# LONSEV ®

## MODELS 339RB-3 / 339RBL-25

WITH

CENTRA-LUBE®

SEMI-AUTOMATIC LUBRICATION SYSTEM LARGE VERTICAL AXIS HOOKS AND BOBBINS

REVERSE FEED

SAFETY CLUTCH











HEAVY DUTY HIGH SPEED TWO NEEDLE

LOCKSTITCH MACHINE DROP FEED, NEEDLE FEED and ALTERNATING (WALKING) PRESSER FEET



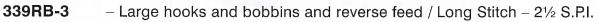
### Models 339RB-3 / 339RBL-25

### **APPLICATIONS**

- For sewing light to heavy-weight materials such as leather, vinyl, upholstery, synthetics, canvas, vinyl and various coated and laminated products
- Designed for stitching such products as auto, boat and furniture upholstery, tarpaulins, covers, sails, tents, camping trailer covers, awnings, umbrellas, tops, bags, luggage, handbags, travelware accessories, sports and camping equipment, wearing apparel, outdoor clothing, canvas shoes, slippers, orthopedic appliances, etc.
- Suitable for double needle seaming, binding, taping and piping operations

#### FEATURES

- Two needle mechanism readily makes two parallel lines of stitches
- Compound feed, walking foot mechanism insures even feeding of material
- · Large hooks and bobbins assures longer operation between bobbin changes
- Centra-Lube® semi-automatic lubrication system
- · Automatic hook lubrication
- Oil fed take-up
- Simple adjustment permits raising and lowering of the center foot which allows for sewing different thicknesses of material
- Safety clutch protects the hooks from being damaged
- · Various needle gauges available
- Synchronized puller available (add suffix -P)



**339RBL-25** – Large hooks and bobbins, reverse feed and LONG ARM/Long Stitch – 2½ S.P.I.

339RBL-USA - Special order, custom made in USA, up to 30" LONG ARM



Speed, Max. (S.P.M.) *339RB-3		3000
a special and a second second	339RBL-25	2400
Clearance Under Foot		9/ <sub>16</sub> " (14mm)
Needle Bar Stroke		1-5/ <sub>16</sub> " (33 mm)
Stitch Length, Max.	339RB-3	4 s.p.i. (6.5 mm)
	339RBL-25	4 s.p.i. (6.5 mm)
Needle		135 x 17
Bobbin	Metal	15041
	Pre-wound	S or U

Hook		15502
Bed Size	339RB-3	7" x 20- <sup>3</sup> /8" (177 x 518 mm)
	339RBL-25	7" x 28- <sup>1</sup> / <sub>4</sub> " (177 x 718 mm)
Work Space	339RB-3	10" (258mm)
	339RBL-25	25" (640 mm)
Standard Needle Spacing		1/4" (6.4 mm)
Available Needle Spacings		<sup>1</sup> / <sub>8</sub> " (3.2mm) – 1- <sup>1</sup> / <sub>2</sub> " (38.1mm)
Stitch Type		301
	ends on operation,	

Specifications subject to change without notice.

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