

Frameless Inline Door QCI5119

GLASS TO GLASS HINGES FRAMELESS DOOR



Parts List

KEY	DESCRIPTION	PART NO.	QTY
A	HEADER	SC885	1
B1	U-CHANNEL	SCX887	1
B2	U-CHANNEL	SCX887	1
B3	U-CHANNEL	SCX887	1
D	DRIP VINYL	SCV452	1
D1	BULB SEAL VINYL 98"	SCV927	2

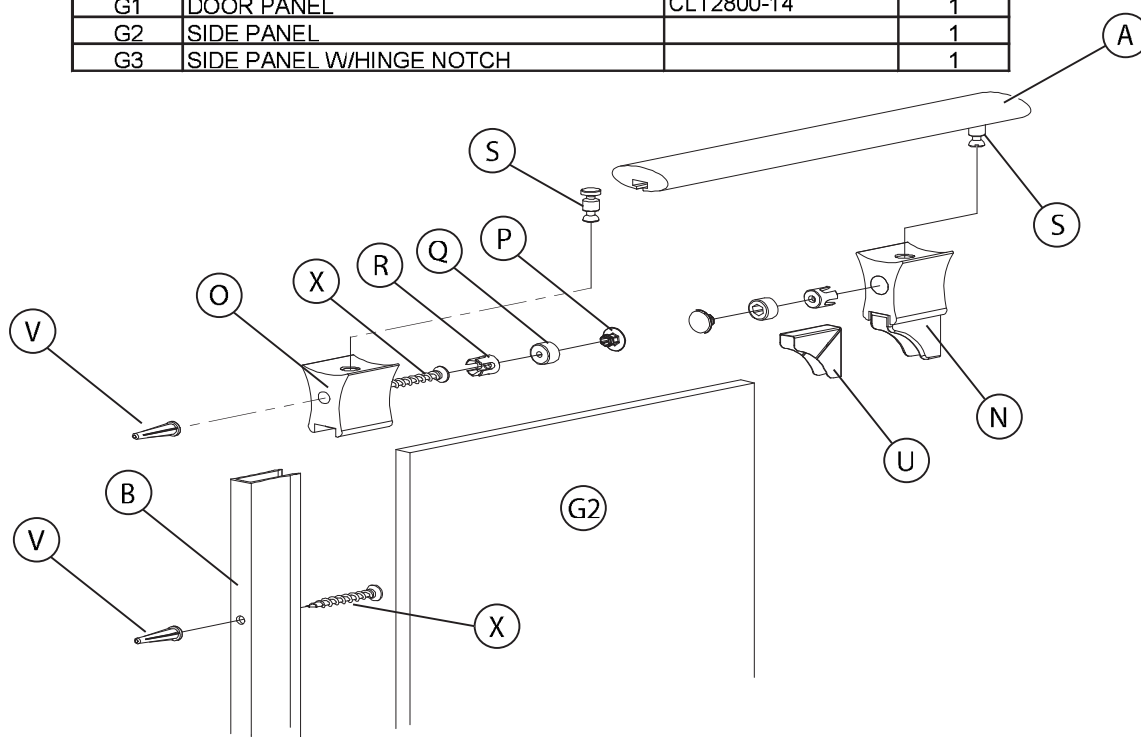
-	UNIT PARTS PAK	SCPRCR1PP	1
N	HEADER CORNER BRACKET ASSEMBLY	SC4061	2
O	HEADER BRACKET ASSEMBLY	SC4062	2
S	HEADER PIN	SC4015	4
R	HUB	SC4027	4
Q	7/16" SET SCREW	SCR62SV	4
P	HOLE PLUG	SC4028	4
U	CORNER VINYL	SCV4022	2
T	5mm ALLEN WRENCH (BALL END)	SC5219	1
T1	10-24 X 3/4 PAN CROSS HEAD SCREW	SCR63SV	1
Z	PRECERIA LOGO	PREC-NP	1

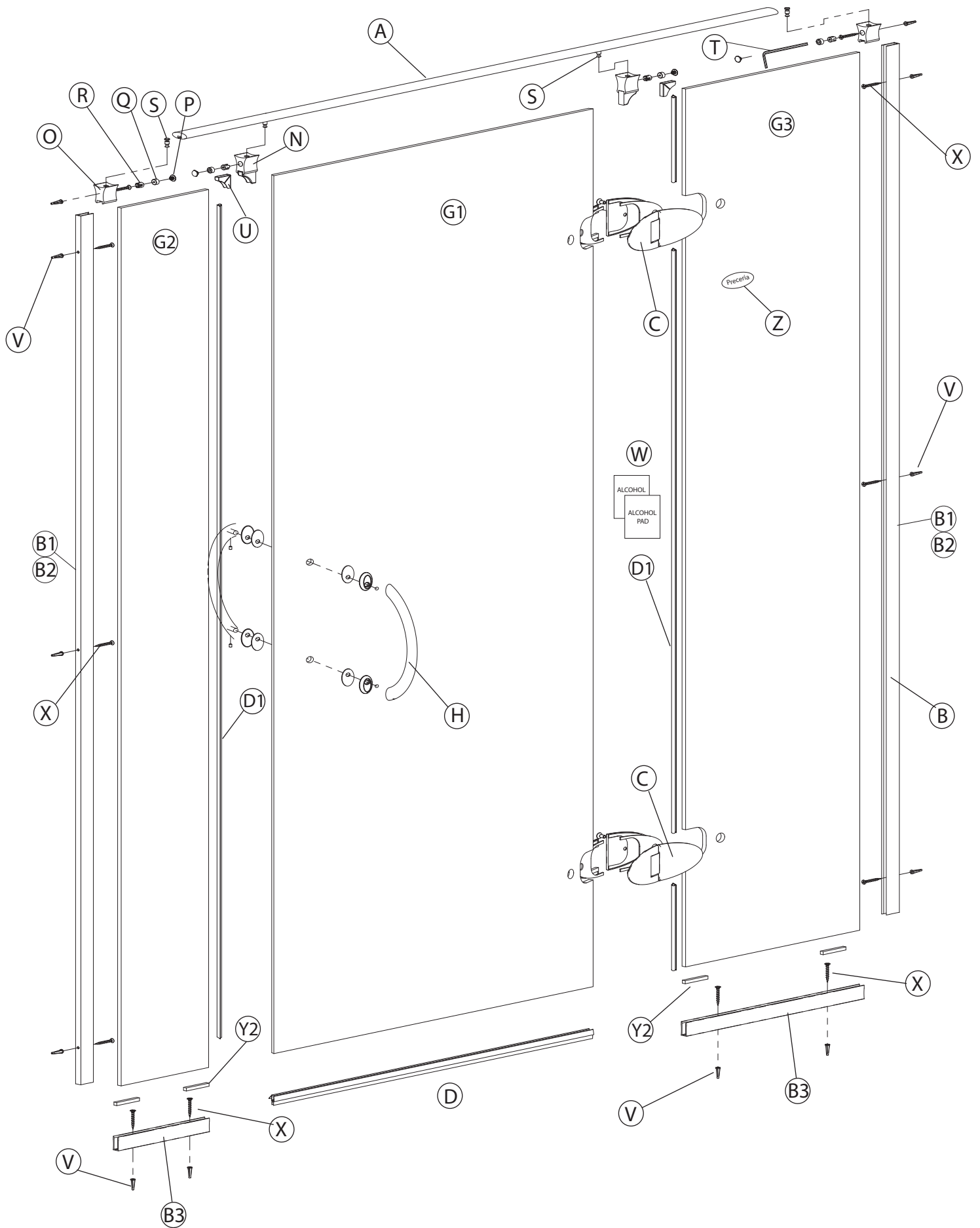
-	FASTENERS PARTS PAK	SCPRCR2PP	1
V	WALL PLUG	SC4106	16
W	ALCOHOL PAD		2
X	#8 X 1 1/2 SCREW	SCR09SV	16
Y1	1/4 SETTING BLOCK	SC8165	10
Y2	3/8 SETTING WEDGE	SCV926	6
Y3	1/8 SETTING BLOCK	SCV925	8
Y4	1/16 SETTING BLOCK	SCV924	8

