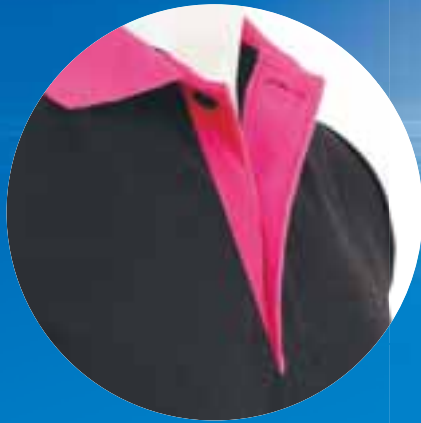


# AMS-221ENSS3020/Polo-shirts Placket Device

Computer-controlled Cycle Machine with Input Function (Polo-shirts Placket Device (Hidden Placket for Men))

The machine fully automatizes a series of sewing placket processes.  
(Hidden Placket for Men)



AMS-221ENSS3020/Polo-shirts Placket Device

※ Polo-shirts Placket Device will be an option order.

## ■ Increased Productivity

The machine carries out a series of placket setting processes at 21 sec/pcs. It achieves 4.7 times as productive as general-purpose machines.

### ◆ Comparison of process time and productivity

Attach placket process (Hidden Placket for Men)	General-purpose machine	AMS-221ENSS3020/ Polo-shirts Placket Device
Mark front placket position	11sec	<b>21sec</b>
Sew front placket	29sec	
Topstitch under placket	15sec	
Cut placket center	27sec	
Mark placket position	17sec	
Daily Production	242pcs	<b>1,143pcs</b>

※ Condition: Hours of work: 8 hours, Allowance rate: 20%

Process time  
**21**  
sec/pcs

Daily production  
**4.7**  
times

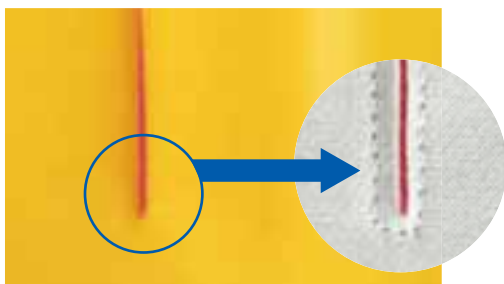


This device is able to place a placket on garment body while the machine is still engaged in the sewing of the current placket. This means higher productivity can be achieved simply with one machine.

## ■ Stable Quality

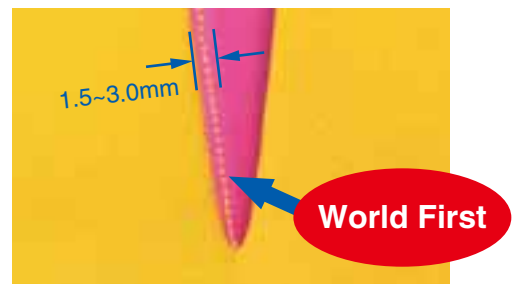
### ● Decreased Dimple-shaped depression

The machine can sew V-shape stitch, and Dimple-shaped depression by automatic is fewer than by manual work.



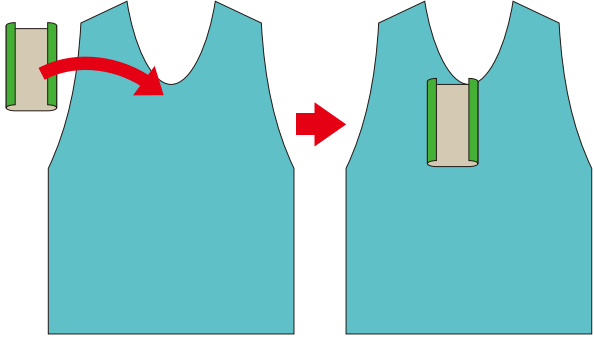
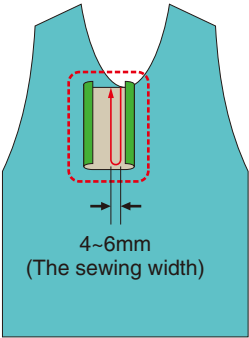
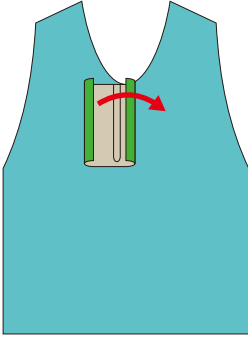
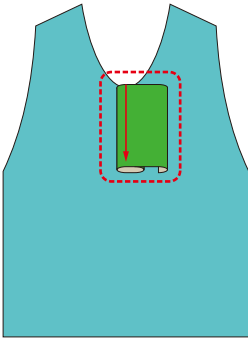
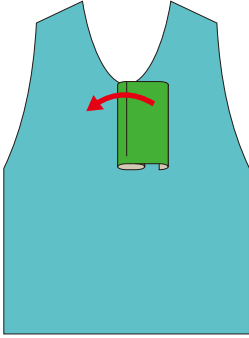
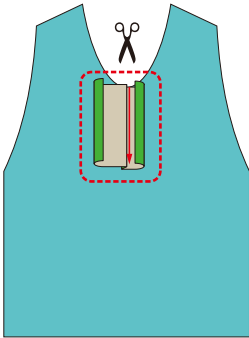
### ● The machine can sew topstitch under placket

Topstitch is produced at the place 1.5mm to 3.0mm from the edge of the under placket.



■ This document shows how to make placket (hidden placket for men) by polo-shirts placket device.

Polo-shirt placket process of this machine.

Process① Attach placket on body	Process② Topstitch under placket	Process③ Cut placket
<p>I. Put placket on body</p>  <p>II. Sew placket</p>  <p>4~6mm (The sewing width)</p>	<p>I. Fold placket</p>  <p>II. Topstitch under placket</p> 	<p>I. Open placket after topstitch process</p>  <p>II. Cut placket between stitch line</p> 

OPTION

Polo-shirts Placket Device (Hidden Placket for Men) : No.72001764

SPECIFICATIONS

Model name	AMS-221ENSS3020/Polo-shirts Placket Device
Sewing area (hidden placket for men)	X: 4~6mm x Y: 180mm
Placket cloth size	90~130mm (W) x 200mm (L)
Max. sewing speed	2,500 sti/min
Application	Medium-weight
Needle (Recommendation)	DPx17(#9~#11)
Thread	#60~#50

\*"sti/min" stands for "Stitches per Minute."



Registered Organization : JUKI CORPORATION Head Office  
The Scope of the Registration : The activities of research, development, design, sales, distribution, and maintenance services of industrial sewing machines, household sewing machines and industrial robots, etc., including sales and maintenance services of data entry systems.

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\* Specifications and appearance are subject to change without prior notice for improvement.  
\* Read the instruction manual before putting the machine into service to ensure safety.  
\* This catalogue prints with environment-friendly soyink on recycle paper.