D2 ASSEMBLY INSTRUCTIONS

NOTICE – These instructions must be saved for future use – Instructions must be followed
CHECK LIST

<table>
<thead>
<tr>
<th>NO.</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
</tr>
</thead>
<tbody>
<tr>
<td>QTY.</td>
<td>1</td>
<td>2</td>
<td>2</td>
<td>1</td>
<td>1</td>
</tr>
</tbody>
</table>

A (4pcs)  
M6x12mm

B (8pcs)  
M8x20mm

C (12pcs)  
ST5.0x23mm  
(optional)

D (2pcs)  
ST3.5x16mm

E  
M5
BE CAREFUL WITH THE CABLE!!!
3. A (2pcs) M6x12mm
   E M5

4. A (2pcs) M6x12mm
   E M5
TIGHTEN THE SCREWS

B (8pcs) M8x20mm

M5

5 - 9
9 C (12pcs)
ST5.0x23mm (optional)

D (2pcs)
ST3.5x16mm

LEFT OR RIGHT
The handset is touch sensitive and will enter 'sleep' mode after 30 seconds of inactivity. Touching any of the keys will activate the handset.

- **UP & DOWN Keys**
  Please keep touching UP/DOWN key to adjust desk height until you get an optimum height.

- **Display Screen**
  Displays the height value of the desk.

- **Memory Key (M1/M2)**
  After setting memory keys, the desk can lift automatically to memory height.
  How to set memory mode:
  Press the M1/M2 key for 5 seconds. The desk will 'beep' to indicate that the current height has been saved into memory. Lightly touch the M1/M2 key and the desk will moved to the set height automatically.

- **HOME Key**
  Lightly touch the Home key to move the desk to the most common sitting height of 72cm.

- **Safety Function**
  The desk has a built-in collision detection feature and will stop raising/lowering if unexpected resistance is detected.

### Error code, Fault cause, Solution

<table>
<thead>
<tr>
<th>Error code</th>
<th>Fault cause</th>
<th>Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>ER1</td>
<td>Motor stop</td>
<td>Power off and restart. If fault still exists, it is a motor problem.</td>
</tr>
<tr>
<td>ER2</td>
<td>Synchro error beyond 15mm</td>
<td>Power off and restart. If handset displays RST (DOWN key unlocked), keep touching the DOWN key until the lowest height is reached.</td>
</tr>
<tr>
<td>ER3</td>
<td>Cable fault</td>
<td>Check motor cable for breaks. If none, re-connect and power off and restart.</td>
</tr>
<tr>
<td>ER4</td>
<td>Communication fault</td>
<td>Check cables to ensure handset and controller are properly connected. Power off and restart.</td>
</tr>
<tr>
<td>ER5</td>
<td>Overload protection</td>
<td>Error message will appear when load&gt;180kg. Reduce load, then power off and restart.</td>
</tr>
<tr>
<td>Hot</td>
<td>Run continuously for 2.5 to 5 minutes.</td>
<td>Overload, protection will automatically stop desk. Desk will operate again after 5 minutes.</td>
</tr>
</tbody>
</table>

### Additional Desk Setting

Press the 'Home' key until you hear a second 'beep' sound. Use ~ or ~ key to choose A, B, C, D, E, F.

- **Sensitivity of anti collision detection system (lowering)**
  - Press Home key
  - 1 most sensitivity
  - 2 general sensitivity
  - 3 less sensitivity
  - 4 anti collision OFF

- **Cm or inch setting**
  - Press Home key
  - 1 cm
  - 2 inch

- **Basic height setting**
  - Press Home key
  - Using ~ or ~ key to set basic height

- **Minimum height setting**
  - Press Home key
  - Using ~ or ~ to adjust the height

- **Maximum height setting**
  - Press Home key
  - Using ~ or ~ to adjust the height

- **Sensitivity of anti collision detection system (raising)**
  - Press Home key
  - 1 most sensitivity
  - 2 general sensitivity
  - 3 less sensitivity
  - 4 anti collision OFF

Press M2 to go back to settings, and again to go back to normal operational mode.