NOTE: Not every part in parts pak will be used

C	180 HINGE	HG7A-180BS	2
H	8" HANDLE	PU7D-8BS	1

	GLASS PANELS		
G1	DOOR PANEL	CLT2800-14	1
G2	SIDE PANEL		1
G3	SIDE PANEL W/HINGE NOTCH		1





Tools:

To install your new Shower Enclosure, you will need the following:

- Pencil
- Low Tack Masking Tape
- Tape Measure
- 4 ft & 6 ft Level
- #2 Phillips Screwdriver
- Drill
- 3/16" - 1/4" Drill Bit
- Hack Saw
- Caulking (Clear Silicon Recommended)
- Caulking Gun
- Suction Cups
- Center Punch (if drilling into tile)
- Files

Installation Notes:

This unit is best installed by two people.

Cover drain with tape prior to installation to prevent the loss of small parts.

Unpack your unit carefully and inspect for freight damage. Lay out and identify all parts using instruction sheet as a reference. Before discarding the carton, check to see that no small hardware parts have fallen to the bottom of the box. If any parts are damaged or missing, refer to the description noted in the instructions when contacting your dealer for replacements.

Handle the glass panels carefully and protect the edge. Safety tempered glass is very resistant to breakage, but the sharp corners of the of the panels can damage tile and flooring surface. Although safety tempered glass is very resistant to breakage, the glass can still break if unequal pressure is applied during installation.

Please wear safety glasses whenever drilling or cutting. When drilling holes in ceramic tile or marble, use a center punch and hammer to carefully break the glazed surface, this will prevent skidding when drilling.

Maintenance:

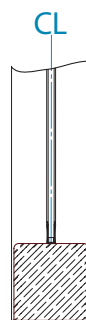
Two primary materials are used to manufacture your new shower enclosure: tempered glass and anodized aluminum. To assure a long lasting finish on the enclosure, wipe it down with a towel after each use.

For occasional, more concentrated cleaning efforts, we find that **Lysol Non-Abrasive Bathroom Cleaner** works extremely well. Be sure that any over spray falling on the aluminum frame is rinsed thoroughly and dried. Many over-the-counter cleaners, if applied to the aluminum and left on, will harm the metal finish and cause permanent damage, even though their directions indicate safe use on shower doors. Never use a scouring agent to clean the aluminum.

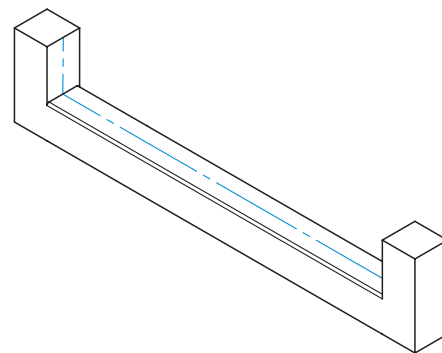
NOTE: Tempered glass cannot be cut.

1 If a continuous unit centerline does not exist from the original measuring process, it will be necessary to create one. Referencing the Measuring Guide included with this unit, lightly mark a continuous unit centerline on the threshold. Next, mark a continuous unit centerline on each wall, starting where the threshold centerline meets the wall. Use a level to ensure the wall centerline is plumb and straight. The wall centerlines should be a minimum of 74" high from the threshold.

Note: Centerline (CL) is a term used to describe the center or mid-point of the unit. The position of the unit centerline can be located anywhere in the width of the threshold, as long as adequate structure exists beneath the centerline for fastening and the outer edges of the unit will not overhang the threshold. The most common unit centerline position is the middle of the threshold.



Unit Cross Section



Note: It is extremely important the unit centerline be continuous and straight to ensure proper installation.

2 Use a level to check the threshold for out of level conditions if the original measured conditions are not available. If no conditions exist, measure up each wall centerline a distance of 73" (for a unit height of 74" which is standard height), from the threshold, and clearly mark each location.

Note: For custom unit height use formula: $\text{Unit Height} - 1"$

Next drill a 3/16" diameter hole, approximately 1" deep, at each wall location.

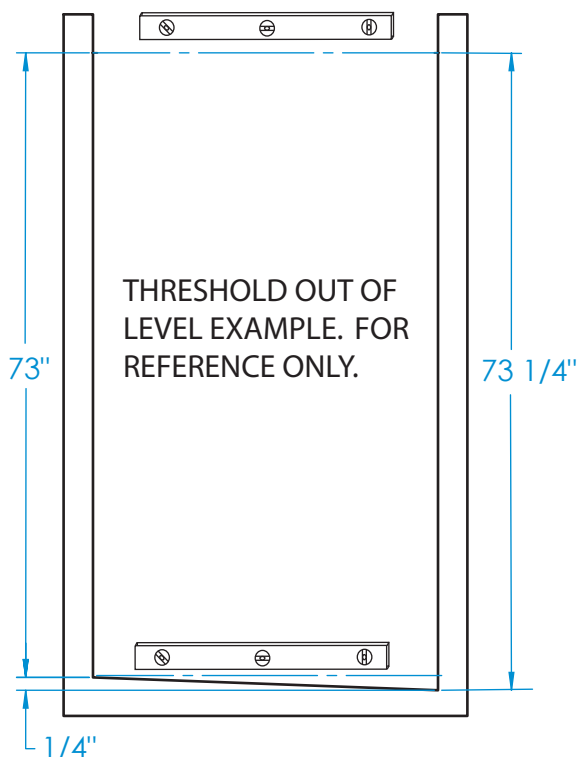
If out of level conditions exist; measure up the "high" side wall centerline a distance of 73" (for a unit 74" height) or $\text{Unit Height} - 1"$ (for custom height), from the threshold, and clearly mark this location. For the wall centerline distance on the "low" side of the threshold, use a level to determine the threshold out of level distance and add this value to 73" (for a unit 74" height) or $\text{Unit Height} - 1"$ (for custom height). Measure this summed distance up the "low" side wall centerline, from the threshold, and clearly mark this location.

Next drill a 3/16" diameter hole, approximately 1" deep, at each wall location. (SEE illustration example.)



****IMPORTANT****

Keep both holes in-line to ensure the header mounts level.

