



TCS
WORLD TRAVEL



AROUND THE WORLD

A PRIVATE JET EXPEDITION



JANUARY 24 - FEBRUARY 16, 2019
SEPTEMBER 29 - OCTOBER 22, 2019



Dear Andrew Harper Member,

We at the Andrew Harper Travel Office know you share our joy in seeking out the most magnificent sights and experiences the world has to offer. That is why we are delighted to introduce you to ***Around the World: A Private Jet Expedition***, a remarkable opportunity to witness the world's top wonders, all on one epic 24-day journey.

Our partner, TCS World Travel, has crafted this once-in-a-lifetime itinerary that will take you around the world in the comfort of a customized Boeing 757.

The first stop is Peru, home to unforgettable Machu Picchu, the lost city beautifully preserved high up in the Andes. Visit storied Easter Island, where the enigmatic *moai* have captured the imagination of all who set eyes on them; and the Great Barrier Reef, an extraordinary aquatic ecosystem. Discover Angkor Wat, the beautifully preserved temple in the jungles of Cambodia; and the dreamily graceful Taj Mahal in India, perhaps the greatest monument to love. In Tanzania, embark on a safari through the Serengeti Plain or in the Ngorongoro Crater, the largest volcanic caldera on Earth, and track the big five—elephants, leopards, Cape buffalo, lions and rhinos. Marvel at the legendary city of Petra in Jordan, abandoned 1,500 years ago yet still standing in proud testimony to the skills of its ancient inhabitants; and stroll through the bustling medina of the vibrant city of Marrakech.

Enrich your understanding of the world as you learn from trip experts and local guides along the way. Travel alongside knowledgeable lecturers who will offer real-time insights into what we experience at each destination and lead thought-provoking discussions throughout the journey.

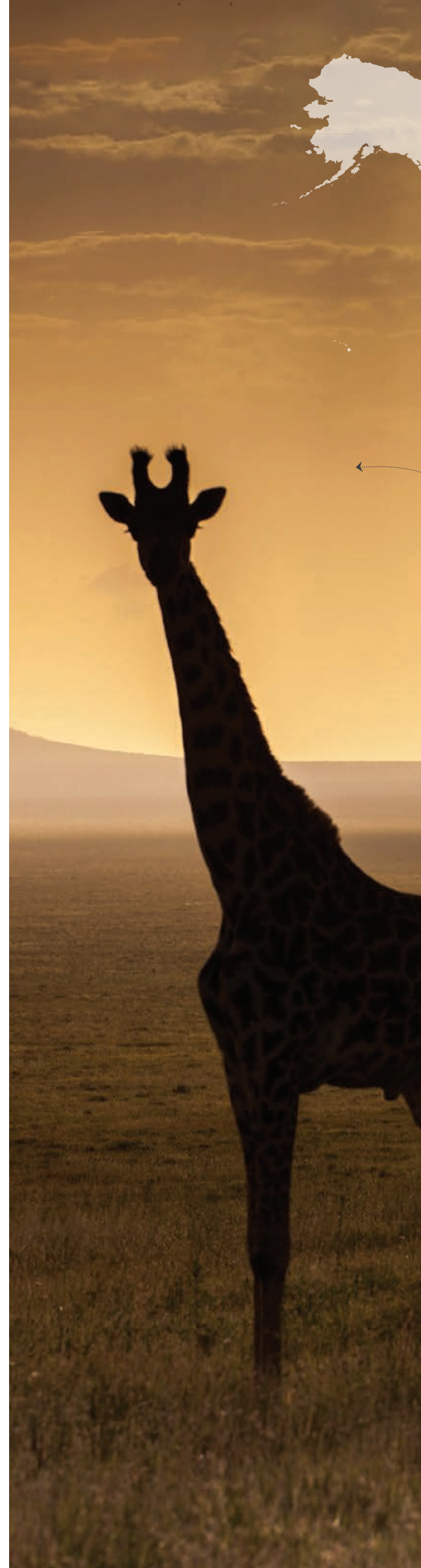
On your private jet, relax in business-class seats with a two-by-two configuration. At every stop, you will stay in the finest accommodations with the highest levels of service and comfort. You can choose between the January 2019 and September 2019 departures, which are both limited to just 80 guests.

My very best,

Sandi Ferreira

Sandi Ferreira
Senior Vice President
Andrew Harper Travel

To learn more or to reserve your space, contact the Andrew Harper Travel Office at 800.375.4685 or Reservations@AndrewHarperTravel.com





AROUND THE WORLD

A PRIVATE JET EXPEDITION

Discover nine legendary destinations—including **14 UNESCO World Heritage sites**—that have captured the imaginations of humankind on one seamless, all-inclusive journey. Follow in the footsteps of great explorers, crossing miles and spanning centuries on a custom-configured private jet.

24 DAYS | 80 GUESTS | ALL-INCLUSIVE

January 24 – February 16, 2019 *or* September 29 – October 22, 2019

\$85,950 per person, double occupancy
\$8,950 single supplement

COLLECT A LIFETIME OF MOMENTS ON
AROUND THE WORLD—AN EXPEDITION FILLED
WITH ADVENTURE AND DISCOVERY.





