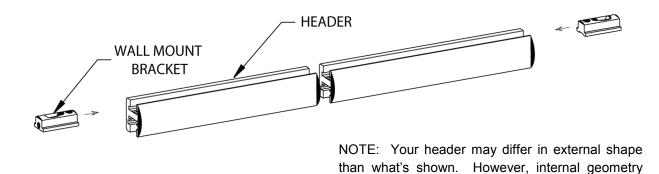
(See illustration for example.)

\*\*IMPORTANT\*\*
Keep both marks in-line to ensure the header mounts level.



Check the Header for proper length in the opening. The Header should be the opening size minus 1/16". In the event there is a measurement discrepancy, contact Technical Support.

Install the Wall Mount Brackets into the Header. Be sure the hole of the bracket is facing outward and it is flush with the end of the Header. Tighten the Allen head set screws to lock them in place.

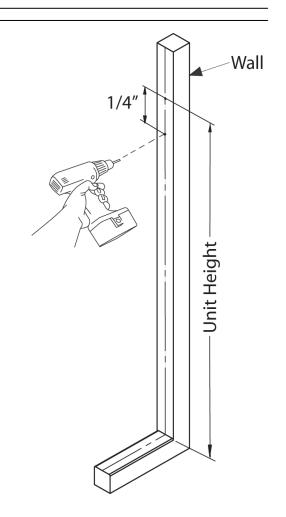


and installation procedures are the same.

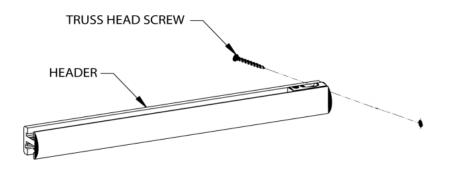
On each wall, make a mark on the wall centerline 1/4" down from the Unit Height marks.

Holding the drill at a downward angle drill a 3/16" into the wall at the previously marked locations. Drill through tile and backer board. Do not drill through blocking.

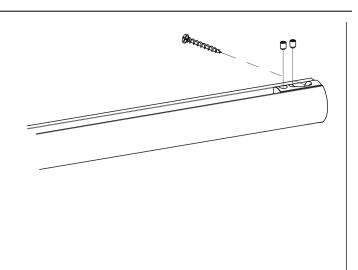
Be sure that the angle is close to the downward angle of the hole in the Mounting Bracket.



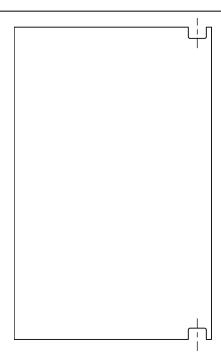
Install the Header using a Truss Head Screw on each end.



Tighten the Wall Mount set screws to secure the Header in place.



Place a mark on the Glass at the center of each hinge cut out.



Place two 7/16" shims on the curb or threshold. These shims must remain in place throughout the installation process.

Next, position one person on each side of the door panel and carefully pivot the door into the opening, using suction cups align the Glass with the opening centerline.

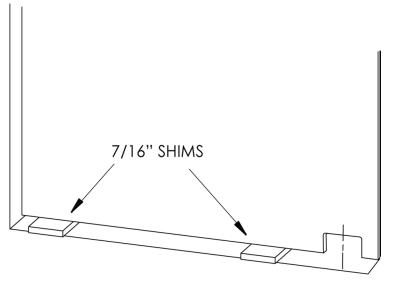
Place a 3/16" surround clearance on each side of the door to maintain a 3/16" gap all the way around.