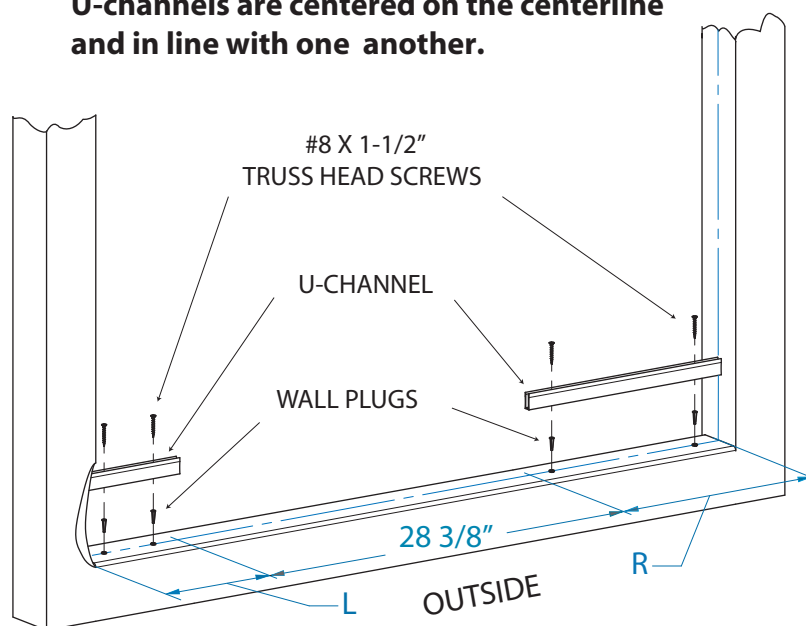


3 Using U-channel [B3] of length 34", cut two pieces to the appropriate sizes. Each piece of U-channel will be equal to its respective glass panel width plus 5/16". Check measurements, prior to cutting, to ensure that a distance of 28-3/8" will be obtained between the cut U-channels when installed in the opening. If measurements do not check correctly, re-measure and re-check. In the event there are still measurement discrepancies, contact Technical Support.

If your unit was ordered with a notch panel, please see appendix "A" for supplemental installation instructions.

Next drill two 3/16" diameter holes in the center of each u-channel [B3] (centerline groove provided for convenience), approximately 2-1/2" from each end. Place each u-channel in its correct position with the u channel centerline over the threshold centerline marked in step one. With a pencil carefully mark each hole position on the threshold centerline. Remove the u-channel and drill a 3/16" diameter hole, approximately 1" deep, directly on the threshold centerline, at the marked locations.

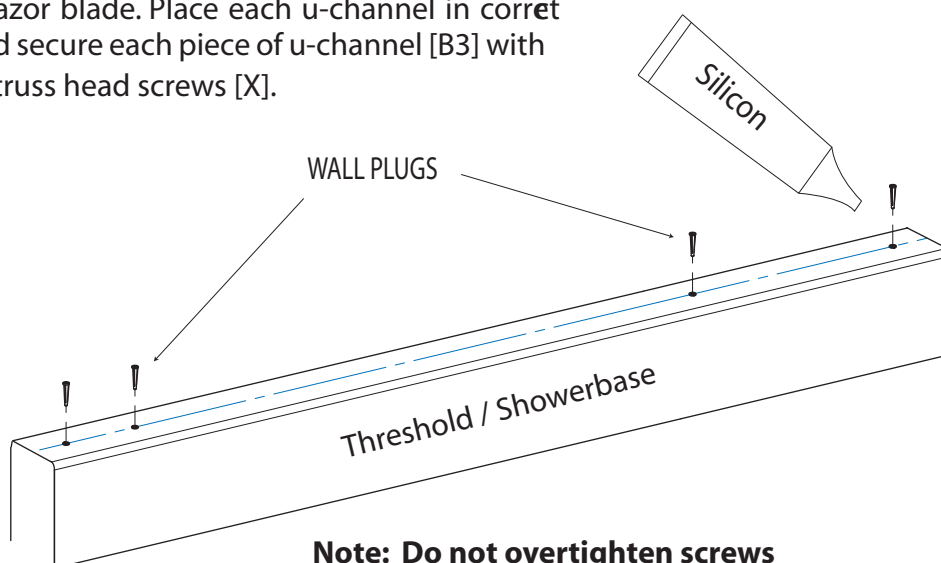
Note: It is critical that the threshold U-channels are centered on the centerline and in line with one another.



$$L = \text{Glass Panel Width} + 5/16"$$

$$R = \text{Glass Panel Width} + 5/16"$$

4 Insert a small amount of silicon into each drilled hole, then insert a wall plug [V] in each hole. (Note: this must be done just before u-channel installation). Then carefully cut heads off wall plugs [V] with a razor blade. Place each u-channel in correct position and secure each piece of u-channel [B3] with #8 x 1-1/2" truss head screws [X].



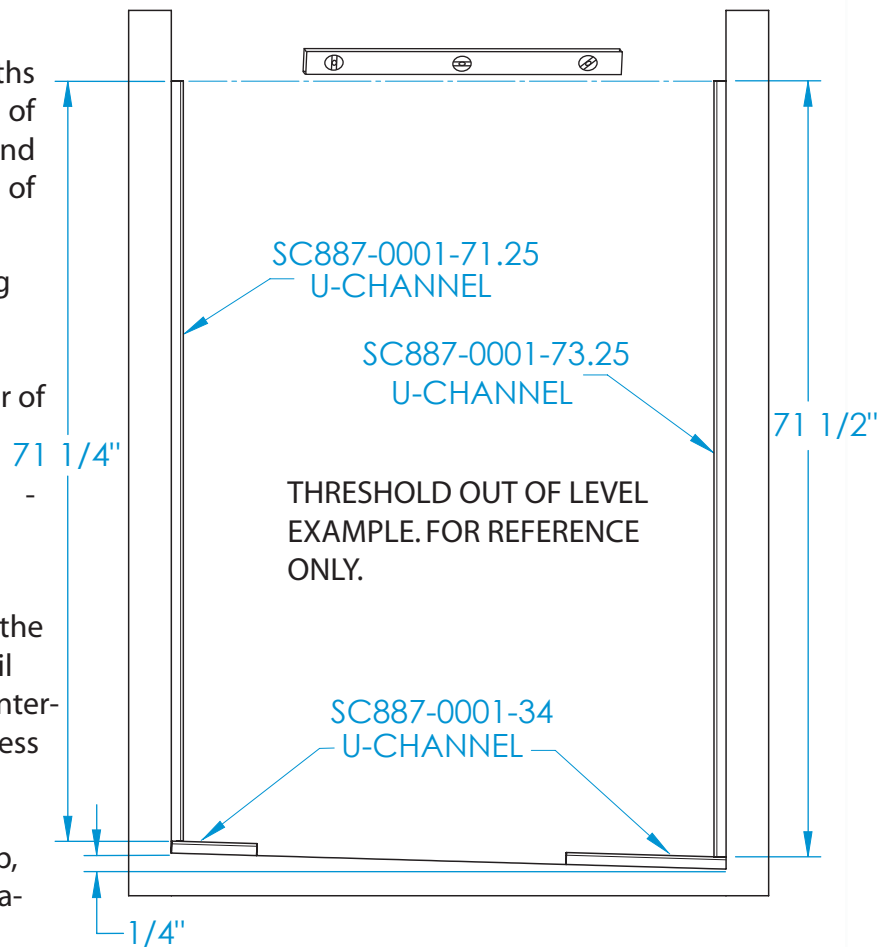
5 Using the u-channel [B1/B2] of lengths 71-1/4" & 73-1/4". Place the u-channel [B1] of length 71-1/4" on the higher wall. Cut the second piece of u-channel [B2] according to the out of level conditions (See Picture).

If no out of level conditions exist, cut 73-1/2" long u-channel to 71-1/4".

Next drill three 3/16" diameter holes in the center of each u-channel (centerline groove provided for convenience); one hole 2-1/2" from each end u-channel and one hole in the middle of the u-channel.

