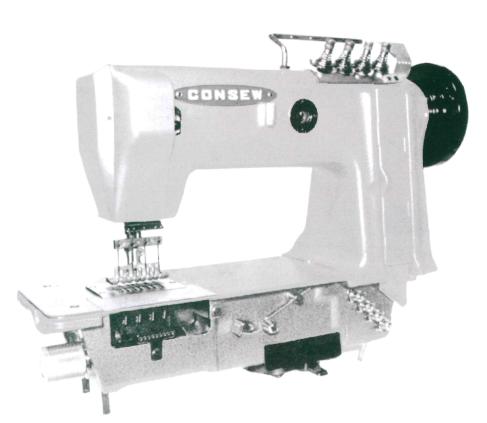
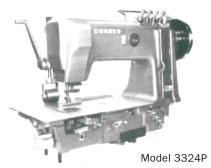


WITH FULLY AUTOMATIC LUBRICATION SIMPLIFIED LOOPER THROW-OUT SAFETY BALANCE WHEEL

LONSEW **MODELS** 3321/3322/3323 3324/3325/3326

> MODELS 3321P/3322P/ 3323P/3324P/3325P/3326P **Equipped with Puller Feed Device**





ALSO AVAILABLE: 3400 SERIES CYLINDER BED MACHINES

Model 3324

HIGH SPEED

DROP FEED, NEEDLE FEED

(COMPOUND FEED)

WALKING PRESSER FEET DOUBLE CHAINSTITCH MACHINES

1-2-3-4-5-6 NEEDLE VARIETIES



Models 3321/3322/3323/3324/3325/3326

APPLICATIONS

- For sewing medium to heavy weight fabrics such as vinyl, leather, canvas, denim, synthetics and various coated and laminated materials
- Suitable, for stitching operations on such products as awnings, tents, tarpaulins, auto, marine and furniture- upholstery, auto interiors, auto tops, handbags, luggage, belts, curtains, draperies, bed spreads, blankets, bathing trunks, boxer shorts, trousers, uniforms, walking shorts, jackets, work clothes, slippers, women's shoes, canvas shoes, sports equipment, carpets, mattresses, mattress pads, gloves and numerous other articles
- Machines can be used for seaming, binding, welting, banding, bibbing, lap seam felling and taping with appropriate attachments

FEATURES

- Fully automatic lubrication with recirculating pump
- Simplified looper throw-out
- Easy accessibility for threading loopers
- Compound feed, walking foot mechanism ensures even feeding of article being sewn
- No bobbin winding or changing
- Attachments easily installed
- Stitches per minute 4000*
- Special order up to 25" long arm

CONFIGURATIONS

Number of Needles	Model Mo	del with Puller	Special Large-Stitch Model	
Single	3321	3321P	3321S	
Two	3322	3322P	3322S	
Three	3323	3323P	3322S	
Four	3324	3324P	3324S	
Five	3325	3325P	3325S	

SPECIFICATIONS

Speed, Max. (S.P.M.)* Without P	uller 4000	(S Series)
With Pulle		2500
Clearance Under Foot	5/16" (8mm)	5/16" (8mm)
Needle Bar Stroke	1-11/32" (34 mm)	1-11/32" (34 mm)
Stitch Length, Max.	3 s.p.i. (8.5 mm)	2-1/2 s.p.i. (10 mm)
Needle	62 x 59	62 x 59
* Speed depends on thread, materia	and operation.	'

Looper	20301	
Bed Size	7" x 20-3/8" (177 x 518 mm)	
Work Space	10-5/8" (270 mm)	
Needle Distances	3/16" (4.7 mm) - 2" (50.8 mm)	
Stitch Type	401	
Stitch Type	401	

Specifications subject to change without notice.

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