

| | |
|---------------------------------|--|
| (0) = "eeprom 初期化 " | (0) = "Execution of data initialization" |
| (1) = "電源欠相 " | (1) = "Phase missing of power" |
| (2) = "安全確認 " | (2) = "Fall detection switch failure" |
| (3) = "synchronizer connector " | (3) = "Disconnection of synchronizer connector" |
| (4) = "synchronizer 下位置 " | (4) = "Synchronizer lower position sensor failure" |
| (5) = "synchronizer 上位置 " | (5) = "Synchronizer upper position sensor failure" |
| (6) = "操作 panel 通信不可 " | (6) = "Operation panel transmission failure" |
| (7) = "motor 過負荷 " | (7) = "Overload of motor" |
| (8) = "未定義頭部選択 " | (8) = "Machine head connector failure" |
| (9) = "" | (9) = "" |
| (10) = "solenoid 電源 short " | (10) = "Solenoid short-circuit" |
| (11) = "過電圧 " | (11) = "Over voltage" |
| (12) = "" | (12) = "" |
| (13) = "低電圧 " | (13) = "Low voltage" |
| (14) = "" | (14) = "" |
| (15) = "" | (15) = "" |
| (16) = "" | (16) = "" |
| (17) = "" | (17) = "" |
| (18) = "" | (18) = "" |
| (19) = "" | (19) = "" |
| (20) = "gate array 不良(1) " | (20) = "Gate array failure(1)" |
| (21) = "" | (21) = "" |
| (22) = "motor 制御不能 " | (22) = "Motor uncontrollable" |
| (23) = "" | (23) = "" |
| (24) = "gtr. 不良 " | (24) = "Motor driver failure" |
| (25) = "" | (25) = "" |
| (26) = "" | (26) = "" |
| (27) = "" | (27) = "" |
| (28) = "" | (28) = "" |
| (29) = "" | (29) = "" |
| (30) = "motor encoder 不良 " | (30) = "Encoder failure" |
| (31) = "motor hole senser 不良 " | (31) = "Motor hole sensor failure" |
| (32) = "" | (32) = "" |
| (33) = "motor 逆回転 " | (33) = "Motor uncontrollable (direction)" |
| (34) = "" | (34) = "" |

Sheet1

| | |
|----------------------------|---|
| (35) = "" | (35) = "" |
| (36) = "" | (36) = "" |
| (37) = "" | (37) = "" |
| (38) = "" | (38) = "" |
| (39) = "" | (39) = "" |
| (40) = "" | (40) = "" |
| (41) = "gate array 不良(2) " | (41) = "Gate array failure(2)" |
| (42) = "eeprom 不良 " | (42) = "eeprom failure" |
| (43) = "下糸残量 senser unit " | (43) = "Bobbin thread remaining amount sensor unit failure" |
| (44) = "" | (44) = "" |
| (45) = "" | (45) = "" |
| (46) = "" | (46) = "" |
| (47) = "" | (47) = "" |
| (48) = "" | (48) = "" |
| (49) = "" | (49) = "" |
| (50) = "" | (50) = "" |