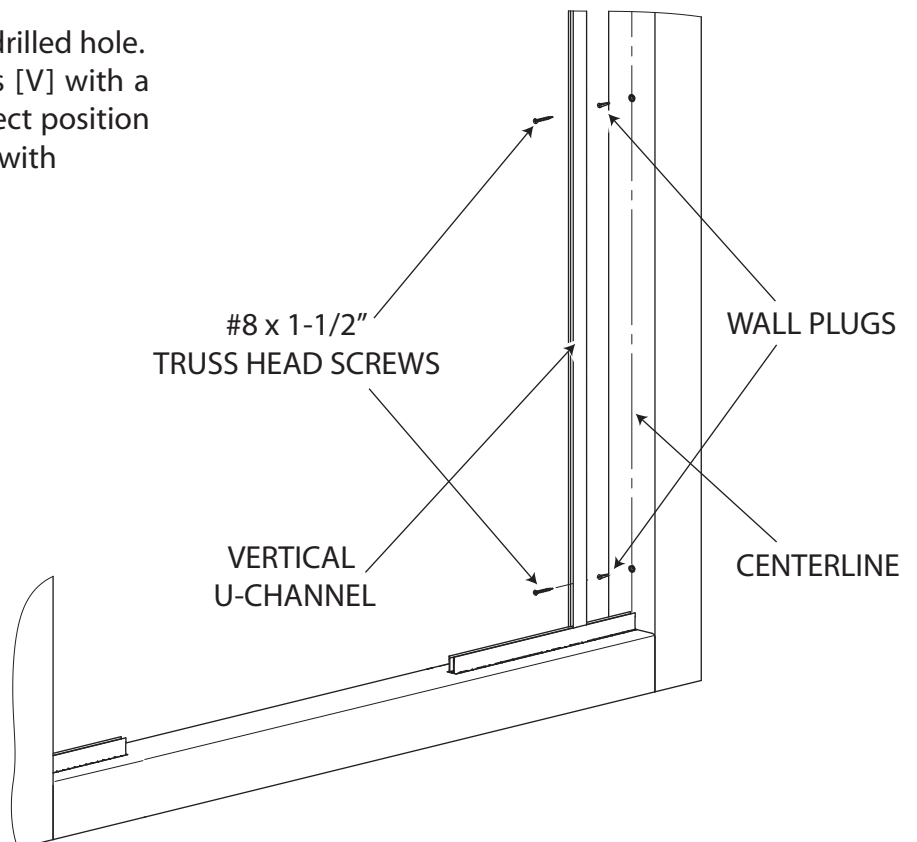
Place one u-channel, in its correct position, over the wall centerline marked in step one. With a pencil carefully mark each hole position on the wall centerline. Remove the u-channel and repeat this process for the opposite wall u-channel.

Drill a 3/16" diameter hole, approximately 1" deep, directly on the wall centerline at the marked locations.



6 Insert a wall plug [V] into each drilled hole. Then carefully cut heads off wall plugs [V] with a razor blade. Place u-channel [B] in correct position and secure each piece of u-channel [B] with #8 x 1-1/2" truss head screws [X].

Note: Do not overtighten screws.

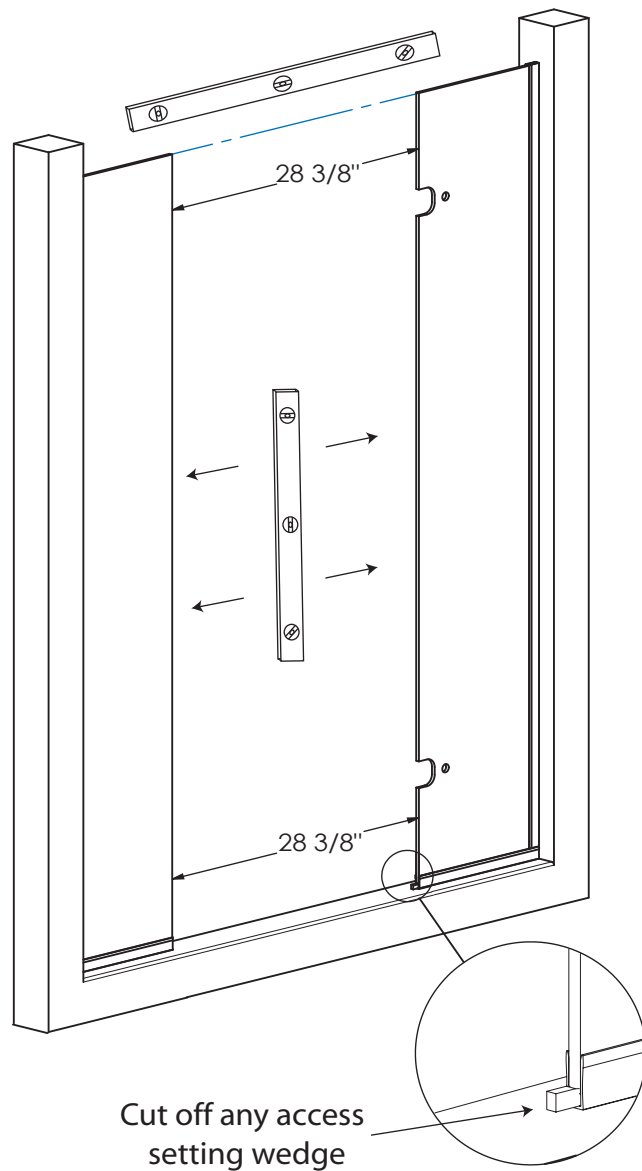
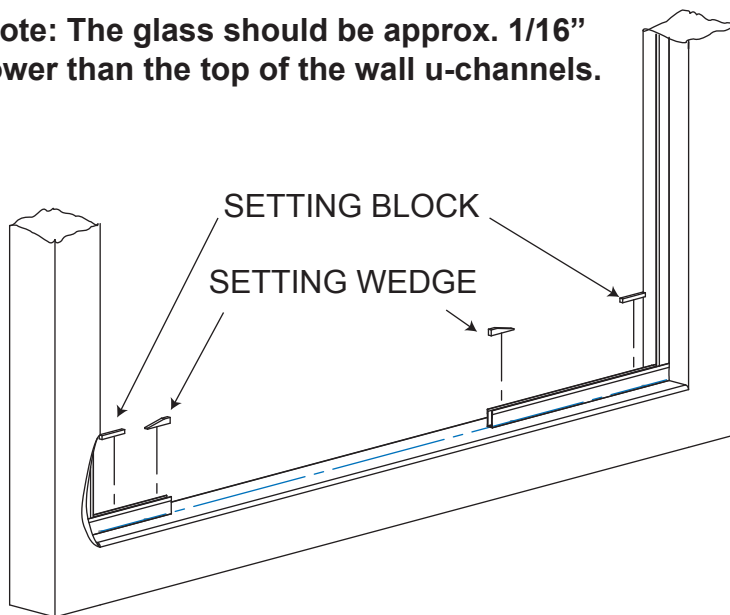


7 Using suction cups slide the two side panels of glass [G2/G3] into the appropriate side. Use setting block and setting wedge to make exposed edges of glass level and plumb. Exposed edges **MUST** be level and plumb before moving to next step.

Place setting wedges at the open ends (door opening) of the u-channels and place 1/4" setting blocks as shown or approximately every 18". **DO NOT** place setting blocks over screw heads.

Different size setting blocks may be required depending on level conditions. Various size setting blocks are provided and can be used in different combinations (stacked) to obtain the desired results.