ORLANDO, FLORIDA ✈ LIMA, PERU: 6H + LOCAL FLIGHT

CUSCO AND MACHU PICCHU *or* THE NORTH COAST, PERU

*Discover Peru's rich culture and the grandeur of the Inca empire,
which was the largest pre-Columbian civilization in the Americas.*

DAY 1 Arrive in Orlando on your independent flight and meet fellow travelers and expedition staff at the **Four Seasons Resort Orlando**.

DAYS 2 - 4* Machu Picchu is the most outstanding and best-preserved example of Inca architecture in existence today. Ride the privately chartered, historic **Hiram Bingham train** through the **Sacred Valley of the Inca** to the mountaintop stronghold of **Machu Picchu**, a UNESCO World Heritage site and one of the new seven wonders of the world. Wander through the ruins with your expert guide, learning about the Inca civilization and the history of this archaeological treasure.

In historic Cusco—once the capital of the Inca empire and our base for exploring Machu Picchu—trace the legacy of Inca and Spanish rule in the **Plaza de Armas**. Visit the Inca ruins in **Chinchoero** where the Sapa Inka, or ruler of the empire, had a second home. Meet a master Andean weaver from the **Center for Traditional Textiles of Cusco** who is working to preserve traditional Peruvian textile art.

Alternate: If you're interested in something other than Machu Picchu, consider traveling by local air to **Peru's North Coast**. Visit the **Moche temples of Trujillo**, whose burial chambers rival those of King Tutankhamun, or explore **Chan Chan**, the world's largest adobe city.

ACCOMMODATIONS A former 16th-century Carmelite convent, the **Belmond Palacio Nazarenas**, has been restored to become the city's premier luxury hotel.

Alternate: Stay in the **Hotel Libertador Trujillo**, situated on Trujillo's main plaza and just minutes away from the area's famed archaeological sites. During our brief stopover in Lima, enjoy the **Belmond Miraflores Park**.

**For the September departure, we will enjoy four nights (Days 2 - 5) in Peru. Guests going to Machu Picchu will spend three nights in Cusco and one night in Lima at the Belmond Miraflores Park. Guests choosing the North Coast alternate will have two nights in Trujillo and two nights in Lima.*

OPPOSITE PAGE: Inca ruins of Machu Picchu **THIS PAGE (clockwise from left):** Historic city of Cusco; Dinner aboard the Hiram Bingham train; Traditional Peruvian weaving demonstration



LIMA, PERU ✈ EASTER ISLAND, CHILE: 5H 20M

EASTER ISLAND, CHILE

Ponder the enigmatic culture that created the imposing moai on remote Easter Island, known as “the island of a thousand mysteries.”

DAYS 5 – 6* Local legend tells of a Polynesian chief who first sailed to **Easter Island** in a double canoe 1,500 years ago, a journey that would have taken at least two weeks at sea.

What happened to the Rapa Nui people in the centuries that followed remains a mystery. Their rapid decline has been attributed to everything from environmental degradation, civil war and disease to the impacts of constructing elaborate monuments—called **moai**. Experts still do not fully understand what the statues signify, nor how the Rapa Nui people moved the massive **moai**, which weigh as much as 20 tons.

Gain insight into the island’s fascinating history from former governor Sergio Rapu. Explore the striking ceremonial village of **Orongo**, home of the mysterious cult of the birdman. At the ceremonial complex of **Ahu Tahai**, see **moai** as the artists intended them to be; this site is home to

statues carefully restored by the late archaeologist Dr. William Mulloy. In the fascinating quarry of **Rano Raraku** examine hundreds of **moai** left in various stages of completion and learn how Easter Islanders may have transported the massive statues.

On our last evening, indulge in a festive dinner complete with a scintillating performance of traditional Polynesian music and dance.

ACCOMMODATIONS The unique **Hangaroa Eco Village and Spa** was designed to honor the ceremonial village of Orongo and inspired by the architectural shapes of the ruins. The hotel features a pool and relaxing spa.

**Guests on the September departure will spend one night (Day 6) on Easter Island.*

Clockwise from left: **Moai** at Ahu Tongariki; Aerial view of Rano Raraku volcano; Traditional dance performance



EASTER ISLAND, CHILE ✈️ APIA, SAMOA: 9H 45M

APIA, SAMOA

Experience Polynesian culture and the warmth of island hospitality in Samoa, a chain of volcanic islands located between Hawaii and New Zealand.

DAYS 7 - 8 Cross the international date line, losing a day en route, before arriving in **Samoa**.