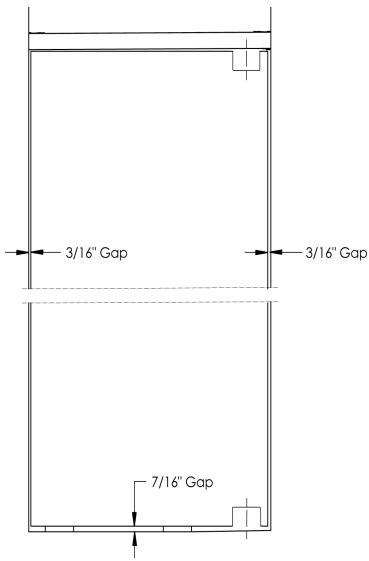
Use a 6' level to plumb the door. The door must be plumb to allow the hinge pivot pins to align to each other.

Finally, with the door panel aligned and plumb, mark the center of the hinge cut out onto the header and threshold.

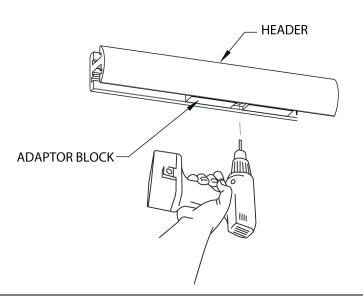
Remove the Door Glass panel from the opening.

**Note:** Use level to mark centerlines on header and threshold.





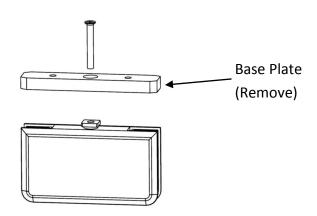
Insert the Adapter Block into the header aligning the hole with the mark from the previous step. Use low-tack tape to hold the Adapter Block in place while drilling a 3/16" hole through the header as shown.

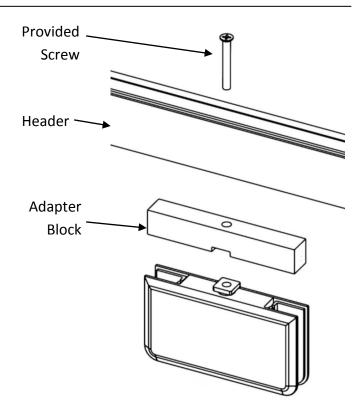


Use the screw provided to mount the Top Pivot Hinge to the Header from the top down.

Rotate the Top Hinge 90 degrees (open).

**Note:** Base plate must be removed from top pivot hinge before installing into adapter block.

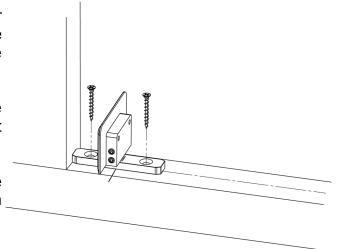




Rotate the Bottom Hinge 90 degrees (open). Center the hinge using both the unit Centerline mark and the hinge cut out mark, when perfectly centered mark the two mounting hole locations onto the threshold.

Remove the hinge and drill two 3/16" holes in the threshold approximately 2" deep. Put a small amount of silicone in the hole.

Set the Bottom Hinge in place and carefully secure with two #10 x 2" Flathead screws. Leave the hinge in the open position.



With both hinges open and aligned to each other, use a suction cup to carefully move the Door Glass into the opening over the hinges.

Insert the vinyl Hinge Gaskets on each side of the glass. Use a #3 screwdriver to mount the back plates to the glass.

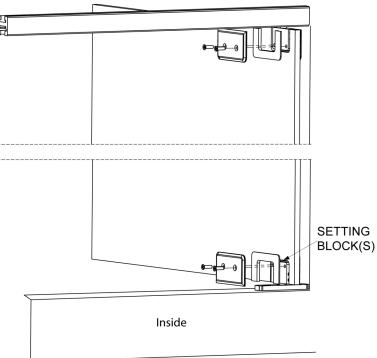
TIP: Use the setting blocks from the hardware strip to fill in the void in between the top of the bottom hinge and the glass. (see illustration)

Align the hinge on the hinge notch cutout being sure that it is centered and the edge of the plate is even with the edge of the Glass. This will ensure correct pivot pin alignment.