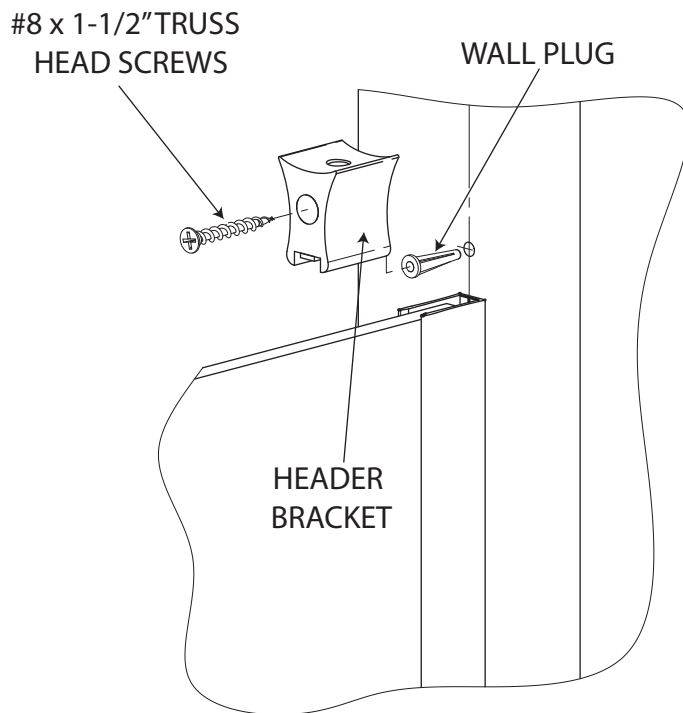
Note: The glass should be approx. 1/16" lower than the top of the wall u-channels.



8 Cut the header [A] to the opening size minus 1/16". Take both header brackets [O] and drill 3/16" hole completely through the end. Next insert a wall plug [V] into the hole that was drilled in the wall, and silicon the wall plug [V]. Then carefully cut heads off wall plugs. Place the header bracket [N] back onto the vertical u-channel [B] and screw into the wall with the #8 x 1-1/2" set screws [X]. Repeat this process on each side of enclosure.

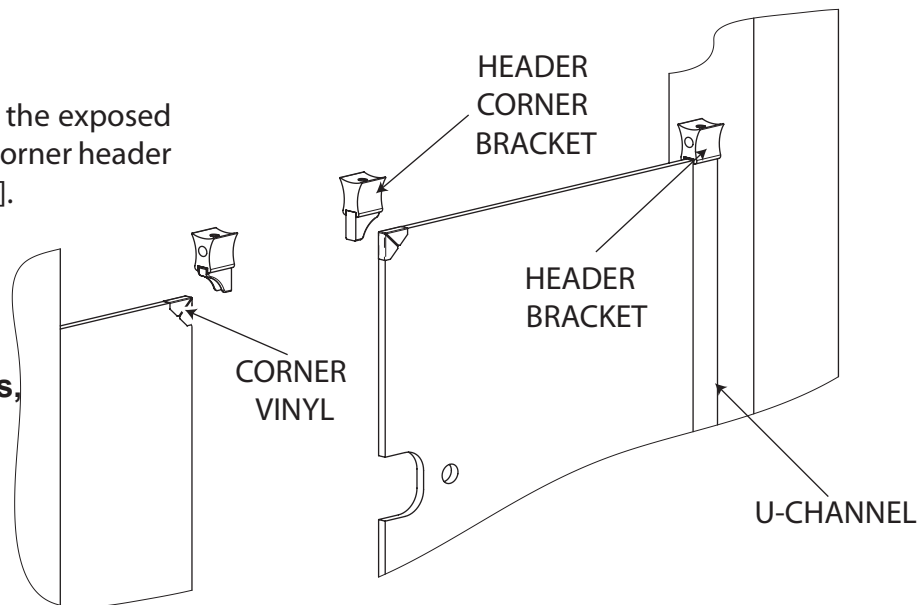
Note: Protect glass while drilling. Unit box can placed over edge of glass.

Use caution when drilling bracket to prevent damage to internal threads.

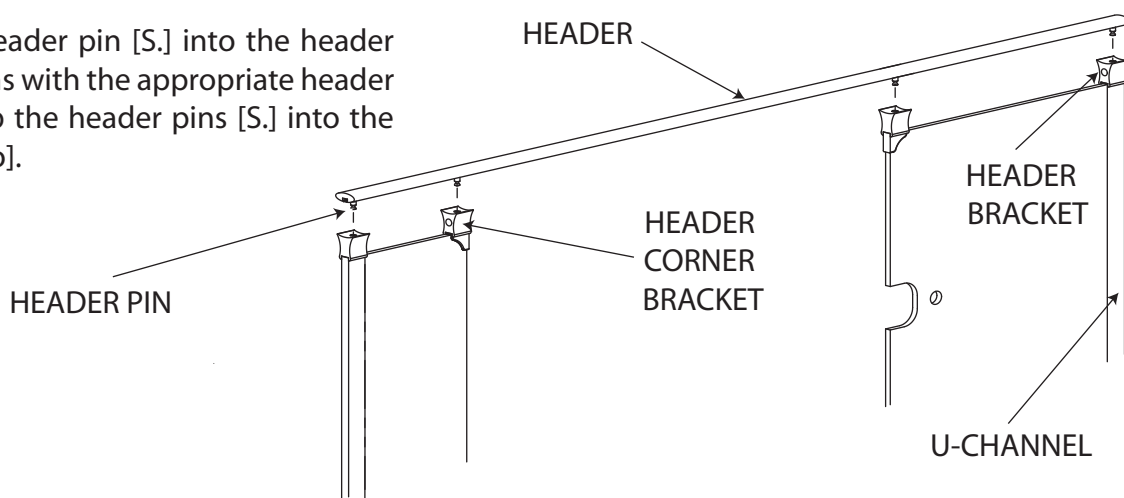


9 Place the corner vinyl [U.] on the exposed corners of the glass. Now place the corner header brackets [N] over the corner vinyl [U.].

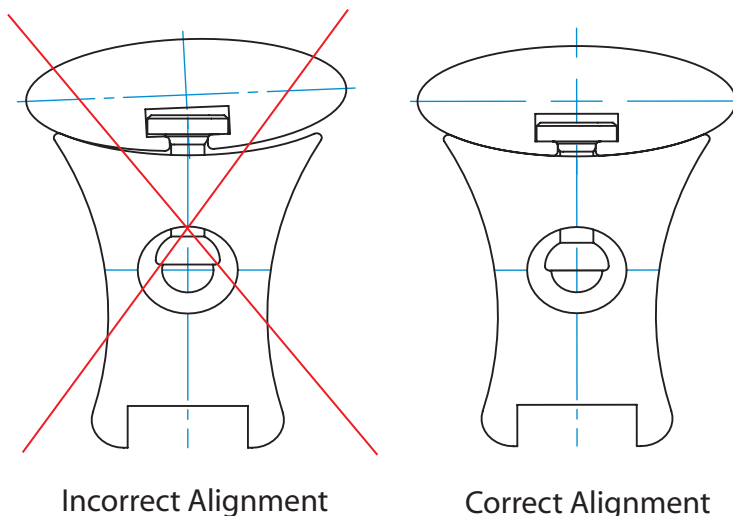
Note: If there is any exposed Vinyl after installing the brackets, Carefully trim it off with a razor Blade.



10 Slide four header pin [S.] into the header [A]. Line up the pins with the appropriate header bracket [No]. Drop the header pins [S.] into the header brackets [No].