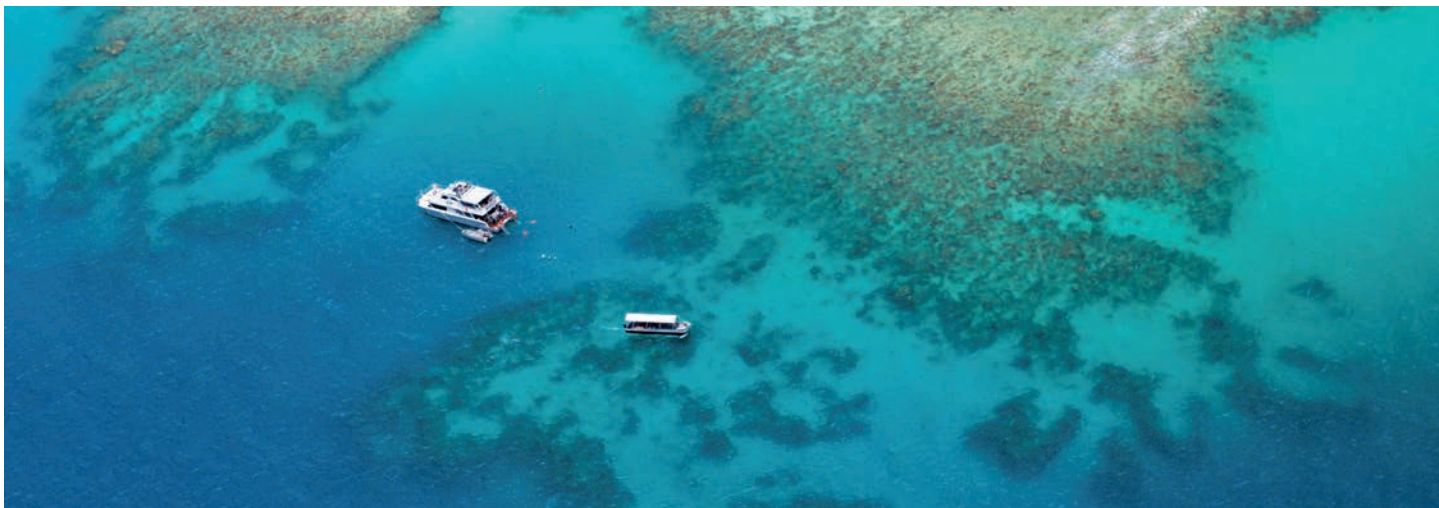
The complex celestial navigation and dangerous open ocean voyages taken on by early **Polynesian settlers** are considered one of the greatest stories of human exploration. Even today, the majority of Samoa's population follows a traditional village lifestyle. During this brief stopover on our way to Australia, enjoy **idyllic island surroundings** and sample **rich Polynesian culture** in the middle of the South Pacific.

Tour **Villa Vailima**, the estate where *Treasure Island* author Robert Louis Stevenson spent the last years of his life. Enjoy a private *kava* ceremony—an important tradition named after the Polynesian signature beverage.

Opt to visit a **Samoa Women's Committee**, where you will learn more about island life and have the opportunity to support grassroots efforts. Women help manage everyday village affairs through these committees, which are an integral part of Samoan society. See how they weave traditional mats and craft garlands—skills that are passed down through generations—and get an up-close look at local village culture. Enjoy a festive **fia fia feast** and show. Held poolside, this spectacle of indigenous performance includes a dazzling **fire-dance**.

ACCOMMODATIONS **Sheraton Samoa Beach Resort**, located by a white-sand beach and sparkling blue lagoon, is renowned for its warm hospitality. Enjoy a spa treatment surrounded by tropical gardens or relax with a cocktail by the lagoon-style pool.

Clockwise from top: Palm-lined coast; Harvesting coconuts; Samoan fire dancer



APIA, SAMOA ✈️ CAIRNS, AUSTRALIA: 6H 35M

GREAT BARRIER REEF *or* DAINTREE RAINFOREST, AUSTRALIA

Two of the world's most incredible ecosystems—the tropical rainforests of Queensland and the Great Barrier Reef—converge on the shores of Australia's northeast coast.

DAYS 9 - 10 Deemed one of the seven natural wonders of the world, the **Great Barrier Reef** is considered the largest structure made by living organisms. Though reefs cover about one percent of the ocean floor, they support roughly 25 percent of marine life. They also provide an important role as buffers against storms and waves.

Cruise to the Great Barrier Reef's northern reaches and explore the famous seascape with a marine biologist. Many of the **1,500 species of tropical fish** and **30 whale species** that inhabit the reef can be found here. Explore the intricate marine ecosystem and meet the colorful inhabitants face-to-face on a guided snorkel tour. **Turtle sightings** are always likely—the reef is home to six species of sea turtles, including the endangered loggerhead.

Alternatively, embark on an expedition into one of Australia's last pristine areas: the **Daintree Rainforest**. Stroll the winding paths through the old-growth forest with an **aboriginal guide** from the **Kuku Yalanji people**. Learn about their special relationship with the environment as you spot tropical birds darting through the trees and refresh in the mist of sparkling waterfalls.

ACCOMMODATIONS Set on nearly 10 acres on the secluded beachfront of Four Mile Beach, the **Pullman Port Douglas Sea Temple Resort and Spa** boasts extensive gardens, an expansive lagoon-style pool and a beautiful palm-lined beach.

Clockwise from top: Aerial view of the Great Barrier Reef; Sea turtle; Daintree Rainforest