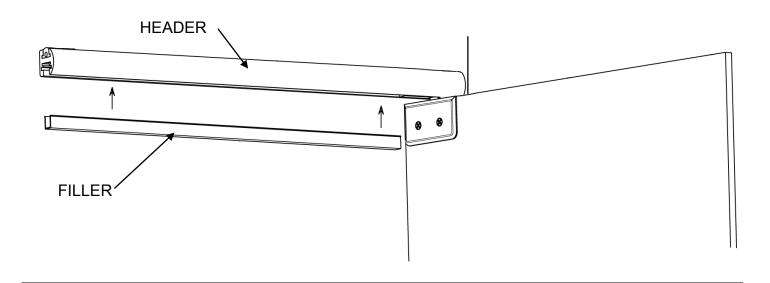
Tighten the screws, alternating so the pressure is evenly applied to the inside cover plate as you tighten the screws. Continue tightening until the screws begin to squeak.

Slowly shut the door and align it on the opening centerline. The gap on each side of the glass should be approximately 3/16".

To adjust the door, loosen the back plates and shift the door left or right to allow a consistent gap.



Measure the distance between the end of the Adapter Block and the wall from the under side of the Header. Cut the Filler to this dimension. Install the Filler in the Header above the Door as shown so the finished edge is facing down.



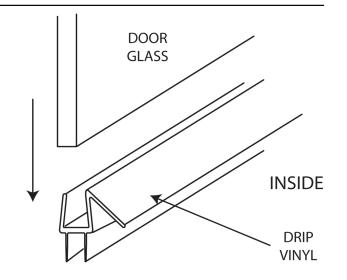
Place the Drip Vinyl onto the bottom of the door panel. Line it up against the side of the bottom hinge and cut it off flush with the strike edge of the door.

NOTE: The sweep may be pulled up or down on the glass to adjust how much of the sweep contacts the threshold

TIP: Round the end of the deflector of the drip vinyl on the handle side of the door as with a file to prevent potential future injuries.

TIP: Run a small bead of silicone between the drip vinyl and the glass to secure the vinyl sweep and prevent water from collecting inside the sweep if adjusted.

NOTE: DO NOT USE the shower until the silicone is completely cured. Check the tube of silicone for the manufacturer recommended cure time (typically 24 - 48 hours).