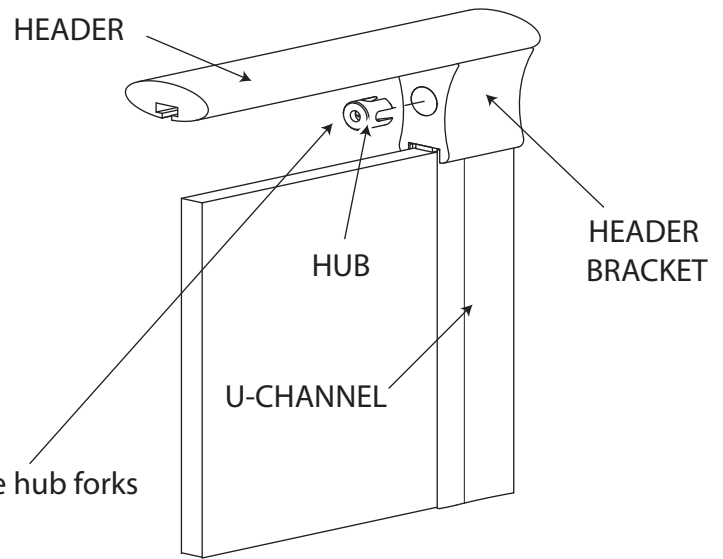
11 When aligning the header pins [S.], with the header [A], make sure the header [A] is seated Flush against the header brackets [No]. Improper alignment will prevent fasteners from tightening easily in following step.



12 Place the four hubs [R] into each header bracket [N/O]. The open side of the hub [R] **MUST BE** facing up and the header should be seated before tightening. If the hub [R] does not “bite”, it may be necessary to push it deeper in the bore with a screw driver.

Note: To remove hub, use a #10-24 x 3/4 screw from the parts pak. Thread into center of hub [R] until the hub releases.

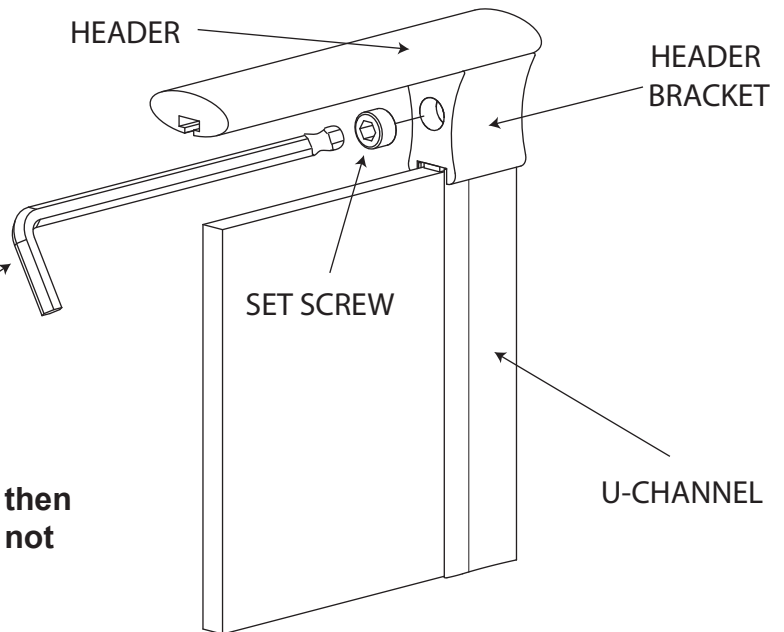
The space between the hub forks should be facing up.



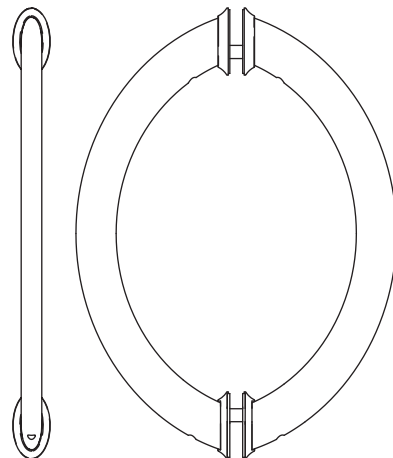
13 Verify the panels are plumb at the door opening and that the door opening measures 28-3/8" at the top, middle, and bottom of the door opening. Adjust the panel(s) if necessary. Next insert the set screws [Q] into the header bracket hole. The set screws [Q] can be tightened with the allen wrench [T] provided. **DO NOT** install hole plugs [P] at this time.

ALLEN WRENCH

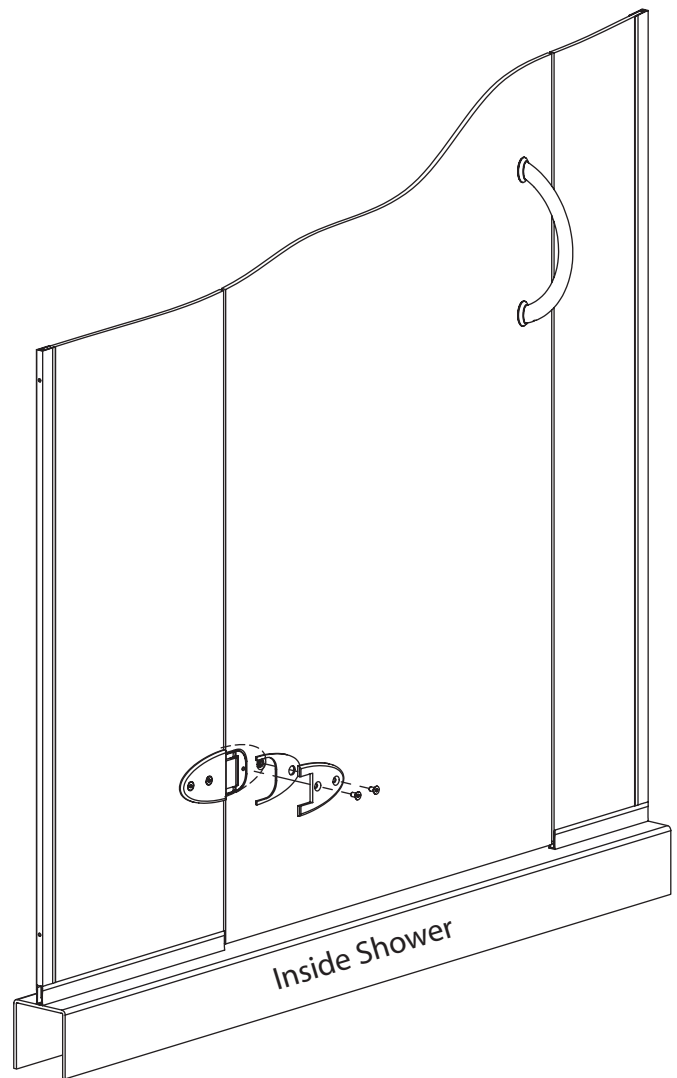
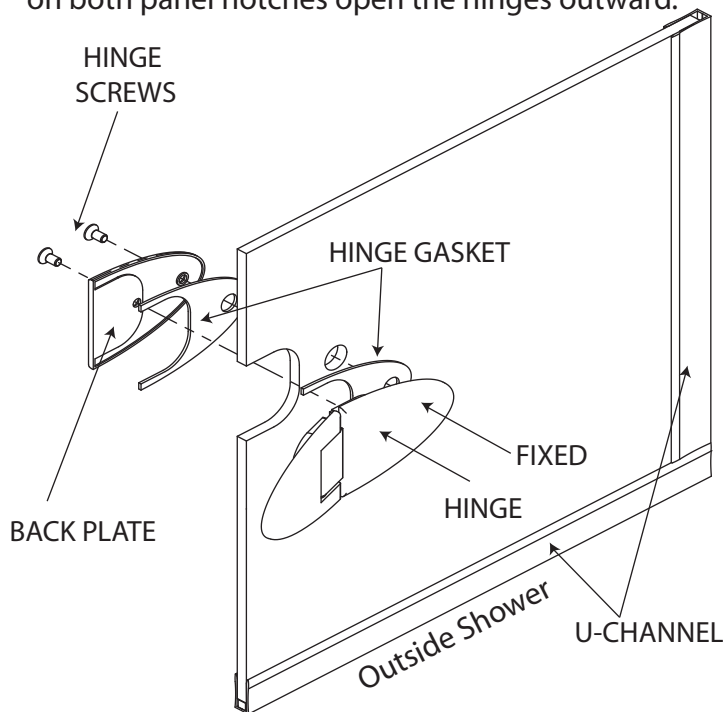
Note: Begin threading set screw [Q] by hand, then carefully tighten with ball end of wrench as to not scratch the panel glass.



