

## Applications

Quartz Surfacing  
Granite  
Solid Surfaces  
Engineered Stone  
Installations and Seams

## Advantages

High Strength  
Fast Curing  
No Sanding/Routing  
Eliminates Hand Mixing  
200+ Colors  
Meter/Mix/Dispense System

## Characteristics

Working Time 8/10 minutes  
Fixture Time 15/25 minutes  
*Temperature Dependent*

**Trim Bonder TR30** is a premium grade adhesive for room temperature bonding of Solid Surface, Engineered and Natural Stone. This adhesive is designed to produce tough, flexible, fast curing joints for many applications and remains flexible at low temperatures with excellent impact resistance. Trim Bonder TR30 requires little or no surface preparation in most applications and the excess material can be "trimmed" with a blade rather than using a sanding or routing procedure. It is 100 % reactive (contains no solvents) and is shelf stable for up to one year. The 10/1 mix ratio allows for the use of many industry standard cartridges and meter mix dispense equipment.

**Trim Bonder TR30** is available in a wide variety of colors to match the many different brands of Solid Surface, Granite, Quartz Surfaces and Engineered stone. Standard grade working time is 10 to 15 minutes and handling strength is attained in 20 to 35 minutes.



## **Color Matching**

Custom colors can be formulated upon request.

## **Dispensing**

**Trim Bonder TR30** is packaged in dual component cartridges as part of a meter/mix/dispense system utilizing specialized dispensing guns and static mixing tips.

The 250ml cartridge is complemented by Integra's **Model 18-260 Dispensing Gun** and **7.4/18 Spiral Bayonet mixer tips**.

The 50ml cartridge is complemented by Integra's

**Model 50 IA Dispensing Gun** and **5/15 Spiral Bayonet mixer tip**.

## **Packaging**

**Trim Bonder TR30** is available in 250ml and 50 ml cartridges

Colors are formulated upon request.

### **Case sizes**

*250ml Cartridge = 20 Cartridges*

*50ml Cartridge = 40 Cartridges*

*250 ml cartridge - Total volume is approximately 260/265 ml*

## **Shipping Options**

Integra's adhesives are stocked at several locations in North America and Europe. A 2 to 3 day lead time can generally be expected for ground delivery within the continental US and Canada.

Flammable adhesives require specialized packaging and documentation for air transport.

Please contact Integra for information on overnight air shipping.

## **Order Processing-North America**

Email: [contact@integra-adhesives.com](mailto:contact@integra-adhesives.com)

Orders processed by email, fax or phone.

Integra Main number 1 (604) 850-1321

Toll free 1 (800) 862-6665

Fax 1 (604) 850-1354

Updated information can be found at

[www.integra-adhesives.com/contact.html](http://www.integra-adhesives.com/contact.html)

## **Order Processing - European Union**

Email: [contact@integra-adhesives.com](mailto:contact@integra-adhesives.com)

Orders processed by email, fax or phone.

Integra International Phone 1 (604) 850-1321

Integra International Fax 1 (604) 850-1354

UK Toll Free Phone 0800.756.9949

UK Toll Free Fax 0800.756.9974

Updated information can be found at

[www.integra-adhesives.com/contact.html](http://www.integra-adhesives.com/contact.html)

**Distributor Information** - Please contact us for the names and location of distributors in your area.

## Performance Characteristics—Trim Bonder 30

|                                       |  |
|---------------------------------------|--|
| Appearance - Component A              | Translucent or colored - viscous liquid                              |
| Appearance - Component B              | Translucent to white - viscous liquid                                |
| Viscosity A                           | 35,000 / 150,000CPS Gel when mixed                                   |
| Viscosity B                           | 35,000 / 45,000 CPS Gel when mixed                                   |
| S.G. Combined (Density)               | 0.98   |
| Working Time                          | 8/10 minutes   |
| Fixture Time                          | 15/25  |
| Bond Strength (Solid Surface, Quartz) | 1800 / 2500 PSI - 125 / 175 kg/cm<br>Flexural Strength (ASTM D- 790) |
| Impact Resistance                     | Pass   |
| Stain Resistance                      | Pass   |
| Water Resistance                      | Pass   |
| Heat Resistance                       | Pass   |
| Bond Line                             | .020/.125 inch - .5/3.0 mm   |
| UV Stability                          | Pass   |
| Shelf Life Component A                | 1 year   |
| Shelf Life Component B                | 1 year (use within 6 months or refrigerate)                          |
| Mix Ratio (Volume) A/B                | 10/1 optimum   |

### Storage and handling:

Methacrylate Adhesives and Activators are flammable and can be dangerous if used improperly. Avoid skin and eye contact. In case of eye contact flush with water for 15 minutes and get medical attention. Keep away from sources of ignition. Before use or handling, consult the appropriate Material Safety Data Sheet. Information is supplied at time of initial purchase and may be requested from the manufacturer or downloaded from the web sight at- [www.integra-adhesives.com](http://www.integra-adhesives.com) Store the adhesive in a cool area away from direct sunlight. High temperatures will reduce the shelf life of the adhesive and activator. Exposure of activators, including cartridges, which contain activators, above 100 F. rapidly diminishes the product's reactivity and must be avoided. Refrigeration is an acceptable means to increase storage life, however freezing should be prevented. Shelf life results are based on constant temperature storage between 55 and 75 f - (12/23 c).

### Dispensing:

Integra adhesives are supplied in kit form at the appropriate mix ratio. Always maintain this ratio when mixing. Excess activator will cause higher than normal exothermic temperatures. Avoid mixing large quantities or creating thick cross sections (over 1/4 inch) as high temperatures may cause damage, skin burns and create the release of volatile vapors. To assure maximum bond strength, surfaces must be mated within the specified working time. Use sufficient material to ensure the joint is completely filled when parts are mated and lamped. All adhesive application and part positioning should occur before the working time of the mix has expired. After indicated working time, parts must remain undisturbed until the fixture time is reached. Automated equipment should be constructed of stainless steel. Avoid contact with copper or brass containing alloys in fittings. Seals and gaskets should be made of Teflon, ethylene/propylene or polyethylene.

Clean-up is easiest *before* the adhesive has cured. If the adhesive is already cured, careful scraping, followed by a solvent wipe may be the most effective method of clean up.

### Working time:

The working time information is provided as an estimate of the time between mixing and set up of the adhesive. The working time is effected by the mixing ratio, air temperature, adhesive temperature, and the substrate temperature as well as the shelf life condition of the adhesive. For best results, use the adhesive at temperatures between 60 and 85 f. - (15/30 c).

High temperatures increase the cure rate while lower temperatures slow the cure.

Use at temperatures below 55 f - (12 c). may cause incomplete cure.

### Disclaimer:

The Information provided, is based on laboratory testing under controlled conditions. It is the responsibility of the end user to test the adhesive on the intended substrates under the conditions which they will be used, and to determine the suitability of the adhesive for the intended purpose. Integra Adhesives makes no representations or warranties of any kind with respect to the data on this form or the suitability for any specific application.