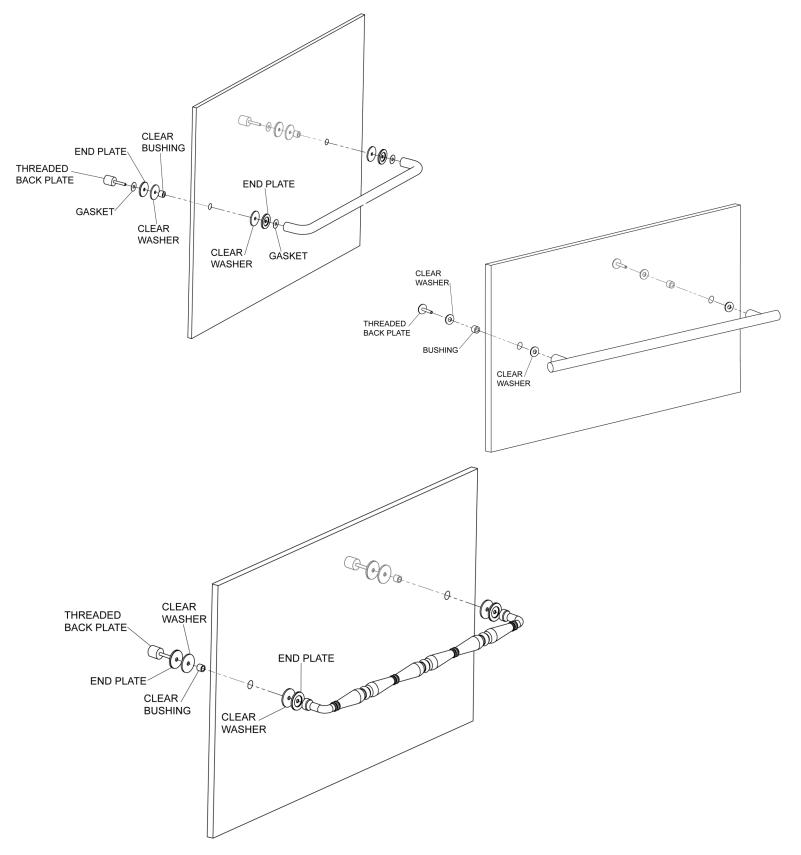
## **Installing Handles:**

Assemble parts as shown. Screw washers, end plates, and gaskets into one side of the handle through the glass. Then align the other side of the handle onto the bushing and tighten the set

screws. CLEAR **WASHER** CLEAR END PLATE WASHER, **GASKET SET SCREWS** CLEAR BUSHING BUSHING **SCREW** SCREW SET SCREW **BUSHING** CLEAR WASHER GAŚKET END PLATE **CLEAR WASHER CLEAR BUSHING CLEAR WASHER** SCREW SET SCREW **END PLATE END PLATE CLEAR WASHER** 

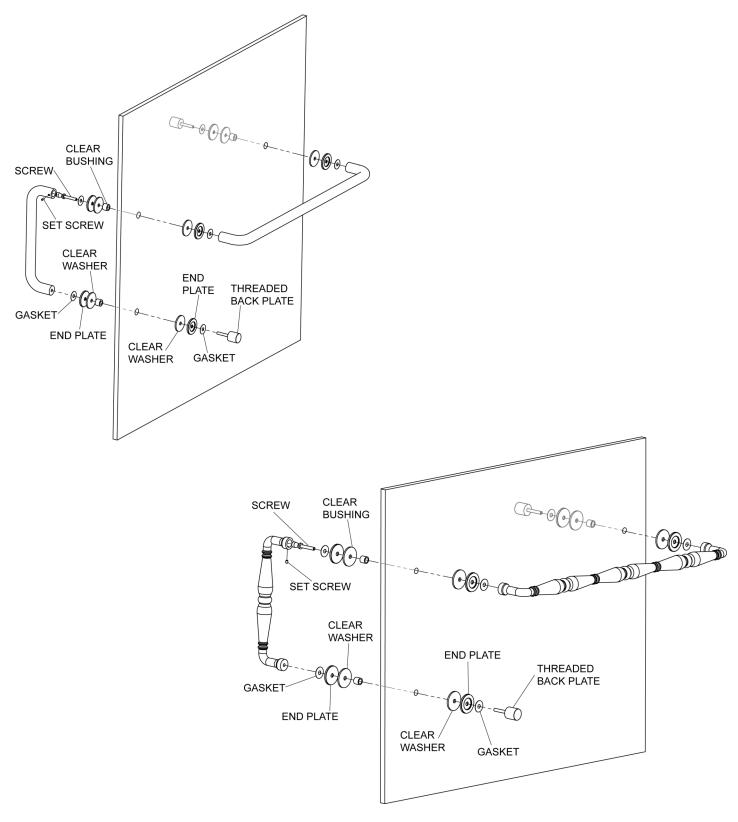
## **Installing Towel Bars:**

Assemble parts as shown. Screw the threaded back plate or screw into the towel bar holding the washers, end plates, and gaskets in place. Align other side of towel bar on opposite side of glass and tighten set screws



### **Installing Combination Towel Bars with Handle:**

Assemble parts as shown. Screw washers, end plates, and gaskets into the towel bar through the glass using either a screw or the threaded back plate. Then align the handle on the other side of the glass. Tighten the set screws to hold the handle in place.



## **Installing Knobs:**

Assemble parts as shown. Tighten each side of the knob onto the stud or tighten one side with screw and place other side of the knob on opposite side of glass and tighten with set screws.