14 Place handle on door prior to door installation. See “8” Door Pull Assembly Instruction” located in the back of this instruction. **Do not disassemble or install handle prior to reading the “8” Door Pull Assembly Instruction”.**



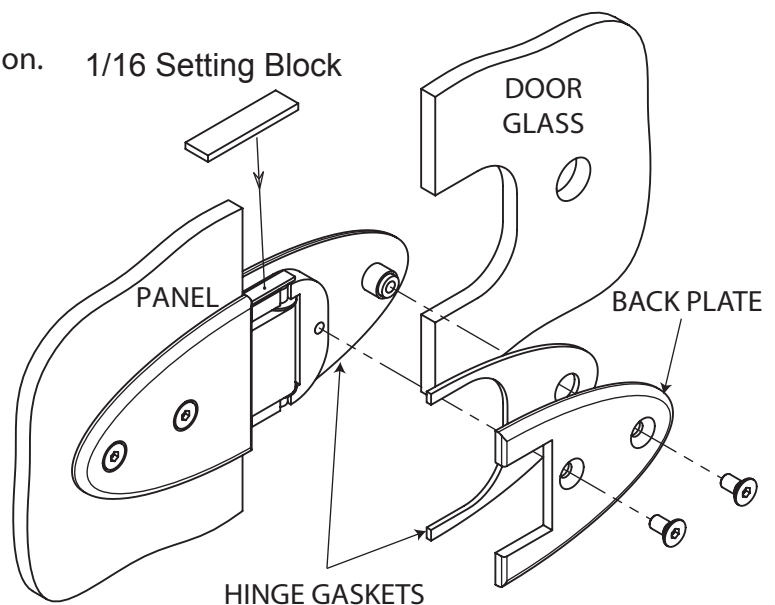
15 Using the alcohol pads [W] wipe the hinge notches and notch gasket areas on both sides of panel [G3] and the door [G1]. Allow glass to dry before continuing. Remove the back plates from both hinges [F]. Place a gasket on the hinge [F] and place fixed part of hinge the panel [G3]. Next place another gasket between the glass and attach the back plate with the screw provided. Repeat this on both on both panel notches open the hinges outward.



16 Place a 1/16" thick setting block on top of the exposed, door side, of the hinge as shown. The setting block will aid in achieving correct door position. Next, position one person on each side of door panel and carefully place the door panel over the hinge notches. As the person to the outside of the door holds the door panel, the other person installs the hinge back plates, gaskets, and screws. To complete installation, repeat the same process for each hinge.

Note: When fully tightened, the screws should begin to have a "creaking" sound. Carefully and slowly close door and inspect door panel gaps for interference.

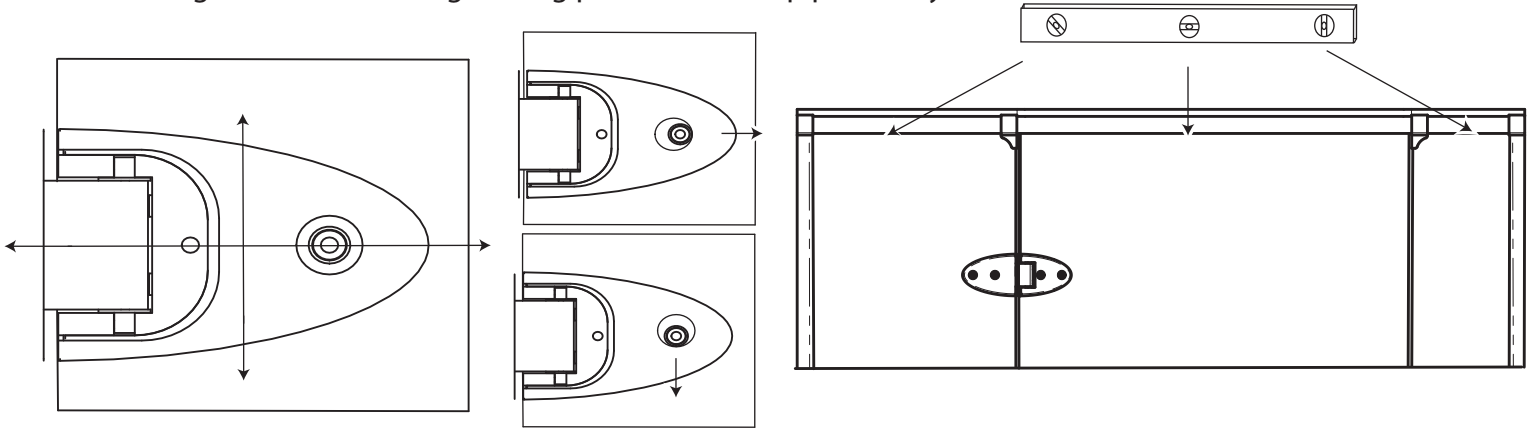
Do not force door closed



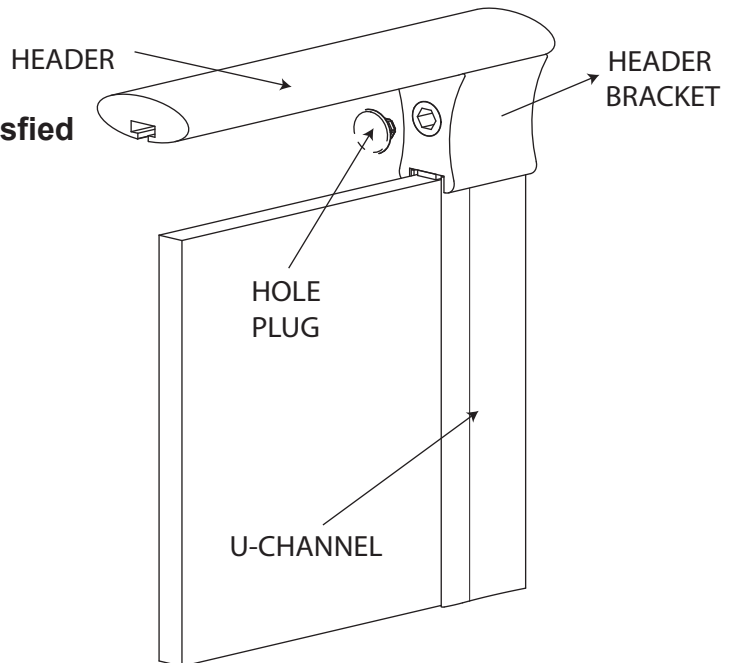
Note:

If interference exists hinges can be loosened to adjust gaps. The gap should be $\frac{3}{16}$ " on each side of the door; $\frac{5}{16}$ " between the door and threshold at the highest point; door and panel(s) glass flush at top (glass not corner brackets). Re-tighten all screws after final adjustment.

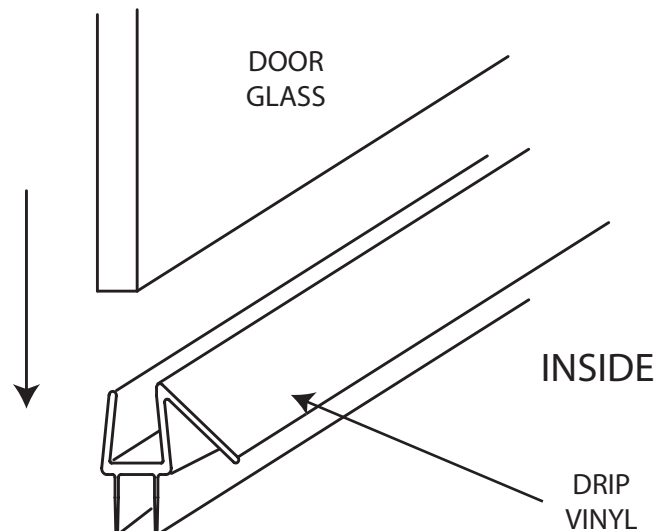
If hinge is scratched in tightening process touch up paint may be used.



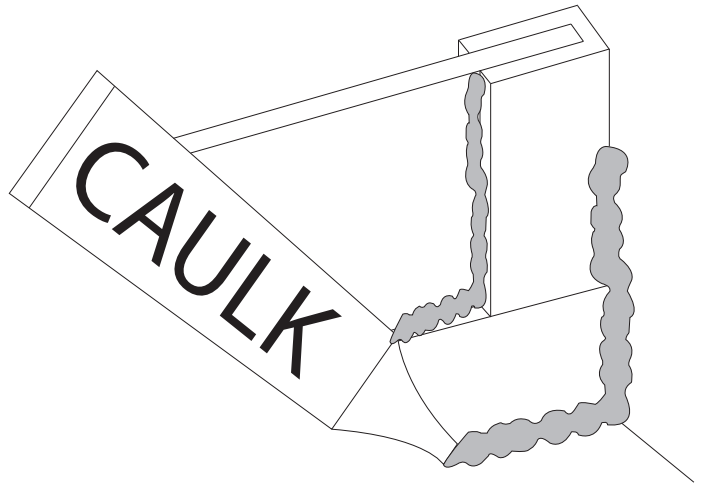
- 17** Press the hole plugs [P] into the set screws [Q].
- Note: DO NOT install plugs until completely satisfied with glass position.**



- 18** Measure door panel [G1] width. Cut drip vinyl [D] to door panel [G1] width. Place drip vinyl [D] onto the bottom of the door panel [G1]. The drip vinyl [D] should enclose the bottom gap under the door and be flush with the vertical edges of the door. The drip vinyl [D] may be pulled up or down, as required, to create a light seal to the threshold.



19 On the interior edge place a low tack tape on the glass, about 1/8" to 3/16" above the u-channel [B] both vertically and horizontally. Run a small bead of silicon along this edge. Next on the interior run a bead of silicon between the u-channel [B] and the threshold and also between the u-channel [B] and the wall. After completing remove the tape.



8" Door Pull Assembly Instructions

The 8" back to back pull contains 6 component, which are as follows: two handles, four handle plates, four handle gaskets, four set screws, two handle pins and two bushings. These components will come partially assembled, and ready to install. **DO NOT** disassemble handle when removing from box. After removing handle from box, gently pull handle a part from the middle and follow the instructions below.

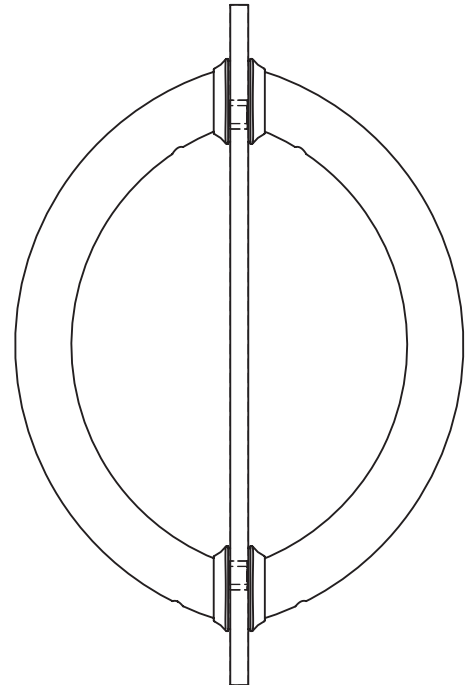
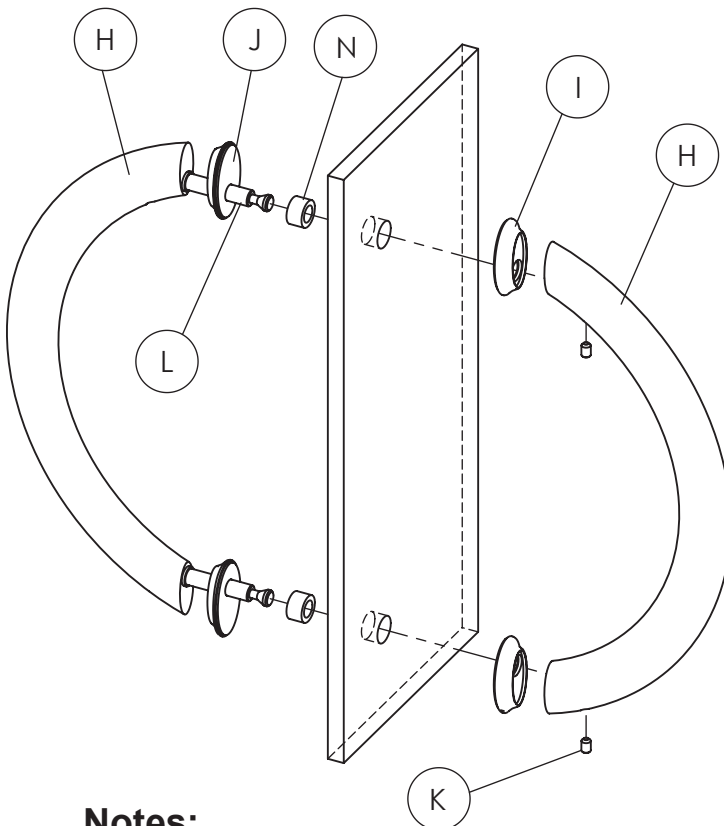
Step 1: Place one handle plate [I] and one gasket over each handle pin.

Step 2: Slide the handle pins through the glass. The mounting holes for the set screws should face downward. After sliding the handle pins through the glass, place a bushing and another handle plate on each of the handle pins.

Step 3: Place the other handle over the handle pins, with mounting hole facing downward. Push the handles sightly together and tighten the set screws (handle without pins) with the allen wrench.

Handle Parts

H.	Handle	Scow	2
I	Handle Plate	Scull	4
J.	Handle Gasket	Scull	4
K.	Set Screw		4
L	Handle Pin	Scull	2
N	Bushing	SC4230	2



Notes:

Make sure both handles are seated in their corresponding handle plates before tightening set screws.

When assembling and removing door pull, hold handle from at the center and push or pull with equal force on both sides.

If removing door pull, loosen all four set screws and gently pull apart from the center of each handle.

If your unit has been purchased with a notch panel option, two additional pre-cut pieces of u-channel will be provided. These two pieces of u-channel will be mitered and cut to size based on the opening dimensions provided with your order. Please follow the same instructions provided in step (3 thru 6), for mounting threshold and wall u-channels, to mount the notch panel u-channels. Below are illustrations to clarify the mounting orientations.

